

4

3

2

1

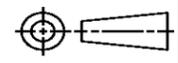
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-003326	21MAR2014	GK	HMR

# REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2266173-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528625 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR 1528625

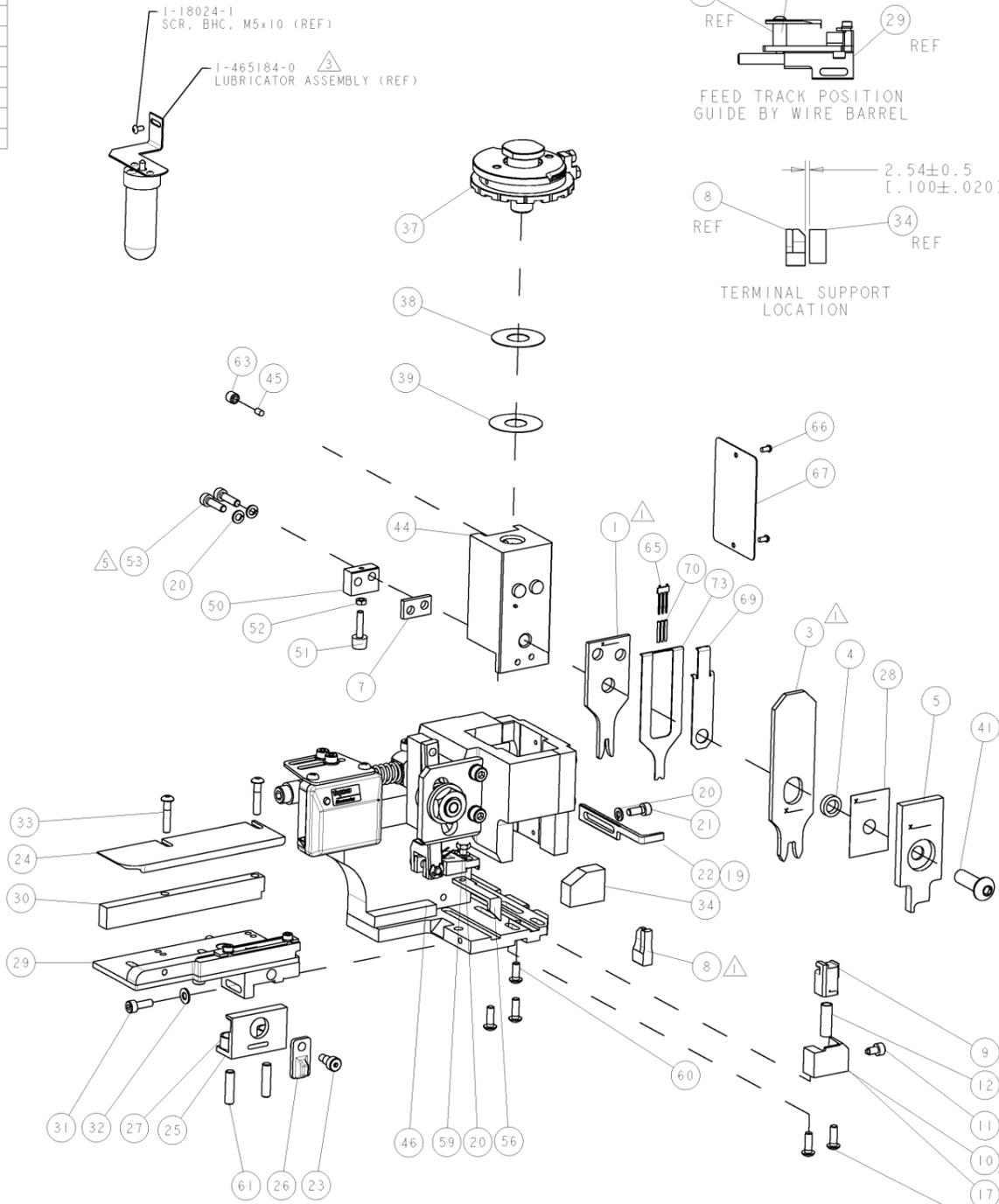
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		
DIMENSIONS:		CHK	RAGHAVENDRA		
		APVD	RAGHAVENDRA		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	NAME		
0 PLC	±	APPLICATION SPEC	FINE ADJUST SIDE FEED HDI APPLICATOR		
1 PLC	±		SIZE	CAGE CODE	DRAWING NO
2 PLC	±		A3		©- 1528625
3 PLC	±				RESTRICTED TO
4 PLC	±				
ANGLES	±	WEIGHT			
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE	SHEET 1 OF 2	REV A1



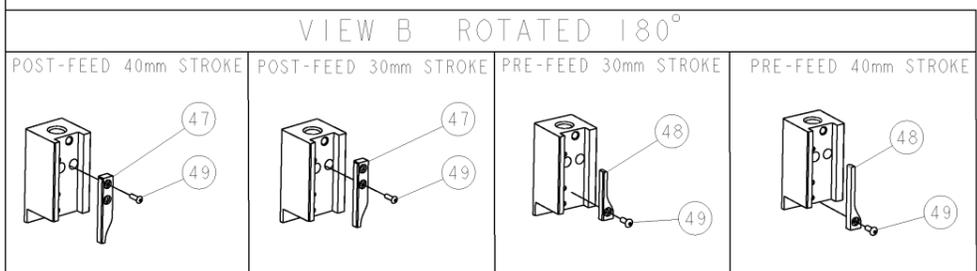
PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1528625-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528625-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1528625-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528625-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528625-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528625-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528625-7	A	-	-	SPARE PARTS KIT

CRIMP DATA		TYCO TERMINAL		TYCO CRIMP SPEC	
TERMINAL NAME: CRIMPED TAB CONTACT FOR 7 POS. MALE HSG					
CRIMP	SIZE	TYPE	RANGE		
WIRE	2.29 [.090 IN]	F	0.50mm <sup>2</sup> -1.50mm <sup>2</sup>		
INSUL	5.08 [.200 IN]	F	2.00-5.00 [.079-.197 IN]		
WIRE STRIP LENGTH 4.83-5.59 [.190-.220 IN]		APPL INSTRUCTIONS 408-8322 & 408-8490			
TERMINAL APPL SPEC 114-20115		FEED 14.00 [.551 IN]			
TERMINALS APPLIED					
284798	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
WIRE SIZE	CRIMP HEIGHT	REF SETTING			
1.50mm <sup>2</sup>	1.45 ±0.05 [.057 ±.002 IN]	B8			
1.00+0.50mm <sup>2</sup>	1.45 ±0.05 [.057 ±.002 IN]	B8			
0.75+0.75mm <sup>2</sup>	1.45 ±0.05 [.057 ±.002 IN]	B8			
1.00mm <sup>2</sup>	1.32 ±0.05 [.052 ±.002 IN]	C7			
0.50+0.50mm <sup>2</sup>	1.32 ±0.05 [.052 ±.002 IN]	C7			
18 AWG	1.27 ±0.05 [.050 ±.002 IN]	D0			
0.75mm <sup>2</sup>	1.22 ±0.05 [.048 ±.002 IN]	D4			
0.50mm <sup>2</sup>	1.14 ±0.05 [.045 ±.002 IN]	E0			

- △ RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
- 4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ CUT TO LENGTH AT ASSEMBLY.
- △ DOUBLE WIRE COMBINATIONS, CHECK INSULATION DIAMETERS AS PER APPLICATION SPECIFICATION.
- △ TYCO ELECTRONICS DO NOT RECOMMEND USE OF INSULATION DIAMETERS OUTSIDE THAT OF APPLICATION SPECIFICATION.



\* WARNING  
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



77	76	72	71	6	2	1	PART NO	DESCRIPTION	ITEM NO
-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
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-	-	-	-	-	-	-	-	-	76
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-	-	-	-	-	-	-	-	-	73
-	-	-	-	-	-	-	-	-	72
-	-	-	-	-	-	-	-	-	71
-	-	-	-	-	-	-	-	-	70
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REV	DATE	BY	CHK	DESCRIPTION
A	29MAR2006	DP	MC	SEE ECO-06-007399

REV	DATE	BY	CHK	DESCRIPTION	ITEM NO
-	-	-	-	-	73
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-	1	2	2	1	1

REV	DATE	BY	CHK	DESCRIPTION	ITEM NO
A	00779	DP	MC	SEE ECO-06-007399	73

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