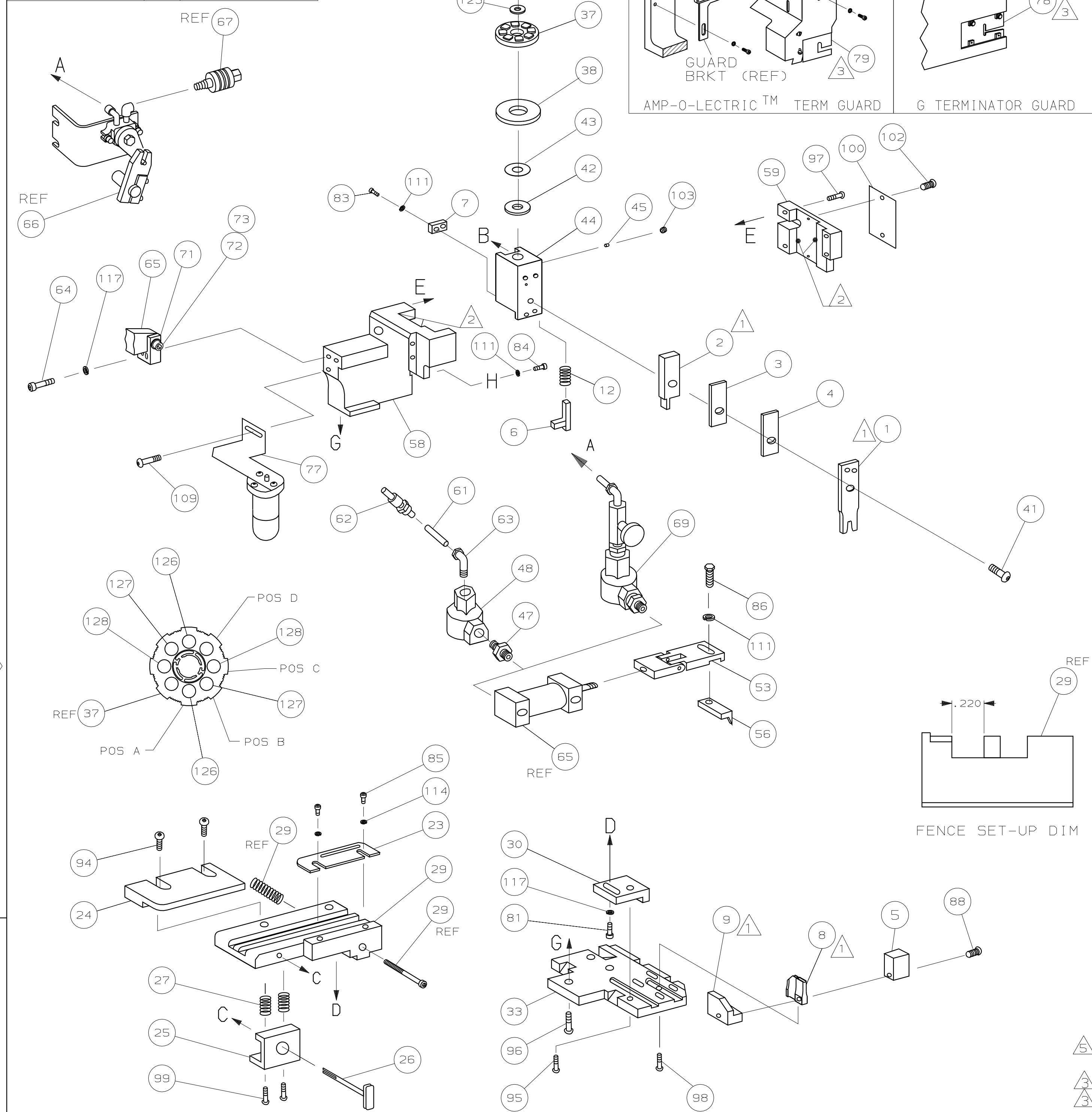
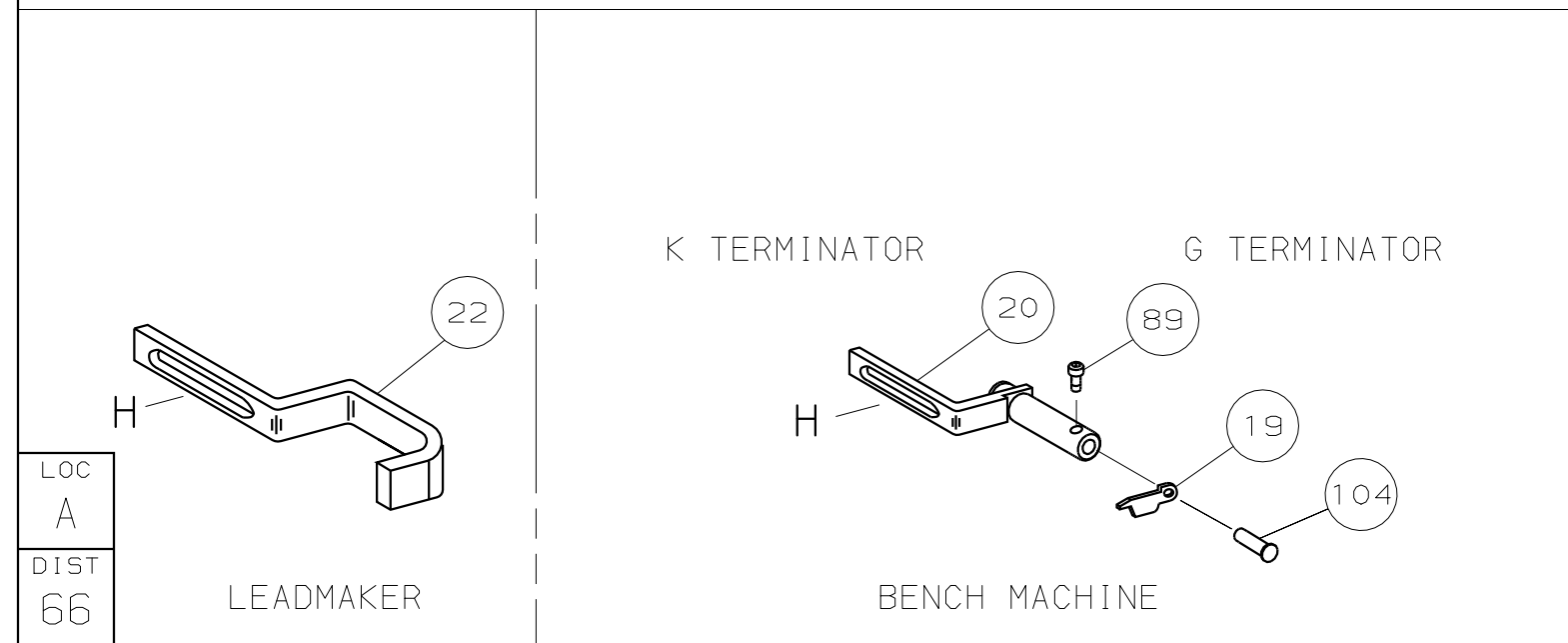


PART NUMBER	REV	FIRST USED
1385406-1	C	122500-1
1385406-2	C	565435-5
1385406-3	C	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 CUT TO LENGTH AT ASSY



1385406 1385406

TERMINAL NAME: 15 AMP CONTACT					
AMP	TERM	PN	MFR	TERM	PN
1572076-1		262G1			
1572076-2		269G2			
PAD LTR		CRIMP HEIGHT		WIRE SIZE	
A		.085 ±.002	[2.16 ±0.05mm]	16	
B		.080 ±.002	[2.03 ±0.05mm]	18	
C		.075 ±.002	[1.91 ±0.05mm]	20	
D		NOT		USED	
CRIMP		SIZE	TYPE	RANGE	
WIRE		.110	[2.79mm]	F	20-16
INSUL		-	-	-	
WIRE STRIP LENGTH		TERM APPL	SPEC	FEED	APPL INSTRUCTION
.266-.297		NONE		.453	408-8040
SET UP GAGE		LAYOUT			
458637-1		L2226A			

2	2	2	-	C	354779-4	PIN, WIRE DISC (.3010)C	129
2	2	2	-	C	9-354778-4	PIN, WIRE DISC (.2965)B	127
2	2	2	-	C	8-354778-1	PIN, WIRE DISC (.2900)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
							122
							121
							120
							119
							118
3	3	3	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
							116
							115
2	2	2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE	114
							113
							112
4	4	4	-	A	21024-4	WASHER, LOCK (#8)STRIPPER	111
							110
-	1	-	-	A	2-21002-6	SCR,BHC (10-32x.38) LUBE ASSY	109
							108
							107
							106
							105
1	1	-	-	A	992031-1	PIN, CLEVIS	104
1	1	1	-	A	21009-2	SCR,SKT SET (1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19) ID PLATE	102
							101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	2-21002-9	SCR,BHC (10-32x.75) DRAG	99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW) ANVIL	98
4	4	4	-	A	2-21002-9	SCR,BHC (10-32x.75) CAP	97
3	3	3	-	A	2-22733-8	SCR,BHC (1/4-20x.62) HSG	96
1	1	1	-	A	2-21002-7	SCR,BHC (10-32x.50) SG ADJ BLK	95
2	2	2	-	A	2-21002-2	SCR,BHC (8-32x.50) TERM H DWN	94
							93
							92
							91
							90
1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19) STRIPPER	89
1	1	-	-	A	3-21000-0	SCR,SHC (8-32x.88) SHEAR	88
							87
1	1	1	-	A	2-22603-1	SCR,HEX HD (8-32x.38) FEED FINGER	86
2	2	2	-	A	1-21000-5	SCR,SHC (4-40x.50) FR ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR,SHC (8-32x.50) STRIPPER	84
2	2	2	-	A	2-21000-6	SCR,SHC (8-32x.38) HOLDDOWN	83
							82
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38) SG ADJ BL	81
							80
-	1	-	-	B	462992-7	GUARD ASSY	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
-	1	-	-	C	1-465184-0	LUBRICATOR ASSY	77
							76
							75
							74
1	1	1	-	B	21024-8	WASHER, LOCK (3/8) AIR FEED	73
1	1	1	-	B	3-21001-5	SCR, SHC (3/8-16x1.00) AIR FEED	72
1	1	1	-	B	459610-3	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST			

C2	ECR-06-011494	GB	5-06
C1	0150-1518-02	BH	NOV02
C	0150-1184-02	BH	SEP02
B	0150-1009-02	GB	JUL02
A	REV'D	CE	MAY02
01	CONVERT TO AIR FEED	CE	MAY02
P	REMOVE BURRS, BREAK SHARP EDGES R.015 MAX	APP	DATE
F	REVISION RECORD		
L			
T			

-1	LEADMAKER				AIRFEED		
-2	BENCH MODEL K				AIRFEED		
-3	BENCH MODEL G				AIRFEED		
-	1	-	-	C	692655-5	AIR FEED VALVE ASSY	70
-	REF	-	-	A	24042-2	VALVE, SHUT OFF	67
-	REF	-	-	C	692655-6	AIR FEED VALVE ASSY	66
1	1	1	-	B	461065-1	AIR FEED ASSY (1 INCH)	65
2	2	2	-	A	3-21000-9	SCR,SHC (10-32x1.00) AIR ASSY	64
1	-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
1	-	1	-	A	23238-1	QUICK DISCONNECT	62
21.00	-	21.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25	61
							60
1	1	1	-	C	454220-1	CAP, RAM	59
1	1	1	-	D	454485-1	HOUSING	58
							57
1	1	1	-	B	1-694433-7	PAWL, FEED	56
							55
							54
1	1	1	-	B	461062-1	FEED FINGER ASSY	53
							52
							51
							50
							49
1	-	1	-	A	22374-7	VALVE, QUICK EXHAUST	48
1	-	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT	47
							46
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	1338281-4	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
							40
							39
1	1	1	-	A	690223-2	SPACER, INSULATION DISC	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
							34
1	1	1	-	D	455675-1	PLATE, BASE	33
							32
							31
1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	318756-9	PLATE, STRIP GUIDE	29
							28
2	2	2	-	A	8-22281-7	SPRING, DRAG	27
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	3-690754-4	DRAG, TERMINAL	25
1	1	1	-	D	1320860-1	GUIDE, STRIP (REAR)	24
1	1	1	-	A	690712-2	GUIDE, STRIP (FRONT)	23
-	-	1	-	B	456468-5	STRIPPER	22
							21
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
1	1	-	-	B	458949-1	STRIPPER	19
							18
							17
							16
							15
							14
							13
1	1	1	-	B	23846-1	SPRING, HOLD DOWN	12
							11
							10
1	1	1	-	B	853714-8	PLATE, REAR SHEAR	9
1	1	1	-	C	1320567-2	ANVIL	8
1	1	1	-	B	240641-1	SPACER	7
1	1	1	-	A3	1633037-1	HOLD-DOWN	6
1	1	1	-	A4	1633038-1	SPACER	5
1	1	1	-	C	1-455888-9	SPACER, CRIMPER	4
1	1	1	-	C	1-455888-2	SPACER, CRIMPER	3
1	1	1	-	C	853720-7	BLADE, SLUG	2
1	1	1	-	C	4-456408-6	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST			

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATL		HT TR		FIN			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 08MAY02		APP 08MAY02		AMP AMP Incorporated Harrisburg, PA 17105-3608			
2 PLC DEC ±.25		C. ERISMAN		T. ELBIN					
3 PLC DEC ±.020		CHK		REL					
4 PLC DEC ±.									
ANGLES ±		NAME		SIDE FEED HDM APPLICATOR				MACHINE	REF
SURF TEXTURE: ✓		SCALE		1385406				MINI	APPL
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		D		DWG NO				SHEET	REV
								1 of 1	C2

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