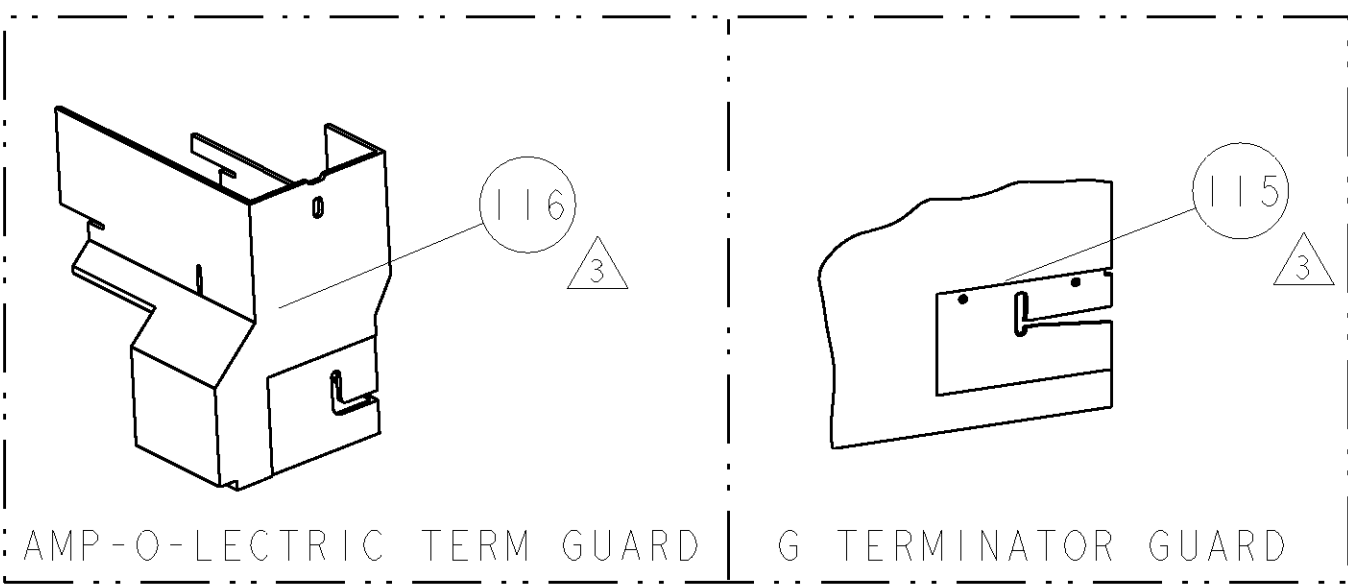
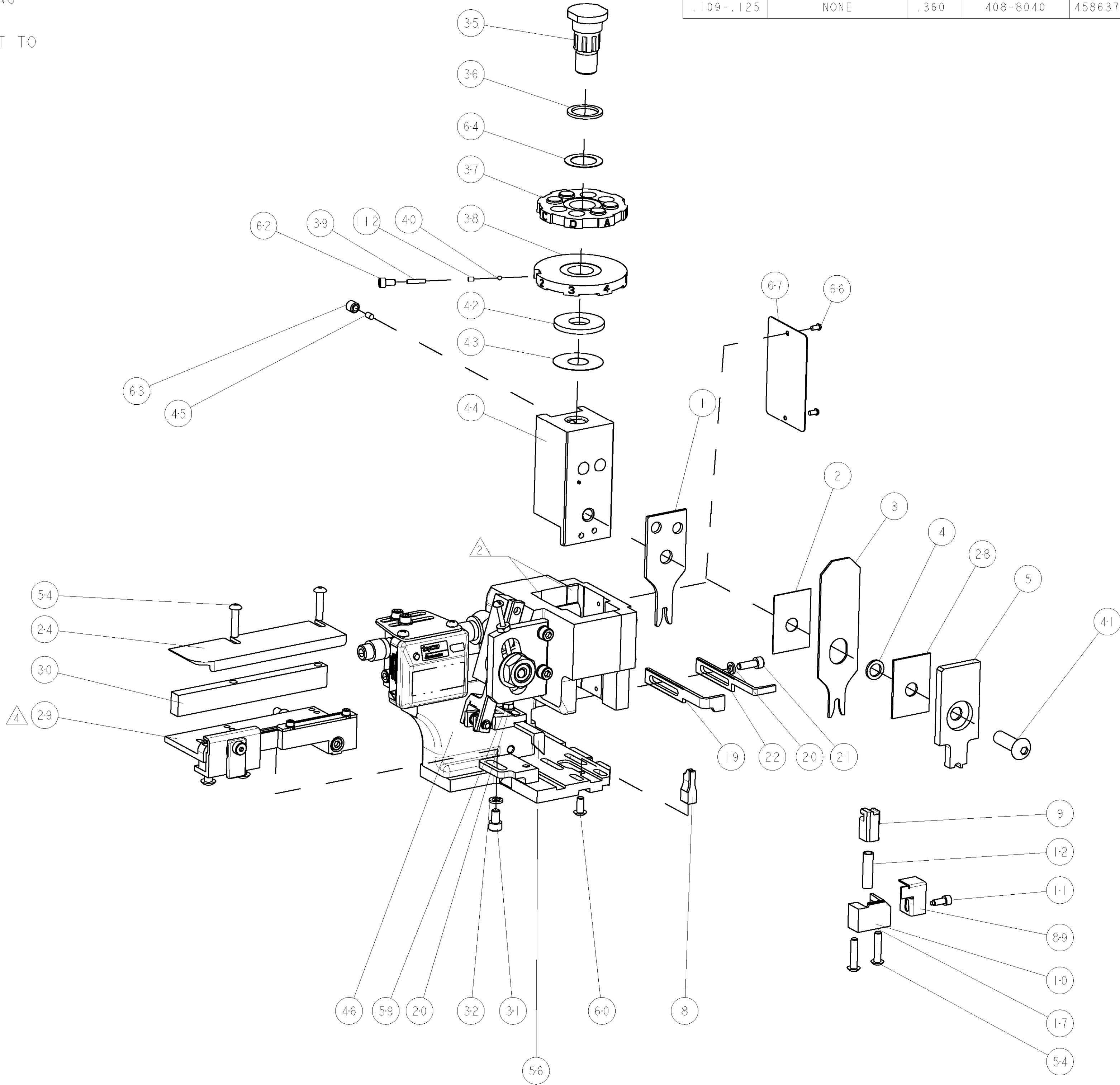
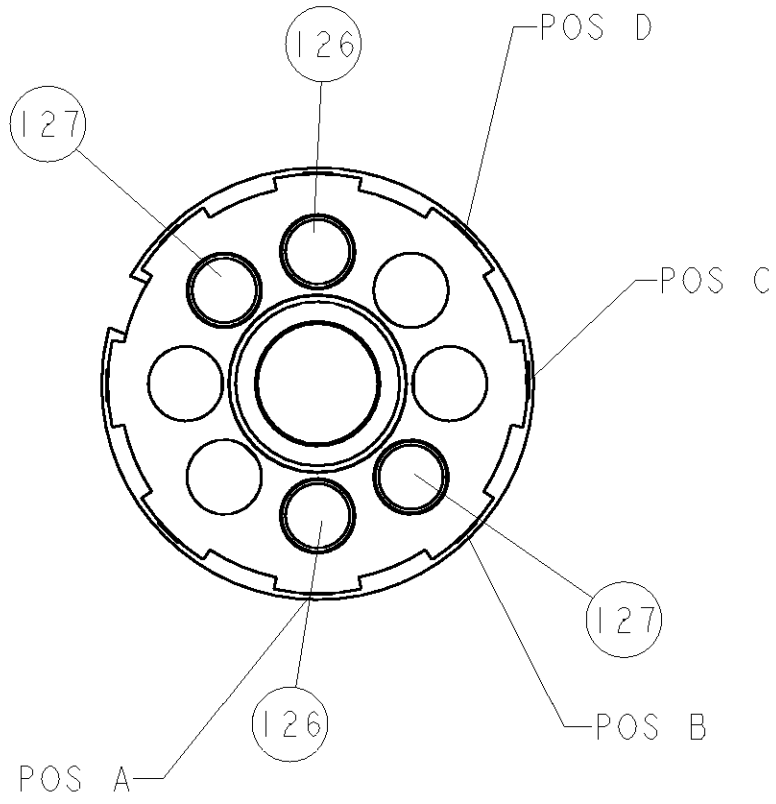


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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1385327-1		C	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1385327-2		C	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1385327-3		C	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1385327-6		C	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1385327-7		C	-	-	-	SPARE PARTS	



TERMINAL NAME: TERMINAL, CONTACT					
TYCO PN	MFR PN	ARK-LES TERMINAL - AMP CRIMP SPECS			
1572009	3800-S91A				
1572853	3800-S176A	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	.063±.002[1.60±0.05mm]		16 AWG
-	-	B	.057±.002[1.45±0.05mm]		18 AWG
-	-	C			-
-	-	D			-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.110 [2.79mm]	F	16-18 AWG
-	-	INSUL	.140 [3.56mm]	O	∅.059-.084
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.109-.125	NONE	.360	408-8040	458637-1	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ WHEN SWITCHING TERMINALS, ADJUSTMENT TO ITEM 29 IS REQUIRED.



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