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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855505-1		A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER	
1855505-2		A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER	
1855505-3		A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER	
1855505-6		A	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER	
7-1855505-7		A	-	-	-	SPARE PARTS	

△ RECOMMENDED SPARE PARTS

△ GREASE LIGHTLY

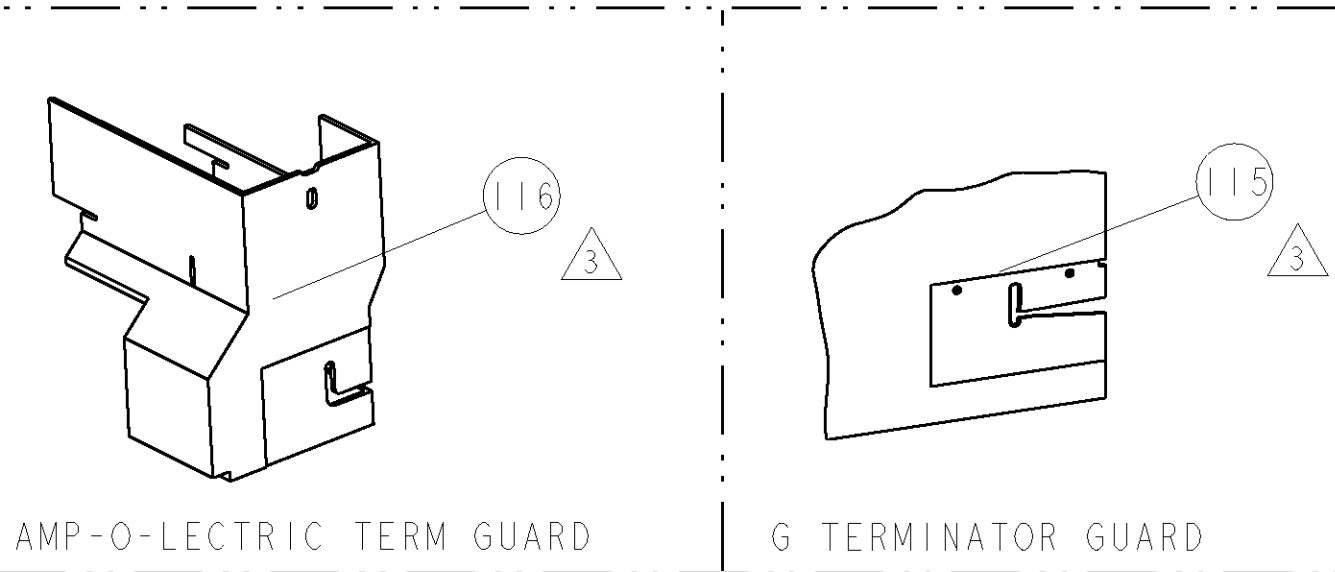
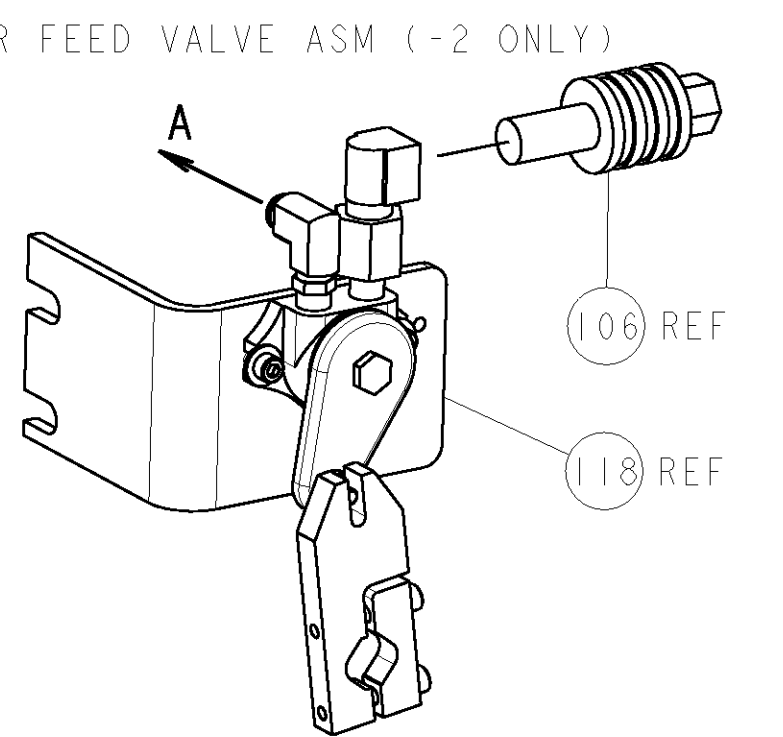
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.

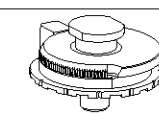
△ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

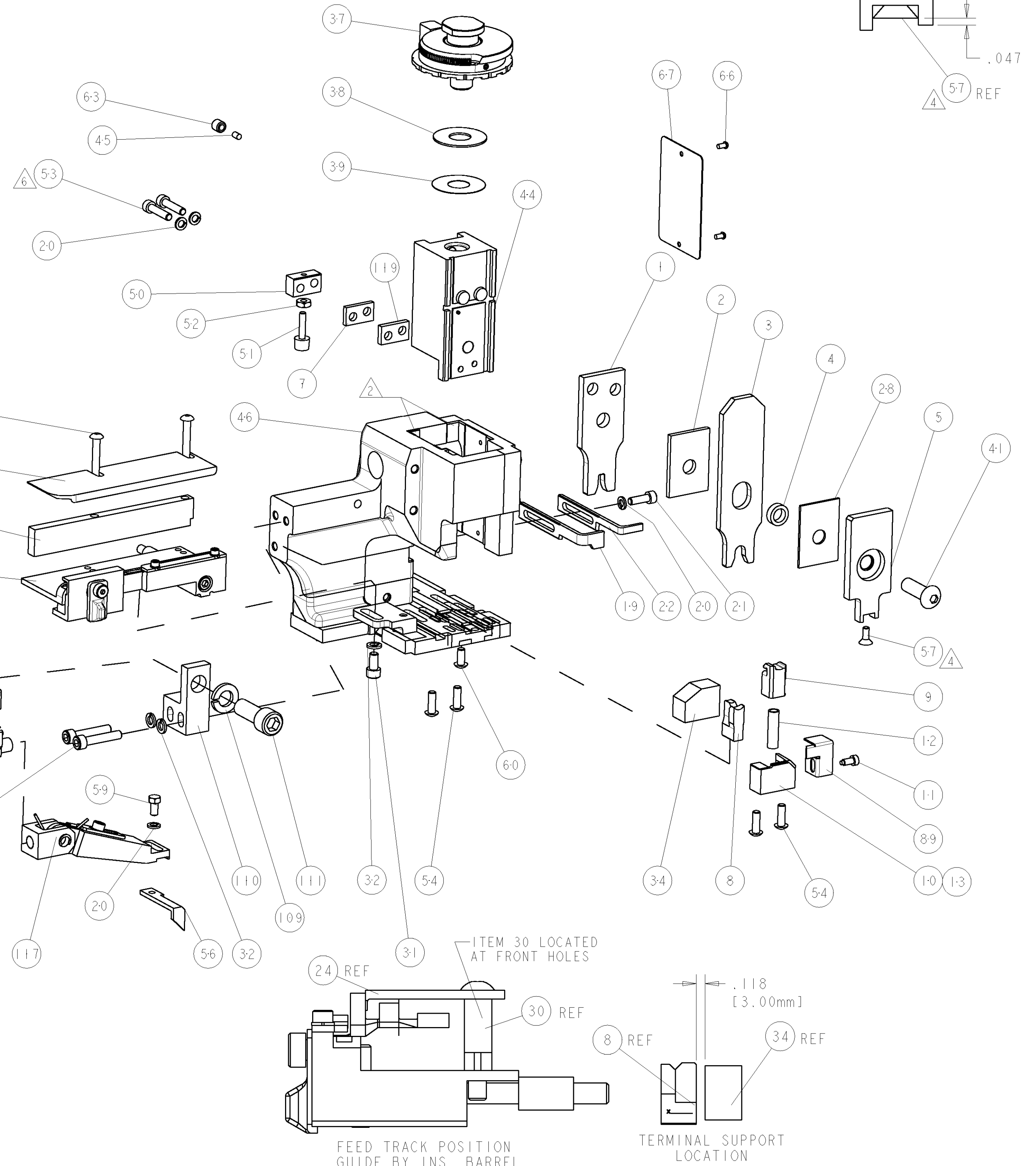
△ THE INSULATION RANGE LISTED IS FOR THE TERMINAL. THE INSULATION RANGE FOR THE SEAL IS Ø4.0 - 4.3mm.

△ CUT TO LENGTH AT ASSEMBLY.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: SWS RECEPTACLE							
TE PN	-	TE TERMINAL - TE CRIMP SPECS					
1703834	-						
-	-						
-	-	CRIMP HEIGHT			WIRE SIZE		REF SETTING
-	-	2.45mm+.05/- .05[.096+.002/- .002]			6mm2		B-5
-	-	2.38mm+.05/- .05[.094+.002/- .002]			10AWG		B-8
-	-				-		-
-	-				-		-
-	-	CRIMP	SIZE	TYPE	RANGE	5	
-	-						
SEAL PN	-	WIRE	4.06mm [.160]	F	4.0-6.0mm2		
1719972-1	-	INSUL	7.11mm [.280]	O	Ø6.71 MAX		
-	-						
WIRE STRIP LENGTH .15-.30	TERM APPL SPEC 114-18944	FEED 20.00	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1		



-	1	1	1	1	-	3-240641-0	SPACER	119
-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	1-461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	-	4-694433-7	FEED PAWL	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	1	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	3-819307-1	RAM, SIDE FEED	44
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	469367-7	SHIM	38
-	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-	2-690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	8-21002-9	SCR, BTN SKT HD CAP 8-32 X 1.00	33
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-2	STOP, SHEAR	11
-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	2-1633332-8	ANVIL, COMBINATION	8
-	1	1	1	1	-	240641-6	SPACER	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	318701-8	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-1	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	1633710-9	CRIMPER, INSULATION O	3
-	1	1	1	1	-	2-455888-5	SPACER, CRIMPER	2
1	1	1	1	1	-	456414-3	CRIMPER, WIRE	1

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				CHK G. BAILEY 30APR2009			
				APVD N. DEMING 30APR2009		NAME	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		FINE ADJUST SIDE FEED HDM APPLICATOR	
		0 PLC	±	APPLICATION SPEC		-	
		1 PLC	±0.1	-		-	
		2 PLC	±0.01	-		-	
		3 PLC	±0.001	-		-	
		4 PLC	±0.0001	-		-	
ANGLES		±		WEIGHT		-	
MATERIAL		FINISH		CUSTOMER DRAWING		SIZE CAGE CODE DRAWING NO	
						A 00779 C=1855505	
						SCALE 3:5 SHEET 1 OF 1 REV A	

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