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LOC DIST


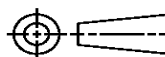
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

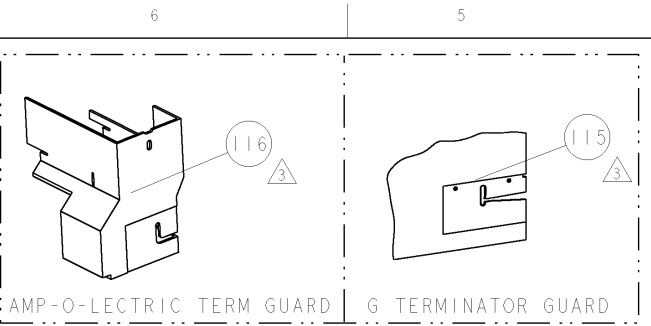
FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	 TE Connectivity		
DIMENSIONS:		CHK			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME		
		PRODUCT SPEC	RESTRICTED TO		
		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
MATERIAL	FINISH	WEIGHT	A3	C-	
		SCALE	SHEET	OF	REV

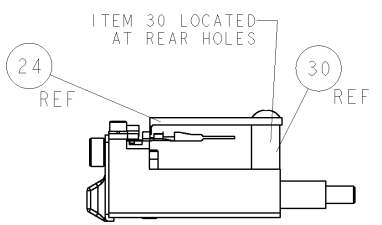
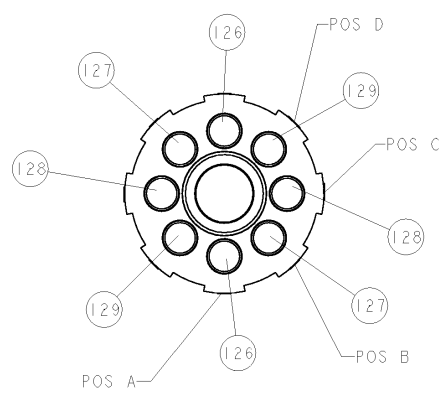
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852226-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852226-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852226-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852226-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852226-7	A	-	-	-	SPARE PARTS

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ MAXIMUM INSULATION CRIMP WIDTH 1.85mm & MAXIMUM INSULATION CRIMP HEIGHT 1.85mm, WITH THE EXCEPTION OF 0.25mm. SEE APPLICATION SPECIFICATION TO CLARIFY, PG 11.

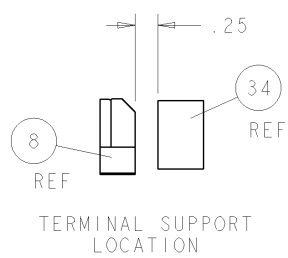


TERMINAL NAME: TAB CONTACT 1.2mm					
SOCKET	PIN	AMP TERMINAL - AMP CRIMP SPECS			
-	1418758				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	.84±0.05mm [1.03±.002]	0.35mm2	
-	-	B	.83±0.05mm [1.03±.002]	22 AWG	
-	-	C	.78±0.05mm [1.03±.002]	0.25mm2	
-	-	D	.75±0.05mm [1.03±.002]	24 AWG	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.27mm [1.050]	F	0.25-0.35mm2 OR 24-22 AWG
-	-	INSUL	1.78mm [1.070]	O	∅ 1.10-1.75mm2
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
3.0-3.6mm	114-18464	8mm2	408-8040	458637-1	

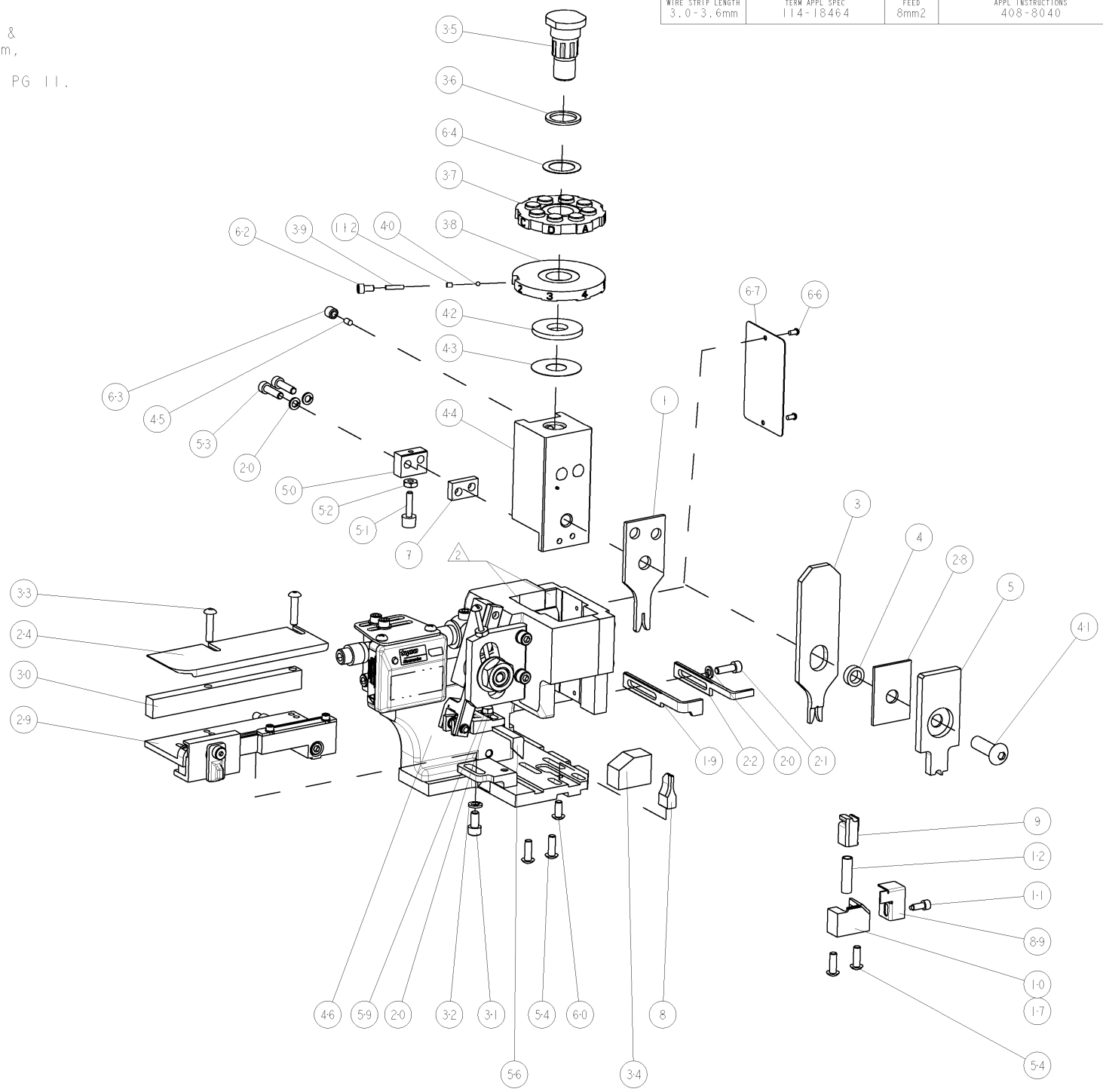
REVISONS		DATE	BY	APPV
A	RELEASED	10APR2006	LG	GB



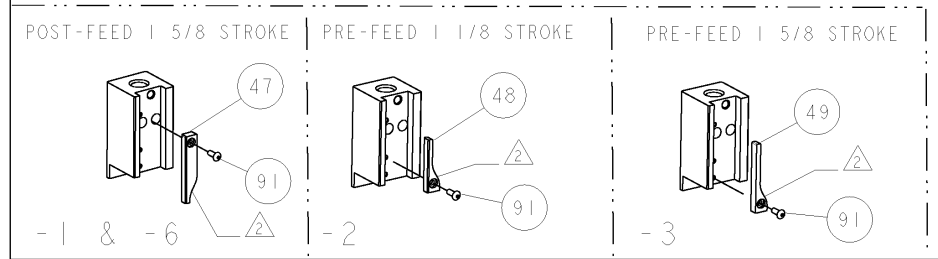
FEED TRACK POSITION



TERMINAL SUPPORT LOCATION



-	2	2	2	2	-	5-354779-3	PIN, WIRE DISC, .3255	129
-	2	2	2	2	-	5-354779-0	PIN, WIRE DISC, .3240	128
-	2	2	2	2	-	4-354779-6	PIN, WIRE DISC, .3220	127
-	2	2	2	2	-	4-354779-4	PIN, WIRE DISC, .3210	126
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	1	1	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690121-1	POST, RAM	35
-	1	1	1	1	-	690786-6	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-3	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-6	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-5	PLATE, STRIP GUIDE	24
-	1	1	1	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	691353-1	STRIPPER	19
-	1	1	1	1	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	1-462006-6	FLOATING SHEAR, FRONT	9
-	1	1	1	1	-	5-1633116-7	ANVIL, COMBINATION	8
-	1	1	1	1	-	5-240641-0	SPACER	7
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	4-238011-2	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	-	1633398-2	CRIMPER, INSULATION O	3
-	1	1	1	1	-	2-1490019-3	CRIMPER, WIRE PREMIUM	1



DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWN: L GROSS 23MAR2006		CHECKED: R KNEPPER 23MAR2006		APPROVED: G BAILEY 23MAR2006		NAME: tyco Electronics		Harrisburg, PA 17105-3608	
0 PLC ±.01		1 PLC ±.01		2 PLC ±.01		3 PLC ±.01		4 PLC ±.0001		SIZE: A		CAGE CODE: 00779	
MATERIAL:		FINISH:		WEIGHT:		SCALE: 3:5		SHEET: 1		OF: 1		REV: A	

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