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LOC

DIST


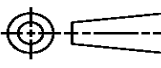
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A2	ECR-15-001337	27JAN2015	GK	HMR

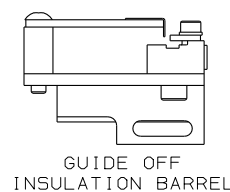
REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2266561-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1528425  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1528425

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN Gopalakrishna HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME FINE ADJ SIDE FD HD-I APPL			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1528425	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A2

AMP 1756 REV 3-92	31-JAN-06	11:26:12 us024474
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-	1	1	1	1	1	1	1	1528425	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
										70
										69
-	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
										65
										64
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
										62
-	2	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25) DRAG	61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
										58
-	1	1	1	1	1	1	1	985575-3	SCR,FHC (M3X10) DEP	57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
										55
-	4	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER	54
-	2	2	2	2	2	2	2	1-18023-3	SCR,SHC (M4x16) TERM HLD DWN	53
-	1	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	-	1	-	-	1	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1	1338660-1	RAM	44
										43
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-	1	1	1	1	1	1	1	992285-2	SCR,SHC (M8X25) RAM,LOW HD	41
										40
-	1	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	1	469367-9	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37
										36
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-	1	1	1	1	1	1	1	1320934-4	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1	1-455888-6	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1	1320928-3	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-	-	690472-1	STRIPPER	19
-	1	-	-	1	-	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	18
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										15
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-	1	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	-	1	1	-	1	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	1	318707-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1	6-1333202-6	ANVIL	8
-	1	1	1	1	1	1	1	240641-5	SPACER, DEPRESSOR (REAR)	7
										6
-	1	1	1	1	1	1	1	1338680-1	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	1	238011-4	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1	683454-1	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	1	1-455888-4	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	4-456403-7	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	-1	PART NO	DESCRIPTION	ITEM NO
								← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY								PARTS LIST		
DIMENSIONS, mm [INCHES]								MATL	HT TR	FIN
DO NOT SCALE PRINT.								-	-	-
TOLERANCES, UNLESS OTHERWISE SPECIFIED.										
1 PLC DEC ±-								DR L.L.OFTHOUSE	09JUN04	APP 09JUN04
2 PLC DEC ±-								CHK -	REL 20JUL04	F.BACHHURST
3 PLC DEC ±-										L.L.OFTHOUSE
ANGLES ±-										
NAME								FINE ADJ SIDE FD HD-I APPL		MACHINE REF
SCALE								D		HD-I APPL
Dwg NO								1528425		SHEET
										1 OF 1
										REV
										A1
CAGE CODE								CUSTOMER AND ASSEMBLY DRAWING		RESTRICTED TO
00779										-

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