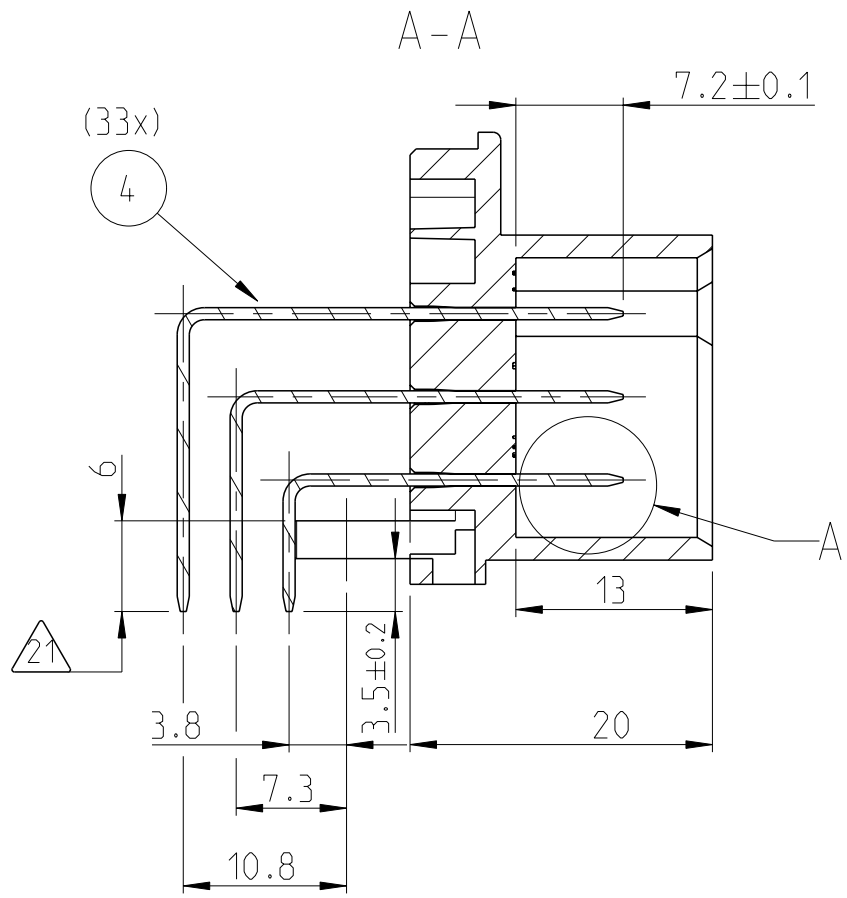
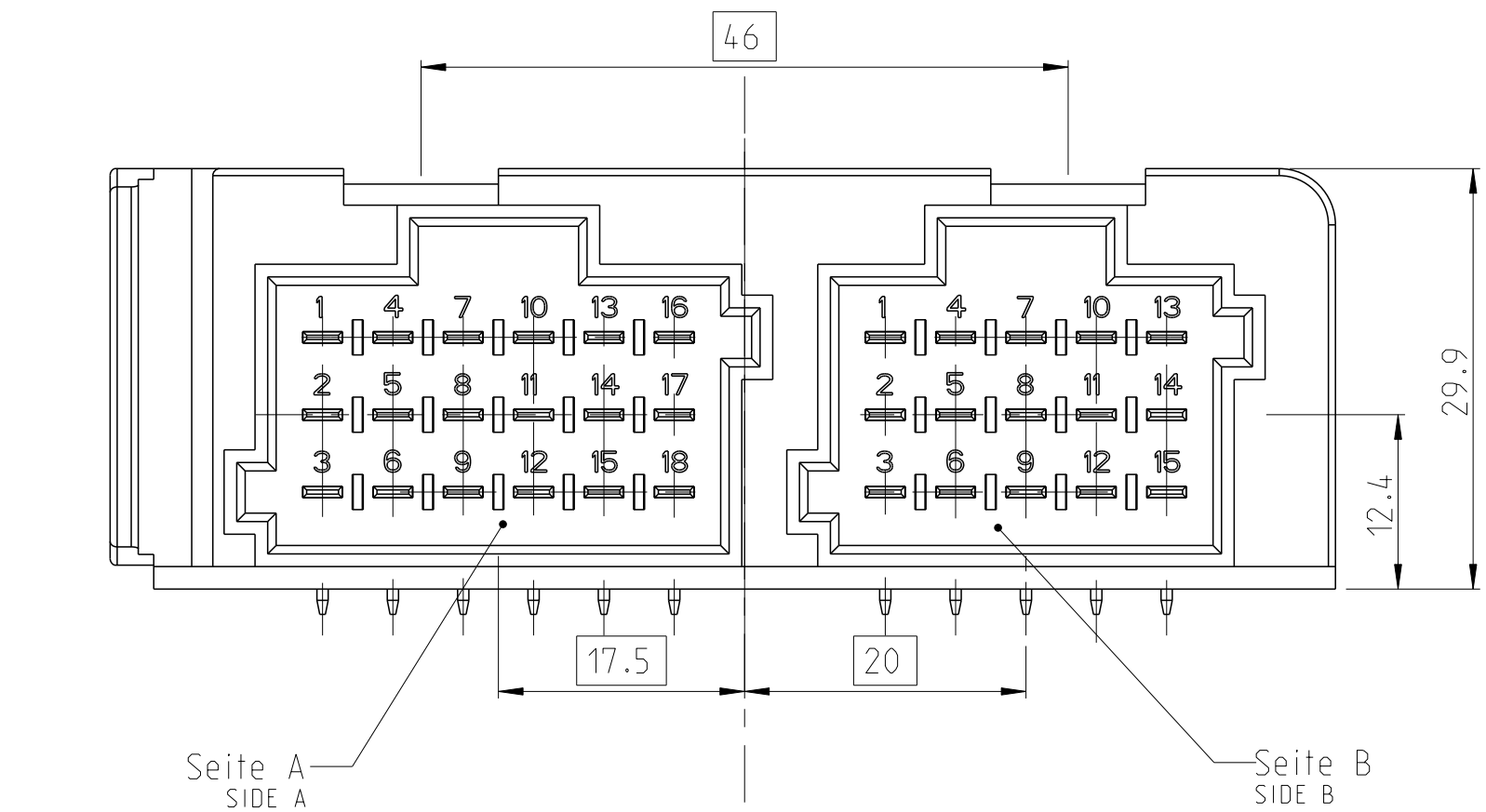


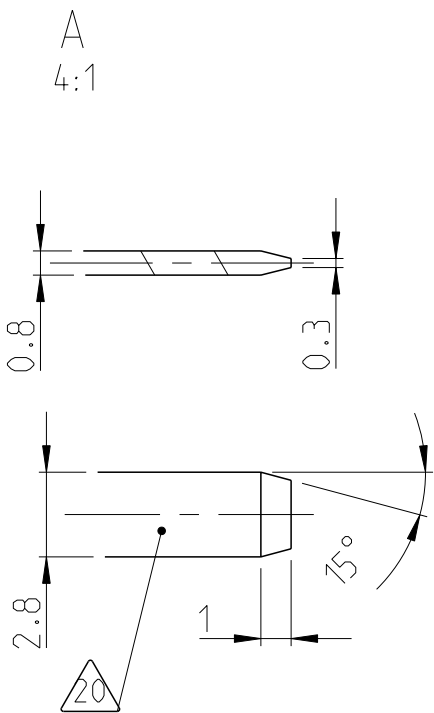
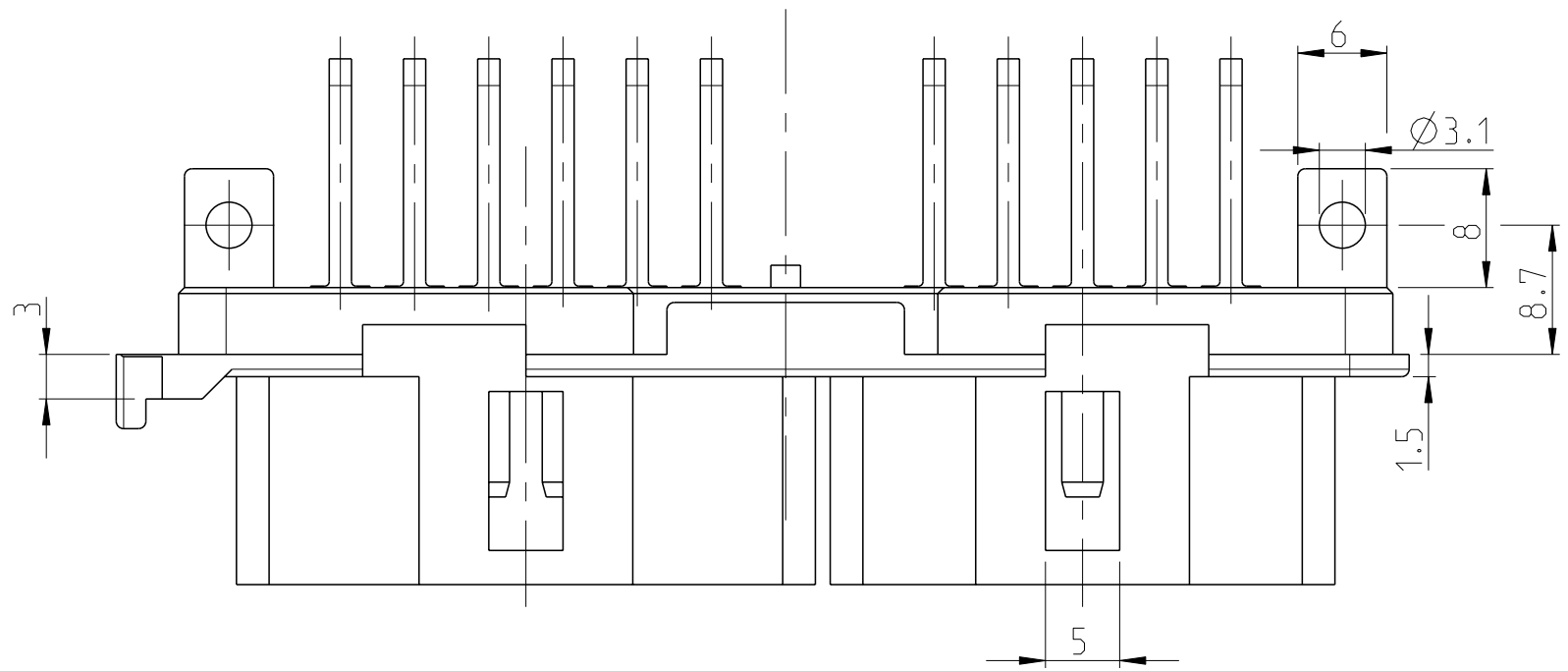
LOC	DIST	REVISIONS					
		P	LYR	DESCRIPTION	DATE	DWN	APVD
FM	-		A	New Drawing	03MAR2015	GB	SzG

D

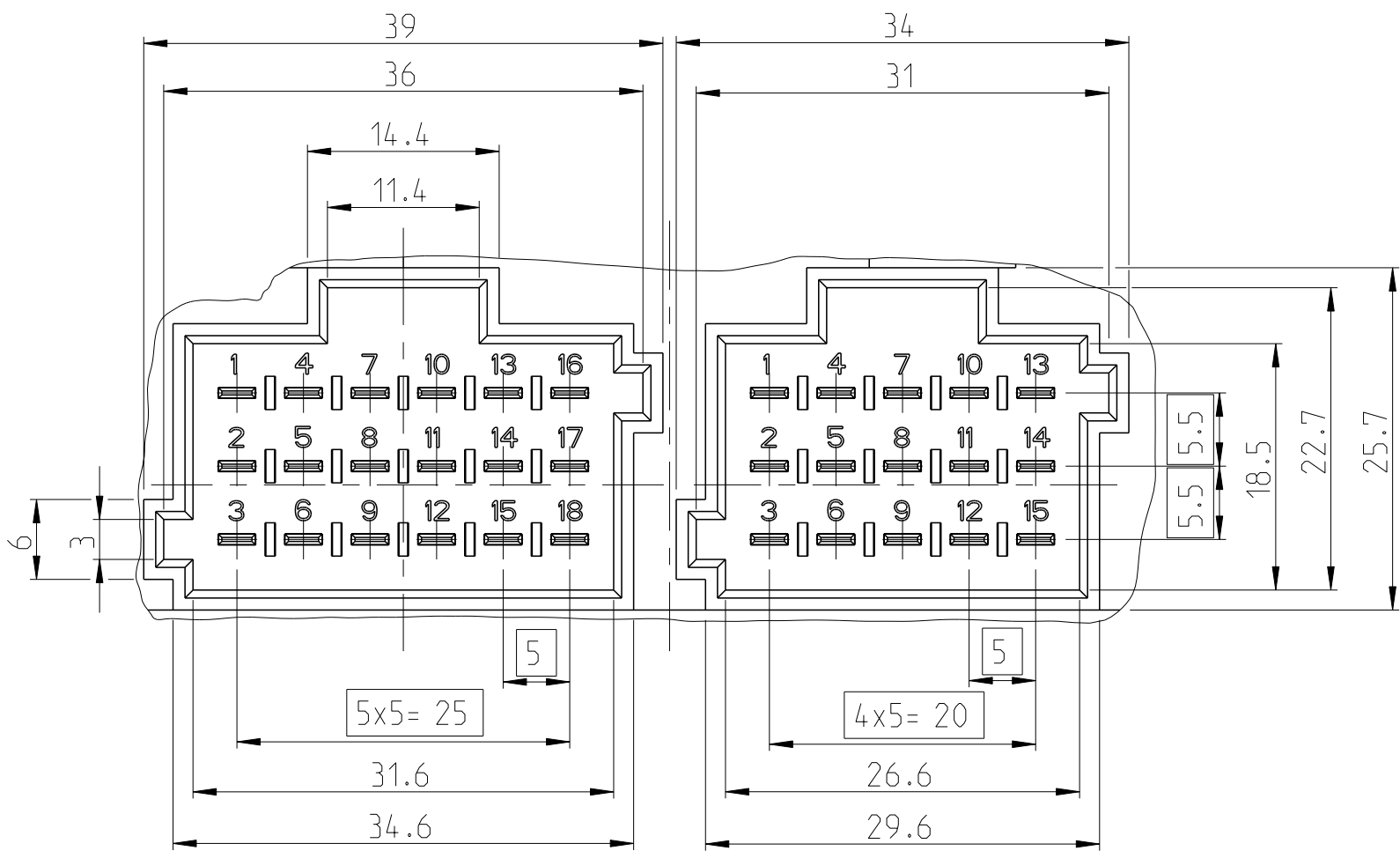
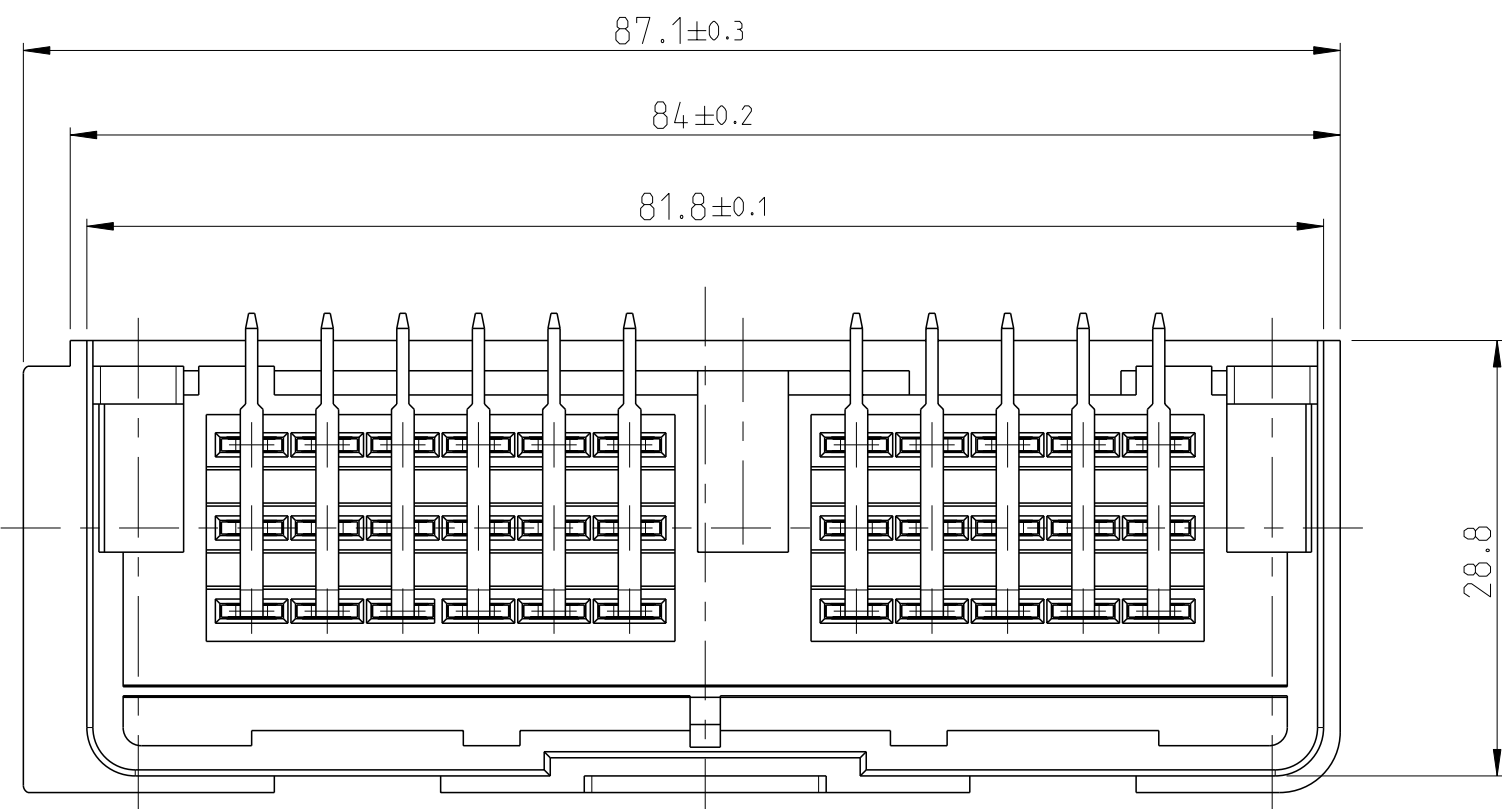


Bemerkungen NOTES

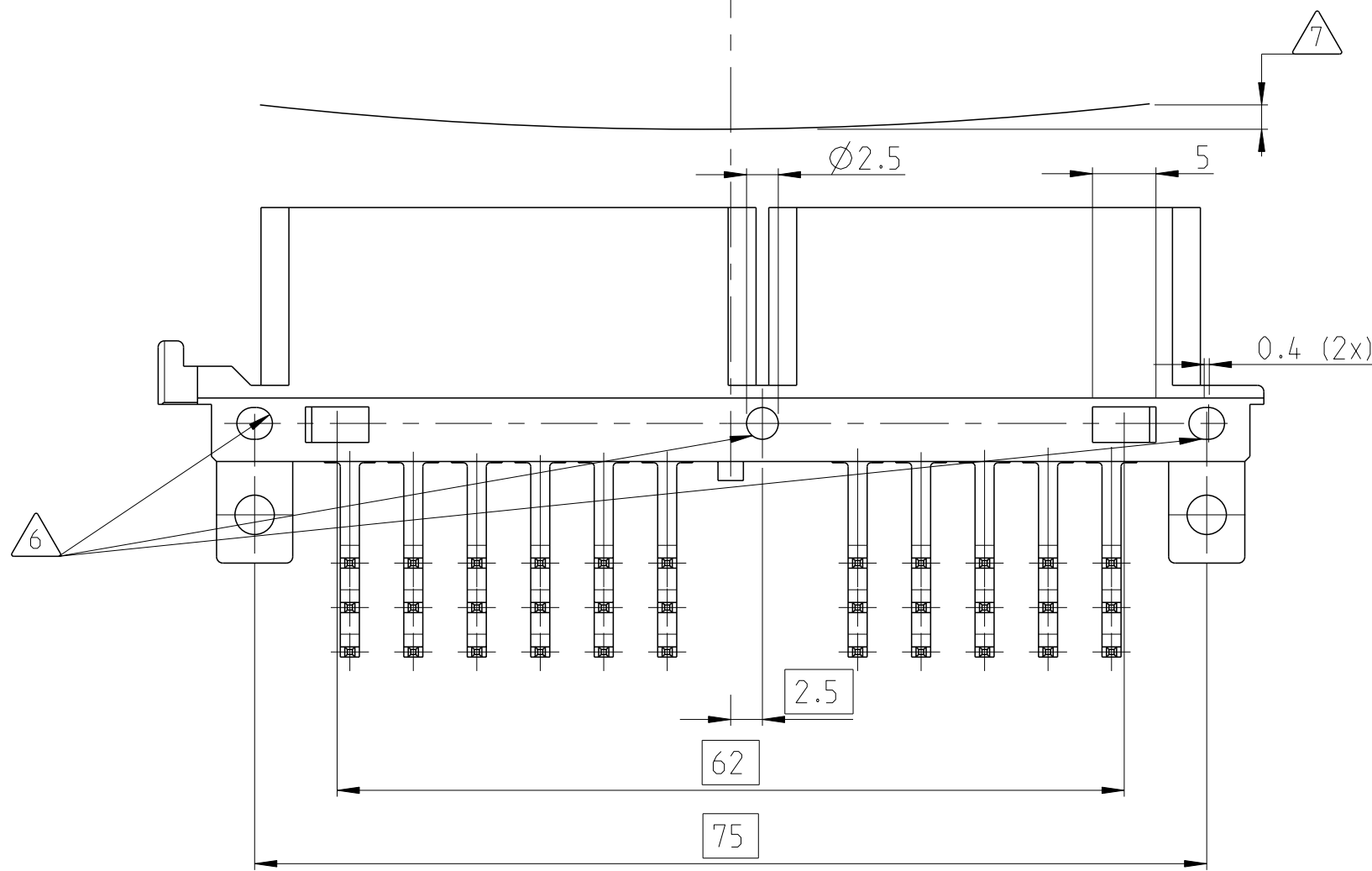
- Verpackungshinweise fuer Teile Nr. 1437287-4 / PACKAGING INSTRUCTIONS FOR PART NO. 1437287-4
72 Teile (4 Lagen a 18 Teile) verpackt mit mindestens 5 Zwischenlagen aus Karton und Schaumstoff in TE Karton Nr. R101531
72 PARTS (4 LAYER WITH EACH 18 PARTS) PACKED WITH MIN. 5 INTERMEDIATE LAYERS OF CARTON AND FOAM INTO TE CARDBOARD BOX NO. R101531
- Oberflaeche in Steckerbereich / FINISH ON MATING AREA: Galv. Ag über / OVER Ni
Im Lötbereich / ON SOLDER AREA: Sn über / OVER Ni Rest / REST: Ni
- Teile muessen frei von Flittergrat, Abrieb und losen Spaenen sein
PARTS MUST BE FREE OF TINSEL-BURR, ABRASION AND LOOSE SLIVERS
- Elektrische Pruefung / ELECTRICAL TEST
100% Durchgangspruefung der einzelnen Flachkontakte Pruefstrom = 10mA
100% CURRENT FLOW TEST OF ALL CONTACTS TEST CURREND = 10mA
- Kontaktausdrueckkraft >60N/23° / CONTACT PRESS-OUT FORCE >60N/23°
- Masslich abstimmen mit Blende / DIMENSION HAS TO MEET WITH SCREEN: 1437284-1
- Zulaessige Durchbiegung 0.5 max. mm / MAX. BENDING 0.5 MM PERMITTED
- Allgemeine Formschraege / MOLD DRAFT ANGLE: 0.5°
- Max. 0.2 mm Grat an Formtrennung, Anguss und Ausstosser zulaessig
MAX. BURR 0.2MM PERMITTED ON MOLD SPLIT LINE, INJECTION AND EJECTION MARKS



B



A



-4 AS SHOWN
wie gezeichnet

33	Kontakt 2.8x0.8 CONTACT 2.8x0.8	CuZn30	2	4
	Gehaeuse 7 pol. HOUSING 7 POS.	PA 66 GF30	Schwarz BLACK	3
	Gehaeuse 15 pol. HOUSING 15 POS.	PA 66 GF30	Schwarz BLACK	2
1	Gehaeuse 33 pol. HOUSING 33 POS.	PA 66 GF30	Schwarz BLACK	1
1437287-4	Benennung TITLE	Werkstoff MATERIAL	Farbe/Oberflaeche COLOR/SURFACE	Pos. ITEM
A	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			

TOLERANCES UNLESS OTHERWISE SPECIFIED ACC. TO DIN 16091-140. CENTRIC TO NOMINAL DIMENSION, EDITION 1982-11 SHALL APPLY. FREI-MASS-TOLERANZEN NACH DIN 16091-140. ES GILT DIE AUSGABE 1982-11.		DWN: 03MAR2015 Gergely Bendzsi CHK: 03MAR2015 Szilard Nemes APVD: 03MAR2015 Szabolcs Gaspar		NAME: ASSY 33-POS. BLADE TYPE HEADER 33-pol. Steckerleiste	
THIS DRAWING IS A CONTROLLED DOCUMENT.		DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC + 1 PLC + 2 PLC + 3 PLC + 4 PLC + ANGLES ±0°	
MATERIAL: TBD		FINISH: -		WEIGHT: -	
Customer Drawing		SCALE: 2:1		SHEET 1 OF 1	
REV: A		RESTRICTED TO: -		DRAWING NO: 00779	

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