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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-002647	29MAR2014	GK	HMR

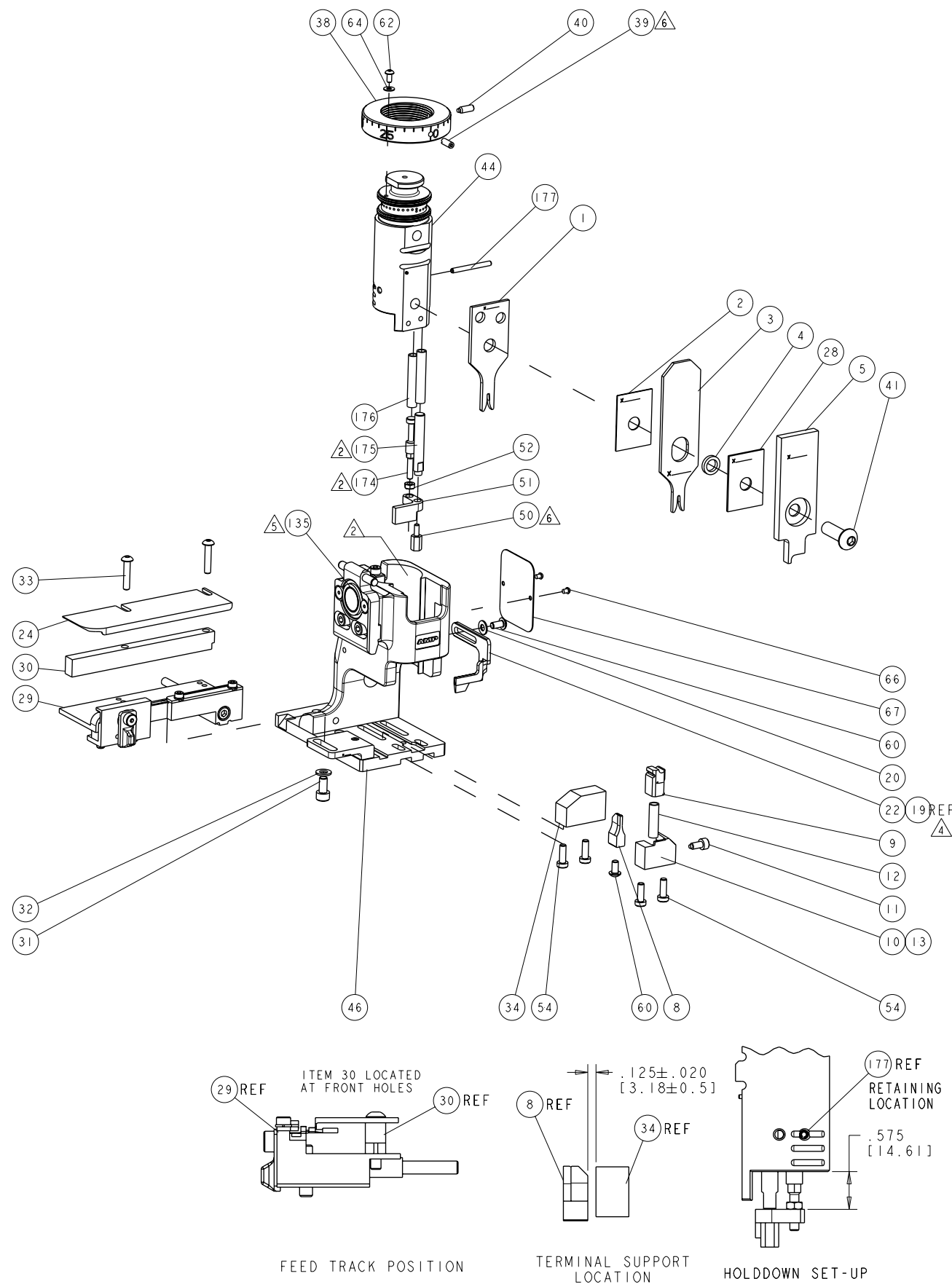
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151044-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911190
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1911190

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
		NAME SIDE FEED SYSTEM III APPLICATOR			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		SIZE	
0 PLC ±		APPLICATION SPEC		CAGE CODE	
1 PLC ±		WEIGHT		DRAWING NO	
2 PLC ±		CUSTOMER DRAWING		RESTRICTED TO	
3 PLC ±		SCALE		SHEET 1 OF 2	
4 PLC ±		REV A1			
ANGLES ±					
FINISH					
MATERIAL					

APPLICATOR DATA			
CRIMP	SIZE	TYPE	
WIRE	1.40mm [.055]	F	
INSUL	1.83mm [.072]	O	
APPL INSTRUCTIONS 408-10135			
TERMINAL DATA: TE TERMINAL		TYCO ELECTRONICS CRIMP SPEC	
TERMINAL NAME: THERM QUADLOK		SYSTEM 1.00 SOCKET CONTACT	
WIRE STRIP LENGTH 3.0-3.3 mm [.120-.131 IN]		 INSULATION DIAMETER RANGE 1.20-1.60mm [.047-.062 IN]	
TERMINAL APPL SPEC	 114-18231	-	-
TERMINALS APPLIED			
929004-2	929008-2	-	-



FEED FINGER 1901694-1		SET UP GAGE 1901067-1		LOC A	DIST 66	REVIEWS				
P	LTR	DESCRIPTION				DATE	DWN	APVD		
	A	RELEASED				08FEB2008	RD	GB		

-	1	1	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-1	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1901680-1	GUIDE PIN,HOLDDOWN	174
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1901048-1	TAG, IDENTIFICATION	67
-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	1	1	1	1	18028-1	WASHER, FLAT, REG M3	64
-	1	1	1	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	2-1752354-2	STANDOFF,HOLD-DOWN	50
-	1	1	1	1	1752300-1	SF SYSTEM IIII APPLICATOR	46
-	1	1	1	1	1752308-1	RAM	44
-	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	1	1	993002-4	SCREW,SET,SFT TIP	40
-	1	1	1	1	1962043-1	PLUNGER,BALL,METRIC	39
-	1	1	1	1	1752309-4	RING,INSULATION CRIMP	38
-	1	1	1	1	1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1901087-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	1	1	1	1	1338684-1	SHEAR HOLDER, FRONT	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	356885-4	STOP, SHEAR	11
-	1	1	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9
1	2	2	1	1	5-1333201-3	ANVIL, COMBINATION	8
-	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	1-238011-0	BLOCK, CRIMPER SPACER	4
1	2	2	1	1	904741-7	CRIMPER, INSUL O PREMIUM	3
-	1	1	1	1	455888-5	SPACER, CRIMPER	2
1	2	2	1	1	3-456402-5	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS: INCHES(mm)		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±	
		OWN R. DORSON 10JAN2008 CHK R. DORSON 10JAN2008 APP'D J. DORNING 10JAN2008 PRODUCT SPEC APPLICATION SPEC SEE TABLE WEIGHT -	
MATERIAL - FINISH -		NAME Tyco Electronics Tyco Electronics Harrisburg, PA 17105-3608 SIDE FEED SYSTEM III APPLICATOR SIZE A1 CAGE CODE 00779 DRAWING NO. C-1911190 RESTRICTED TO CUSTOMER DRAWING SCALE 3:5 SHEET 1 OF 1 REV. A	

Mouser Electronics

Authorized Distributor

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[TE Connectivity:](#)

[1911190-1](#)