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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	ECR-14-002927	28FEB2014	GK	HMR

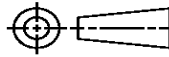
REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2151802-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1528337  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1528337

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA			
		PRODUCT SPEC				
		APPLICATION SPEC				
		WEIGHT				
		CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	
				REV	C1	

TE Connectivity	
NAME	
FINE ADJ SIDE FD HD-I APPL	
SIZE	CAGE CODE
DRAWING NO	RESTRICTED TO
A3	©- 1528337

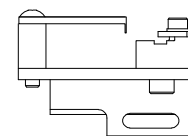
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH
MATERIAL	

	—	1	1	1	1	1	1	1528337	PRINT, APPLICATOR LOG SHEET	71
	—	1	1	1	1	1	1	1338705—3	DOCUMENTATION PACKAGE	72
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	—	1	1	1	1	1	1	461264—5	PLATE, IDENTIFICATION	67
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										65
										64
	—	1	1	1	1	1	1	3—18031—0	SCR,SKT SET(M6X6)RAM	63
										62
	—	2	2	2	2	2	2	2—18032—5	SCR,SET(M5X20)DRAG	6
	—	1	1	1	1	1	1	18024—7	SCR,BHC(M4X10)ANVIL	60
	—	1	1	1	1	1	1	5—18022—2	SCR,HEX(M4X8)FEED FINGER	59
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	—	1	1	1	1	1	1	1338685—1	PAWL, FEED	57
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4	—	4	4	4	4	4	4	18024—8	SCR,BHC(M4x12)SHEAR HOLDER	54
	—	2	2	2	2	2	2	9—18023—6	SCR,SHC(M4x14)TERM HLD DWN	53
	—	1	1	1	1	1	1	18030—1	NUT,HEX(M3)HOLD DOWN	52
	—	1	1	1	1	1	1	811242—5	BUMPER, HOLDDOWN	51
	—	1	1	1	1	1	1	690753—2	SPACER, TONKER	50
	—	1	1	1	1	1	1	18024—3	SCR,BHC(M3X10)CAM	49
	—	—	1	—	—	1	—	1338675—1	CAM, PRE FEED 30 & 40 mm ST	48
	—	1	—	1	1	—	1	1338676—1	CAM, POST FEED 30 & 40 mm ST	47
	—	1	1	1	1	1	1	1320999—3	APPLICATOR BASIC SUBASSY	46
	—	1	1	1	1	1	1	690191—1	PLUG, NYLON	45
	—	1	1	1	1	1	1	1338660—1	RAM	44
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	—	1	1	1	1	1	1	2—18024—6	SCR,BHC(M8X25)RAM	41
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	—	1	1	1	1	1	1	690125—1	SHIM SUBASSY	39
	—	1	1	1	1	1	1	469367—9	SPACER, FINE ADJUST	38
	—	1	1	1	1	1	1	879103—2	FINE ADJUST HEAD SUBASSY	37
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	—	1	1	1	1	1	1	1320934—1	SUPPORT, TERMINAL	34
	—	2	2	2	2	2	2	1—18024—0	SCR,BHC(M4X20)STRIP GUIDE	33
	—	1	1	1	1	1	1	18027—2	WASHER, FLAT(M4)	32
	—	1	1	1	1	1	1	1—18023—2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
	—	1	1	1	1	1	1	1320908—8	SPACER, STRIP GUIDE	30
	—	1	1	1	1	1	1	1—1633073—5	STRIP GUIDE PLATE ASSY	29
	—	1	1	1	1	1	1	1—455888—5	SPACER, FRONT SHEAR DEP	28
	—	2	2	2	2	2	2	1—22284—0	SPRING, DRAG	27
	—	1	1	1	1	1	1	356835—1	LEVER, DRAG RELEASE	26
	—	1	1	1	1	1	1	240792—1	DRAG, TERMINAL	25
	—	1	1	1	1	1	1	1320928—1	PLATE, STRIP GUIDE	24
	—	1	1	1	1	1	1	980371—4	SCR,SHC SHLD	23
	—	1	—	1	1	—	1	690472—2	STRIPPER	22
	—	1	1	1	1	1	1	1—18023—1	SCR,SHC(M4X10)STRIPPER	21
	—	4	4	4	4	4	4	18025—2	WASHER,LOCK(M4)STRIPPER	20
	—	—	1	—	—	1	—	690472—1	STRIPPER	19
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	—	1	—	—	1	—	—	1338684—1	HOLDER, SHEAR, FRONT (NO—CUT)	17
										16
										15
										14
										13
	—	1	1	1	1	1	1	3—22280—3	SPRING, SHEAR	12
	—	1	1	1	1	1	1	356885—4	STOP, SHEAR	11
}	—	—	1	1	—	1	1	1320921—1	HOLDER, SHEAR, FRONT (CUT)	10
	—	1	1	1	1	1	1	1—454276—9	SHEAR, FLOAT (FRONT)	9
	1	2	2	2	1	1	1	3—1333204—6	ANVIL	8
	—	1	1	1	1	1	1	2—240641—8	SPACER, DEPRESSOR (REAR)	7
										6
	—	1	1	1	1	1	1	3—455889—6	DEPRESSOR, SHEAR (FRONT)	5
	—	1	1	1	1	1	1	238011—4	SPACER, BLOCK CRIMPER	4
1	1	2	2	2	1	1	1	1—854830—8	CRIMPER, INSULATION	3
	—	1	1	1	1	1	1	1—455888—1	SPACER, CRIMPER	2
1	1	2	2	2	1	1	1	2—456405—9	CRIMPER, WIRE	1
1	—77	—76	—72	—71	—6	—2	—1	PART NO	DESCRIPTION	ITEM NO

Exploded view diagram of a mechanical assembly. The diagram shows the following parts and their assembly sequence:

- Parts List:**
  - CONTINUOUS CARRIER
  - 1 AND SPARE PARTS
  - 2 AND SPARE PARTS
  - 6 AND SPARE PARTS
  - SPARE PARTS KIT
- Assembly Components:**
  - Top Section:** Includes parts 37, 39, 38, 44, 45, 63, 50, 7, 52, 51, 20, 53, and 4. This section is shown in an exploded view with a dashed box.
  - Central Section:** Includes parts 1, 2, 3, 4, 28, 5, 41, 67, 66, 20, 21, 19, 22, 46, 59, 20, 46 (REF), 56, 34, 8, 9, 12, 10, 17, 11, 23, 26, 27, 25, 61, 31, 32, 33, 24, 30, 29, 29 REF, and 3.
  - Bottom Section:** Includes parts 46, 54, 60, 54, and 46 (REF).

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



LONG POSITION  
GUIDE OFF WIRE BARREL

[illegible]

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