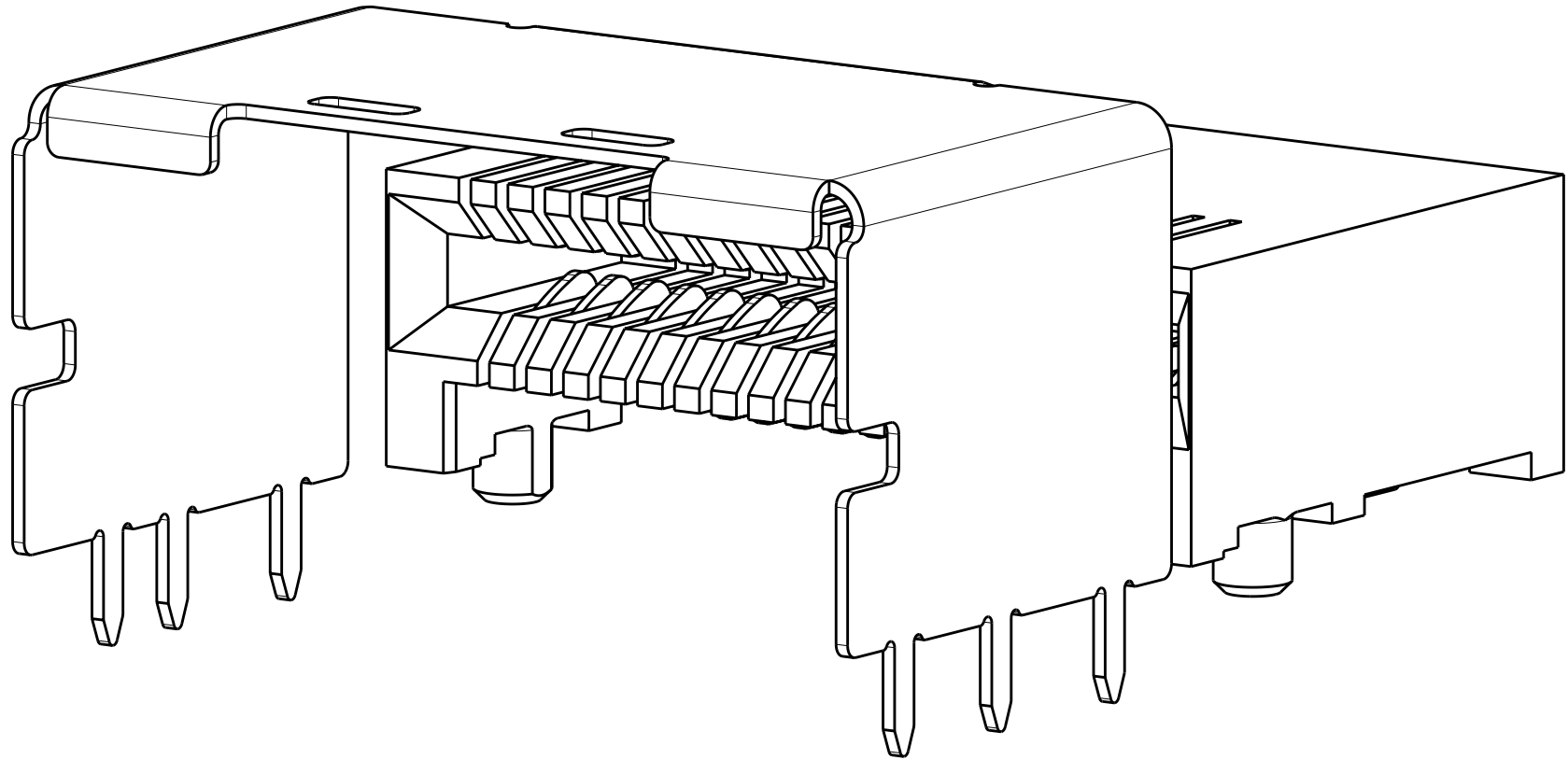
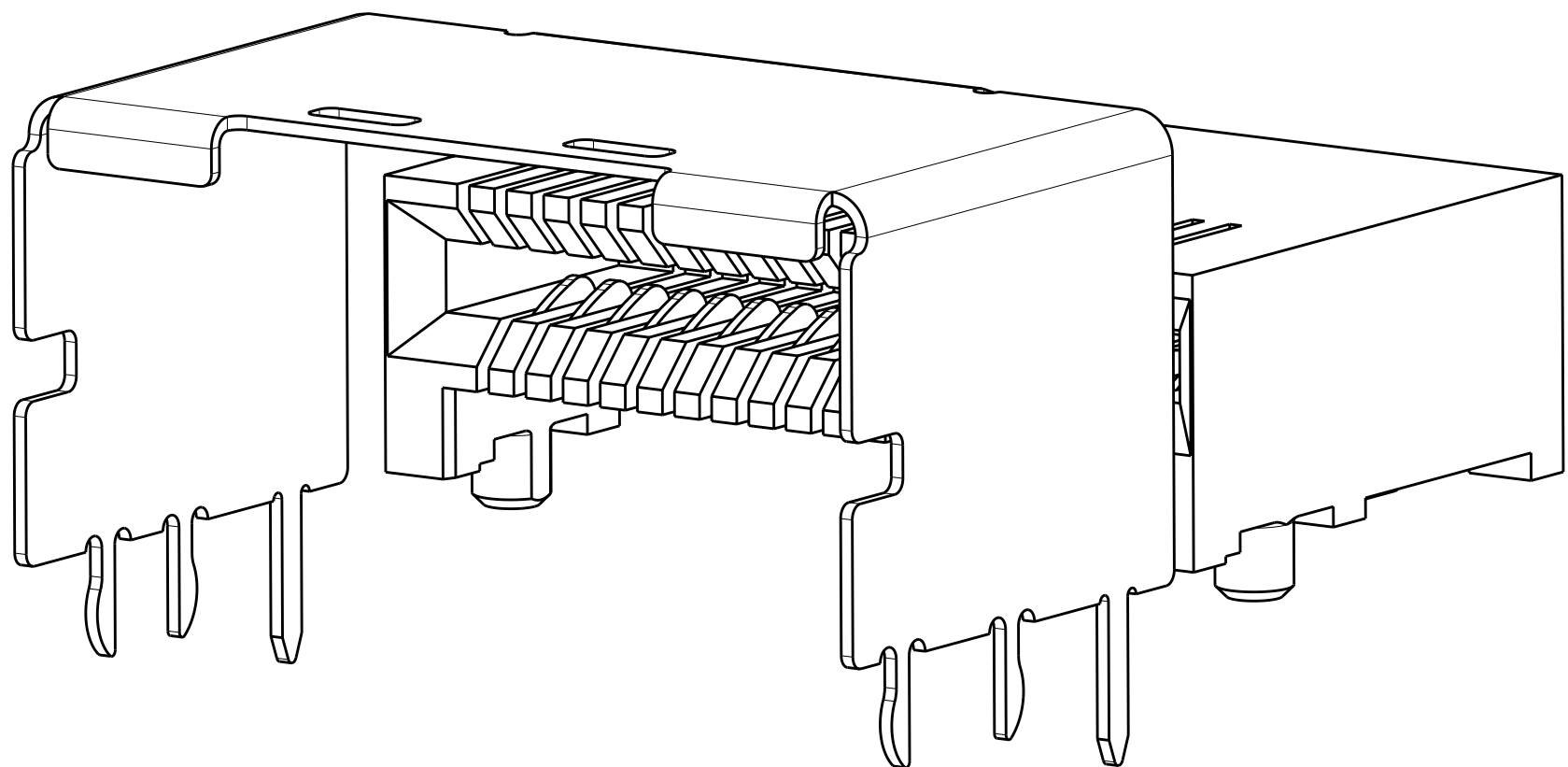


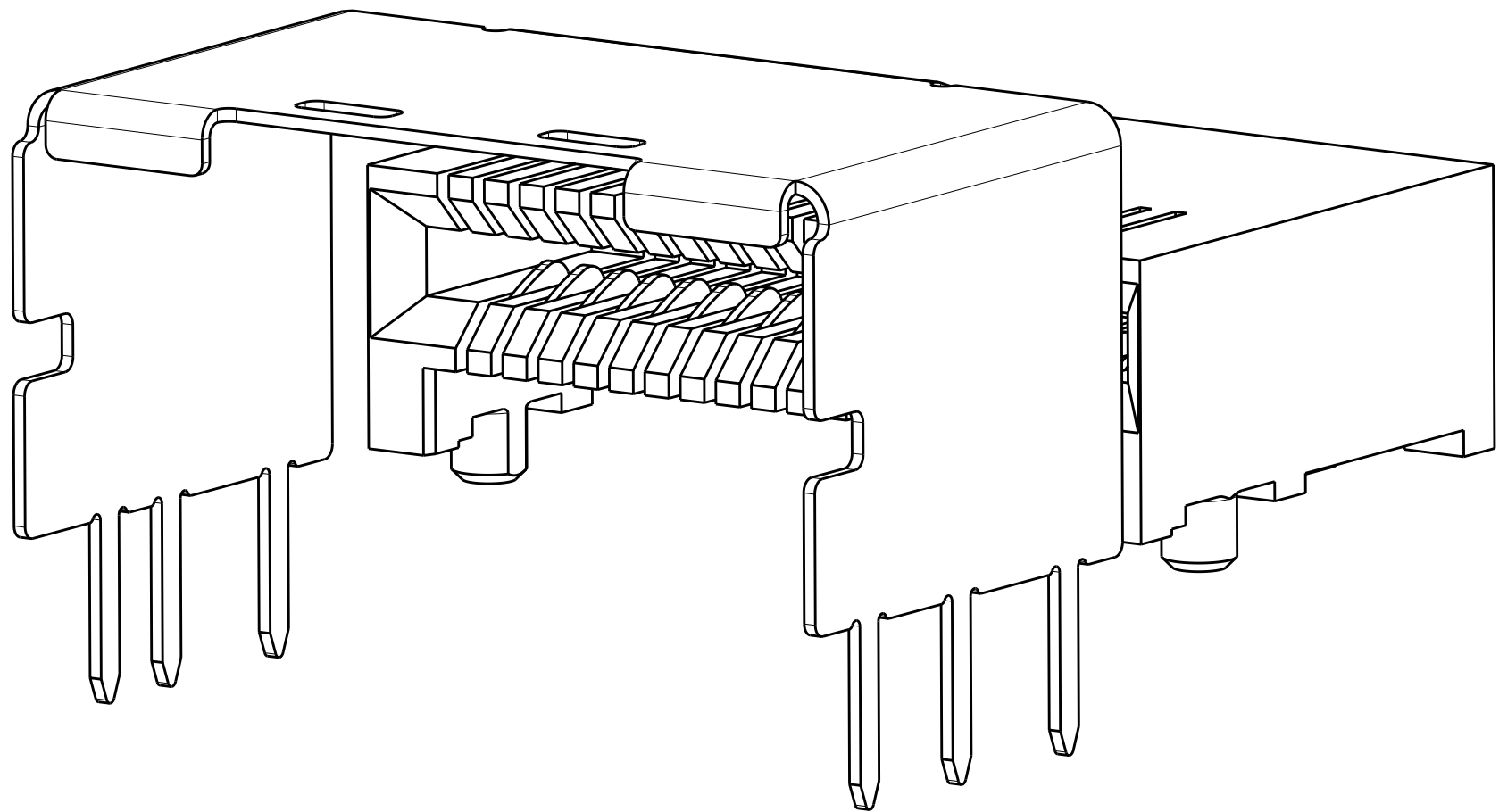
LOC		DIST		REVISIONS					
GP	00	P	LYR	DESCRIPTION		DATE	OWN	APVD	
		B2		REVISED PER ECO-11-004835		11MAR2011	RK	HMR	



1888019-2
SHOWN WITHOUT PICK AND PLACE DEVICE
SCALE 8:1



1888019-4
SHOWN WITHOUT PICK AND PLACE DEVICE
SCALE 8:1



1888019-8
SHOWN WITHOUT PICK AND PLACE DEVICE
SCALE 8:1

1 MATERIAL: LCP, BLACK.

2 MATERIAL: PHOSPHOR BRONZE PER ASTM B 103.

3 FINISH: 0.76µm MIN GOLD PLATE PER ASTM B 488, APPLIES TO INTERFACE AREA AND 2.03µm MIN TIN PLATE SOLDER TAILS, ALL OVER 3.81µm MIN NICKEL PLATE PER QQ-N-290.

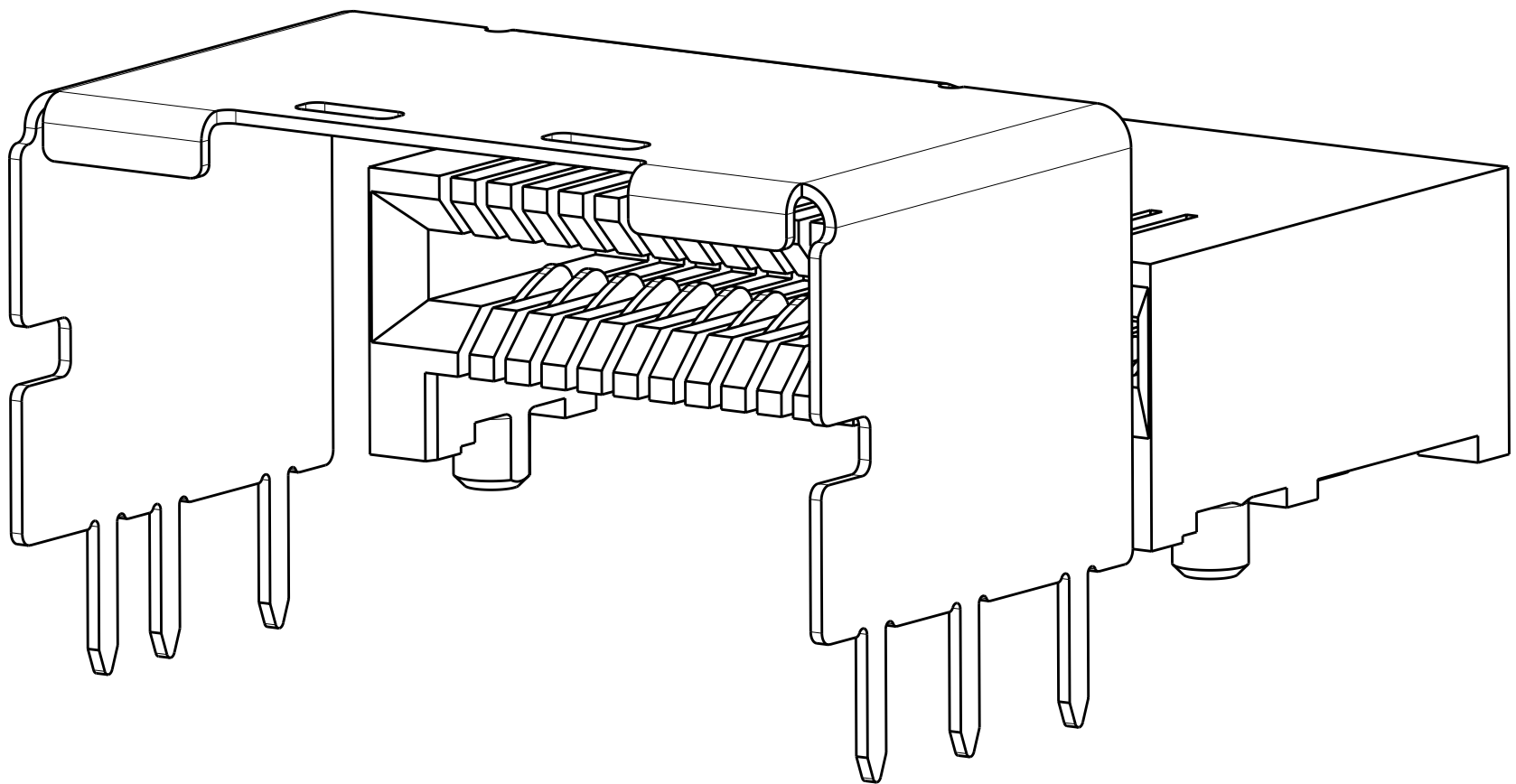
4 MATERIAL: NICKEL-SILVER PER ASTM B 122.

5 DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER.

6. REFER TO CUSTOMER DRAWING 1761987 FOR CONNECTOR DETAILS.

7. PACKAGED IN TAPE AND REEL PER EIA-481.

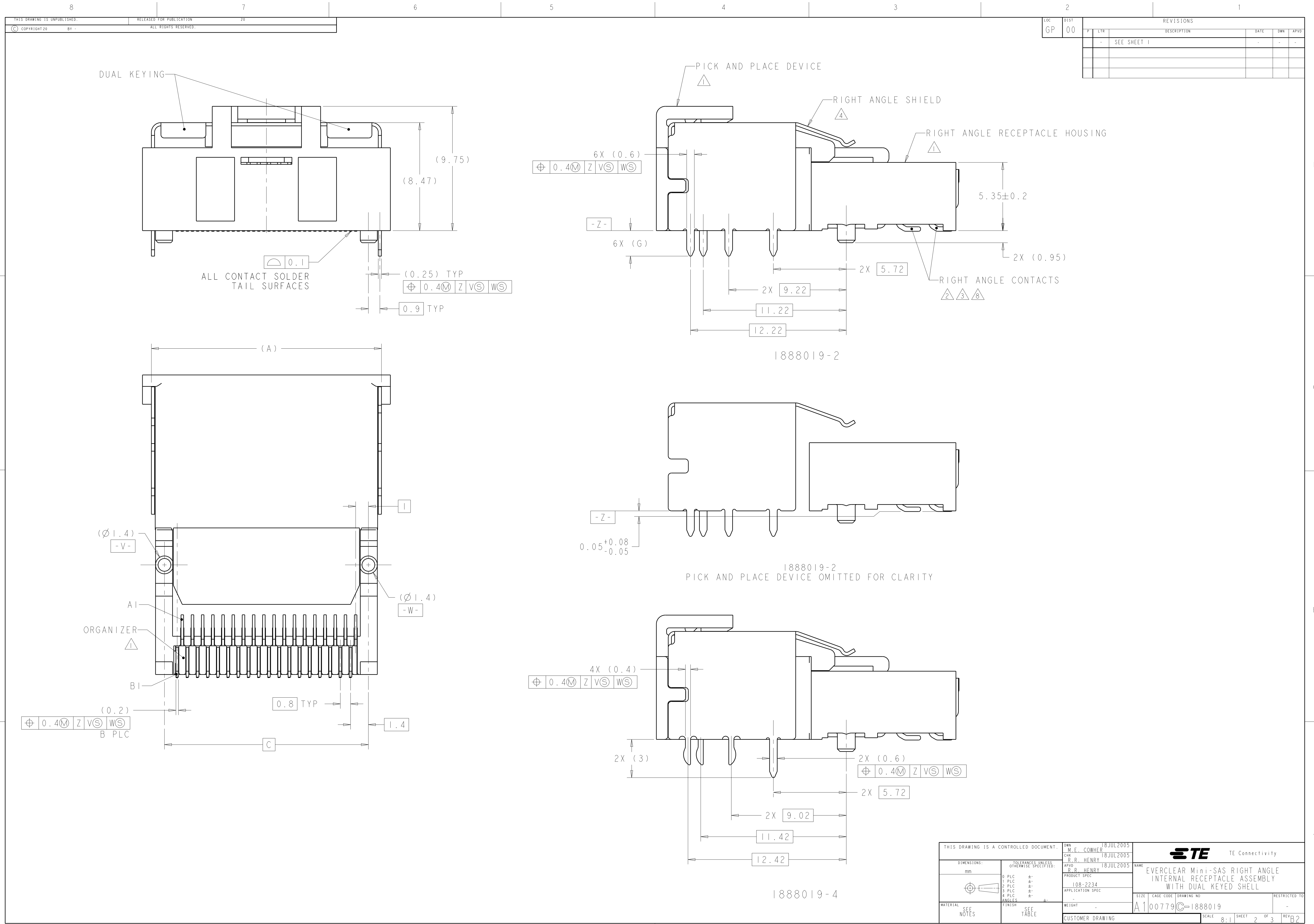
8 FINISH: 0.38µm MIN GOLD PLATE PER ASTM B 488, APPLIES TO INTERFACE AREA AND 2.03µm MIN TIN PLATE SOLDER TAILS, ALL OVER 3.81µm MIN NICKEL PLATE PER QQ-N-290.



1888019-6
SHOWN WITHOUT PICK AND PLACE DEVICE
SCALE 8:1

8	THRU HOLE	3.5	17.8	16	16	36	18.05	36	1-1888019-2
	THRU HOLE	2.8	17.8	16	16	36	18.05	36	1-1888019-1
	PRESS FIT	-	17.8	16	16	36	18.05	36	1-1888019-0
	THRU HOLE	2	17.8	16	16	36	18.05	36	1888019-9
3	THRU HOLE	3.5	17.8	16	16	36	18.05	36	1888019-8
	THRU HOLE	2.8	17.8	16	16	36	18.05	36	1888019-6
	PRESS FIT	-	17.8	16	16	36	18.05	36	1888019-4
	THRU HOLE	2	17.8	16	16	36	18.05	36	1888019-2
FINISH	SHELL TYPE	G	E	D	C	B	A	POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN M.E. COWHER 18JUL2005		 TE Connectivity					
DIMENSIONS:				CHK R.R. HENRY 18JUL2005							
mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:				NAME		EVERCLEAR Mini-SAS RIGHT ANGLE INTERNAL RECEPTACLE ASSEMBLY WITH DUAL KEYED SHELL			
		APVD R.R. HENRY 18JUL2005				PRODUCT SPEC					
		108-2324				APPLICATION SPEC					
		WEIGHT				RESTRICTED TO					
		CUSTOMER DRAWING				SCALE 8:1 SHEET 1 OF 3 REV B2					
MATERIAL SEE NOTES		FINISH SEE TABLE		A100779C-1888019							



4805 (3/11)

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