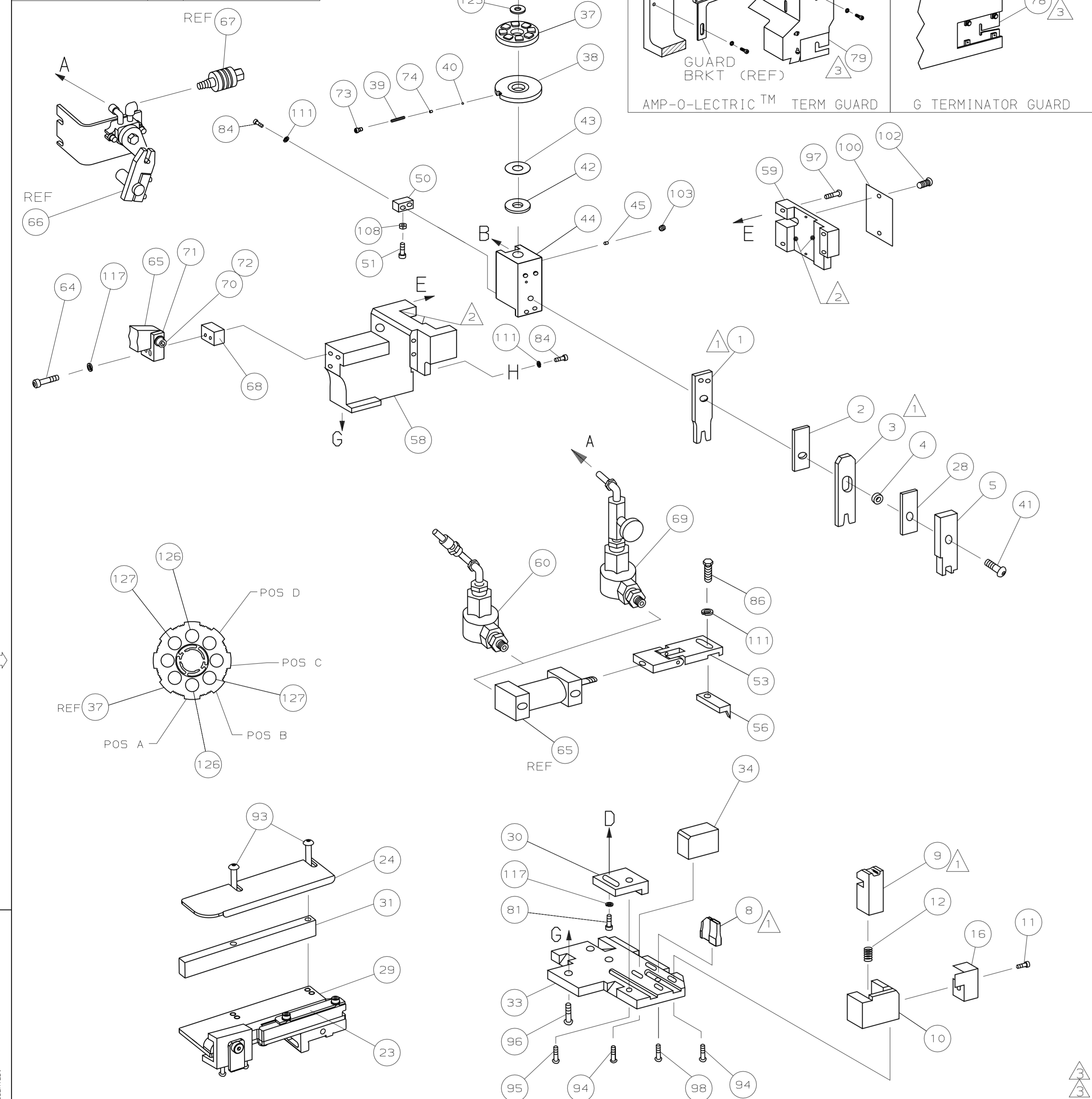
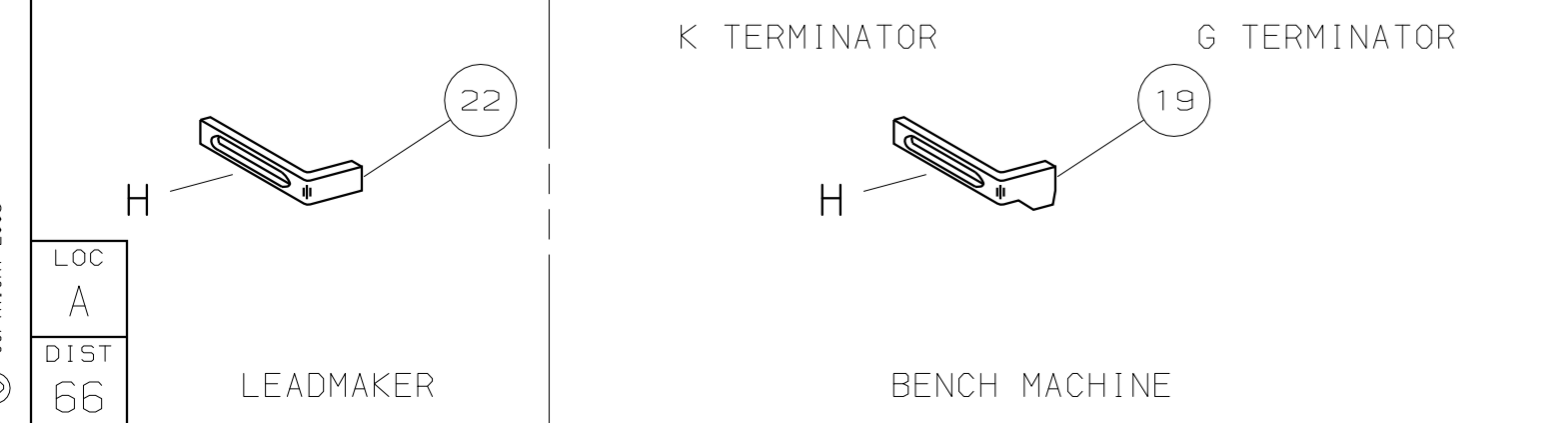


PART NUMBER	REV	FIRST USED
1852236-1	A	122500-1
1852236-2	A	565435-5
1852236-3	A	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS



TERMINAL NAME: FASTON		FORD TERMINAL		FORD CRIMP SPECS	
AMP	TERM	PN	MFR	TERM	PN
1949012		F65B-14474-1	HA		
		PAD LTR	CRIMP HEIGHT		WIRE SIZE
		A	.082 ±.002 [2.08 ±0.05mm]		14
		B	.075 ±.002 [1.91 ±0.05mm]		16
		C	NOT		USED
		D	NOT		USED
		CRIMP	SIZE	TYPE	RANGE
		WIRE	.140 [3.56mm]	F	14-16 AWG
		INSUL	.150 [3.81mm]	0	Ø.140 MAX
WIRE STRIP LENGTH	TERM APPL	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE
.188-.203	NONE		1.180	408-8040	458637-1

QTY	REQD	PER	ASSY	U/M	DWG	SIZE	PART NO	DESCRIPTION	ITEM NO
129									129
128									128
127							8-354778-8	PIN, WIRE DISC (.2935)B	127
126							7-354778-2	PIN, WIRE DISC (.2855)A	126
125							986950-1	WASHER, FLAT PRECISION	125
124							217238-1	GENERAL INSTRUCTION PACKAGE	124
123							4088040	SF APPL INST 408-8040	123
122									122
121									121
120									120
119									119
118									118
117							21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
116									116
115									115
114									114
113									113
112									112
111							21024-4	WASHER, LOCK (#8) STRIPPER	111
110									110
109									109
108							21018-5	NUT, HEX (NO. 6) HOLDDOWN	108
107									107
106									106
105									105
104									104
103							21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103
102							21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
101									101
100							461264-1	PLATE, IDENTIFICATION	100
99									99
98							22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
97							2-21002-9	SCR, BHC (10-32x.75) CAP	97
96							2-22733-8	SCR, BHC (1/4-20x.62) H5G	96
95							2-21002-7	SCR, BHC (10-32x.50) 5G ADJ BLK	95
94							2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	94
93							2-21002-4	SCR, BHC (8-32x.75) R STP GDE	93
92									92
91									91
90									90
89									89
88									88
87									87
86							2-22603-0	SCR, HEX HD (8-32x.25) FEED FINGER	86
85									85
84							2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
83									83
82									82
81							3-21000-4	SCR, SHC (10-32x.38) 5G ADJ BL	81
80									80
79							462992-7	GUARD ASSY	79
78							679532-1	INSERT, GUARD	78
77									77
76									76
75									75
74							690603-1	SPRING, ASSIST	74
73							23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73
72							3-21001-5	SCR, SHC (3/8-16X1.00) AIR FEED	72
71							459610-1	MOUNT, FEED BRACKET	71
70									70
69									69
68									68
67									67
66									66
65									65
64									64
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60									60
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57									57
56									56
55									55
54									54
53									53
52									52
51							811242-2	BUMPER, HOLDDOWN	51
50							690753-1	SPACER, TONKER	50
49									49
48									48
47									47
46									46
45							690191-1	PLUG, NYLON	45
44							455673-1	RAM	44
43							690125-1	WASHER, LAMINATED	43
42							690124-1	WASHER, RAM	42
41							7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
40							23241-6	BALL, STEEL	40
39							690170-1	SPRING, COMPRESSION	39
38							690142-1	DISC, INSULATION	38
37							354777-1	DISC, WIRE	37
36							22480-5	WASHER, SPRING	36
35							690212-1	POST, RAM	35
34							690786-6	SUPPORT, TERMINAL	34
33							455675-1	PLATE, BASE	33
32									32
31							1320908-3	GUIDE, STRIP (REAR)	31
30							455689-1	BLOCK, STRIP GUIDE ADJ	30
29							1633091-2	PLATE, STRIP GUIDE	29
28							1-455888-0	SPACER, FRONT SHEAR DEP	28
27									27
26									26
25									25
24							1320928-2	GUIDE, STRIP (REAR)	24
23							1-690438-0	GUIDE, STRIP (FRONT)	23
22							690472-2	STRIPPER	22
21									21
20									20
19							691353-1	STRIPPER	19
18									18
17									17
16							318563-1	GUARD, CHIP, FRONT	16
15									15
14									14
13									13
12							3-22280-3	SPRING, SHEAR	12
11							690461-1	STOP, SHEAR	11
10							690459-1	HOLDER, SHEAR (FRONT)	10
9							1-454276-9	SHEAR, FLOAT (FRONT)	9
8							1633115-5	ANVIL	8
7									7
6									6
5							1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
4							238011-2	SPACER, BLOCK CRIMPER	4
3							1-904741-3	CRIMPER, INSULATION	3
2							455888-5	SPACER, CRIMPER	2
1							2-456411-2	CRIMPER, WIRE	1

QTY	REQD	PER	ASSY	U/M	DWG	SIZE	PART NO	DESCRIPTION	ITEM NO
1									70
1									69
1									68
1									67
1									66
1									65
2									64
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									15
									14
1									13
1									

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