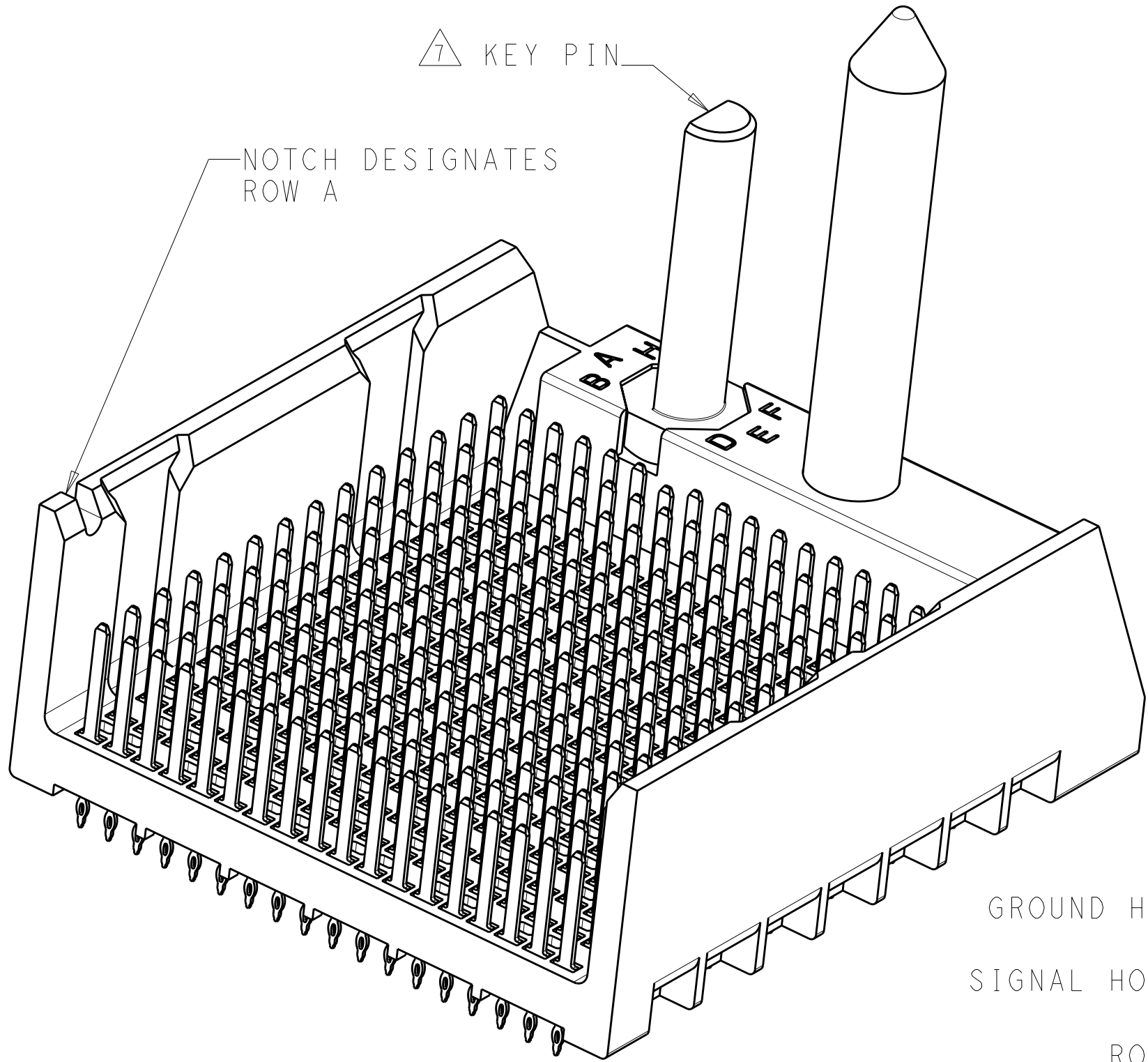
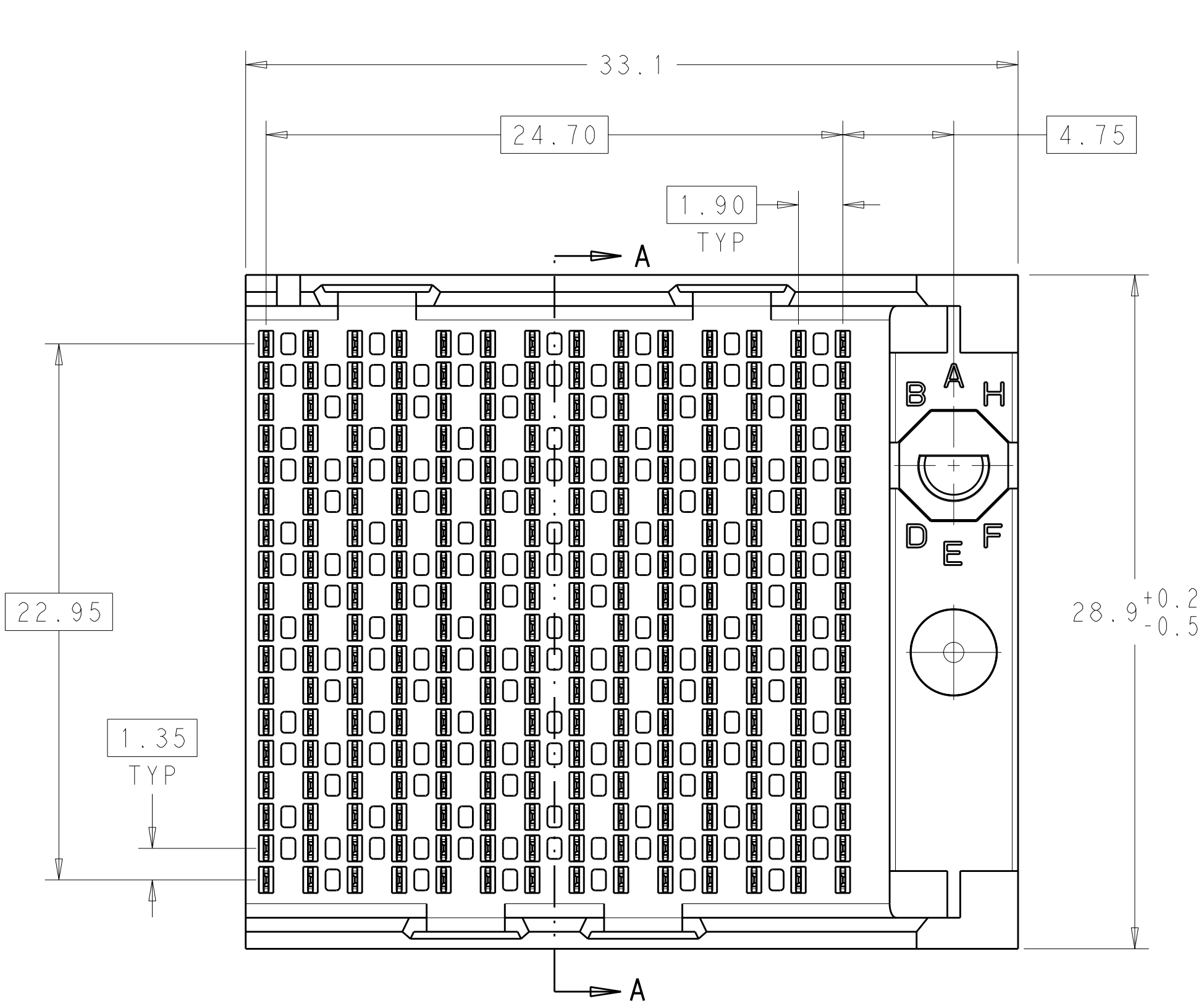
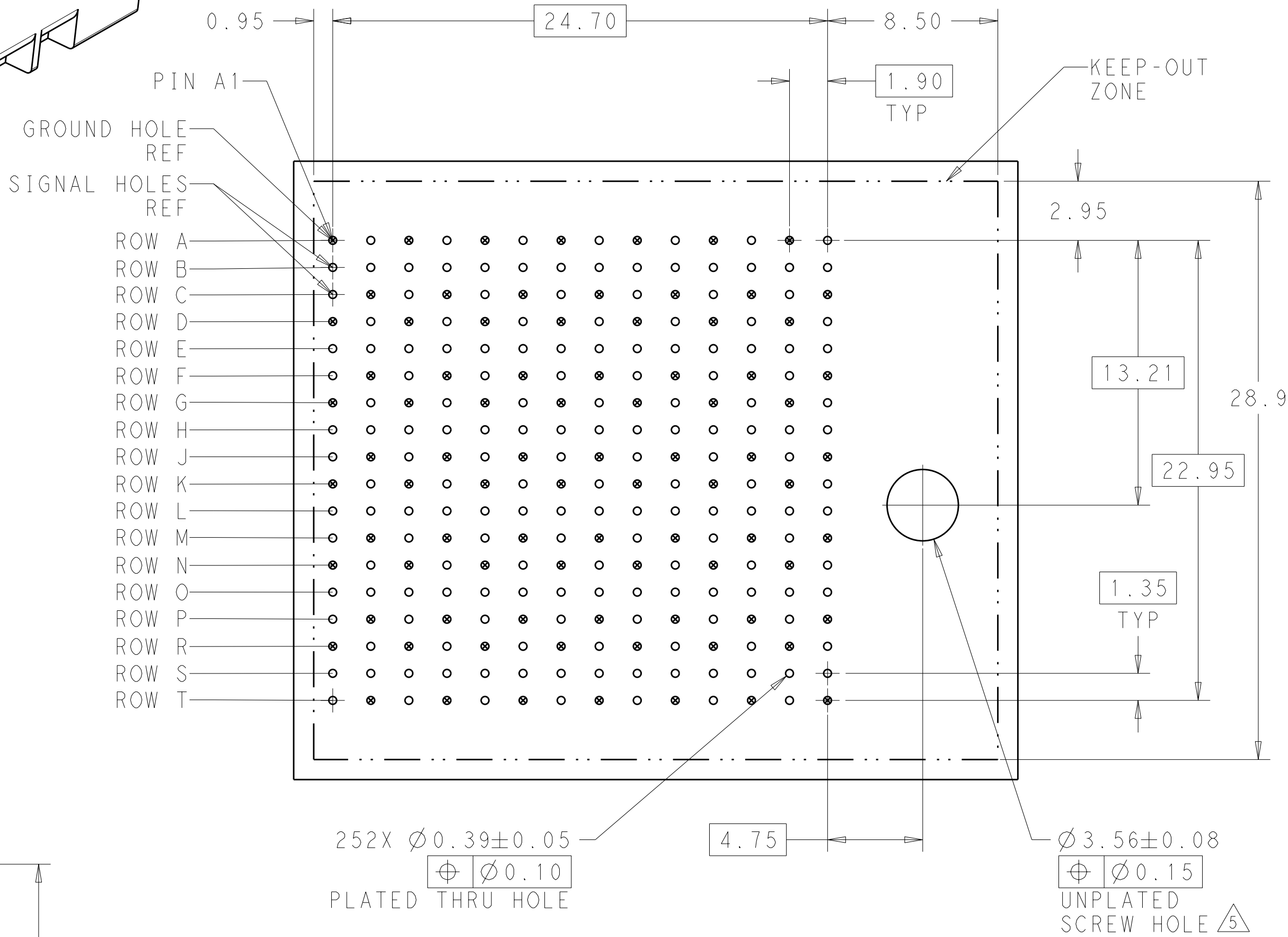


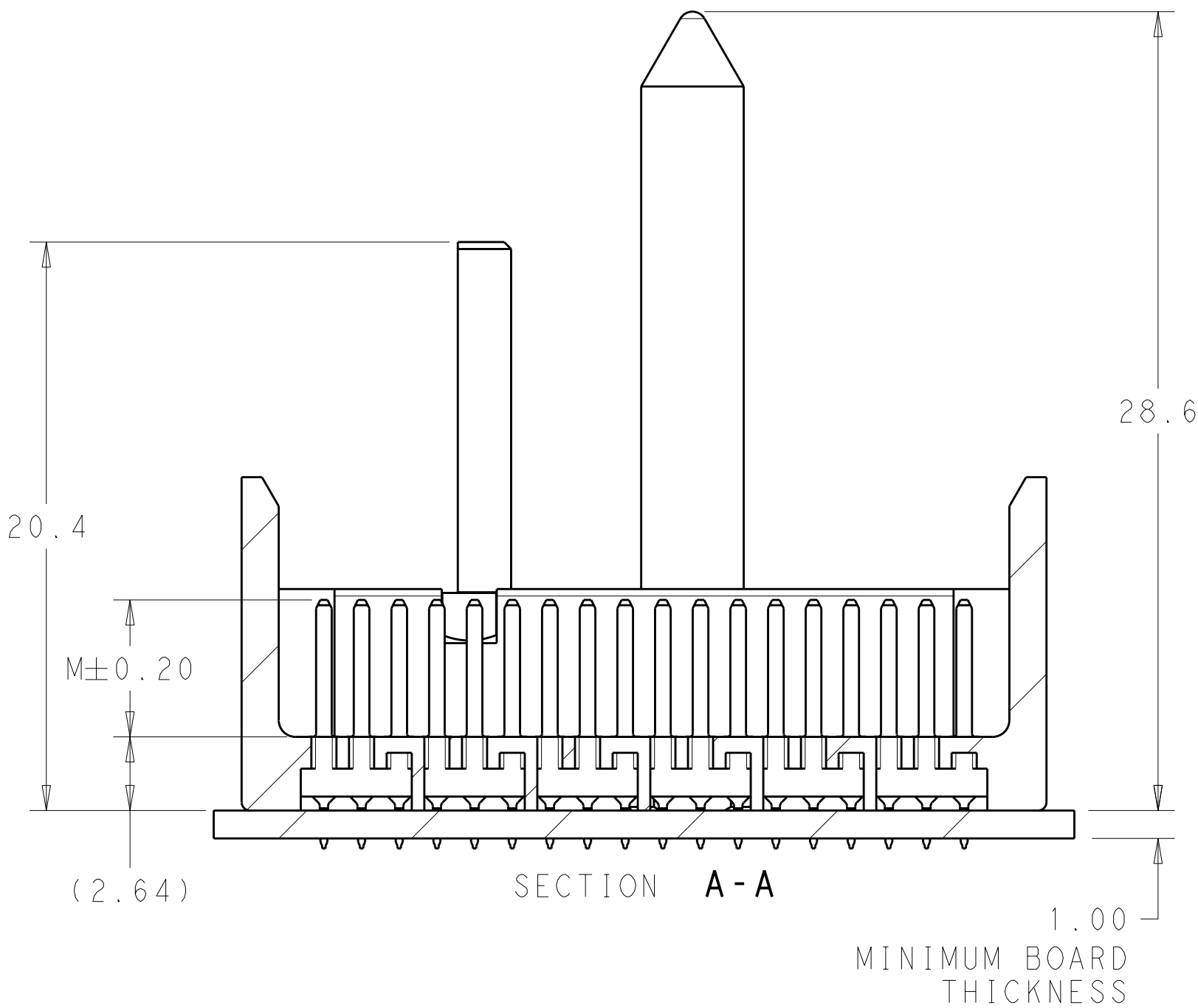
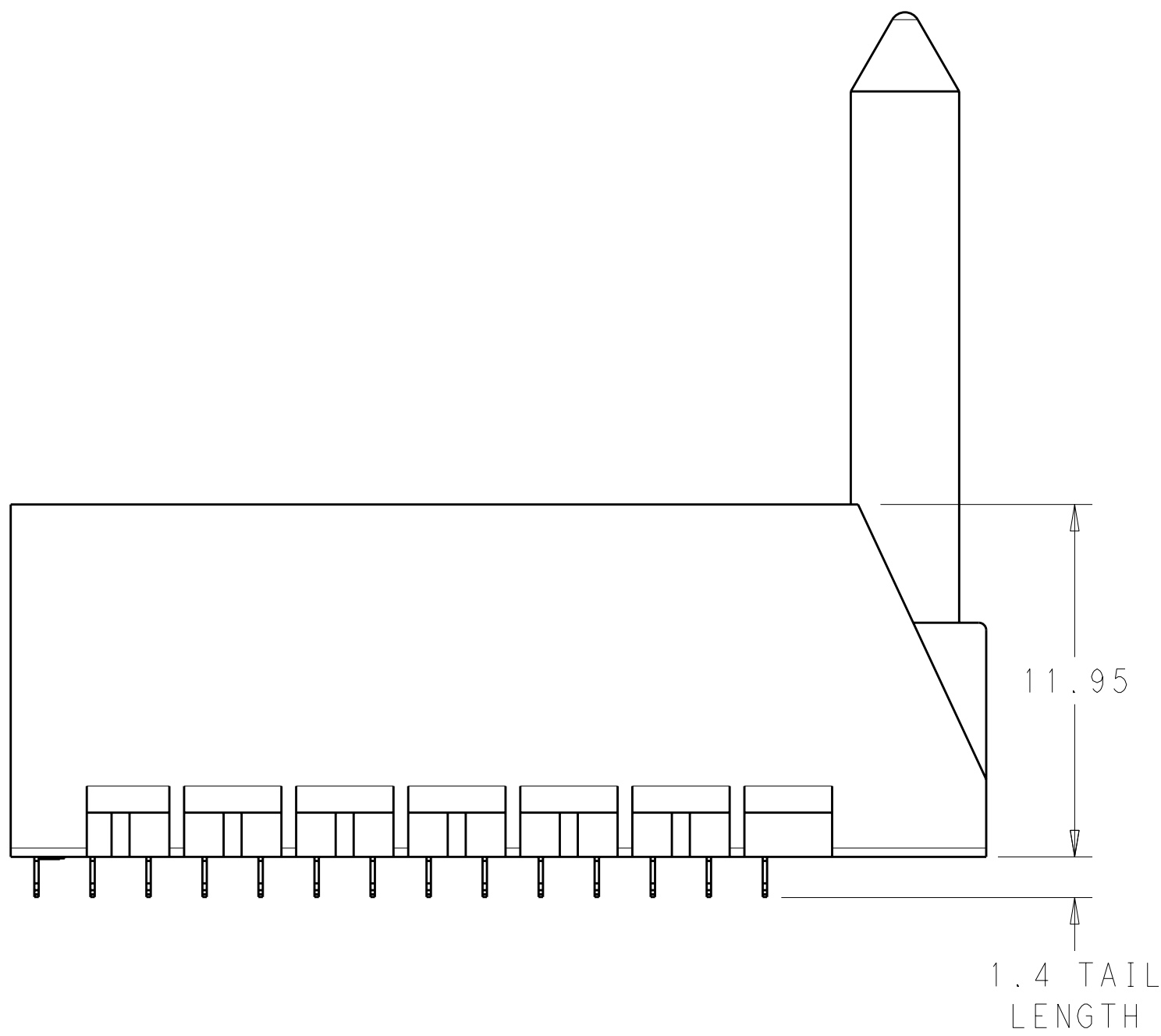
LOC		DIST		REVISIONS			
AD	00	P	LYR	DESCRIPTION	DATE	OWN	APVD
		1		DRAWING CREATED BY AUTOMATION PROGRAM	22MAR2011	JKS	JE
		2		REVISED	25MAR2011	JKS	JE



- 1 MATERIAL:
HOUSING: LCP, GLASS FILLED, UL94V-0.
TERMINALS: HIGH PERFORMANCE COPPER ALLOY.
- 2 FINISH:
30μ" MIN GOLD IN CONTACT AREA. SELECTIVE TIN
ON PCB TAILS, NICKEL OVERALL.
- 3 FINISH:
30μ" MIN GOLD IN CONTACT AREA. SELECTIVE TIN-LEAD
ON PCB TAILS, NICKEL OVERALL.
4. SCREWS PACKAGED IN END OF PACKAGING TUBE.
- 5 FOR GROUNDED GUIDE PIN USE Ø3.56±0.08 PTH,
Ø3.66 DRILL, AND Ø6.5 PAD.
6. KEYING PIN SHOWN IN POSITION A. SEE KEYING CHART
ON SHEET 2 FOR OTHER POSITIONS.
- 7 OPTIONAL DEPENDING ON PART NUMBER.



RIGHT GUIDED
BACKPLANE HOLE PATTERN
(CONNECTOR SIDE)

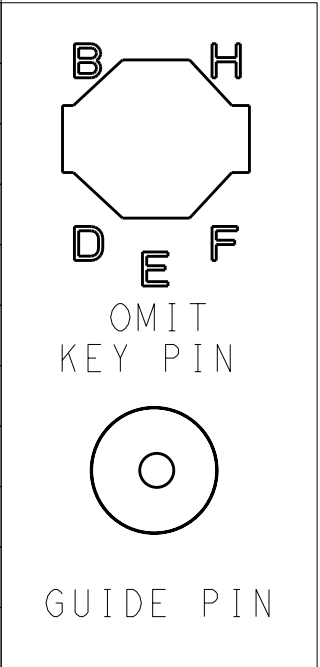


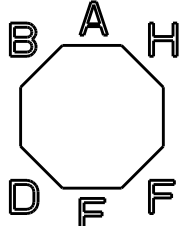
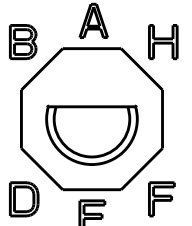
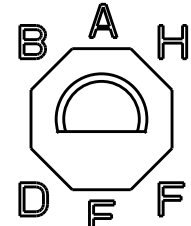
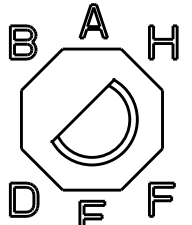
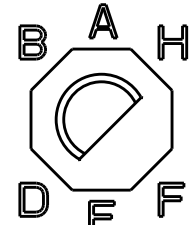
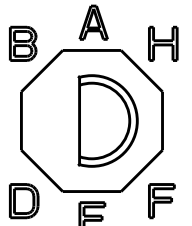
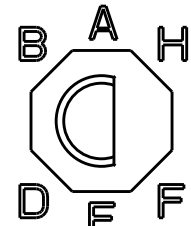
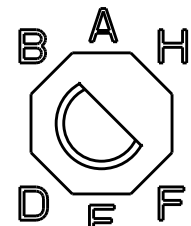
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CONTACT PRODUCT ENGINEERING
BEFORE USING THIS PRINT

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN	J. K. SHOBER	22MAR2011
DIMENSIONS:		CHK	J. EARY	22MAR2011
mm		APVD	J. EARY	22MAR2011
TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	IMPACT, 6 PAIR, 14 COLUMN, HEADER	
9 PLC ±		PRODUCT SPEC	RT GUIDED, OPEN END WALL, SELECT LD	
1 PLC ±0.25		APPLICATION SPEC	SIGNAL MODULE, 0.39 PTH	
3 PLC ±0.13		SIZE	CAGE CODE	DRAWING NO
5 PLC ±		WEIGHT	A100779	C=2180382
4 PLC ±		CUSTOMER DRAWING	SCALE	5:1
ANGLES ±		SHEET	1	OF 2
FINISH SEE TABLE		REV	2	

LOC		DIST		REVISIONS					
AD		00		P	LTR	DESCRIPTION	DATE	OWN	APVD
				-	-	SEE SHEET 1	-	-	-

2180382-1						2								
PART NUMBER						FINISH								
CONTACT LAYOUT														
A = 4.5mm (DIM M)														
B = 4.9mm (DIM M)														
C = 5.5mm (DIM M)														
COLUMNS														
	1	2	3	4	5	6	7	8	9	10	11	12	13	14
A	B	B	B	B	B	B	B	B	B	B	B	B	B	B
B	B	B	B	B	B	B	B	B	B	B	B	B	B	B
C	B	B	B	B	B	B	B	B	B	B	B	B	B	B
D	B	B	B	B	B	B	B	B	B	B	B	B	B	B
E	B	B	B	B	B	B	B	B	B	B	B	B	B	B
F	B	B	B	B	B	B	B	B	B	B	B	B	B	B
G	B	B	B	B	B	B	B	B	B	B	B	B	B	A
H	B	B	B	B	B	B	B	B	B	B	B	B	B	B
J	B	B	B	B	B	B	B	B	B	B	B	B	B	B
K	B	B	B	B	B	B	B	B	B	B	B	B	B	B
L	B	B	B	B	B	B	B	B	B	B	B	B	B	B
M	B	B	B	B	B	B	B	B	B	B	B	B	B	B
N	B	B	B	B	B	B	B	B	B	B	B	B	B	B
O	B	B	B	B	B	B	B	B	B	B	B	B	B	B
P	B	B	B	B	B	B	B	B	B	B	B	B	B	B
Q	B	B	B	B	B	B	B	B	B	B	B	B	B	B
R	B	B	B	B	B	B	B	B	B	B	B	B	B	A
S	B	B	B	B	B	B	B	B	B	B	B	B	B	B
T	B	B	B	B	B	B	B	B	B	B	B	B	B	B



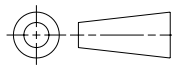
KEY POSITION CHART	
 NONE	
 A	 E
 B	 F
 C	 G
 D	 H

REFER TO WWW.TE.COM
FOR PRODUCT AVAILABILITY

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CONTACT PRODUCT ENGINEERING
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THIS DRAWING IS A CONTROLLED DOCUMENT.				OWN	J. K. SHOBER	22MAR2011	 TE Connectivity		
				CHKD	J. EABY	22MAR2011			
DIMENSIONS:				TOLERANCES UNLESS OTHERWISE SPECIFIED:			NAME	IMPACT, 6 PAIR, 14 COLUMN, HEADER	
mm							PRODUCT SPEC	RT GUIDED, OPEN END WALL, SELECT LD	
				3 PLC	±	0.25	APPLICATION SPEC	SIGNAL MODULE, 0.39 PTH	
				2 PLC	±	0.13			
				5 PLC	±				
				4 PLC	±				
MATERIAL				FINISH	SEE TABLE		SIZE	CAGE CODE	DRAWING NO
-							A100779	C=2180382	
				CUSTOMER DRAWING				RESTRICTED TO	
				SCALE	5:1	SHEET	2	OF	2
						REV	2		

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