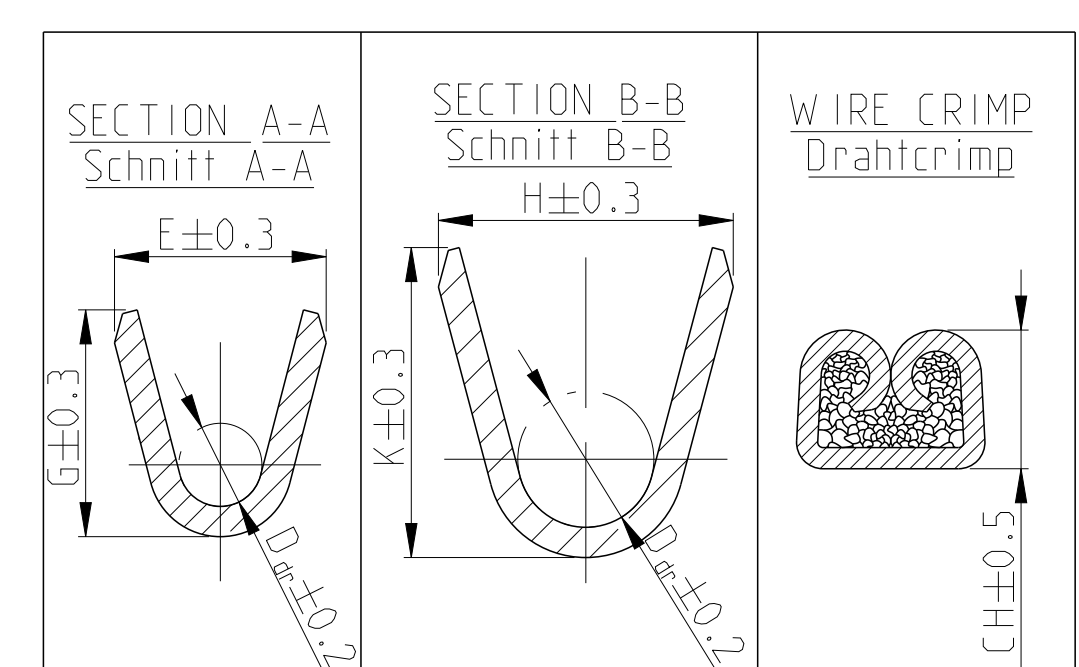


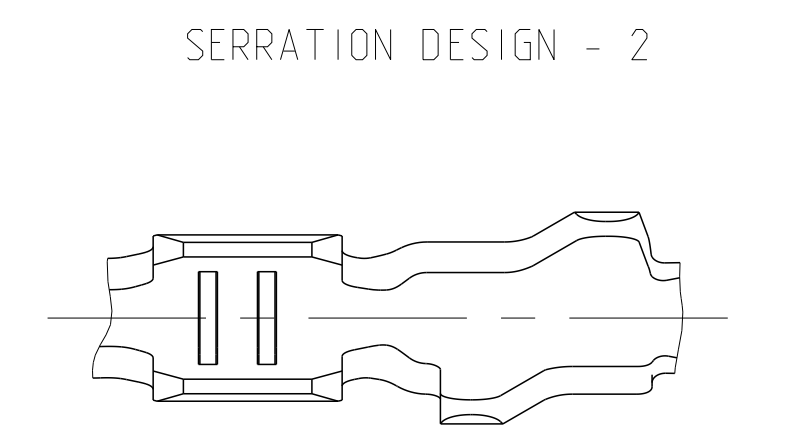
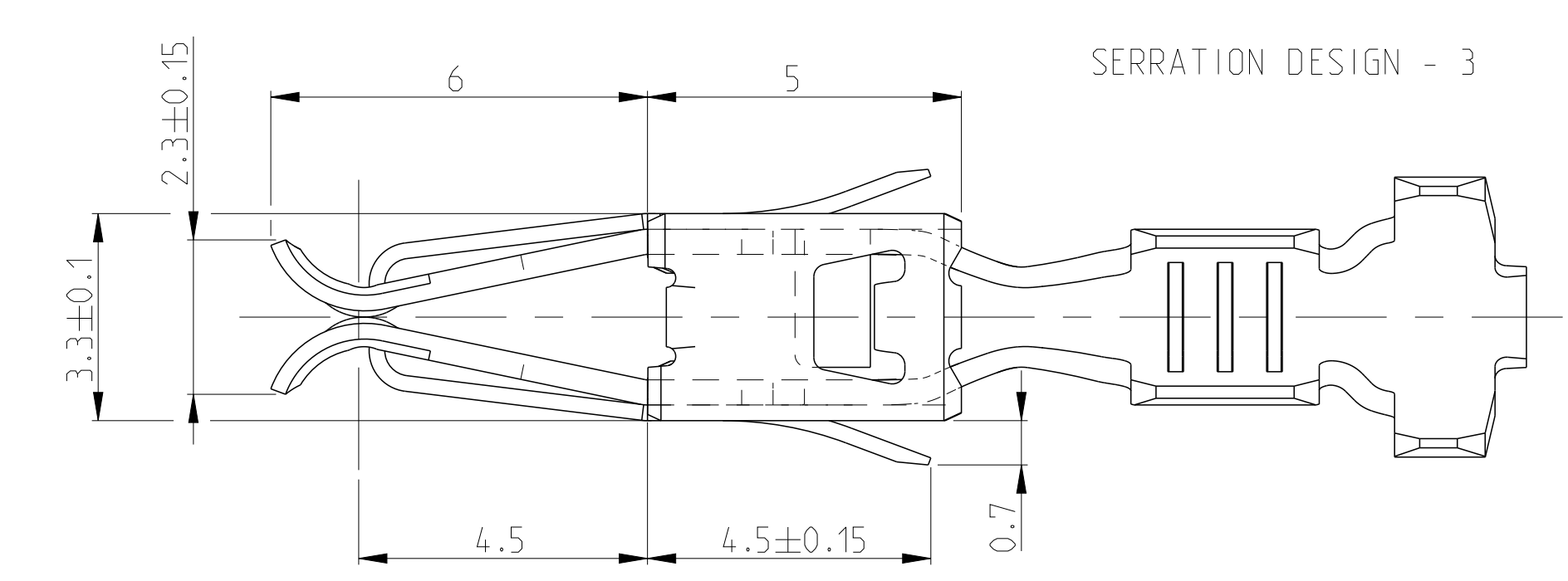
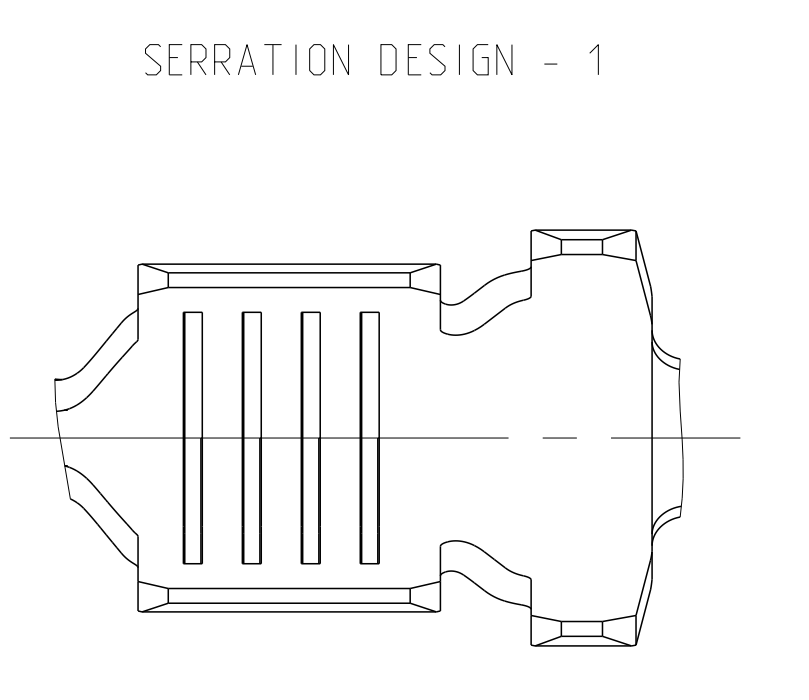
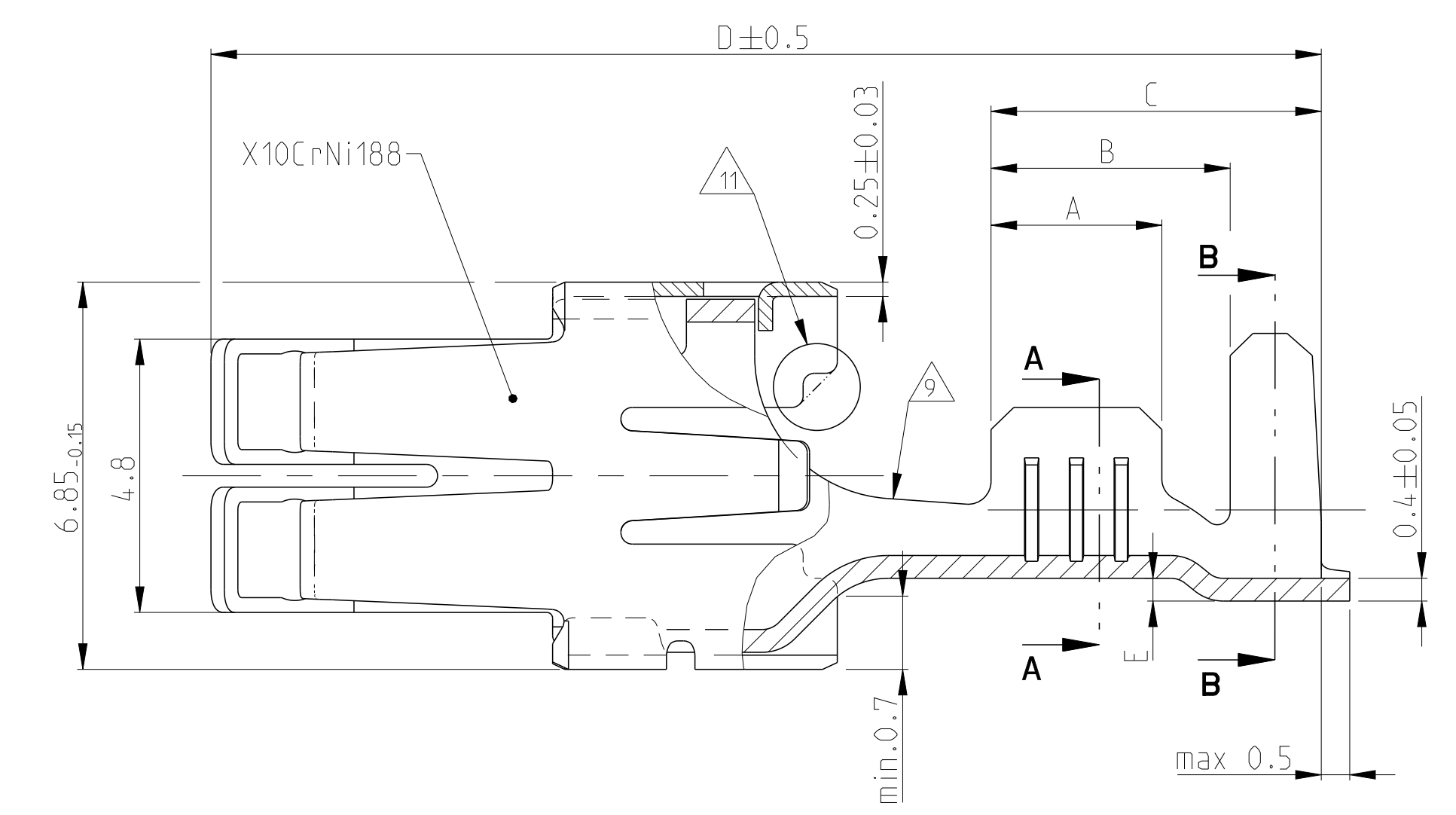
LOC	REV	DESCRIPTION	DATE	BY	APPV
A1	B5	ECR-15-012070	15AUG2015	JJM	BK
	B6	ECR-15-017291	08DEC2015	JJM	JP
	B7	SERRATION VIEW'S ARE ADDED	19MAY2017	JJM	JP
	B8	ADDED REFERENCE TO SMT CRIMP HEIGHT	12JAN2018	JP	JP

VERSION A (UNSEALED / ungedichtet)



PN	REV	TE Connectivity ORDER - NO	STRIP FORM Bandware	REV	TE Connectivity ORDER - NO	STRIP FORM Bandware	REV	MATERIAL Werkstoff	SURFACE Oberflaeche
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	927839-2	C	-	-	-	-	CuSn4	vorverzinkt PRETINNED
-	-	927839-1	C	-	-	-	-	CuFe2	vorverzinkt PRETINNED
-	-	-	-	-	927827-2	C	-	CuSn4	vorverzinkt PRETINNED
-	-	-	-	-	927827-1	C	-	CuFe2	vorverzinkt PRETINNED
-	-	-	-	-	927833-5	D	-	CuFe2	vorverzinkt PRETINNED
-	-	-	-	-	927833-2	D	-	CuSn4	vorverzinkt PRETINNED
-	-	-	-	-	927833-1	D	-	CuFe2	vorverzinkt PRETINNED
927824-2	C	-	-	-	-	-	-	CuSn4	vorverzinkt PRETINNED
927824-1	C	-	-	-	-	-	-	CuFe2	vorverzinkt PRETINNED
963709-5	C	-	-	-	-	-	-	CuFe2	vorversilbert PRESILVERED
963709-2	C	-	-	-	-	-	-	CuSn4	vorverzinkt PRETINNED
963709-1	C	-	-	-	-	-	-	CuFe2	vorverzinkt PRETINNED
1241818-5	B	-	-	-	-	-	-	CuFe2	vorverzinkt PRETINNED
1241818-1	B	-	-	-	-	-	-	CuFe2	vorversilbert PRESILVERED
-	-	927840-5	C	-	-	-	-	CuFe2	vorversilbert PRESILVERED
-	-	927840-4	C	-	-	-	-	CuSn4	vorverzinkt PRETINNED
-	-	927840-2	C	-	-	-	-	CuSn4	vorverzinkt PRETINNED
-	-	927840-1	C	-	-	-	-	CuFe2	vorverzinkt PRETINNED
-	-	-	-	-	1-927831-5	C	-	CuFe2	vorversilbert PRESILVERED
-	-	-	-	-	927831-5	C	-	CuFe2	vorversilbert PRESILVERED
-	-	-	-	-	927831-4	C	-	CuSn4	vorverzinkt PRETINNED
-	-	-	-	-	927831-2	C	-	CuSn4	vorverzinkt PRETINNED
-	-	-	-	-	927831-1	C	-	CuFe2	vorverzinkt PRETINNED
-	-	-	-	-	1-927837-5	D	-	CuFe2	vorversilbert PRESILVERED
-	-	-	-	-	927837-6	D	-	CuFe2	vorversilbert PRESILVERED
-	-	-	-	-	927837-5	D	-	CuFe2	vorversilbert PRESILVERED
-	-	-	-	-	927837-4	D	-	CuSn4	vorverzinkt PRETINNED
-	-	-	-	-	927837-2	D	-	CuSn4	vorverzinkt PRETINNED
-	-	-	-	-	927837-1	D	-	CuFe2	vorverzinkt PRETINNED
1-927829-5	D	-	-	-	-	-	-	CuFe2	vorverzinkt PRETINNED
927829-5	D	-	-	-	-	-	-	CuFe2	vorverzinkt PRETINNED
927829-2	D	-	-	-	-	-	-	CuSn4	vorverzinkt PRETINNED
927829-1	D	-	-	-	-	-	-	CuFe2	vorverzinkt PRETINNED

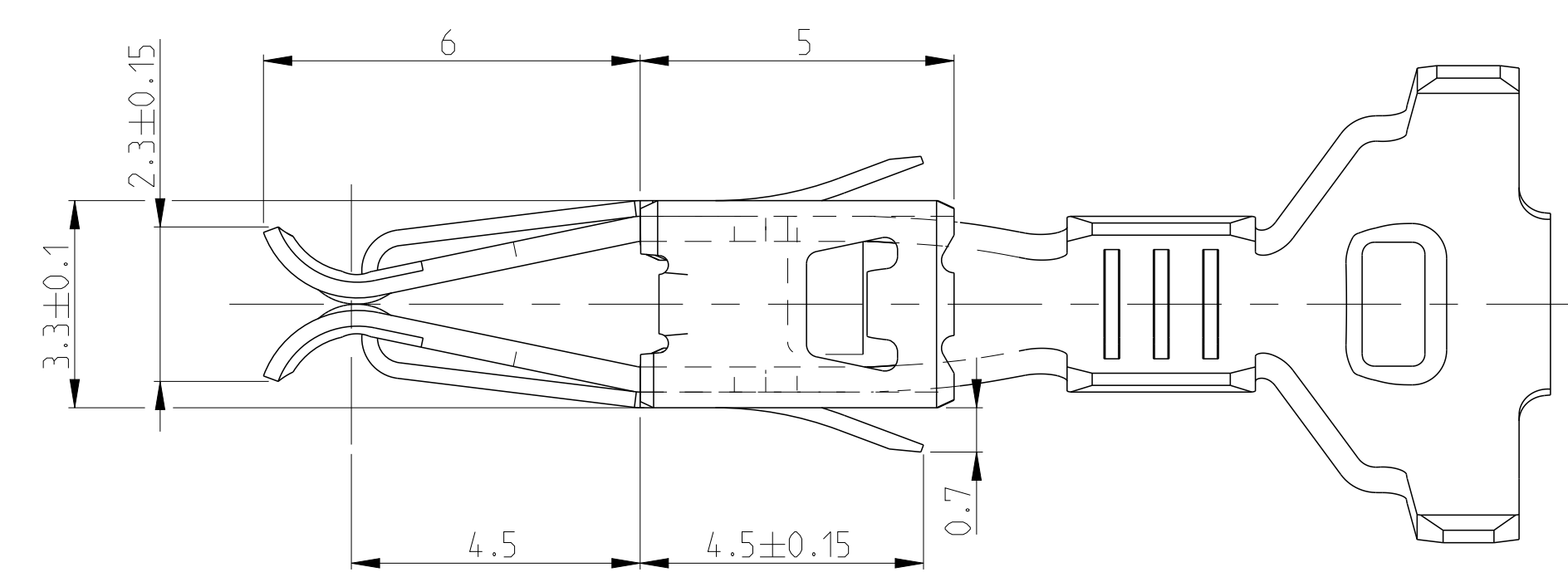
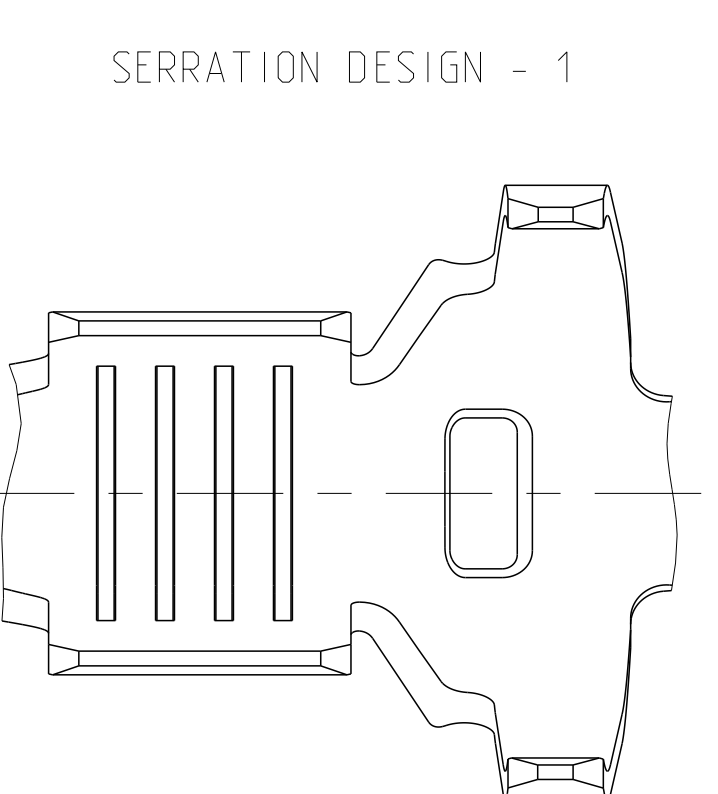
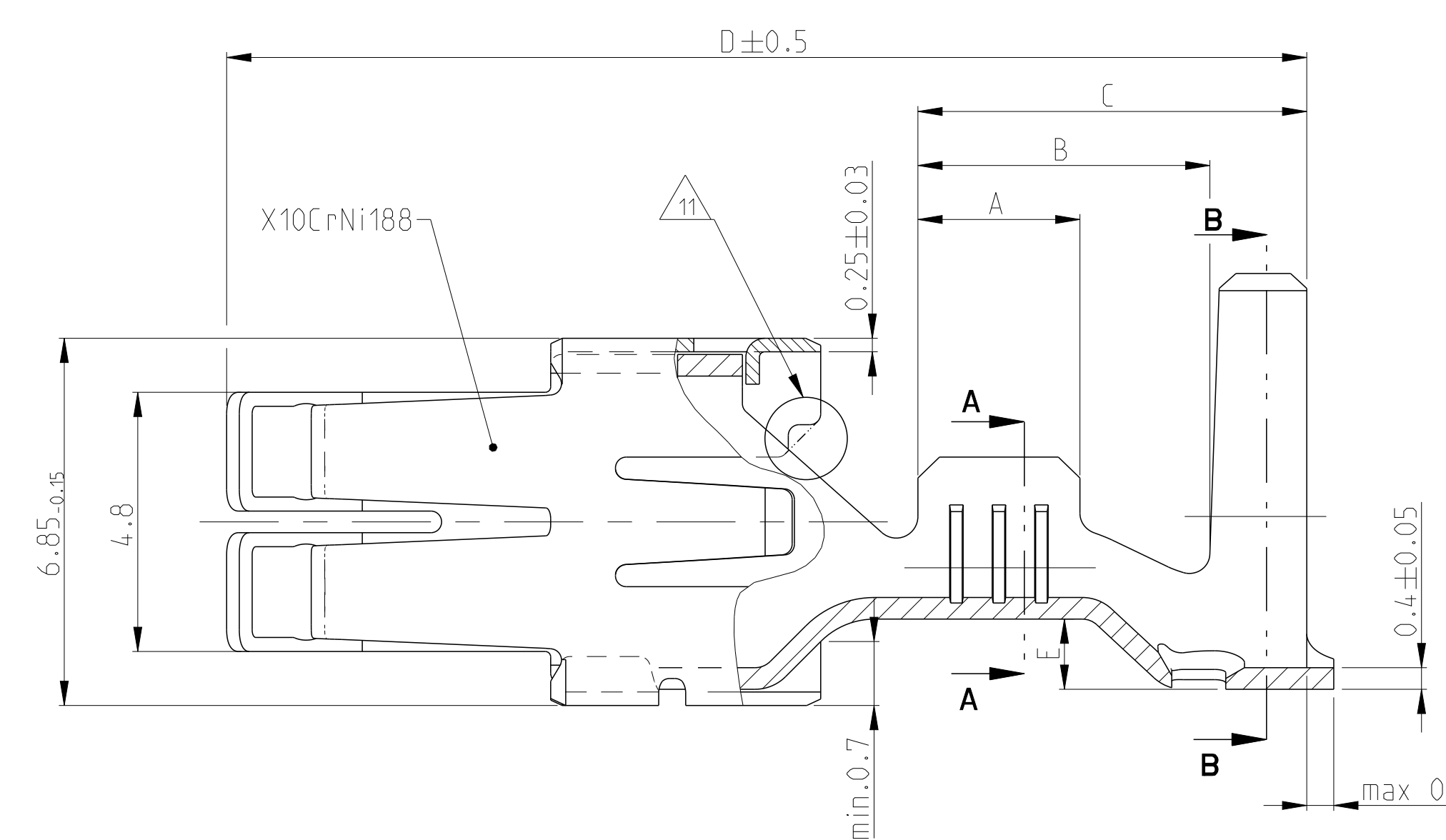
FLK	E	H	WIRE CRIMP Drahtcrimp	MQC- Applicator	WITH DIE: mit Matrize	A	B	C	D	E
0.2 - 0.5	2.2	3.7	0.20mm ² = 1.13	878426-2	539635-1 WITH DIE: mit Matrize 539744-2	2.5	3.8	6.6	19.5	0.3
0.5 - 1.0	2.8	4.5	0.25mm ² = 1.15	878426-2	539733-2 WITH DIE: mit Matrize 734269-0	3	4.2	5.8	19.5	0.4
>1.0 - 2.5	3.8	5.7	0.35mm ² = 1.19	878367-2	539635-1 WITH DIE: mit Matrize 539733-2	3.5	4.7	6.3	19.5	0.4
>2.5 - 4.0	4.6	6.3	0.50mm ² = 1.26	878367-2	539635-1 WITH DIE: mit Matrize 539733-2	4	5.2	6.8	19.5	0.6
4.0 - 6.0	5.2	7.3	0.75mm ² = 1.47	878367-2	539635-1 WITH DIE: mit Matrize 539733-2	4.2	5.6	7.7	20	0.6
0.2 - 0.5	2.2	2.8	0.2mm ² = 1.13	878427-2	-	2.5	3.8	6.4	19.5	0.3
0.5 - 1.0	2.8	3.9	0.25mm ² = 1.15	878328-2	169400-0 WITH DIE: mit Matrize 734781-1	3	4.2	5.8	19.5	0.4
>1.0 - 2.5	3.8	4.8	0.35mm ² = 1.19	878356-2	169400-0 WITH DIE: mit Matrize 734251-0	3.5	4.7	6.3	19.5	0.4
>2.5 - 4.0	4.6	5.5	0.5mm ² = 1.43	878384-2	169400-0 WITH DIE: mit Matrize 734251-0	4	5.2	6.8	19.5	0.6



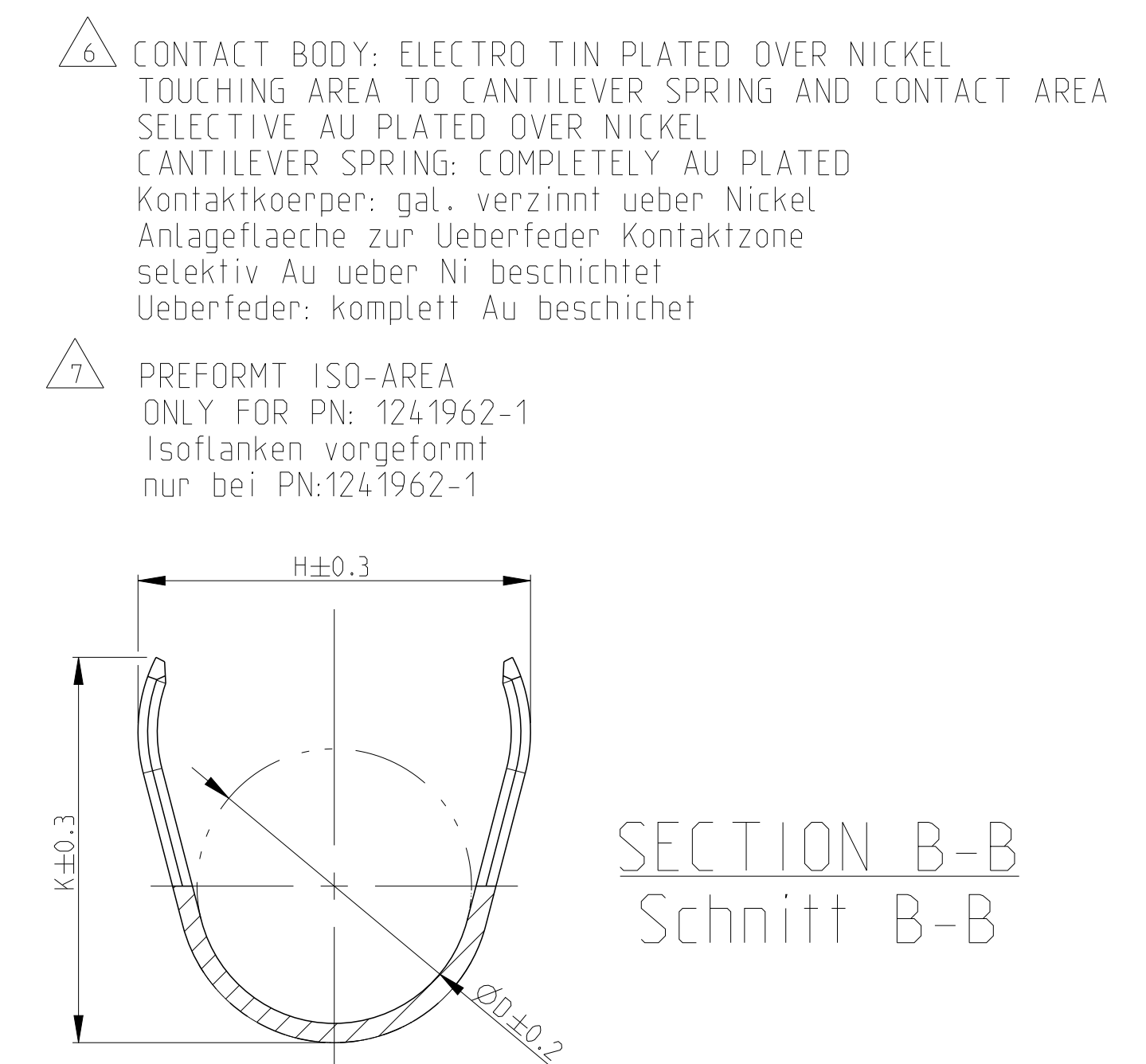
PN	REV	TE Connectivity ORDER - NO	STRIP FORM Bandware	REV	TE Connectivity ORDER - NO	STRIP FORM Bandware	REV	MATERIAL Werkstoff	SURFACE Oberflaeche
-	-	-	-	-	2-927836-2	C	-	CuSn4	vorverzinkt PRETINNED
-	-	-	-	-	927836-2	C	-	CuSn4	vorverzinkt PRETINNED
-	-	-	-	-	927836-1	C	-	CuFe2	vorverzinkt PRETINNED
-	-	-	-	-	2-927835-2	C	-	CuSn4	vorverzinkt PRETINNED
-	-	-	-	-	2-927835-1	C	-	CuSn4	vorverzinkt PRETINNED
-	-	-	-	-	1-927835-3	C	-	CuFe2	vorverzinkt PRETINNED
-	-	-	-	-	927835-2	C	-	CuSn4	vorverzinkt PRETINNED
-	-	-	-	-	927835-1	C	-	CuFe2	vorverzinkt PRETINNED
2-928966-2	D	-	-	-	-	-	-	CuSn4	vorverzinkt PRETINNED
2-928966-1	D	-	-	-	-	-	-	CuSn4	vorverzinkt PRETINNED
1-928966-3	D	-	-	-	-	-	-	CuFe2	vorverzinkt PRETINNED
928966-2	D	-	-	-	-	-	-	CuSn4	vorverzinkt PRETINNED
928966-1	D	-	-	-	-	-	-	CuFe2	vorverzinkt PRETINNED
1241962-1	B	-	-	-	-	-	-	CuFe2	vorverzinkt PRETINNED

FLR	E	H	WIRE CRIMP Drahtcrimp	MQC- Applicator	WITH DIE: mit Matrize	A	B	C	D	E
0.5 - 1.0	2.8	7.6	0.5mm ² = 1.43	878337-2	539635-1 WITH DIE: mit Matrize 739736-2	3	5.4	7.2	20	1.25
>1.0 - 2.5	3.8	7.6	0.75mm ² = 1.52	878338-2	539635-1 WITH DIE: mit Matrize 539736-2	3.5	5.9	7.7	20	1.25
>2.5 - 4.0	4.6	7.6	1.0mm ² = 1.61	878441-2	539635-1 WITH DIE: mit Matrize 539736-2	4	5.9	7.7	20	1.25
>3.0 - 5.0	4.8	8.15	1.25mm ² = 1.69	878356-2	539635-1 WITH DIE: mit Matrize 539736-2	4	5.9	7.7	20	1.25

VERSION B (SINGLE WIRE SEAL / Einzel-Dichtungs-System)



- CONTACT ZONE SELECTIVE PRE SILVER PLATED MIN 3-4.5 μm Kontaktzone selektiv vorversilbert min. 3-4.5 μm
- CONTACT ZONE SELECTIVE PRE SILVER PLATED MIN 1-1.5 μm Kontaktzone selektiv vorversilbert min. 1-1.5 μm
- CONTACT BODY: ELECTRO TIN PLATED OVER NICKEL CONTACT AREA: GOLD PLATED Kontaktkoerper: gal. verzinkt ueber Nickel Kontaktzone: vergoldet
- CONTACT BODY: ELECTRO TIN PLATED OVER NICKEL CONTACT AREA: SELECTIVE NICKEL PLATED 2-4 μm Kontaktkoerper: gal. verzinkt ueber Nickel Kontaktzone: selektiv vernickelt 2-4 μm
- CONTACT BODY: ELECTRO TIN PLATED OVER NICKEL TOUCHING AREA TO CANTILEVER SPRING: SELECTIVE AU PLATED OVER NICKEL CANTILEVER SPRING: COMPLETELY AU PLATED Kontaktkoerper: gal. verzinkt ueber Nickel Anlageflaeche zur Ueberfeder selektiv Au ueber Ni beschichtet Ueberfeder: komplett Au beschichtet



- WRAP CRIMP ONLY FOR PN: 927839, 927840, 928989 AND 928990 Umfassungscrimp nur bei PN: 927839, 927840, 928989 und 928990
- TRANSITION ONLY FOR PN 927827, 927828, 927829, 927830, 927833, 927834, 927837 AND 927838 Uebergang nur fuer PN 927827, 927828, 927829, 927830, 927833, 927834, 927837 und 927838
- 1-3 μm Sn28M LAYER FOR HIGHER TEMPERATURE REQUIREMENTS 1-3 μm Sn28M Schicht fuer hoehere Temperaturanforderungen
- DOTTED LINE IS ALTERNATIVE SHAPE Gestrichelte Linie alternative Form
- OBSOLETE
- SEE APPLICATION SPEC. FOR PREFERRED STANDARD TO MEET NEW REQUIREMENT 8LV214-2 SLOW MOTION BENDING TEST Siehe Verarbeitungs Spezifikation fuer bevorzugten Standard um den neuen Anforderungen der LV214-2 Slow Motion Pruefung zu genuegen