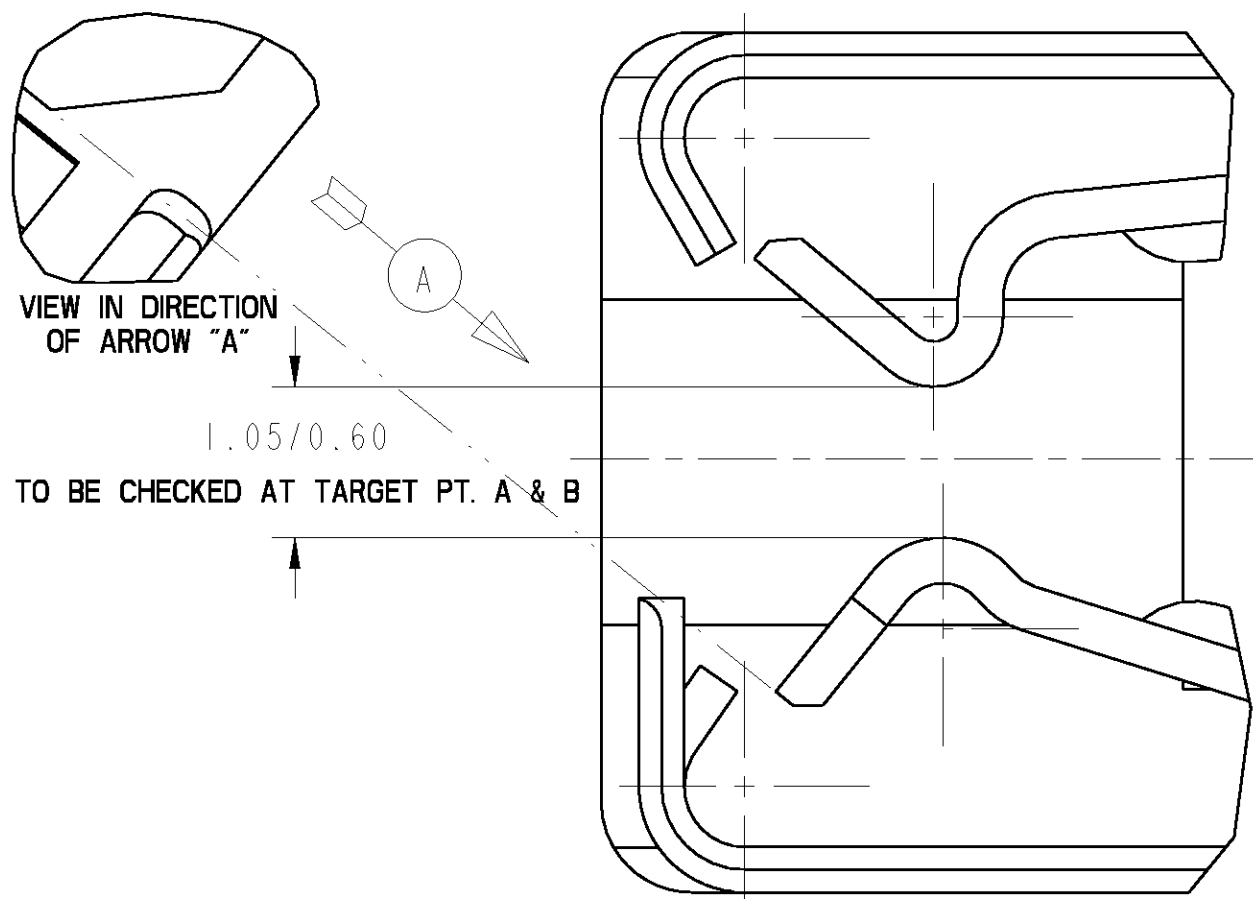
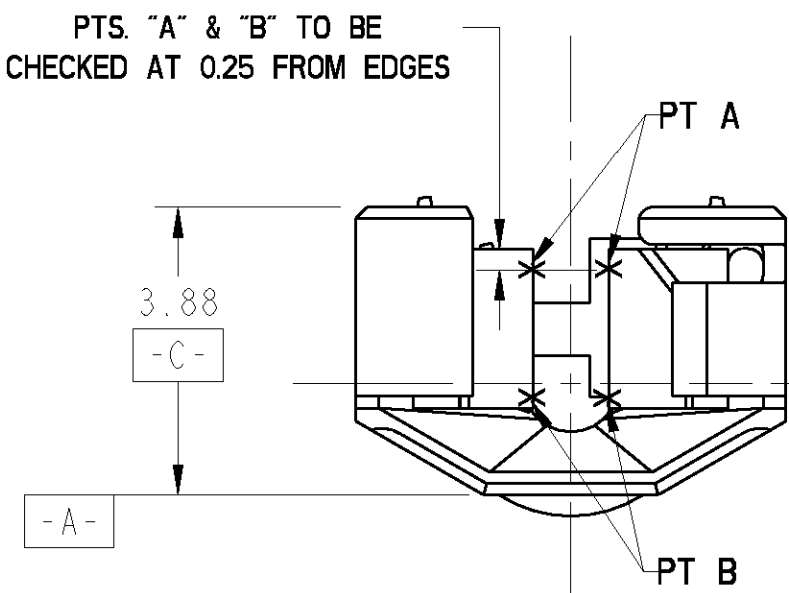


LOC		DIST		REVISIONS					
HK		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
				O		Release	15FEB2001	E. L.	S. R.
				A	EC	OKTS-0106-04	09JUN2004	EL	SR
				B	EC	OKTS-0116-04	09JUN2004	EL	SR



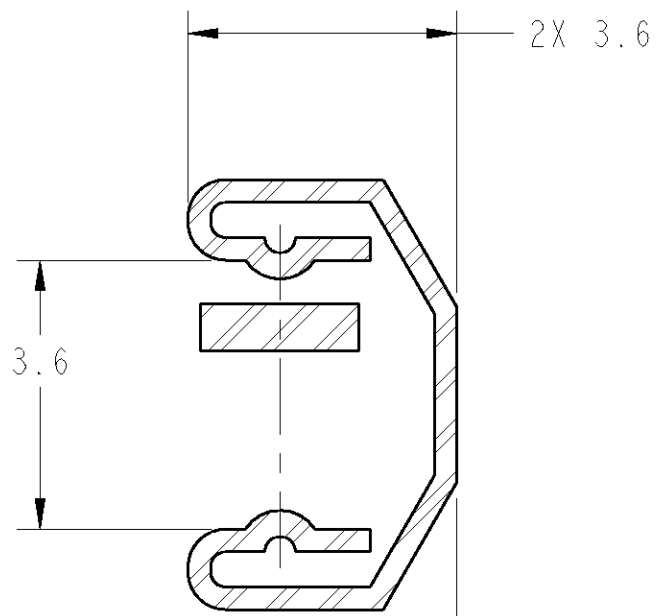
VIEW IN DIRECTION
OF ARROW "A"
1.05/0.60
TO BE CHECKED AT TARGET PT. A & B

DETAIL A
SCALE 20/1



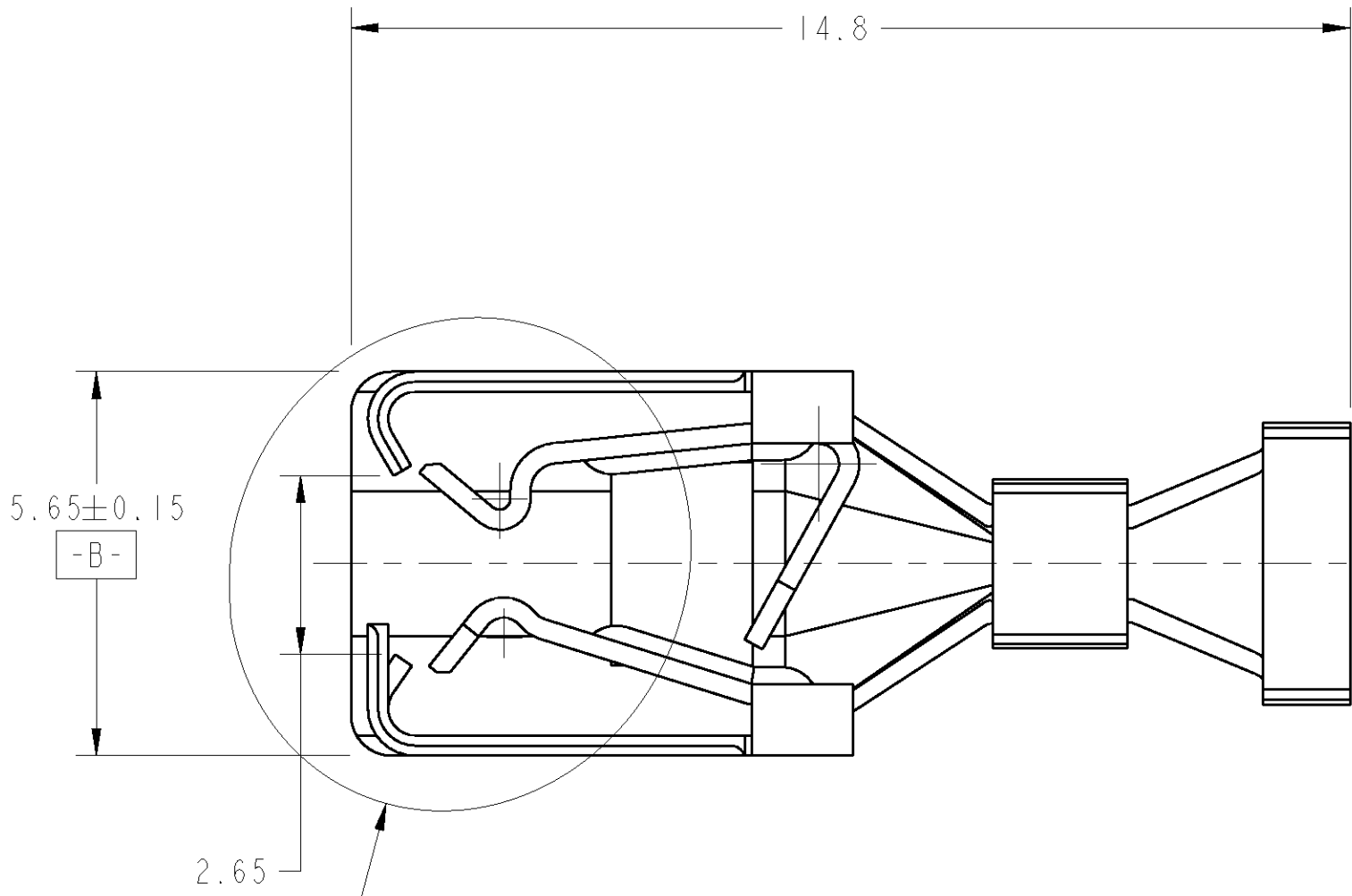
PTS. "A" & "B" TO BE
CHECKED AT 0.25 FROM EDGES

PT A
PT B

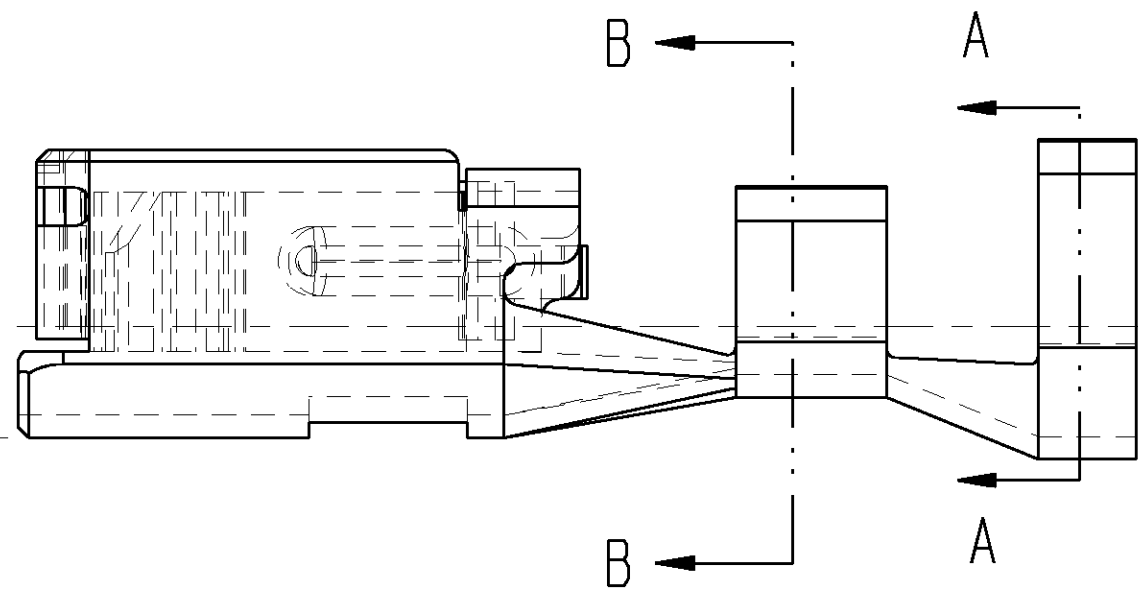


SECTION C-C

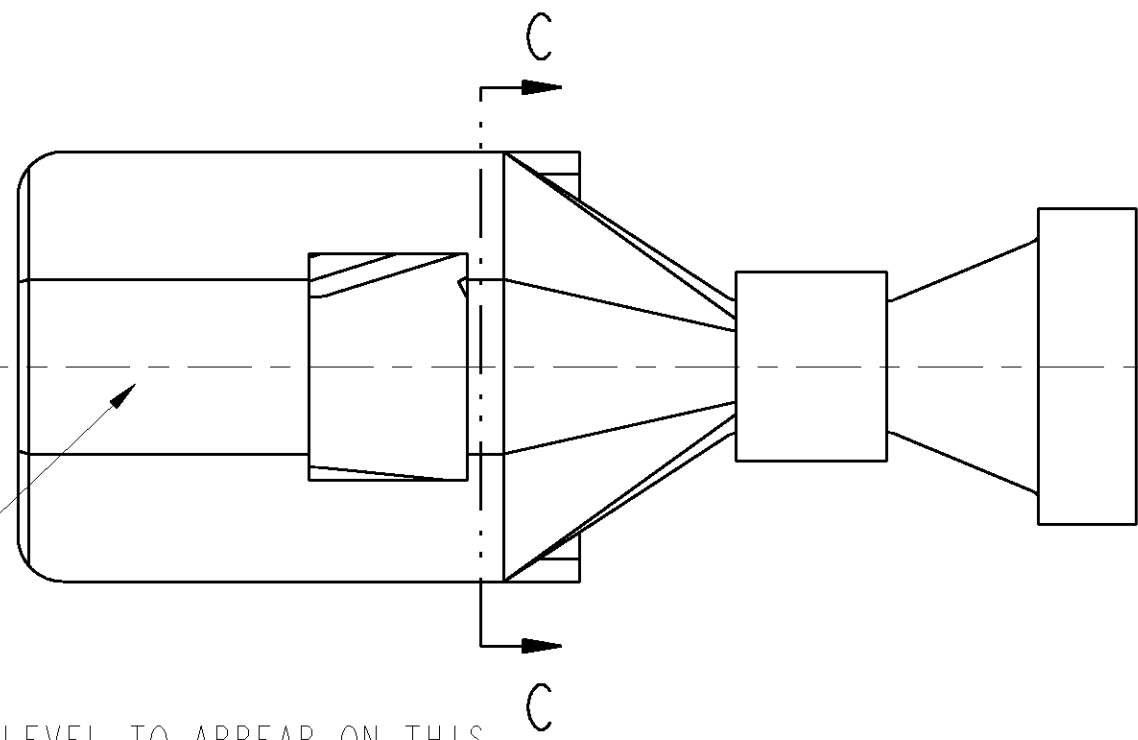
-A-



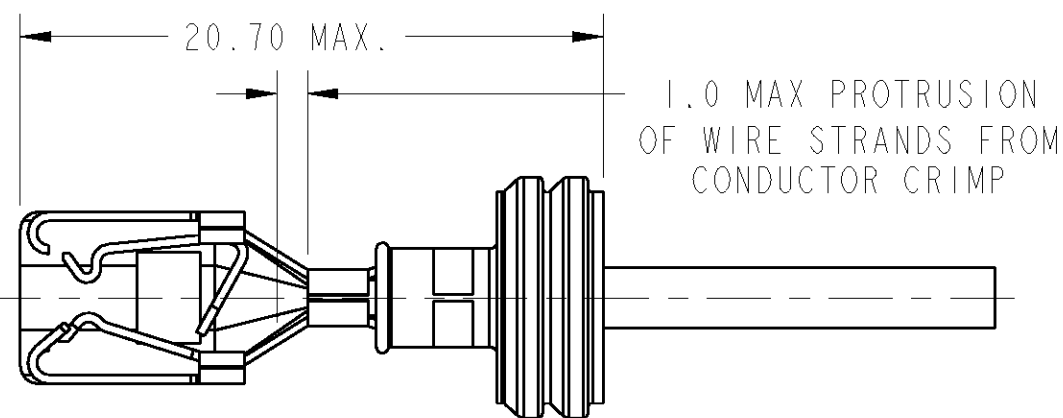
SEE DETAIL A



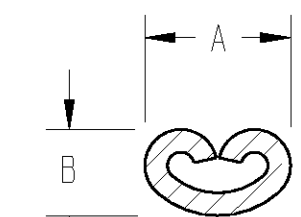
-A-



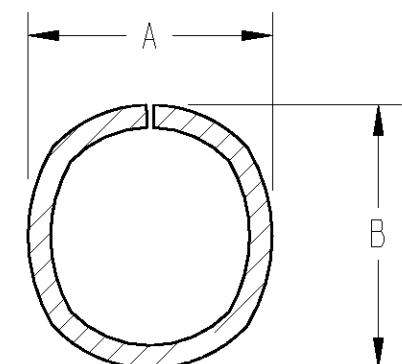
REVISION LEVEL TO APPEAR ON THIS
SURFACE WITH APPROX. 1.50 HIGH LETTERS.



ASSEMBLY VIEW OF
TERMINAL, WIRE, AND CABLE SEAL.
SCALE 4/1

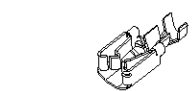


CONDUCTOR CRIMP
SCALE:10:1

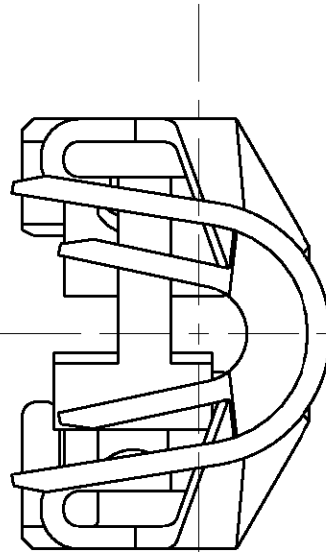


INSULATION CRIMP
SCALE:10:1

	DIMENSION	WIRE SIZE	
		18 GAGE	20 GAGE
CONDUCTOR CRIMP	A	1.93±0.10	1.90±0.10
	B	1.24±0.05	1.19±0.05
INSULATION CRIMP	A	3.3±0.10	3.3±0.10
	B	3.75±0.10	3.75±0.10

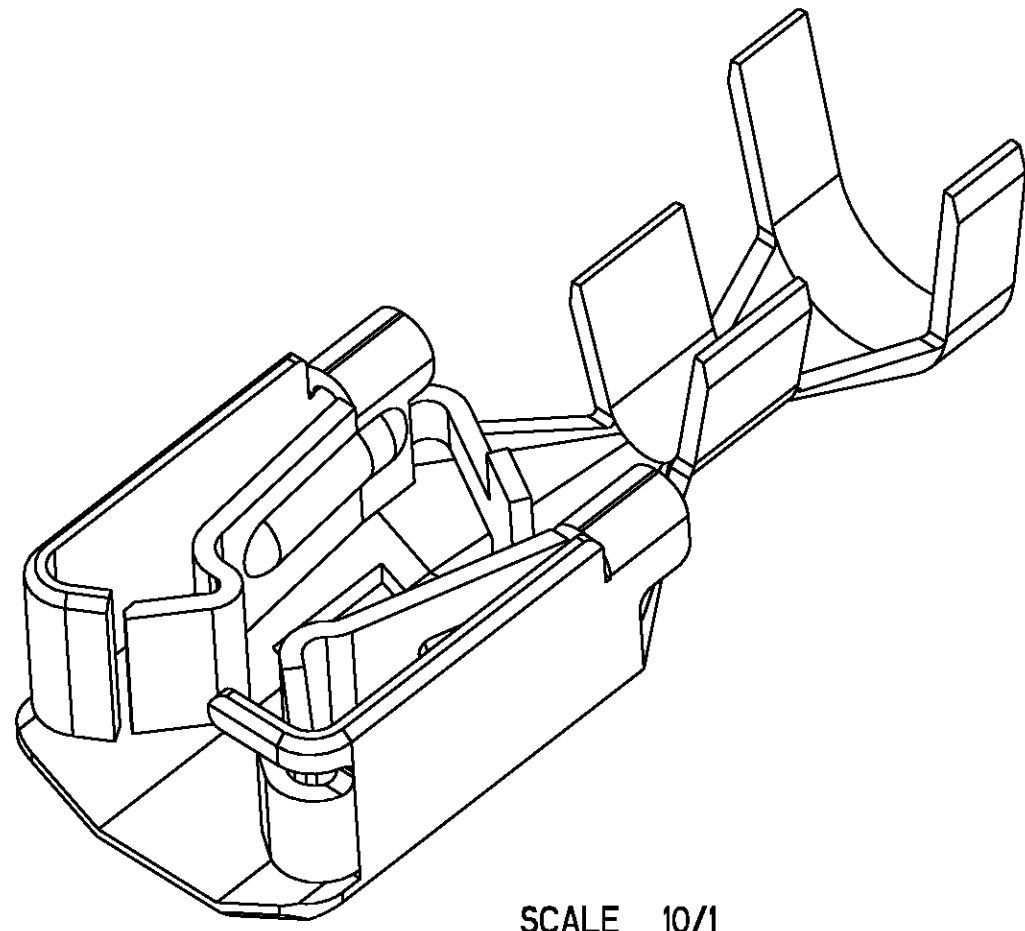


SCALE 1/1

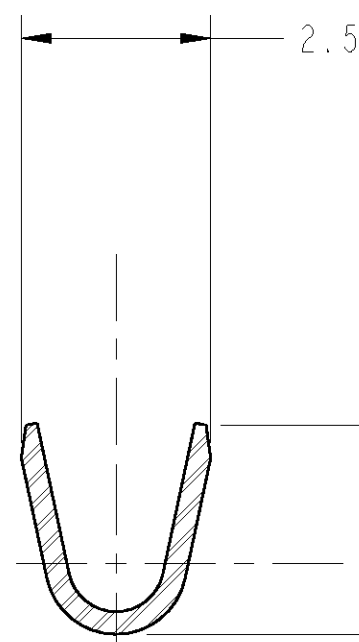


OF CRIMP

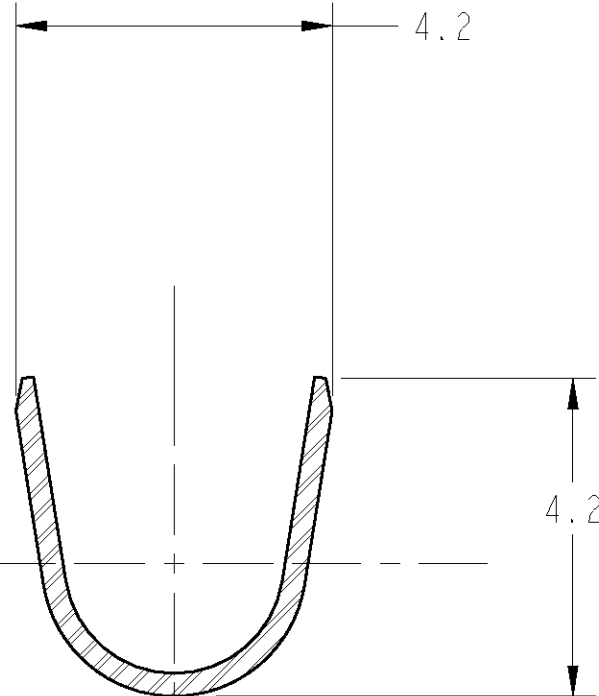
OF CRIMP



SCALE 10/1



SECTION B-B
SCALE 10/1



SECTION A-A

NOTE:
UNLESS OTHERWISE SPECIFIED, PARTS ARE TO BE
FREE OF BURRS, DIE MARKS, OR OTHER IMPERFECTIONS
THAT COULD AFFECT FUNCTION OR DETRACT FROM
APPEARANCE.

ALL OUTER EDGES, (EXCEPT FOR THE GRIP AREA),
MUST BE FREE OF SHARP EDGES.

♦ QUALITY ASSURANCE REQUIREMENTS PER
SPEC. PS7300

⬠ SIGNIFIES TOOL CRITICAL/FIRST FREQUENCY
INSPECTION CHARACTERISTICS.

WEDGE BASE TYPE BULB INSERTION FORCE MUST NOT
EXCEED 22.3N AND REMOVAL FORCE MUST NOT BE LESS
THAN 4.5N.

-MATERIAL-
ASTM B103
UNS C52100
FULL HARD
MATERIAL THICKNESS- 0.30±0.013

FINISH:
HOT TIN DIP PLATE (PRE PLATED)
0.5-2.5 micro mm

1378870-1	762	1326857-2	Ⓟ
1378870-1	609.6	1326857-1	
CABLE SEAL	REEL SIZE Ø	PART No.	

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN E.Lucca CHK S.Rahman APVD S.Rahman		15FEB2001 15FEB2001 15FEB2001		Tyco Electronics Harrisburg, PA 17105-3608	
mm		9 PLC ±0.1 1 PLC ±0.1 3 PLC ±0.1 4 PLC ±N/A ANGLES ±N/A		PRODUCT SPEC		NAME		TERMINAL P-NUT BULB (ASSEMBLY)	
MATERIAL Noted		FINISH -		APPLICATION SPEC		SIZE A		CAGE CODE 00779	
				WEIGHT -		DRAWING NO C=1326857		RESTRICTED TO	
				CUSTOMER DRAWING		SCALE 10:1		SHEET 1 OF 1	
								REV B	

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[TE Connectivity:](#)

[1326857-2](#)