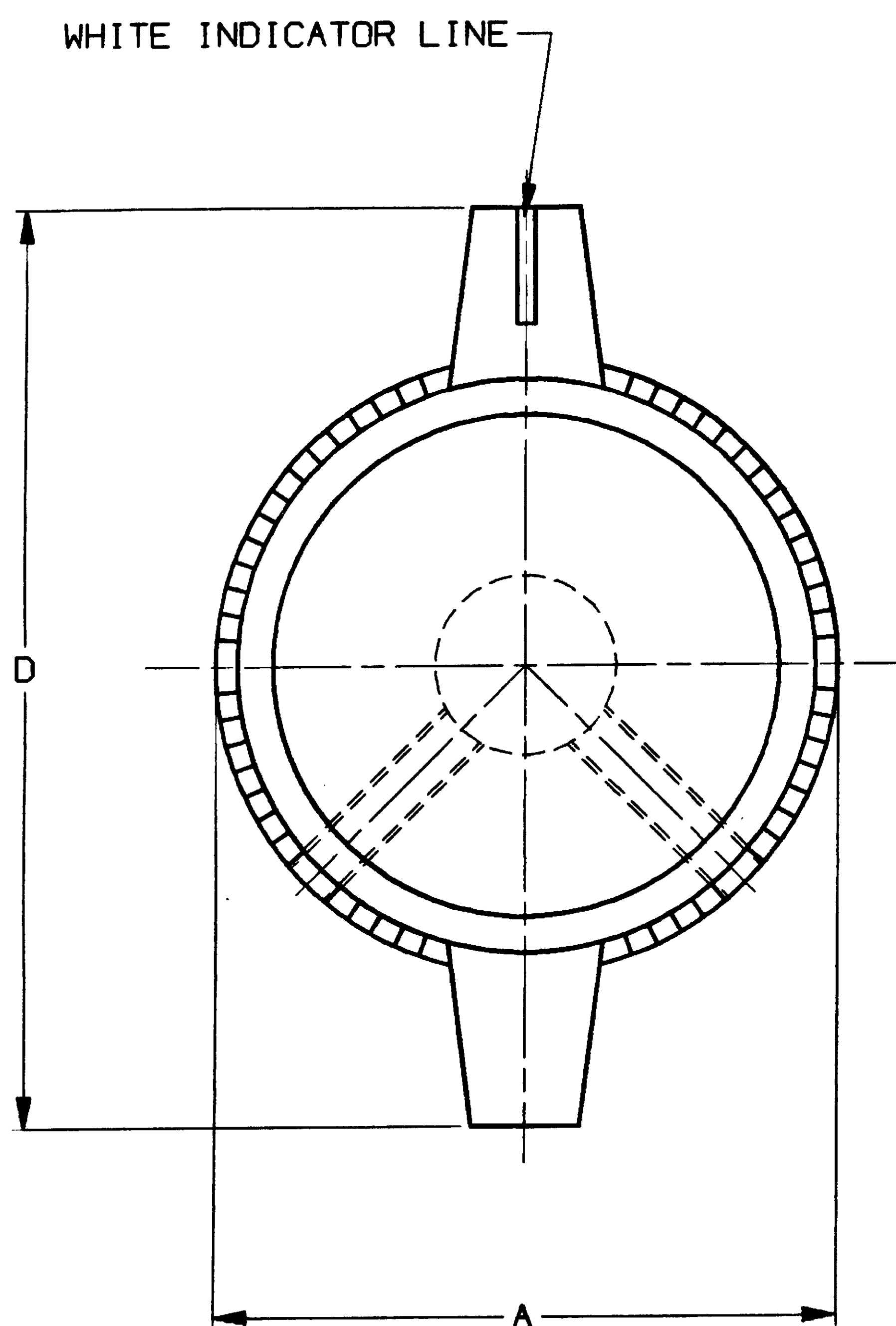
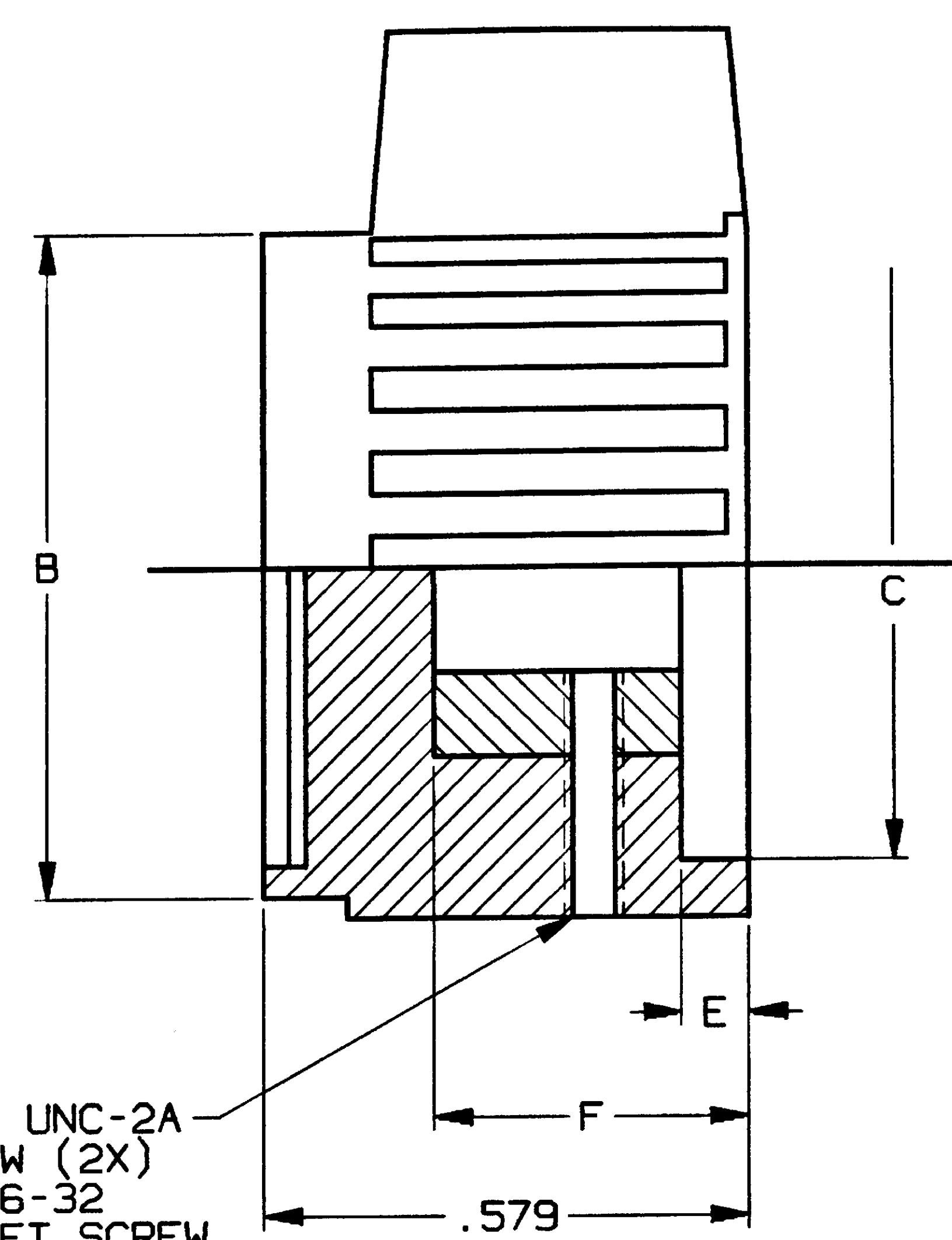


CONVERSION CHART	
INCH	MM
.005	0.13
.015	0.38
.080	2.03
.091	2.30
.250	6.35
.460	11.68
.465	11.80
.579	14.70
.590	14.99
.700	17.78
.740	18.80
.810	20.57
.860	21.84
.898	22.8
.990	25.15
1.000	25.50
1.06	27.00
1.280	32.51
1.62	41.10



NO. 6-32 UNC-2A
SET SCREW (2X)
AND NO. 6-32
UNC-2B SET SCREW
HOLE (2X)



SPECIFICATIONS:

MATERIALS:
BODY: PHENOLIC, COLOR: BLACK.
SHAFT HOLE INSERT: COPPER ALLOY.
SET SCREW: STEEL.
INLAY: ALUMINUM, SPUN FINISH.

NOTES:

1. INTERPRET DRAWING PER ANSI Y14.5M-1982.
2. SUPPLIED WITH HEX HEAD, CUP POINT SET SCREWS ASSEMBLED.
3. BURRS CAUSED BY TAPPING MUST NOT INTERFERE WITH SHAFT INSERTION TO FULL SHAFT DEPTH NOR ARE THEY ALLOWED ABOVE OUTER SURFACE.
4. ALL CORNERS OR RADII TO BE .005 MAXIMUM.

MODEL NO.	DIMENSIONS						
	A DIA.	B DIA.	C DIA.	DIM. D	DIM. E	DIM. F	SHAFT HOLE DIA.
PKGP-70B-1/4	.740	.700	.590	.990	.080	.460	.250
PKGP-90B-1/4	.860	.810	.700	1.280	.080	.460	.250
PKGP-100B-1/4	1.06	1.000	.898	1.62	.091	.465	.250

OUTLINE DRAWING				SPECIFICATIONS ARE SUBJECT TO CHANGES WITHOUT NOTICE		THIS IS A C.A.D. GENERATED DRAWING. DO NOT MAKE MANUAL REVISIONS TO MASTER.		
 THIRD ANGLE PROJECTION	TOLERANCES (EXCEPT AS NOTED) ANGULAR = ±1° DECIMAL .XX = ± DECIMAL .XXX = ±.015 DECIMAL .XXXX = ±		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DO NOT SCALE PRINT		ORIGINAL DATE OF DRAWING: 10-16-96		 452 JOHN DIETSCH BLVD. ATTLEBORO FALLS, MASS. 02763 INC.	
					DRAWN: S.KIRCORIAN			DATE: 10-16-96
					CHECKED:			DATE:
					APPROVED: <i>[Signature]</i>			DATE: 10-21-96
AUGAT CONFIDENTIAL This document contains information which is the exclusive property of Augat Inc. Distribution, reproduction or use by others is not permitted without the expressed written consent of Augat Inc.		MATERIAL: SEE SPECIFICATIONS		CODE IDENT. NO. 91506		DWG. NO. 80779-SD PRODUCT CODE: M12 SCALE:	REV. 0	
				FINISH: SEE SPECIFICATIONS				
				NEXT ASSY:				
REVISIONS INITIAL RELEASE ESR#A8014 SEP 10-16-96 APP'D: <i>[Signature]</i>		TITLE: OUTLINE DRAWING KNOB (PKGP) SERIES						

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