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LOC

DIST


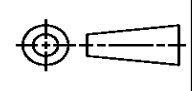
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-16-009824	28JUL2016	GK	SD




REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151286-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528481
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528481


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity		
		CHK	GOPALAKRISHNA HV				
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME		
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE		FINE ADJ SIDE FD HD-I APPL	
				PRODUCT SPEC			
				APPLICATION SPEC			
				WEIGHT			
MATERIAL		FINISH		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
				A 3		©- 1528481	
CUSTOMER ACCESSIBLE PRODUCTION DRAWING				SCALE	SHEET 1 OF 2	REV B1	

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528481-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528481-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528481-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528481-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528481-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528481-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528481-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS			
TERMINAL NAME: PIN & SOCKET U-M-L			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.40 [.055 IN]	F	30-22 AWG
INSUL	2.29 [.090 IN]	F	1.00-1.90 [.040-.075 IN]
WIRE STRIP LENGTH			APPL INSTRUCTION 408-8322 & 408-8490
3.96-4.75 [.156-.187 IN]			
TERMINAL	-	-	FEED 
APPL SPEC	114-1012	-	9.05 [.356 IN]


[illegible][illegible]

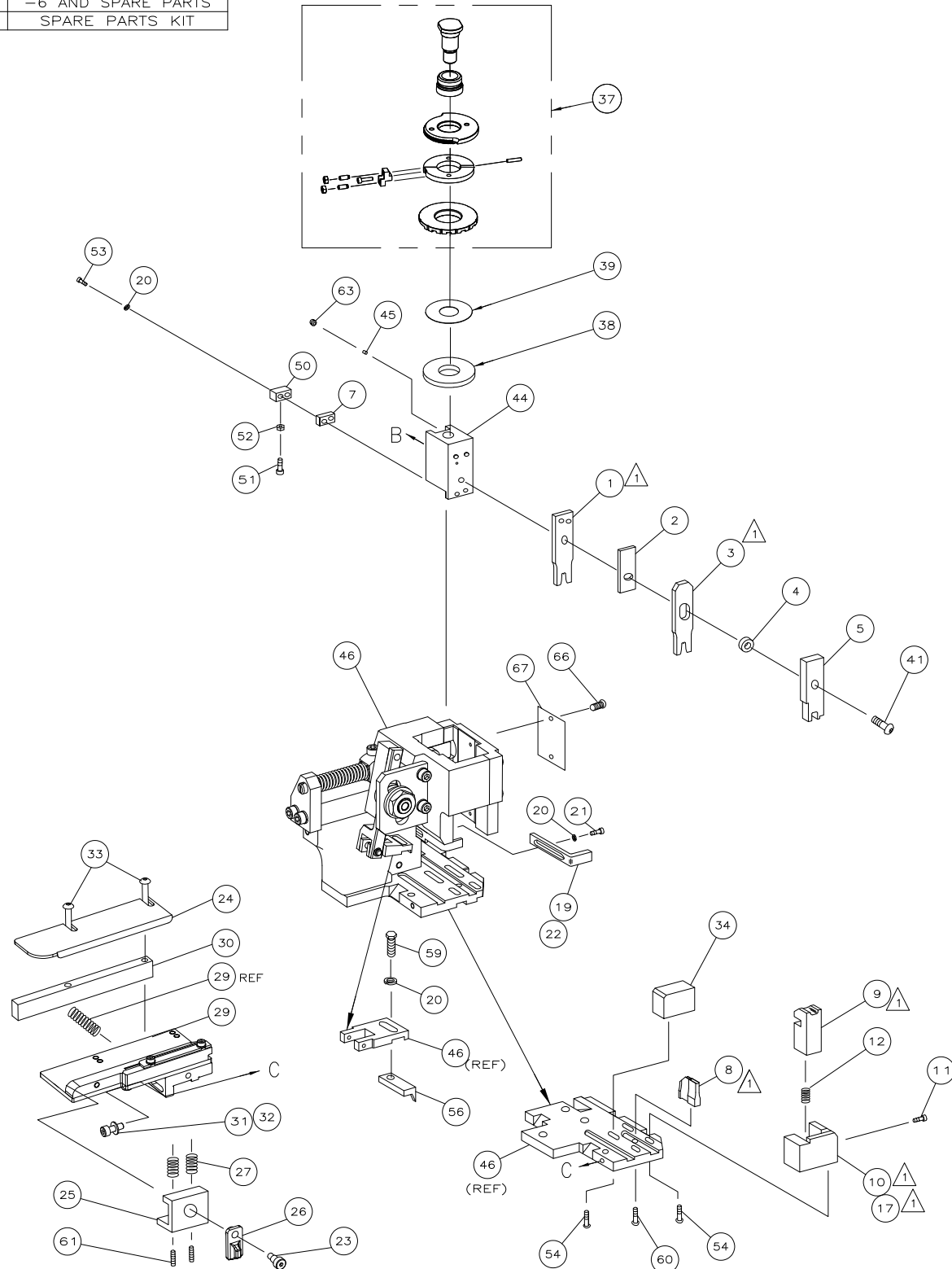
SET UP GAGE 458637-3	LAYOUT L1426168
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-  1. RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

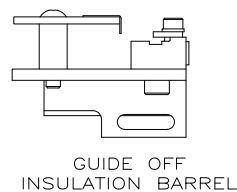
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

 4. FEED REQUIRES ADJUSTMENT WHEN CHANGING FROM ONE TERMINAL TO ANOTHER.



* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



GUIDE OFF
INSULATION BARREL



VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

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FROM TICO ELECTRONICS CORPORATION

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	-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

										QTY REQD PER ASSY										PARTS LIST									
																				DIMN 100E004 MATERIAL -- HEAT TREAT -- M.CLIFFORD CHK -- APVO 100E004 F.BACKHURST									
										DIMENSIONS: TOLERANCES UNLESS OTHERWISE SPECIFIED: INCHES  0 PLC ± -- 1 PLC ± -- 2 PLC ± 0.5 [0.2 IN] 3 PLC ± -- 4 PLC ± --										 Tyco Electronics Corporation Harrisburg, PA 17105-3608									
B ECR-10-016633										8-2010 MY TE										NAME FINE ADJ SIDE FD HD-I APPL									
P LTR REVISION RECORD										DATE DIMN APVO										SCALE SIZE DRAWING NO SHEET 1 of 1 REV B - A1 1528481									

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