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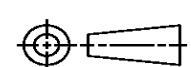
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						B1		ECR-13-019974			07JAN2014		
											RS LZ		

REPLACED BY OCEAN STYLE APPLICATOR PART

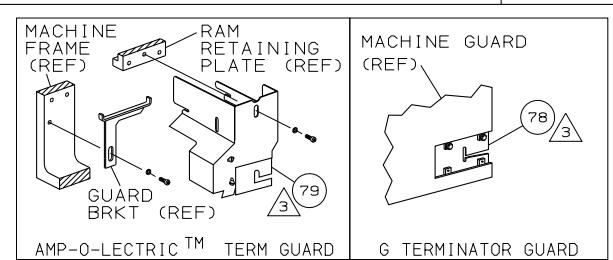
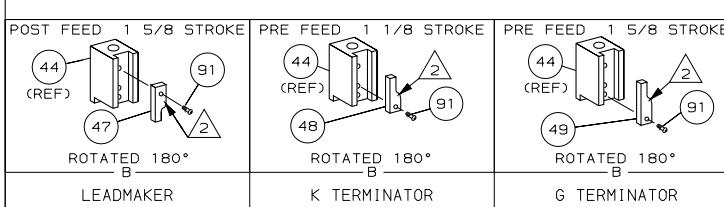
NUMBER 2151363-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852044
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1852044

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		TE Connectivity	
DIMENSIONS:		CHK L.J.ZHANG			
		APVD U.GUO		NAME	
0 PLC ±		PRODUCT SPEC		SIDE FEED HDM APPLICATOR	
1 PLC ±		APPLICATION SPEC			
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		SIZE A3	
MATERIAL		FINISH		CAGE CODE	
		DRAWING NO		DRAWING NO C- 1852044	
		CUSTOMER DRAWING		SCALE	
		SHEET 1 OF 2		REV B1	

PART NUMBER	REV	FIRST USED
1852044-1	B	122500-1
1852044-2	B	565435-5
1852044-3	B	354500-1



1852044 1852044

TERMINAL NAME: MALE PIN, WEATHER PACK		CRIMP DATA PER CUSTOMER SPEC		
		CRIMPING DATA		
		PAD LTR	CRIMP HEIGHT	WIRE SIZE
AMP	MFG	A	1.55 ± 0.05 [.061 ± .002IN]	2mm ²
286510	12124580	B	1.4 ± 0.05 [.055 ± .002IN]	1mm ²
286638	12124582	C	NOT	USED
SEAL		D	NOT	USED
286514	12010293	CRIMP	SIZE	TYPE
		WIRE	2.89 [.114IN]	F
		INSUL	4.16 [.164IN]	0
				Ø2.81-3.49
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE
5.16-5.94	NONE	14.99	408-8040	458637-1
				LAYOUT
				129
				128
2 2 2	-	C	1-354779-9	PIN, WIRE DISC (.3085) B
2 2 2	-	C	354779-9	PIN, WIRE DISC (.3035) A
1 1 1	-	A	986950-1	WASHER, FLAT PRECISION
1 1 1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE
1 1 1	-	-	4088040	SF APPL INST 408-8040
				123
1 1 1	-	A	4-21028-0	PIN, SLT SPR (.093x.75) ST GDE PL
REF REF REF	-	A	1-21030-1	PIN, DOWEL (.187x.50) LEVER
REF REF REF	-	A	1-21030-6	PIN, DOWEL (.187x.25) HOUSING
REF REF REF	-	A	21045-3	RING, RET "C" (.187) FD FING PIN
1 1 1	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK
REF REF REF	-	A	21024-5	WASHER, LOCK (#10) ADJ PLATE
REF REF REF	-	A	21024-5	WASHER, LOCK (#10) FEED GDE ROD
2 2 2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE
REF REF REF	-	A	5-21028-1	PIN, SLT SPR (.125x.50) ADJ ROD
				113
4 4 4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER
REF REF REF	-	A	21899-4	WASHER, FLAT (.05/16) SCREW ADJ
1 1 1	-	A	21018-5	NUT, HEX (NO.6) HOLDDOWN
REF REF REF	-	A	21018-5	NUT, HEX (6-32) FEED ADJ
				109
1 1 1	-	A	22353-8	SCR, SHLD (.187x.25) DRAG LEVER
				105
1 1 1	-	A	21009-2	SCR, SKT SET (1/4-20x.25) LW RAM
2 2 2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE
REF REF REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ
1 1 1	-	B	461264-1	PLATE, IDENTIFICATION
2 2 2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG
1 1 1	-	A	22733-8	SCR, BHC (8-32x.38) LW ANVIL
REF REF REF	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP
REF REF REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING
REF REF REF	-	A	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLOCK
6 6 6	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN
				94
1 1 1	-	A	1-21003-9	SCR, FHC (6-32x.38) DEP
1 1 1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM
				91
				90
				89
				88
2 2 2	-	A	2-21000-7	SCR, SHC (8-32x.48) DEP-HOLD
1 1 1	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER
2 2 2	-	A	1-21000-3	SCR, SHC (4-40x.25) ST GUIDE
1 1 1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER
REF REF REF	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD
REF REF REF	-	A	3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK
1 1 1	-	A	3-21000-4	SCR, SHC (10-32x.38) SG ADJ BL
REF REF REF	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK
REF -	-	B	455749-1	GUARD, WINDOW
REF -	-	B	679532-1	INSERT, GUARD
				78
				77
				76
1 1 1	-	A	690603-1	SPRING, ASSIST
1 1 1	-	A	23030-1	SCR, SHC (6-32x.25) INS DISC
REF REF REF	-	A	458109-1	WASHER, SPECIAL
REF REF REF	-	A	690517-1	SPACER
-3 -2 -1	U/M	DWG SIZE	PART NO	DESCRIPTION
QTY REQD PER ASSY				ITEM NO

8 ADJUSTMENT OF STRIP GUIDE
PLATE ITEM 29 AND REAR STRIP
GUIDE ITEM 24 WHEN CHANGING
FROM TERMINAL 286510 TO 286638
AND VICE VERSA.

8

CUSTOMER DRAWING

DRAWING NUMBER - 1852044 SHEET 2 OF 2 REV. B1

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1 1 1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE
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				123
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2 2 2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE
REF REF REF	-	A	5-21028-1	PIN, SLT SPR (.125x.50) ADJ ROD
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REF REF REF	-	A	21899-4	WASHER, FLAT (.05/16) SCREW ADJ
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REF REF REF	-	A	21018-5	NUT, HEX (6-32) FEED ADJ
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REF REF REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING
REF REF REF	-	A	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLOCK
6 6 6	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN
				94
1 1 1	-	A	1-21003-9	SCR, FHC (6-32x.38) DEP
1 1 1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM
				91
				90
				89
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