

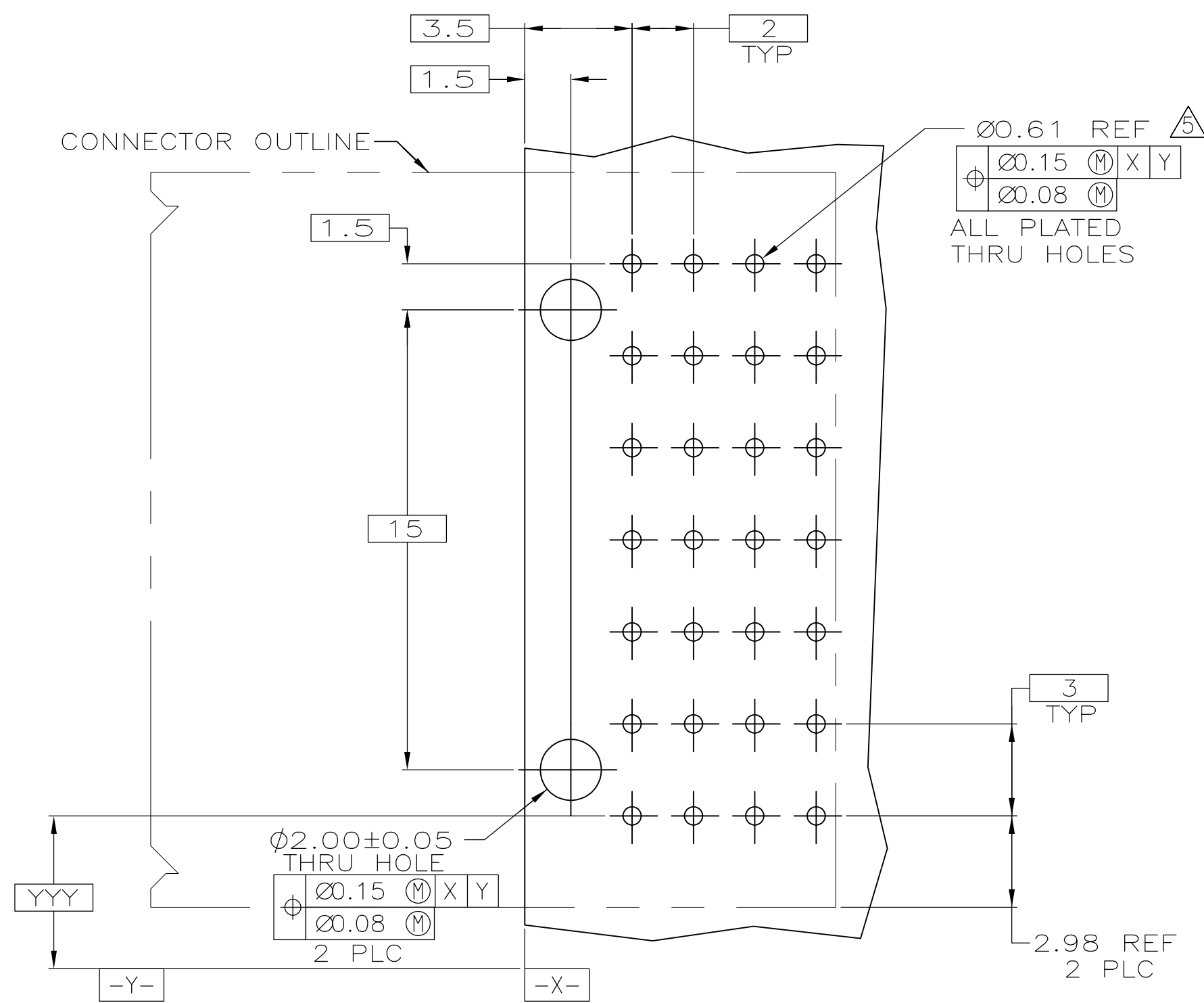
LOC		DIST		REVISIONS				
AD	00	P	LTR	DESCRIPTION		DATE	DWN	APVD
		E		REVISED PER ECO-11-000045		05JAN11	DH	DY

D

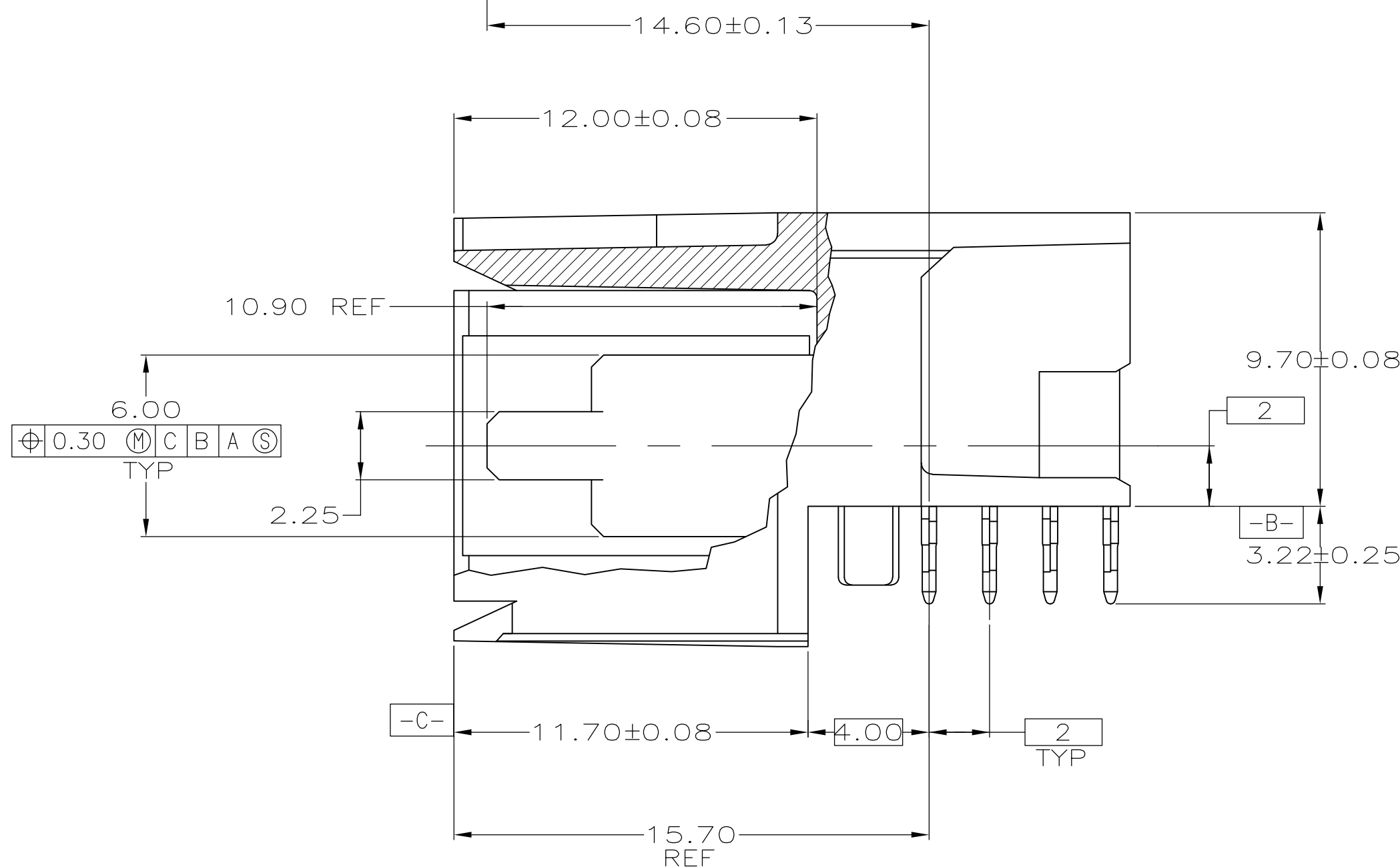
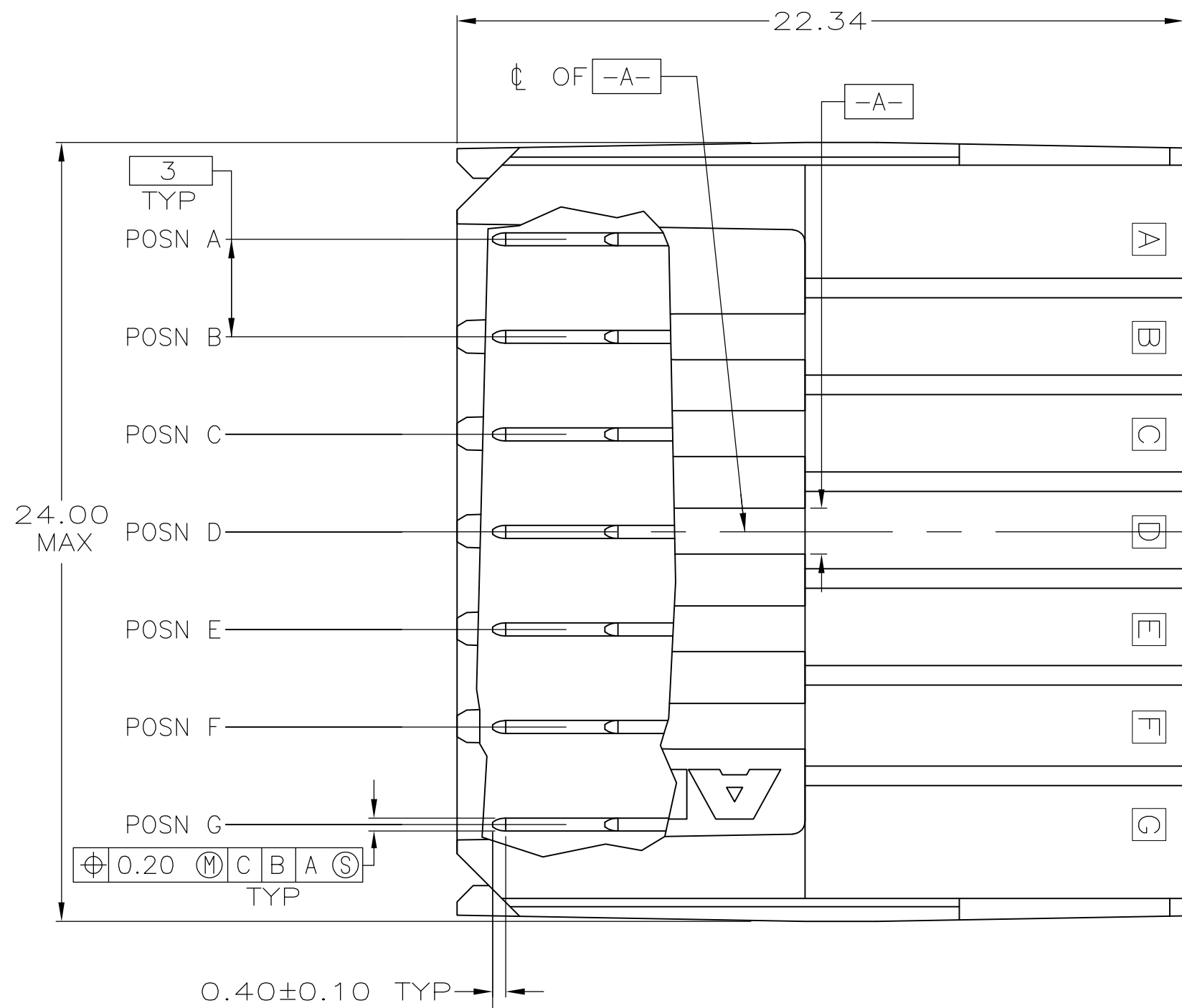
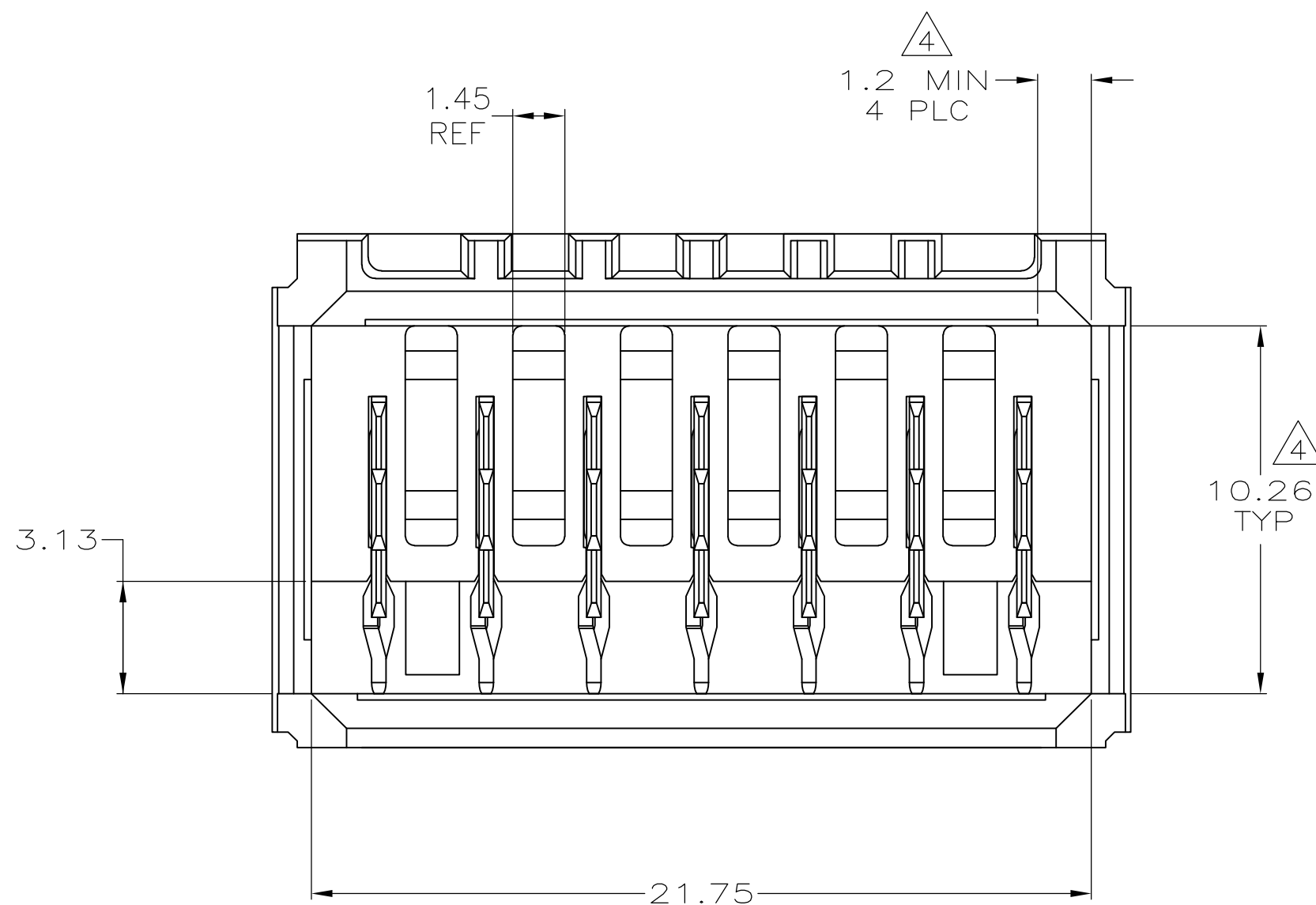
C

B

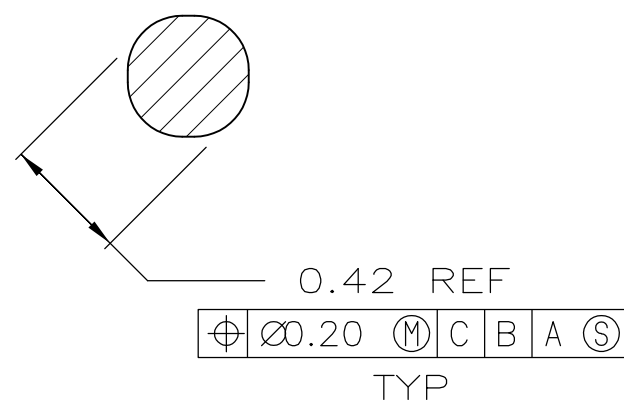
A



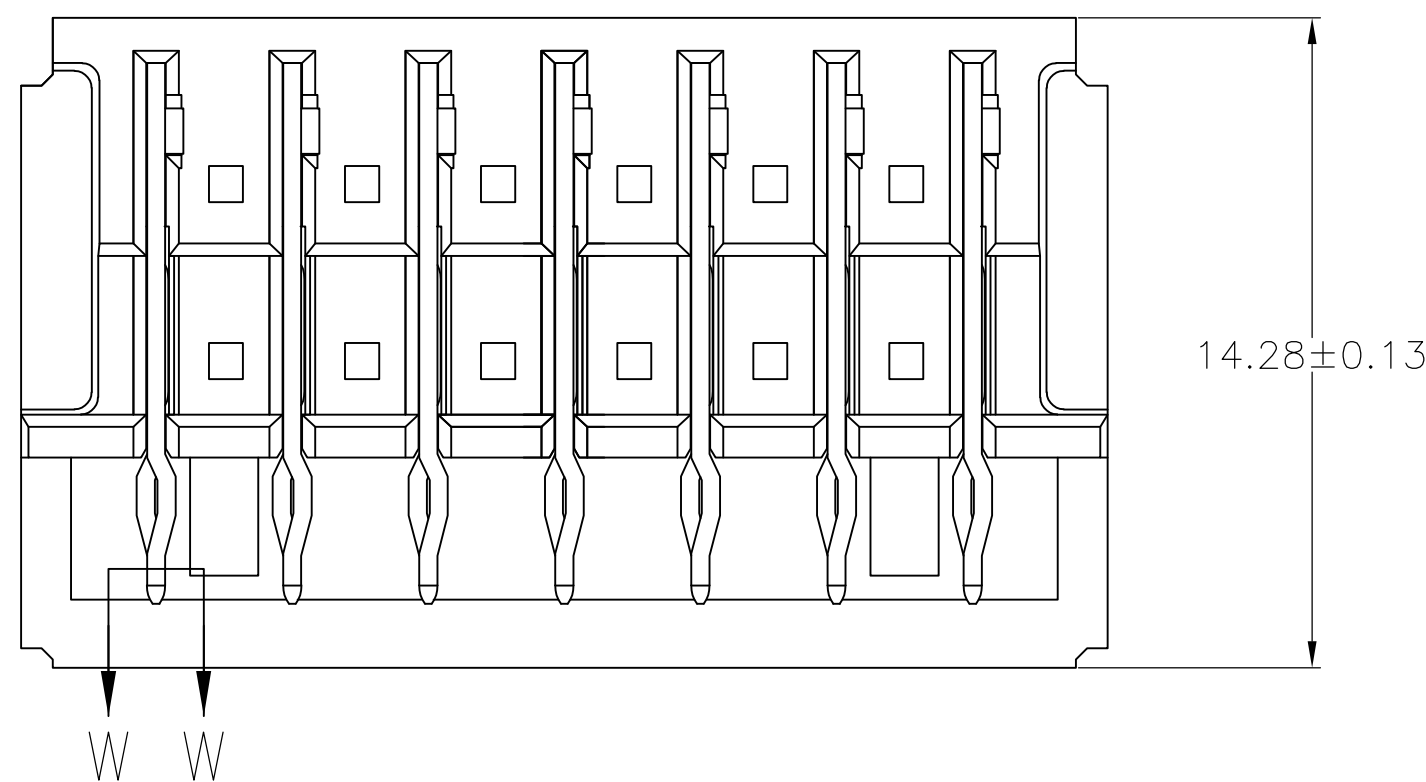
RECOMMENDED PCB HOLE LAYOUT



- Δ MATERIAL: HOUSING: POLYESTER. COLOR: GRAY. UL 94V-0. CONTACT: PHOSPHOR BRONZE.
- Δ FINISH: CONTACT MATING AREA: 1.27 μ m MIN GOLD OR 0.08 μ m MIN GOLD OVER 0.76 μ m MIN PALLADIUM-NICKEL. ACTION PIN AREA: 0.5 μ m MIN TIN LEAD PLATE, ALL OVER 1.27 μ m MIN NICKEL UNDERPLATE.
- Δ FINISH: CONTACT LUBRICATION WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- Δ THE 10.26 ± 0.13 DIMENSION APPLIES IN THIS AREA.
- Δ REFERENCE APPLICATION SPEC 114-1103 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- 6. CURRENT RATING 10A/CONTACT PER PRODUCT SPEC 108-1651.



SECTION W-W
SCALE 40:1



2	3	646957-1
FINISH		PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. CARBO 09 OCT 01	Tyco Electronics Corporation Harrisburg, PA 17105-3608			
DIMENSIONS: mm		CHK R. PATTERSON 09 OCT 01	NAME R. PATTERSON 09 OCT 01 ASSEMBLY, RIGHT ANGLE HEADER, W/ RETENTION PEGS, UNIVERSAL POWER MODULE			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC				
0 PLC ± -		APPLICATION SPEC				
1 PLC ± -		WEIGHT				
2 PLC ± 0.13		CUSTOMER DRAWING				
3 PLC ± -		SCALE 6:1				
4 PLC ± -		SHEET 1 OF 1				
ANGLES ± -		REV E				
FINISH						
MATERIAL		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO
A		A1		00779	C-646957	-
Z		CUSTOMER DRAWING				

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