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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A2	ECR-14-001894	13FEB2014	GK	HMR

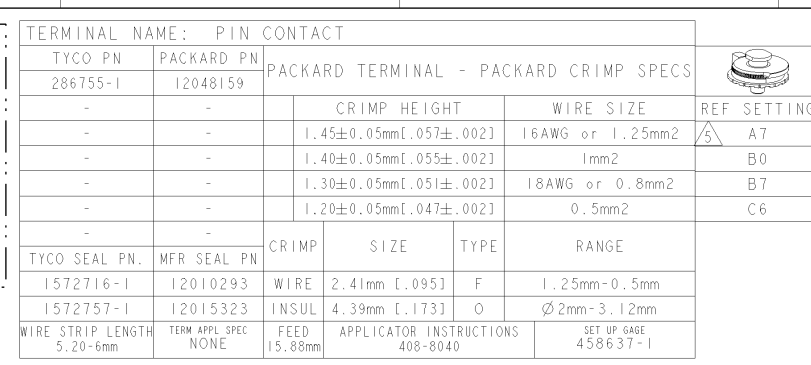
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151457-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855187
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

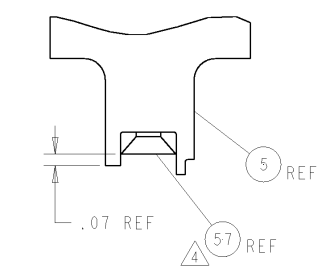
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855187

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity				
DIMENSIONS:		CHK	RAGHAVENDRA						
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME					
		0 PLC ±		FINE ADJUST SIDE FEED HDM					
		1 PLC ±		APPLICATOR					
2 PLC ±		APVD		RAGHAVENDRA		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
3 PLC ±		PRODUCT SPEC							
4 PLC ±		APPLICATION SPEC							
ANGLES ±		WEIGHT		A3					
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2		REV A2	

1. RECOMMENDED SPARE PARTS
2. GREASE LIGHTLY
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
4. APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
5. WIRE SIZE NOT RECOMMENDED BY PACKARD FOR THIS TERMINAL.



-	455749-1	GUARD WINDOW	116
..	679532-1	INSERT, GUARD	115
-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	318563-1	GUARD, FRONT CHIP	89
-	4088040	SF APPL INST 408-8040	72
-	217238-1	GENERAL INSTRUCTION PKG	71
-	461264-5	PLATE, IDENTIFICATION	67
-	21017-2	SCREW, DRIVE	66
-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	458537-2	PAWL, FEED	56
-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	21018-5	NUT, HEX, REG 6-32	52
-	811242-2	BUMPER, HOLD DOWN	51
-	690753-1	SPACER, TONKER	50
..	690602-6	CAM, PRE FEED, I 5/8	49
-	690602-5	CAM, PRE FEED, I 1/8	48
-	690501-4	CAM, POST FEED, I 5/8	47
-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MQCA)	46
-	690191-1	PLUG, NYLON	45
-	1-819307-3	RAM, SIDE FEED	44
-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	690125-1	SHIM SUB-ASSY	39
-	1-469367-2	SHIM	38
-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	690786-3	TERMINAL SUPPORT	34
-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1320908-2	SPACER, STRIP GUIDE	30
-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1-455888-0	SPACER, CRIMPER	28
-	1320928-3	PLATE, STRIP GUIDE	24
-	690472-2	STRIPPER	22
-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	691353-1	STRIPPER	19
-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	17
-	3-22280-3	SPRING, COMPRESSION	12
-	690461-2	STOP, SHEAR	11
-	1-690459-0	SHEAR HOLDER, FRONT	10
-	318707-2	FLOATING SHEAR, FRONT	9
-	3-1633116-7	ANVIL, COMBINATION	8
-	2-240641-4	SPACER	7
-	318701-1	DEPRESSOR, SHEAR	5
-	238011-4	BLOCK, CRIMPER SPACER	4
-	5-1583690-3	CRIMPER, INSUL O	3
-	1-455888-0	SPACER, CRIMPER	2
-	7-1490019-5	CRIMPER, WIRE PREMIUM	1

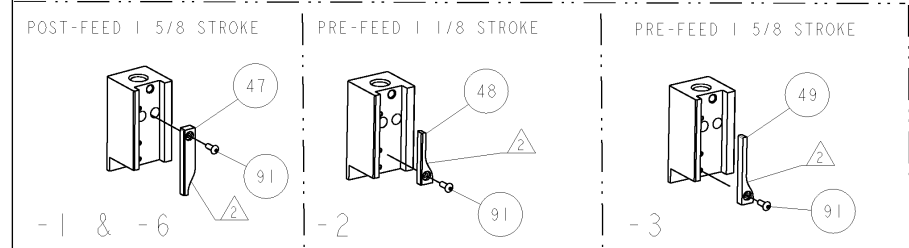
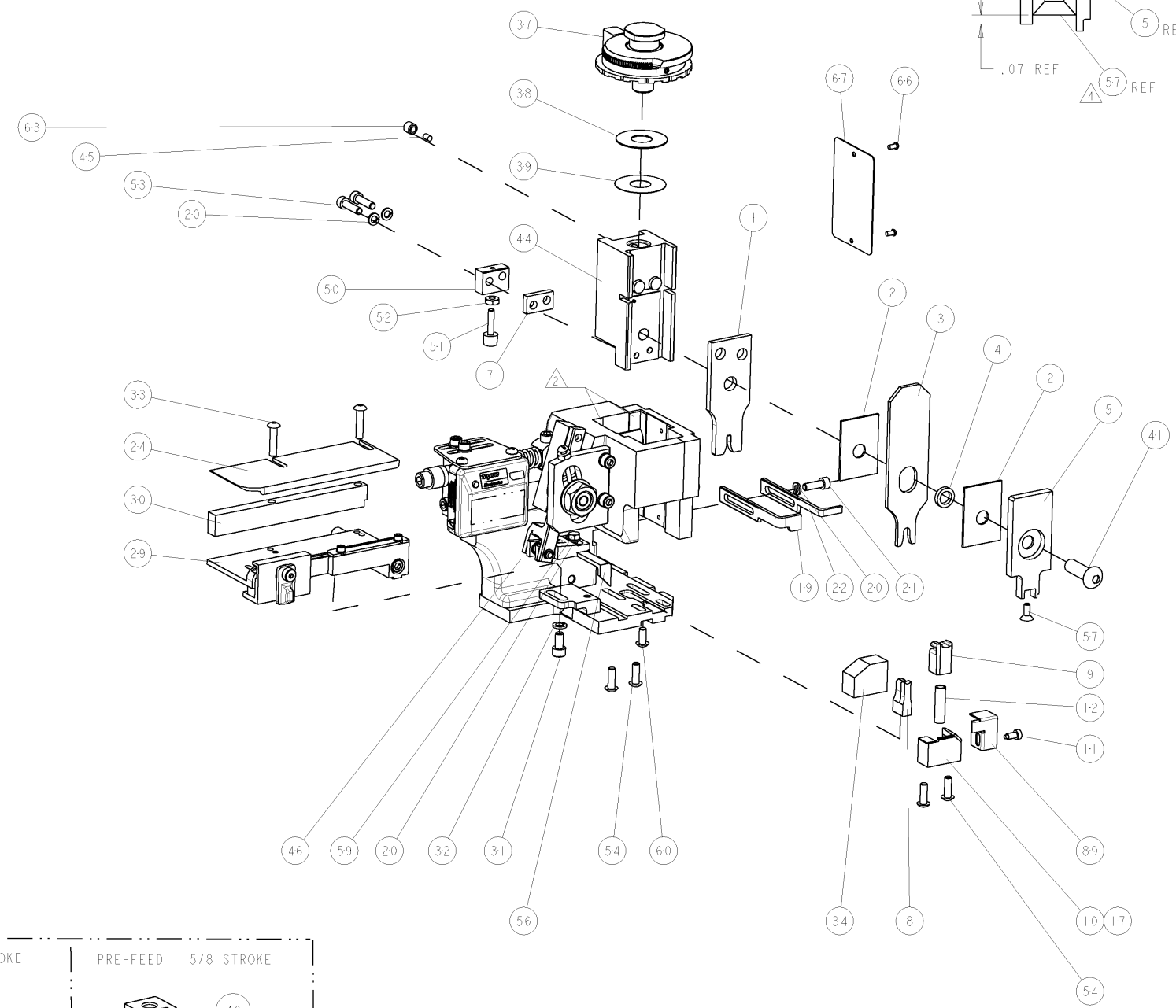
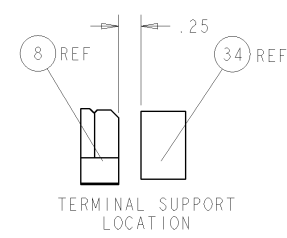


(24) REF

ITEM 30 LOCATED AT REAR HOLES

(30) REF

FEED TRACK POSITION



-77-6		-3-2		U/M		PART NO		DESCRIPTION				ITEM NO
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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DAN 30 JAN 2007 C B HIGMAN 30 JAN 2007		NAME		FINE ADJUST SIDE FEED HDW APPLICATOR				
		6 PLG ±.01 1 PLG ±0.1 2 PLG ±0.01 1 PLG ±0.001 1 PLG ±0.0001 ANGLE		PRODUCT SPEC - APPLICATION SPEC - WEIGHT -		SIZE A 1		CASE CODE 00779		DRAWING NO C=1855187		RESTRICTED TO
		MATERIAL -		FINISH -		CUSTOMER DRAWING		SCALE 3:5		SHEET 1		OF 1
												REV A 1
CUSTOMER VIEWABLE ASSEMBLY												

Mouser Electronics

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[1855187-3](#)