

4

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1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

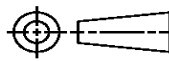
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

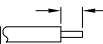
SHEET OF

REV

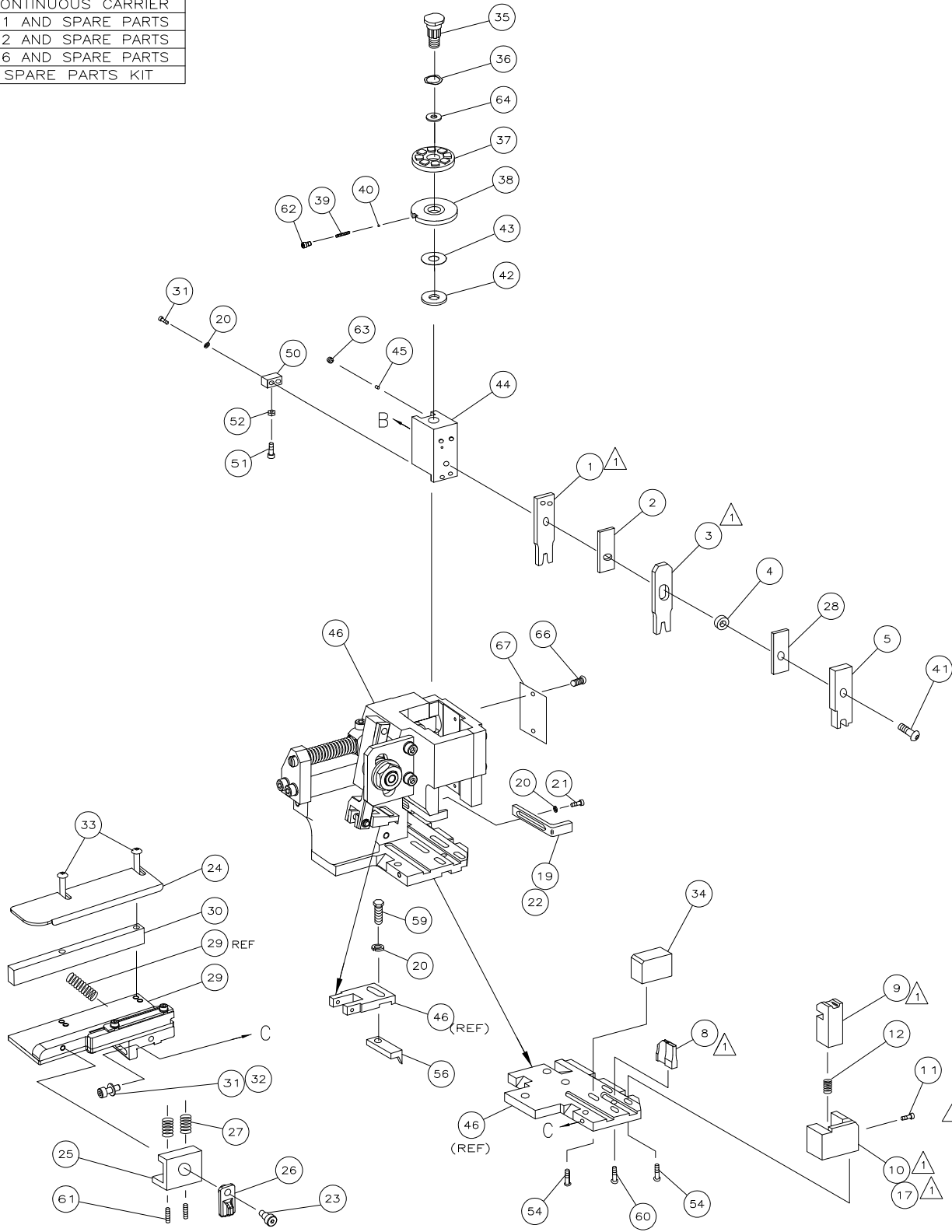
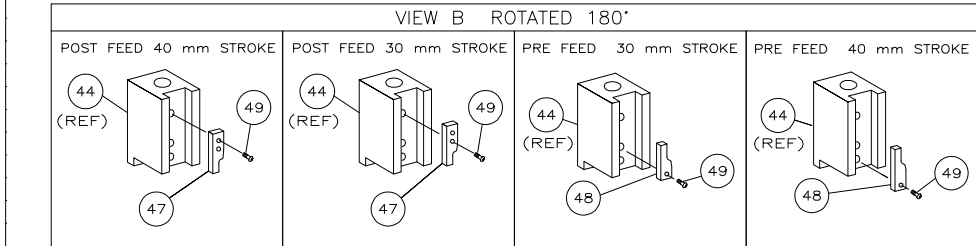
1470-19 (3/11)

Pro/ENGINEER DRAWING

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1238050-1	H	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1238050-2	H	-	BENCH	MECH PRE FEED	CUTS CARRIER
1238050-6	H	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1238050-1	H	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1238050-2	H	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1238050-6	H	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1238050-7	E	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)				
TERMINAL NAME: PIN, SOCKET, UNIVERSAL MATE-N-LOK				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.57 [.062 IN]	F	22-18 AWG	
INSUL	2.79 [.110 IN]	F	1.5-2.8 [.059-.110 IN]	
WIRE STRIP LENGTH			APPL INSTRUCTION	
3.2-4.0mm [.126-.157 IN]			408-8322	
TERMINAL	114-5050 A			FEED
APPL SPEC	114-16017 B			
TERMINALS APPLIED				
				
PIN	SOCKET	SEAL		
170360 A	170362 A	794758 B	-	-
770903 B	770904 B	-	-	-
-	794137 B	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE mm² AWG 		CRIMP HEIGHT 		PIN PN & LENGTH [IN]
18		1.07 ±0.05 [.042 ±.002 IN]		3-354779-1 [.3145]
0.75mm ²		1.04 ±0.05 [.041 ±.002 IN]		3-354779-3 [.3155]
20 or .50mm ²		0.91 ±0.05 [.036 ±.002 IN]		4-354779-3 [.3205]
(2)22		0.91 ±0.05 [.036 ±.002 IN]		4-354779-3 [.3205]
22 or .35mm ²		0.81 ±0.05 [.032 ±.002 IN]		5-354779-2 [.3250]
-		-		-
-		-		-
SET UP GAGE 458637-3		LAYOUT L2385		

-  RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  114-13089 IS FOR SEAL APPLICATION ONLY. "F" TYPE INSULATION CRIMP IS USED AT A REDUCED INSULATION PAD SETTING FOR SEAL APPLICATION.



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