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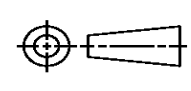
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	B2	ECR-16-009824	28JUL2016	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2836277-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1852101
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

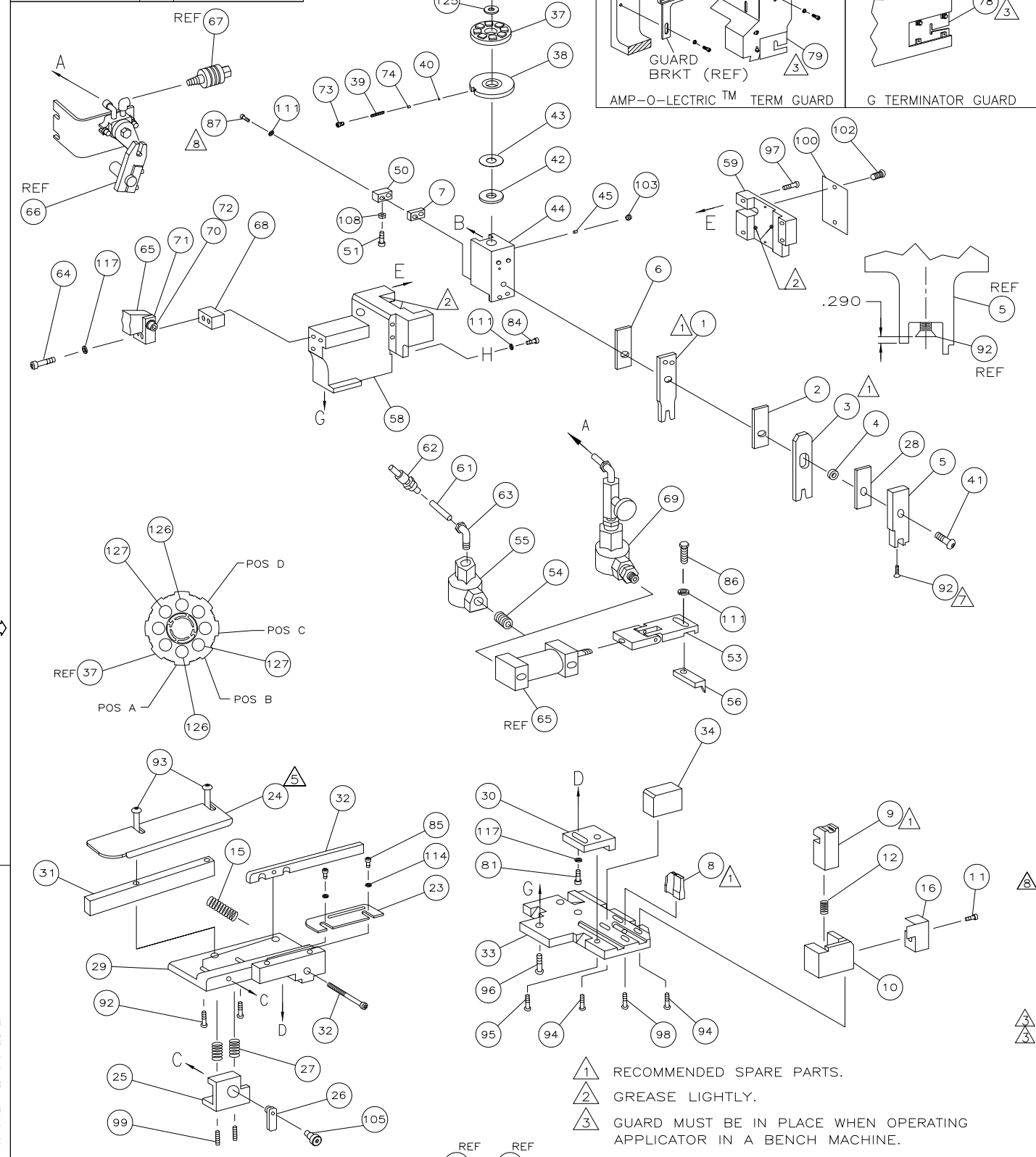
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1852101

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity
DIMENSIONS:		CHK	GOPALAKRISHNA HV		
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE	SIDE FEED HDM APPLICATOR
MATERIAL		FINISH		PRODUCT SPEC	RESTRICTED TO
				APPLICATION SPEC	SIZE
				WEIGHT	CAGE CODE
				CUSTOMER DRAWING	DRAWING NO
					SCALE
					SHEET 1 OF 2
					REV B2

DRAWING MADE IN THIRD ANGLE PROJECTION

1852101 1852101

PART NUMBER	REV	FIRST USED
1852101-1	B	122500-1
1852101-2	B	565435-5
1852101-3	B	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 REAR STRIP GUIDE TO GUIDE ON INSULATION BARREL.
- 6 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- 7 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
- 8 CUT TO LENGTH AT ASSEMBLY

AMP TERM PN		MFR TERM PN		YAZAKI TERMINAL		AMP CRIMP SPECS	
SOCKET	SOCKET	PAD LTR	CRIMP HEIGHT	WIRE SIZE			
1572755	7116-3250	A	.128 ±.002 [3.25 ±.05mm]	8			
		B	.110 ±.002 [2.79 ±.05mm]	10			
		C	NOT	USED			
		D	NOT	USED			
AMP SEAL PN		MFR SEAL PN		CRIMP	SIZE	TYPE	RANGE
1572770	7157-3580-6			WIRE	.220 [5.59mm]	F	10-8
				INSUL	.280 [7.11mm]	F	.175 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE LAYOUT			
-	NONE	1.037	408-8040	458637-1	1852101		

QTY	RECD	PER	ASSY	PARTS LIST	DESCRIPTION	ITEM NO	
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
1	1	1	-	A	3-21001-5	SCR,SHC(3/8x1.00)FEED MT	72
1	1	1	-	B	459610-3	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	2	2	-	A	2-21000-8	SCR,SHC(8-32x.625)STRIPPER	87
1	1	1	-	A	2-22603-1	SCR,HEX HD(8-32x.38)FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR,SHC(4-40x.25)	85
1	1	1	-	A	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
1	1	1	-	A	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
-	1	-	-	B	462992-7	GUARD ASSY	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
1	1	1	-	A	3-21001-5	SCR,SHC(3/8x1.00)FEED MT	72
1	1	1	-	B	459610-3	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

LEADMAKER		AIRFEED		AIRFEED		AIRFEED	
BENCH MODEL	K	BENCH MODEL	G	21024-8	WASHER,LOCK(3/8)FEED BRKT	70	
-1	1	1	-	A	21024-8	WASHER,LOCK(3/8)FEED BRKT	70
-2	1	-	-	C	692655-5	AIR FEED VALVE ASSY	69
-3	1	1	-	A	461690-1	SPACER, AIR FEED	68
1	1	1	-	A	24042-2	VALVE, SHUT OFF	67
- REF	-	-	-	C	692655-6	AIR FEED VALVE ASSY	66
- REF	-	-	-	C	692655-6	AIR FEED VALVE ASSY	66
1	1	1	-	B	461065-2	AIR FEED ASSY (2 INCH)	65
2	2	2	-	A	4-21000-3	SCR,SHC(10-32x2.00)AIR ASSY	64
1	-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
1	-	1	-	A	23238-1	QUICK DISCONNECT	62
21.00	-	21.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25	61
1	1	1	-	C	454220-1	CAP, RAM	59
1	1	1	-	D	454485-1	HOUSING	58
1	1	1	-	B	3-694433-1	PAWL, FEED	56
1	-	1	-	A	22374-7	VALVE, QUICK EXHAUST	55
1	-	1	-	A	22304-1	NIPPLE, HEX	54
1	1	1	-	B	461062-1	FEED FINGER ASSY	53
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	1	1	-	A	690753-1	SPACER, TONKER	50
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