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LOC

DIST


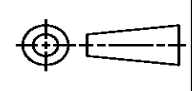
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-14-002925	28FEB2014	GK	HMR


REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2150214-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1529029
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1529029

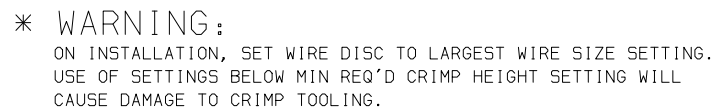
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA		NAME FINE ADJ END FD HD-I APPL	
		PRODUCT SPEC		SIZE A3	
		APPLICATION SPEC		CAGE CODE	
MATERIAL		WEIGHT		DRAWING NO C- 1529029	
FINISH		CUSTOMER DRAWING		RESTRICTED TO	
		SCALE		SHEET 1 OF 2 REV B1	

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-	1	1	1529029	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1338705-4	DOCUMENTATION PACKAGE	71
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-	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	21017-2	SCR,DRIVE (#2X.19) ID PLATE	66
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-	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
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-	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
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-	2	2	1-18023-3	SCR,SHC (M4X16)HOLD DOWN	58
-	5	5	1-18023-0	SCR,SHC (M4X8) STRIP GUIDE	57
-	2	2	1-18023-3	SCR,SHC (M4X16) SLUG BLADE	56
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-	2	2	18029-1	NUT, HEX (M3) DRAG	54
-	2	2	986965-1	NUT,HEX SL (M4) DRAG STUD	53
-	2	2	2-18032-2	SCR,SKT SET (M3X10)DRAG	52
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-	1	1	18024-3	SCR,BHC (M3X10) CAM	49
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-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
-	1	1	1338662-1	APPLICATOR, BASIC (SUBASSY)	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1320998-1	RAM	44
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-	1	1	2-18024-6	SCREW,BHC (M8X25) CRIMPER	41
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-	1	1	690125-1	SHIM SUBASSY	39
-	1	1	469367-9	SPACER, FINE ADJUST	38
-	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
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					34
					33
-	7	7	18025-2	WASHER, LOCK (M4) SHEAR BL	32
-	2	2	1-18024-0	SCR,BHC (M4X20) SHEAR PL	31
					30
-	2	2	18024-8	SCR,BHC (M4X12) STRIPPER	29
-	1	1	2-690451-4	SPACER, STRIPPER	28
-	1	1	240639-4	STRIPPER	27
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-	2	2	1320906-1	DRAG, STUD	25
-	1	1	2-1320995-1	STRIP GUIDE	24
-	1	1	240825-6	PLATE, STRIP HOLD DOWN	23
-	2	2	4-22281-1	SPRING, DRAG	22
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-	1	1	1338665-1	DRAG, STOCK	20
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-	2	2	1338663-4	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR,BHC (M6X12) STRIP GD PL	17
-	1	1	1338708-1	SPACER, SLUG BLADE	16
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-	1	1	1-690481-2	SPACER, HOLD DOWN	13
-	1	1	23846-1	SPRING, HOLD DOWN	12
-	1	1	240833-1	PLATE, REAR SHEAR	11
					10
-	1	1	690482-5	PLATE, FRONT SHEAR	9
1	2	1	1338686-1	ANVIL	8
-	1	1	690474-5	BLADE, SLUG	7
-	1	1	2-455892-1	HOLD DOWN, TERMINAL	6
-	1	1	2-240641-7	SPACER, SLUG BLADE	5
-	1	1	1-238009-2	SPACER, BLOCK CRIMPER	4
1	2	1	3-1633471-3	CRIMPER, INSULATION	3
-	1	1	455888-6	SPACER, CRIMPER	2
1	2	1	456418-2	CRIMPER, WIRE	1

 1. RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



						DIMENSIONS, mm [INCHES]		MATL		HT TR		FIN	
							DO NOT SCALE PRINT.		-		-		-
							TOLERANCES UNLESS OTHERWISE SPECIFIED.	DR	09JUL02	APP	09JUL02		
							2 PLC DEC ±	L.LOFTHOUSE			F.A.B.		
							3 PLC DEC ±	CHK	-	REL	09-08-02	AMP Incorporated Harrisburg, PA 17105-3608	
							4 PLC DEC ±				M.C.LIFFORD		
							ANGLES ±	NAME FINE ADJ END FD HD-I APPL					MACHINE REF HD-I APPL
							SURF. TEXTURE.	SCALE	-	D	DWG NO	1529029	SHEET 1 OF 1
P	F	B	ECR-06-030070	RK	DEC06		REMOVE BURRS, BREAK SHARP EDGES RO.3B MAX						REV B
			REVISION RECORD	APP	DATE								
3							CAGE CODE 00779	CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO -

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