D

(9)

Spec. No. JENF243A-9101Q-01

P.1/10

# Chip Ferrite Bead BLM18

#### 1.Scope

This reference specification applies to Chip Ferrite Bead for Automotive Electronics BLM18\_ H Series based on AEC-Q200.

#### 2.Part Numbering

(ex.) <u>BL</u> <u>M</u> <u>18</u> <u>AG</u> <u>121</u> <u>S</u> <u>H</u> <u>1</u> (1) (2) (3) (4) (5) (6) (7) (8) (1)Product ID (4)Characteristics (2)Type (5)Typical Impedance at 100M (3)Dimension (LxW) (6)Performance

(4)Characteristics
(5)Typical Impedance at 100MHz
(6)Performance
(7)Category(for Automotive Electronics)
(8)Numbers of Circuit
(9)Packaging (D:Taping)

#### 3.Rating

| Customer<br>Part Number | MURATA<br>Part Number | Impedance (Ω)<br>(at 100MHz) <b>(*1)</b><br>(refer to below comment) |         | Rated<br>Current<br>(mA) |                    | DC Resistance<br>(Ω max.) (*1)<br>(refer to below<br>comment)<br>Initial Values<br>Values After |         | Remark                    | ESD Rank<br>2:2kV<br>6:25kV |
|-------------------------|-----------------------|--|---------|--------------------------|--------------------|---|---------|---------------------------|-----------------------------|
|                         |                       |  | Typical | at 85°C                  | at 125°C           | values  | Testing |                           |                             |
|                         | BLM18PG300SH1D        | 20 min.  | 30      | 1(                       | 000                | 0.05  | 0.10    |                           |                             |
|                         | BLM18PG330SH1D        | 33±25%   | 33      | 3000*2                   | 1000* <sup>2</sup> | 0.025   | 0.050   |                           |                             |
|                         | BLM18PG600SH1D        | 40 min.  | 60      | 1(                       | 000                | 0.1   | 0.2     |                           |                             |
|                         | BLM18PG121SH1D        | 120±25%  | 120     | 2000*2                   | 1000* <sup>2</sup> | 0.05  | 0.10    |                           | 6                           |
|                         | BLM18PG181SH1D        | 180±25%  | 180     | 1500* <sup>2</sup>       | 1000* <sup>2</sup> | 0.09  | 0.18    |                           | 6                           |
|                         | BLM18PG221SH1D        | 220±25%  | 220     | 1400* <sup>2</sup>       | 1000* <sup>2</sup> | 0.10  | 0.14    | <b>F D</b> 0              |                             |
|                         | BLM18PG331SH1D        | 330±25%  | 330     | 1200* <sup>2</sup>       | 1000* <sup>2</sup> | 0.15  | 0.20    | For DC<br>power line      |                             |
|                         | BLM18PG471SH1D        | 470±25%  | 470     | 1000                     |                    | 0.20  | 0.26    | power line                |                             |
|                         | BLM18KG221SH1D        | 220±25%  | 220     | 2200 <sup>*2</sup>       | 1500 <sup>*2</sup> | 0.050   | 0.060   |                           |                             |
|                         | BLM18KG331SH1D        | 330±25%  | 330     | 1700 <sup>*2</sup>       | 1200 <sup>*2</sup> | 0.080   | 0.095   |                           |                             |
|                         | BLM18KG471SH1D        | 470±25%  | 470     | 1500 <sup>*2</sup>       | 1000 <sup>*2</sup> | 0.130   | 0.145   |                           | 2                           |
|                         | BLM18KG601SH1D        | 600±25%  | 600     | 1300 <sup>*2</sup>       | 1000 <sup>*2</sup> | 0.150   | 0.165   |                           |                             |
|                         | BLM18KG102SH1D        | 1000±25%   | 1000    | 1000 <sup>*2</sup>       | 800 <sup>*2</sup>  | 0.200   | 0.230   |                           |                             |
|                         | BLM18SN220TH1D        | 22±7   | 22      | 8000*2                   | 5000* <sup>2</sup> | 0.004   | 0.005   |                           |                             |
|                         | BLM18KG260TH1D        | 26±25%   | 26      | 6000 <sup>*2</sup>       | 4000 <sup>*2</sup> | 0.007   | 0.012   | _                         |                             |
|                         | BLM18KG300TH1D        | 30±25%   | 30      | 5000 <sup>*2</sup>       | 3300 <sup>*2</sup> | 0.010   | 0.015   | For DC                    |                             |
|                         | BLM18KG700TH1D        | 70±25%   | 70      | 3500 <sup>*2</sup>       | 2200 <sup>*2</sup> | 0.022   | 0.032   | power line<br>(Thin type) | 2                           |
|                         | BLM18KG101TH1D        | 100±25%  | 100     | 3000 <sup>*2</sup>       | 1900 <sup>*2</sup> | 0.030   | 0.040   | (Thin type)               |                             |
|                         | BLM18KG121TH1D        | 120±25%  | 120     | 3000 <sup>*2</sup>       | 1900 <sup>*2</sup> | 0.030   | 0.040   |                           |                             |
|                         | BLM18AG121SH1D        | 120±25%  | 120     | 8                        | 00                 | 0.18  | 0.28    |                           |                             |
|                         | BLM18AG151SH1D        | 150±25%  | 150     | 7                        | 00                 | 0.25  | 0.35    |                           |                             |
|                         | BLM18AG221SH1D        | 220±25%  | 220     | 7                        | 00                 | 0.25  | 0.35    | For                       |                             |
|                         | BLM18AG331SH1D        | 330±25%  | 330     | 6                        | 00                 | 0.30  | 0.40    | general                   | 2                           |
|                         | BLM18AG471SH1D        | 470±25%  | 470     | 5                        | 50                 | 0.35  | 0.45    | use                       |                             |
|                         | BLM18AG601SH1D        | 600±25%  | 600     |                          | 00                 | 0.38  | 0.48    |                           |                             |
|                         | BLM18AG102SH1D        | 1000±25%   | 1000    | 450                      |                    | 0.50  | 0.60    |                           |                             |
|                         | BLM18BB050SH1D        | 5±25%  | 5       |                          | 00                 | 0.05  | 0.10    | _                         |                             |
|                         | BLM18BA050SH1D        | 5±25%  | 5       |                          | 00                 | 0.2   | 0.3     |                           |                             |
|                         | BLM18BB100SH1D        | 10±25%   | 10      |                          | 00                 | 0.10  | 0.20    | _                         |                             |
|                         | BLM18BA100SH1D        | 10±25%   | 10      |                          | 00                 | 0.25  | 0.35    | For                       |                             |
|                         | BLM18BB220SH1D        | 22±25%   | 22      |                          | 00                 | 0.20  | 0.30    | high speed                | 2                           |
|                         | BLM18BA220SH1D        | 22±25%   | 22      |                          | 00                 | 0.35  | 0.45    | signal line               |                             |
|                         | BLM18BB470SH1D        | 47±25%   | 47      |                          | 00                 | 0.25  | 0.35    | 4                         |                             |
|                         | BLM18BD470SH1D        | 47±25%   | 47      |                          | 00                 | 0.3   | 0.4     | _                         |                             |
|                         | BLM18BA470SH1D        | 47±25%   | 47      | 3                        | 00                 | 0.55  | 0.65    |                           |                             |

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|-------------------------|-----------------------|---|-----------------|--|------------------------|---|-------------|-----------------------------|
| Customer<br>Part Number | MURATA<br>Part Number | Impedan<br>(at 100Ml<br>(refer to below | Hz) <b>(*1)</b> | Rated<br>Current<br>(mA) ( <b>'2</b> ) | (Ω ma<br>(refer<br>com | esistance<br>ax.) <b>(*1)</b><br>to below<br><u>iment)</u><br>Values<br>After | Remark      | ESD Rank<br>2:2kV<br>6:25kV |
|                         |                       |   | Typical         | at 85°C at 125°C                       | Values                 | Testing   |             |                             |
|                         | BLM18BB600SH1D        | 60±25%                                  | 60              | 600                                    | 0.25                   | 0.35  |             |                             |
|                         | BLM18BA750SH1D        | 75±25%                                  | 75              | 300                                    | 0.70                   | 0.80  |             |                             |
|                         | BLM18BB750SH1D        | 75±25%                                  | 75              | 600                                    | 0.30                   | 0.40  |             |                             |
|                         | BLM18BB121SH1D        | 120±25%                                 | 120             | 550                                    | 0.30                   | 0.40  | _           |                             |
|                         | BLM18BD121SH1D        | 120±25%                                 | 120             | 300                                    | 0.4                    | 0.5   | _           |                             |
|                         | BLM18BA121SH1D        | 120±25%                                 | 120             | 200                                    | 0.9                    | 1.0   | _           |                             |
|                         | BLM18BB141SH1D        | 140±25%                                 | 140             | 500                                    | 0.35                   | 0.45  | _           |                             |
|                         | BLM18BB151SH1D        | 150±25%                                 | 150             | 450                                    | 0.37                   | 0.47  | _           |                             |
|                         | BLM18BD151SH1D        | 150±25%                                 | 150             | 300                                    | 0.4                    | 0.5   |             |                             |
|                         | BLM18BB221SH1D        | 220±25%                                 | 220             | 450                                    | 0.45                   | 0.55  | For         |                             |
|                         | BLM18BD221SH1D        | 220±25%                                 | 220             | 250                                    | 0.45                   | 0.55  | high speed  | 2                           |
|                         | BLM18BB331SH1D        | 330±25%                                 | 330             | 400                                    | 0.58                   | 0.68  | signal line | 2                           |
|                         | BLM18BD331SH1D        | 330±25%                                 | 330             | 250                                    | 0.5                    | 0.6   | olghai into |                             |
|                         | BLM18BD421SH1D        | 420±25%                                 | 420             | 250                                    | 0.55                   | 0.65  | _           |                             |
|                         | BLM18BB471SH1D        | 470±25%                                 | 470             | 300                                    | 0.85                   | 0.95  |             |                             |
|                         | BLM18BD471SH1D        | 470±25%                                 | 470             | 250                                    | 0.55                   | 0.65  | _           |                             |
|                         | BLM18BD601SH1D        | 600±25%                                 | 600             | 200                                    | 0.65                   | 0.75  |             |                             |
|                         | BLM18BD102SH1D        | 1000±25%                                | 1000            | 200                                    | 0.85                   | 0.95  |             |                             |
|                         | BLM18BD152SH1D        | 1500±25%                                | 1500            | 150                                    | 1.2                    | 1.3   |             |                             |
|                         | BLM18BD182SH1D        | 1800±25%                                | 1800            | 150                                    | 1.5                    | 1.6   |             |                             |
|                         | BLM18BD222SH1D        | 2200±25%                                | 2200            | 150                                    | 1.5                    | 1.6   |             |                             |
|                         | BLM18BD252SH1D        | 2500±25%                                | 2500            | 150                                    | 1.5                    | 1.6   |             |                             |

• Operating Temperature : -55°C to +125°C

(\*1)

0.4±0.2

P/N

BLM18\_SH

BLM18 TH

#### **Standard Testing Conditions**

< Unless otherwise specified >

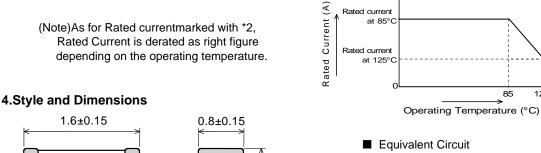
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 $0.8 \pm 0.15$ 

 $0.6 \pm 0.15$ 

Temperature : Ordinary Temp. (15 °C to 35 °C ) Humidity : Ordinary Humidity (25%(RH) to 85%(RH)) • Storage Temperature : -55°C to +125°C

< In case of doubt > Temperature : 20°C±2 °C Humidity : 60%(RH) to 70%(RH) Atmospheric pressure : 86kPa to 106kPa

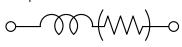


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: Electrode

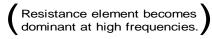
(in mm)

(in mm)



85

125



Unit Mass (Typical value) BLM18\_SH : 0.005g BLM18\_TH : 0.004g

#### MURATA MFG.CO., LTD.



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#### 5.Marking

No marking.

#### 6.Specifications

#### 6-1.Electrical Performance

| No.   | Item          | Specification | Test Method   |
|-------|---------------|---------------|---|
| 6-1-1 | Impedance     | Meet item 3.  | Measuring Frequency : 100MHz±1MHz<br>Measuring Equipment : KEYSIGHT 4991A or the equivalent<br>Test Fixture : KEYSIGHT 16192A or the equivalent   |
| 6-1-2 | DC Resistance | Meet item 3.  | Measuring Equipment : Digital multi meter<br>For BLM18SN<br>Measuring Equipment : YOKOGAWA 755611 or the equivalent<br>Test Fixture : KEYSIGHT 16044A or the equivalent<br>*Except resistance of the Substrate and Wire |

#### 6-2. Mechanical Performance(based on Table 13 for FILTER EMI SUPPRESSORS/FILTERS) AEC-Q200 Rev.D issued June. 1 2010

|     | AEC                              | -Q200  | Murata Specification / Deviation   |
|-----|----------------------------------|--|--|
| No. | Stress                           | Test Method  | Murata Specification / Deviation   |
| 3   | High<br>Temperature<br>Exposure  | 1000hours at 125 deg C<br>Set for 24hours at room<br>temperature, then measured.   | Meet Table A after testing.<br><u>Table A</u>  |
|     |                                  |  | Appearance No damage   |
|     |                                  |  | Impedance<br>Change<br>(at 100MHz)Within ±30%<br>(for BLM18SN<br>Within ±50%)  |
|     |                                  |  | DC<br>Resistance Meet item 3.  |
| 4   | Temperature Cycling              | 1000cycles<br>-55 deg C to +125 deg C  | Meet Table B after testing.<br><u>TableB</u>   |
|     |                                  | Set for 24hours at room  | Appearance No damage   |
|     |                                  | temperature, then measured.  | ImpedanceWithin ±30%Change(for BLM18SN(at 100MHz)Within ±50%)(for BLM18KGWithin-10%to+50%)                               |
|     |                                  |  | DC Resistance Meet item 3.   |
| 5   | Destructive<br>Physical Analysis | Per EIA469<br>No electrical tests  | No defects   |
| 7   | Biased Humidity                  | 1000hours at 85 deg C, 85%RH<br>Apply max rated current.                           | Meet Table C after testing.<br><u>TableC</u>   |
|     |                                  |  | AppearanceNo damageImpedanceWithin ±30%Change(for BLM18KG/SN(at 100MHz)Within ±50%)DCMeet item 3.ResistanceMeet item 3.  |
| 8   | Operational Life                 | Apply 125 deg C 1000hours<br>Set for 24hours at room<br>temperature, then measured | Meet Table C after testing.<br>If the rated current of parts exceed 1A,<br>the operating temperature should be 85 deg C. |

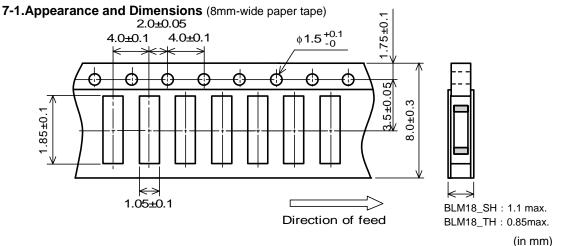
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|     |                                       | -Q200   | Murata Specification / Deviation   |  |
|-----|---------------------------------------|---|--|--|
| No. | Stress                                | Test Method   |  |  |
| 9   | External Visual                       | Visual inspection   | No abnormalities   |  |
| 10  | Physical Dimension                    | Meet ITEM 4<br>(Style and Dimensions)   | No defects   |  |
| 12  | Resistance to Solvents                | Per MIL-STD-202<br>Method 215   | Not Applicable   |  |
| 13  | Mechanical Shock                      | Per MIL-STD-202 Method 213<br>Condition F<br>1500g's (14.7N)/0.5ms/<br>Half sine        | Meet Table D after testing.<br><u>Table D</u><br>Appearance No damage<br>Impedance |  |
|     |                                       |   | Change Within ±30%<br>(at 100MHz)  |  |
|     |                                       |   | DC Resistance Meet item 3.   |  |
| 14  | Vibration                             | 5g's(0.049N) for 20 minutes,<br>12cycles each of 3 orientations<br>Test from 10-2000Hz. | Meet Table D after testing.  |  |
| 15  | Resistance<br>to Soldering Heat       | Solder temperature<br>260C+/-5 deg C<br>Immersion time 10s                              | Pre-heating:150C +/-10 deg,60s to 90s<br>Meet Table C after testing.               |  |
| 17  | ESD                                   | Per AEC-Q200-002  | Meet Table D after testing.<br>ESD Rank: Meet Item 3. (Rating)                     |  |
| 18  | Solderability                         | Per J-STD-002   | Method b : Not Applicable<br>95% of the terminations is to be soldered.            |  |
| 19  | Electrical<br>Characterization        | Measured : Impedance  | No defects   |  |
| 20  | Flammability                          | Per UL-94   | Not Applicable   |  |
| 21  | Board Flex                            | Epoxy-PCB(1.6mm)<br>Deflection 2mm(min)<br>60s minimum holding tim                      | Meet Table C after testing.  |  |
| 22  | Terminal Strength                     | Per AEC-Q200-006  | No defects   |  |
| 30  | Electrical<br>Transient<br>Conduction | Per ISO-7637-2  | Not Applicable   |  |

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#### 7. Specification of Packaging



(1) Taping

Products shall be packaged in the cavity of the base tape of 8mm-wide,4mm-pitch continuously and sealed by top tape and bottom tape.

- (2) The sprocket holes are to the right as the tape is pulled toward the user.
- (3) Spliced point: The base tape and top tape have no spliced point
- (4) Cavity: There shall not be burr in the cavity.

(5) Missing components number

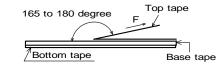
Missing components number within 0.1% of the number per reel or 1 pc., whichever is greater, and are not continuous. The specified quantity per reel are kept.

#### 7-2.Tape Strength

(1)Pull Strength

| <br>n Odoligai |         |
|----------------|---------|
| Top tape       |         |
| Bottom tape    | 5N min. |

(2)Peeling off force of Top tape 0.1N to 0.6N (Minimum value is typical.) \*Speed of Peeling off:300mm/min



7-3. Taping Condition

(1)Standard quantity per reel

Quantity per 180mm reel: 4000 pcs. / reel

(2)There shall be leader-tape (top tape and empty tape ) and trailer- tape(empty tape) as follows.

(3)On paper tape, the top tape and the base tape shall not be adhered at the tip of the empty leader tape for more than 5 pitch.

(4)Marking for reel

The following items shall be marked on a label and the label is stuck on the reel.

| (Customer part number, MURATA part number | er, Inspe | ection number(*1) | , RoHS marking (*2) , Quantity, etc) |
|---|-----------|-------------------|--------------------------------------|
| *1) « Expression of Inspection No. »      |           | 0000 XXX          |                                      |

| Expression of Inspect | ion No. »   | $\underline{\square} \qquad \underline{\square} \qquad $ |
|-----------------------|-------------|--|
| (1) Factory Code      |             | (1) (2) (3)  |
| (2) Date              | First digit | : Year / Last digit of year  |

| Second digit        | : Month / Jan. to Sep. $\rightarrow$ 1 to 9, Oct. to Dec. $\rightarrow$ O, N, D |
|---------------------|---|
| Third, Fourth digit | : Day   |

(3) Serial No.

r ourth digit : Day

\*2) « Expression of RoHS marking »

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ROHS - \underbrace{Y}_{(1)} \underbrace{(\Delta)}_{(2)}
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(1) RoHS regulation conformity parts.

(2) MURATA classification number

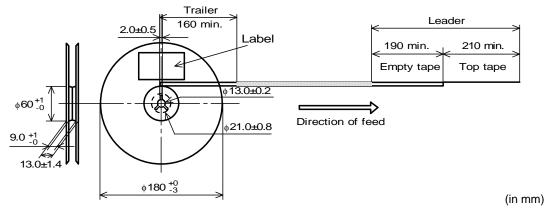
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#### (5)Outside package

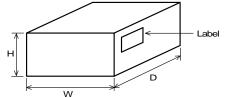
These reels shall be packed in the corrugated cardboard package and the following items shall be marked on a label and the label is stuck on the box.

(Customer name, Purchasing order number, Customer part number, MURATA part number, RoHS discrimination(\*2) ,Quantity, etc)

(6)Dimensions of reel and taping(leader-tape, trailer-tape)



#### 7-4. Specification of Outer Case



| el | Outer Case Dimensions<br>(mm) |     |    | Standard Reel Quantity in Outer Case |
|----|-------------------------------|-----|----|--------------------------------------|
|    | W                             | D   | Н  | (Reel)                               |
|    | 186                           | 186 | 93 | 5                                    |

\* Above Outer Case size is typical. It depends on a quantity of an order.

# 8. 🕂 Caution

#### 8-1.Rating

Do not use products beyond the Operating Temperature Range and Rated Current.

#### 8-2.Surge current

Excessive surge current (pulse current or rush current) than specified rated current applied to the product may cause a critical failure, such as an open circuit, burnout caused by excessive temperature rise. Please contact us in advance in case of applying the surge current.

#### 8-3.Fail Safe

Be sure to provide an appropriate fail-safe function on your product to prevent from a second damage that may be caused by the abnormal function or the failure of our products.

#### 8-4.Limitation of Applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

- (1)Aircraft equipment(2)Aerospace equipment(3)Undersea equipment
- (6)Disaster prevention / crime prevention equipment(7)Traffic signal equipment
- (8) Transportation equipment (trains, ships, etc.)
- (4)Power plant control equipment
- (5)Medical equipment
- (9)Data-processing equipment(10)Applications of similar complexity and /or reliability requirements to the applications listed in the above

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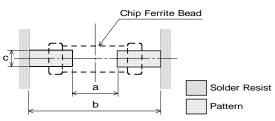
#### 9. Notice

This product is designed for solder mounting.

Please consult us in advance for applying other mounting method such as conductive adhesive.

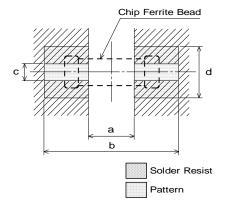
9-1.Land pattern designing

< For BLM18 series (except BLM18P/BLM18S/BLM18K type) >



| Туре                  | Soldering | а   | b   | С     |
|-----------------------|-----------|-----|-----|-------|
| BLM18 (except18P/18S/ | Flow      | 0.8 | 2.5 | 0.7   |
| BLM18K type)          | Reflow    | 0.7 | 2.0 | 0.7   |
|                       |           |     | (i  | n mm) |

#### < For BLM18P/BLM18S/BLM18K type >



| Туре    | Rated<br>Current | Soldering | а    | b    | с |               | pad thio<br>dimens |      |     |     |     |
|---------|------------------|-----------|------|------|---|---------------|--------------------|------|-----|-----|-----|
|         | (A)              |           |      |      |   | 18µm          | 35µm               | 70µm |     |     |     |
|         | 0.5 to 1.5       | Flow/     |      | Flow |   | 0.7           | 0.7                | 0.7  |     |     |     |
| BLM18P  | 1.7 to 2.5       |           |      |      |   | 1.2 0.7       |                    | 0.7  |     |     |     |
| BLM18K  | 3 to 4           |           |      |      |   | 0.8<br>Reflow | 2.5<br>Reflow      | 0.7  | 2.4 | 1.2 | 0.7 |
|         | 5 to 6           |           | 0.7  | 2.0  |   | 6.4           | 3.3                | 1.65 |     |     |     |
| BLM18SN | 8                |           | 0.11 | -    |   | -             | 6.4                | 3.3  |     |     |     |

(in mm)

\*The excessive heat by land pads may cause deterioration at joint of products with substrate.

#### 9-2. Soldering Conditions

Products can be applied to reflow and flow soldering.

(1) Flux,Solder

| Flux   | Use rosin-based flux, but not highly acidic flux (with chlorine content exceeding 0.2(wt)%.) |
|--------|--|
|        | Do not use water-soluble flux.   |
| Solder | Use Sn-3.0Ag-0.5Cu solder  |
|        | Standard thickness of solder paste : 100 µm to 200 µm  |

(2) Soldering conditions

• Pre-heating should be in such a way that the temperature difference between solder and ferrite surface is limited to 150°C max. Also cooling into solvent after soldering should be in such a way that the temperature difference is limited to 100°C max.

Insufficient pre-heating may cause cracks on the ferrite, resulting in the deterioration of product quality.

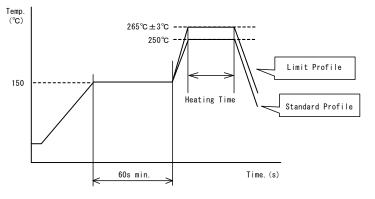
• Standard soldering profile and the limit soldering profile is as follows. The excessive limit soldering conditions may cause leaching of the electrode and / or resulting in the deterioration of product quality.

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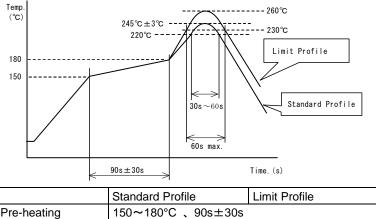
#### (3) soldering profile

□Flow soldering profile



|               | Standard Profile | Limit Profile     |
|---------------|------------------|-------------------|
| Pre-heating   | 150°C、60s min.   |                   |
| Heating       | 250°C、4∼6s       | 265°C±3°C、5s max. |
| Cycle of flow | 2 times          | 2 times           |

#### □Reflow soldering profile



|                  | Stanuaru Prome      |                      |
|------------------|---------------------|----------------------|
| Pre-heating      | 150~180°C 、90s±30s  |                      |
| Heating          | above 220°C、30s~60s | above 230°C、60s max. |
| Peak temperature | 245±3°C             | 260°C,10s            |
| Cycle of reflow  | 2 times             | 2 times              |

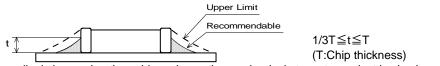
#### 9-3. Reworking with soldering iron

Г

- Pre-heating: 150°C, 1 min Soldering iron output: 80W max.
- Tip temperature: 350°C max.
- Tip diameter: φ 3mm max.
- Soldering time : 3(+1,-0) seconds.
- Times : 2times max.
- Note :Do not directly touch the products with the tip of the soldering iron in order to prevent the crack on the ferrite material due to the thermal shock.

#### 9-4.Solder Volume

Solder shall be used not to be exceeded as shown below.



Accordingly increasing the solder volume, the mechanical stress to product is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance.

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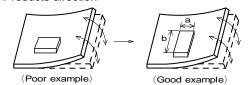
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#### 9-5.Attention regarding P.C.B. bending

The following shall be considered when designing and laying out P.C.B.'s.

(1) P.C.B. shall be designed so that products are not subject to the mechanical stress for board warpage. <Products direction>

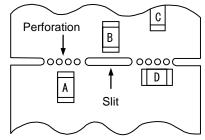


Products shall be located in the sideways direction (Length:a<b) to the mechanical stress.

(2)Components location on P.C.B. separation.

It is effective to implement the following measures, to reduce stress in separating the board. It is best to implement all of the following three measures; however, implement as many measures as possible to reduce stress.

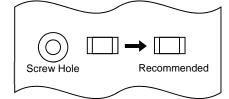
| Contents of Measures   | Stress Level |
|--|--------------|
| (1) Turn the mounting direction of the component parallel to the board separation surface. | A > D*1      |
| (2) Add slits in the board separation part.  | A > B        |
| (3) Keep the mounting position of the component away from the board separation surface.    | A > C        |



\*1 A > D is valid when stress is added vertically to the perforation as with Hand Separation. If a Cutting Disc is used, stress will be diagonal to the PCB, therefore A > D is invalid.

#### (3) Mounting Components Near Screw Holes

When a component is mounted near a screw hole, it may be affected by the board deflection that occurs during the tightening of the screw. Mount the component in a position as far away from the screw holes as possible.



#### 9-6.Mounting density

Add special attention to radiating heat of products when mounting the inductor near the products with heating. The excessive heat by other products may cause deterioration at joint of this product with substrate.

#### 9-7. Operating Environment

Do not use this product under the following environmental conditions, on deterioration of the Insulation Resistance of the Ferrite material and/or corrosion of Inner Electrode may result from the use.

- (1) in the corrodible atmosphere such as acidic gases, alkaline gases, chlorine, sulfur gases, organic gases and etc. (the sea breeze, Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, NO<sub>2</sub>,etc)
- (2) in the atmosphere where liquid such as organic solvent, may splash on the products.
- (3) in the atmosphere where the temperature / humidity changes rapidly and it is easy to dew.

#### 9-8. Resin coating

The impedance value may change and/or it may affect on the product's performance due to high cure-stress of resin to be used for coating / molding products. So please pay your careful attention when you select resin. In prior to use, please make the reliability evaluation with the product mounted in your application set.

#### MURATA MFG.CO., LTD.

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#### 9-9. Cleaning Conditions

Products shall be cleaned on the following conditions.

(1)Cleaning temperature shall be limited to 60°C max. (40°C max. for IPA.)

(2)Ultrasonic cleaning shall comply with the following conditions, avoiding the resonance phenomenon

at the mounted products and P.C.B.

Power:20W/ℓ max. Frequency:28kHz to 40kHz Time:5 min max.

(3)Cleaner

1.Alternative cleaner

Isopropyl alcohol (IPA)

2.Aqueous agent

•PINE ALPHA ST-100S

(4) There shall be no residual flux and residual cleaner after cleaning.

In the case of using aqueous agent, products shall be dried completely after rinse with de-ionized water in order to remove the cleaner.

(5)Other cleaning

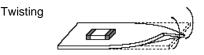
Please contact us.

#### 9-10. Handling of a substrate

After mounting products on a substrate, do not apply any stress to the product caused by bending or twisting to the substrate when cropping the substrate, inserting and removing a connector from the substrate or tightening screw to the substrate.

Excessive mechanical stress may cause cracking in the product.





#### 9-11. Storage Conditions

#### (1)Storage period

Use the products within 6 months after delivered.

Solderability should be checked if this period is exceeded.

(2)Storage conditions

• Products should be stored in the warehouse on the following conditions.

Temperature : -10°C to 40°C

Humidity : 15% to 85% relative humidity

No rapid change on temperature and humidity

• Don't keep products in corrosive gases such as sulfur, chlorine gas or acid, or it may cause oxidization of electrode, resulting in poor solderability.

- Products should be stored on the palette for the prevention of the influence from humidity, dust and so on.
- Products should be stored in the warehouse without heat shock, vibration, direct sunlight and so on.
- Products should be stored under the airtight packaged condition.

(3)Delivery

Care should be taken when transporting or handling product to avoid excessive vibration or mechanical shock.

# 10. \land Note

(1)Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.

(2)You are requested not to use our product deviating from the agreed specifications.

(3) The contents of this reference specification are subject to change without advance notice. Please approve our product specifications or transact the approval sheet for product specifications before ordering.

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# **Mouser Electronics**

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

# Murata:

| BLM18AG102SH1D BLM18AG151SH1D BLM18AG221SH1D BLM18AG331SH1D BLM18AG471   | ISH1D |
|--|-------|
| BLM18AG601SH1D BLM18BA050SH1D BLM18BA100SH1D BLM18BA121SH1D BLM18BA220SH | H1D   |
| BLM18BA470SH1D BLM18BA750SH1D BLM18BB050SH1D BLM18BB100SH1D BLM18BB121SH |       |
| BLM18BB141SH1D BLM18BB151SH1D BLM18BB220SH1D BLM18BB221SH1D BLM18BB331SH | -11D  |
| BLM18BB470SH1D BLM18BB471SH1D BLM18BB600SH1D BLM18BB750SH1D BLM18BD102SH |       |
| BLM18BD121SH1D BLM18BD151SH1D BLM18BD152SH1D BLM18BD182SH1D BLM18BD221S  | H1D   |
| BLM18BD222SH1D BLM18BD252SH1D BLM18BD331SH1D BLM18BD421SH1D BLM18BD471S  | H1D   |
| BLM18BD601SH1D BLM18HD102SH1D BLM18HD471SH1D BLM18HD601SH1D BLM18HG102S  | SH1D  |
| BLM18HG471SH1D BLM18HG601SH1D BLM18PG121SH1D BLM18PG181SH1D BLM18PG300S  | SH1D  |
| BLM18PG330SH1D BLM18PG600SH1D BLM18PG471SH1D BLM18AG121SH1D BLM18EG221T  | 'H1D  |
| BLM18EG331TH1D BLM18EG391TH1D BLM18EG471SH1D BLM18EG601SH1D BLM18PG221S  | H1D   |
| BLM18KG300TH1D BLM18KG471SH1D BLM18KG601SH1D BLM18KG101TH1D BLM18KG700T  | H1D   |
| BLM18KG331SH1D BLM18KG260TH1D BLM18KG221SH1D BLM18KG121TH1D BLM18KG102S  | H1D   |