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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855414-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855414-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855414-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855414-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855414-7	A	-	-	-	SPARE PARTS

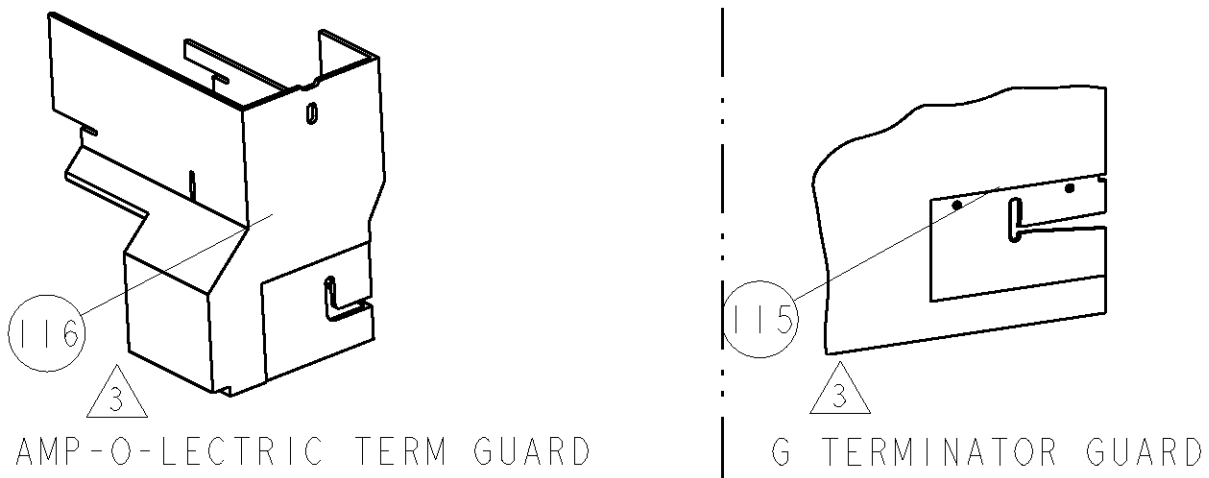
RECOMMENDED SPARE PARTS

GREASE LIGHTLY

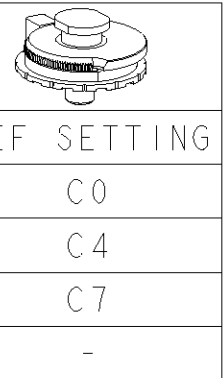
GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: LEAR MDK3 PLUS TERMINAL					
TE PN	LEAR	LEAR TERMINAL - LEAR CRIMP SPECS			
1949701	26628.331.179	CRIMP HEIGHT		WIRE SIZE	
-	-	1.30mm+.05/- .05[.051+.002/- .002]		1mm2	
-	-	1.25mm+.05/- .05[.049+.002/- .002]		0.75mm2	
-	-	1.20mm+.05/- .05[.047+.002/- .002]		0.5mm2	
-	-	-		-	
-	-	CRIMP	SIZE	TYPE	RANGE
SEAL PN	-	WIRE	1.79mm [1.070]	F	1.00-0.50
1949095	16694.627.626	INSUL	3.94mm [1.155]	O	Ø2.000 - 2.700
-	-	FEED	13.49	APPLICATOR INSTRUCTIONS 408-8040	
WIRE STRIP LENGTH 4.35-4.73		TERM APPL SPEC NONE		SET UP GAGE 458637-1	



LOC		DIST		REV		DATE		BY		APPV	
A	66	F	LTR	DESCRIPTION		DATE		BY		APPV	
		A		RELEASED		15JUL2008		BH		BH	

3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
4	1	1	1	1	-	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	..	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	-	469367-9	SHIM	38
-	1	1	1	1	-	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	-	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	-	1633091-3	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	-	455888-7	SPACER, CRIMPER	28
-	1	1	1	1	-	-	1320928-2	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	-	691353-1	STRIPPER	19
1	-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	-	690461-2	STOP, SHEAR	11
1	-	1	1	1	-	-	1-690459-0	SHEAR HOLDER, FRONT	10
1	-	1	1	1	-	-	318707-2	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	-	7-1633535-8	ANVIL, COMBINATION	8
-	1	1	1	1	-	-	240641-5	SPACER	7
-	-	-	-	-	..	-	-	-	6
-	1	1	1	1	-	-	318701-6	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	-	238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	-	3-456135-7	CRIMPER, INSULATION O PREMIUM	3
1	1	1	1	1	-	-	455888-7	SPACER, CRIMPER	2
1	1	1	1	1	-	-	5-456404-5	CRIMPER, WIRE PREMIUM	1
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO

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DIMENSIONS: INCHES		ENG	T. ELBIN	23JUN2008	NAME FINE ADJUST SIDE FEED HDM APPLICATOR			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	N. DEMING	23JUN2008	PRODUCT SPEC			
9 PLC ±.01		APPLICATION SPEC		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO
1 PLC ±.01		WEIGHT		A1		00779	©=1855414	-
3 PLC ±.001		FINISH		SCALE		3:5	SHEET	OF
4 PLC ±.0001		CUSTOMER DRAWING		REV		A		A

CUSTOMER VIEWABLE ASSEMBLY

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