Lock All Fields

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LOC	DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-14-002238	17FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151933-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426056
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR 1426056

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±
1 PLC ±
2 PLC ±
3 PLC ±
4 PLC ±
ANGLES ±

MATERIAL

FINISH

DWN GOPALAKRISHNA HV
CHK RAGHAVENDRA
APVD RAGHAVENDRA
PRODUCT SPEC
APPLICATION SPEC
WEIGHT

TE Connectivity

NAME SIDE FEED HD-I APPLICATOR

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3		C- 1426056	

CUSTOMER DRAWING | SCALE | SHEET 1 OF 2 | REV B1

1470-19 (3/11)

Pro/ENGINEER DRAWING

DRAWING MADE IN THIRD ANGLE PROJECTION

1426056 ⇔ 1426056

/nd/mboum/middleton

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426056-1	B	–	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426056-2	B	–	BENCH	MECH PRE FEED	CUTS CARRIER
1426056-6	B	–	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426056-1	B	–	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426056-2	B	–	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426056-6	B	–	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426056-7	A	–	–	–	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)

TERMINAL NAME: CI 2 PIN

CRIMP	SIZE	TYPE	RANGE
WIRE	2.03 [.080 IN]	F	0.50-1.00mm²
INSUL	2.79 [.110 IN]	OV	1.40-2.30 [.055-.090 IN]

WIRE STRIP LENGTH 3.50-4.10 [.138-.161 IN]

APPL INSTRUCTION 408-8322

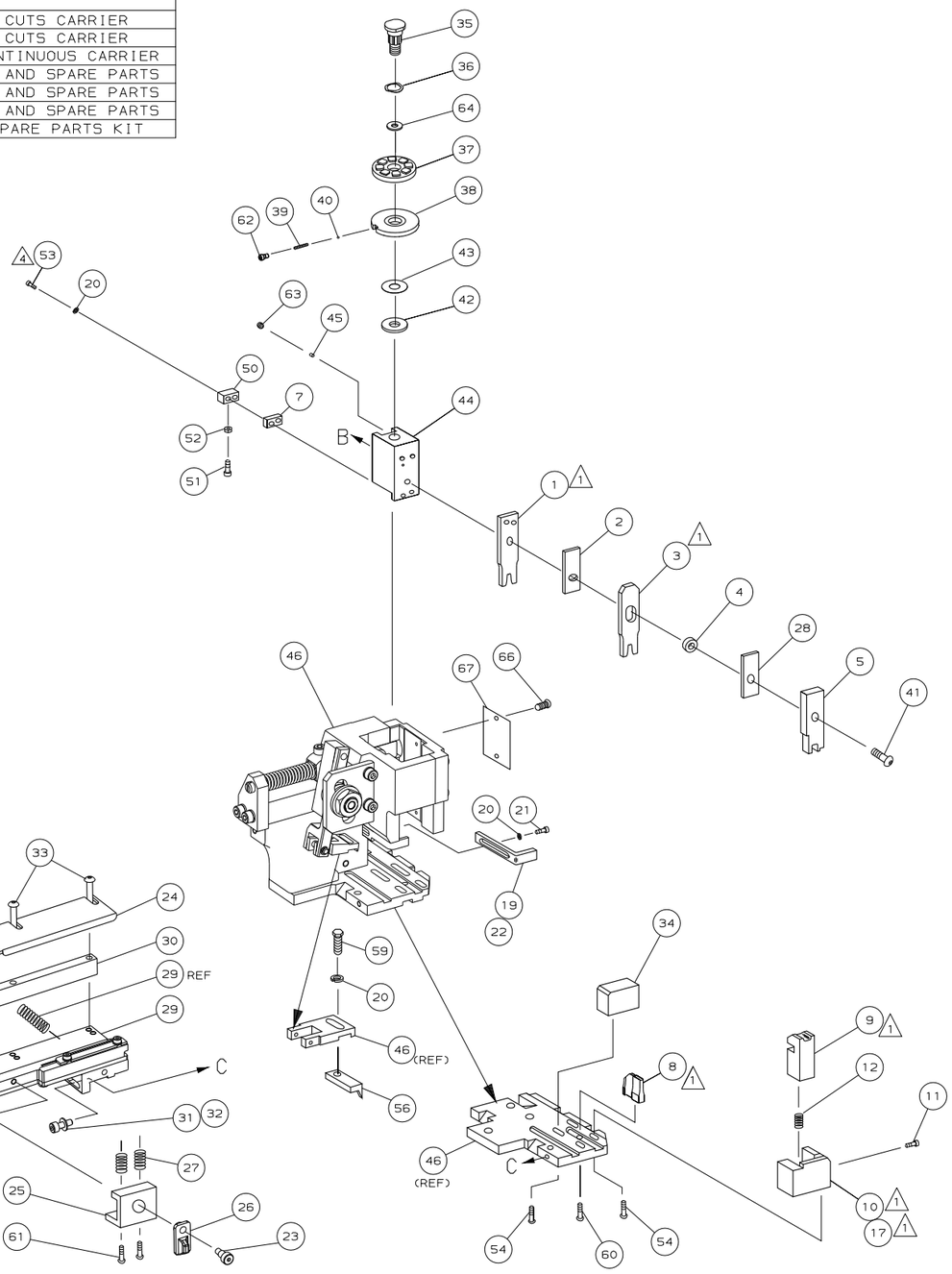
TERMINAL	–	–	FEED
APPL SPEC	114-18056-1	–	12.70 [.500 IN]

TERMINALS APPLIED

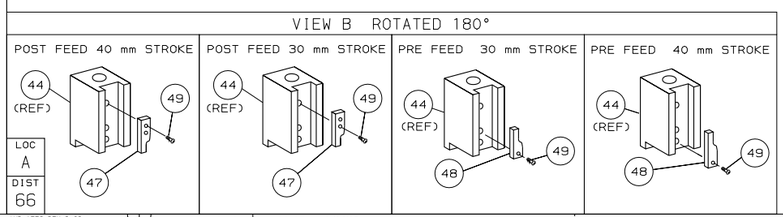
927884	–	–	–	–
927886	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–

WIRE SIZE mm² AWG	CRIMP HEIGHT	PIN PN & LENGTH [IN]
1.00mm²	1.36 ±0.05 [.054 ±.002 IN]	1-354779-6 [.3070]
0.75mm²	1.27 ±0.05 [.050 ±.002 IN]	2-354779-4 [.3110]
0.50mm²	1.18 ±0.05 [.046 ±.002 IN]	3-354779-3 [.3155]
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CUT TO LENGTH AT ASSY.



VIEW B ROTATED 180°



ITEM NO	-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION
	QTY REQD PER ASSY							PARTS LIST	
73									
72	–	1	1	1	1	1	1	1426056	PRINT, APPLICATOR LOG SHEET
71	–	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE
70									
69									
68									
67	–	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION
66	–	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE
65									
64	–	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION
63	–	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM
62	–	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC
61	–	2	2	2	2	2	2	2-18032-5	SCR,SOC SET(M5X20)DRAG
60	–	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL
59	–	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER
58									
57									
56	–	1	1	1	1	1	1	1338685-1	PAWL, FEED
55									
54	–	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER
53	–	2	2	2	2	2	2	1-18023-5	SCR,SHC(M4x25)TERM HLD DWN
52	–	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN
51	–	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN
50	–	1	1	1	1	1	1	690753-2	SPACER, TONKER
49	–	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM
48	–	–	1	–	–	1	–	1338675-1	CAM, PRE FEED 30 & 40 mm ST
47	–	1	–	1	1	–	1	1338676-1	CAM, POST FEED 30 & 40 mm ST
46	–	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY
45	–	1	1	1	1	1	1	690191-1	PLUG, NYLON
44	–	1	1	1	1	1	1	1338660-1	RAM
43	–	1	1	1	1	1	1	690125-1	WASHER, LAMINATED
42	–	1	1	1	1	1	1	690124-1	WASHER, RAM
41	–	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM
40	–	1	1	1	1	1	1	23241-1	BALL, STEEL
39	–	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION
38	–	1	1	1	1	1	1	1320922-1	DISC, INSULATION
37	–	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC
36	–	1	1	1	1	1	1	22480-5	WASHER, SPRING
35	–	1	1	1	1	1	1	690212-1	POST, RAM
34	–	1	1	1	1	1	1	1320934-2	SUPPORT, TERMINAL
33	–	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE
32	–	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)
31	–	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK
30	–	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE
29	–	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY
28	–	1	1	1	1	1	1	1-455888-7	SPACER, FRONT SHEAR DEP
27	–	2	2	2	2	2	2	1-22284-0	SPRING, DRAG
26	–	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE
25	–	1	1	1	1	1	1	240792-1	DRAG, TERMINAL
24	–	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE
23	–	1	1	1	1	1	1	980371-4	SCR,SHC SHLD
22	–	1	–	1	1	–	1	690472-2	STRIPPER
21	–	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER
20	–	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER
19	–	–	1	–	–	1	–	690472-1	STRIPPER
18									
17	–	1	–	–	1	–	–	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)
16									
15									
14									
13									
12	–	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR
11	–	1	1	1	1	1	1	356885-4	STOP, SHEAR
10	–	–	1	1	–	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)
9	–	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)
8	1	2	2	2	1	1	1	1-1333204-1	ANVIL
7	–	1	1	1	1	1	1	5-240641-5	SPACER, DEPRESSOR (REAR)
6									
5	–	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)
4	–	1	1	1	1	1	1	238011-7	SPACER, BLOCK CRIMPER
3	1	2	2	2	1	1	1	854830-1	CRIMPER, INSULATION
2	–	1	1	1	1	1	1	455888-4	SPACER, CRIMPER
1	1	2	2	2	1	1	1	1-456405-7	CRIMPER, WIRE

← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

P	F	LTR	REVISION RECORD	APP	DATE
		B	ECR-06-019999	TM	AUG06
		A	SEE ECN 015A-0144-04	MC	MAR04

DIMENSIONS: mm [INCHES]
DO NOT SCALE PRINT.
TOLERANCES UNLESS OTHERWISE SPECIFIED,
1 PLC DEC ±0.5 [.02 IN]
2 PLC DEC ±-
3 PLC DEC ±-
ANGLES ± -
SURF TEXTURE: √
REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX

MATL – – | HT TR – – | FIN – –

DR 18JUL00 M.CLIFFORD | APP 18JUL00 F.BACKHURST | CHK – – | REL 01-03-04 M.CLIFFORD

AMP Incorporated Harrisburg, PA 17105-3608

NAME SIDE FEED HD-I APPLICATOR | MACHINE REF HD-I APPL

SCALE – | D | DWG NO 1426056 | SHEET 1 OF 1 | REV B

CAGE CODE 00779 | CUSTOMER AND ASSEMBLY DRAWING | RESTRICTED TO –

LAYOUT L1426056

SET UP GAGE 458637-3

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AMP 1756 REV 3-92 | 24-AUG-06 | 14:29:25 | b8420

8 7 6 5 4 3 2 1

CUSTOMER DRAWING

DRAWING NUMBER - 1426056 SHEET 2 OF 2 REV. B1

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

TE Connectivity:

1426056-6