

4805 (3/11)

	4	3		
		1	FOR USE WITH APPLICATION SE AND FINISH RE	2.36 [.09 PECIFICATIC COMMENDA
		2	HOUSING: NYLO	N OR POL
		$\overline{3}$	CONTACTS: COF	PER ALLO
		4	SHELL: CARBON	I STEEL
		$\sqrt{5}$	SCREWLOCKS: 6	BRASS

5

	10 OBSOLETE	5.99 [.236]	-5786143-2-
		6.48 [.255]	5786143-1
			PART NUMBER
THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009	DWN 04-06-05 <u>J. ALCORTA – DOCK5</u> СНК 04-06-05 S. BOLASH	-ETE	TE Connectivity
DIMENSIONS: INCHES 0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 [.005] 3 PLC ± - 4 PLC ± - 4 PLC ± -	APVD 04-06-05 NAME PRODUCT SPEC RE 108-40014 SIZE C	ACTION	1BLY, SIZE 1, 9 POSITION, PIN, VERTICAL, HELL AMPLIMITE HD-20 [Restricted to
$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	USTOMER DRAWING	0779 <b>C-</b> 5786	143 $-$

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	LOC DIST				REVISIONS			
	GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
				С	REVISED PER ECO-12-000090	27JAN2012	CJV	SLB
5 [.093] MINIMUM THICK PRINTED CIRCUIT BOARD. REFER TO FICATION FOR PRINTED CIRCUIT BOARD LAYOUT DIMENSIONS MENDATIONS. R POLYESTER, UL 94V–0 RATED, GLASS FILLED, BLACK. ALLOY								
EEL								

D

В

6 SCREWLOCKS: UNPLATED.

-OR-

A SHELL: 5.08μm [.000200] MIN TIN OVER 2.54μm [.000100] MIN COPPER.

CONTACTS: 0.76μm (.000030) MINIMUM GOLD PLATE IN MATING AREA, 2.54μm (.000100) MINIMUM TIN PLATE ON COMPLIANT PIN, 1.27μm (.000050) MINIMUM NICKEL UNDERPLATE ON ENTIRE CONTACT.

GOLD FLASH OVER PALLADIUM-NICKEL PLATE, 0.76µm (.000030) MINIMUM TOTAL IN MATING AREA, 2.54µm (.000100) MINIMUM TOTAL TIN PLATE ON COMPLIANT PIN, 1.27µm (.000050) MINIMUM NICKEL UNDERPLATE ON ENTIRE CONTACT.

DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMERS.

0 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

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TE Connectivity: 5786143-1