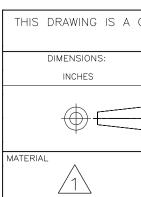


4805 (3/11)

- 1 HOUSING: FLAME F COLOR: BLACK. SHELL: STEEL. CONTACTS: BRASS. SCREWLOCKS: ZINC INSERTS: BRASS.
- 2 SHELL: .000200 CONTACTS: SEE T SCREWLOCKS: CLE INSERTS: UNPLATE
- 3 GOLD PLATED FOR GOLD FLASH IN FOR A LENGTH OF ALL OVER .00005
- GOLD PLATED FOR A LE MATED AREA, .000100 N OVER .000050 MIN NICH -OR-GOLD FLASH OVER PALL
- MATING END, .000030 LENGTH OF DIMENSION DATUMS AND BASIC
- 6. .110 MAX IN SHELL TAB CLINCH AREAS.

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		2					1			
						REVISIONS				
	GP	00	Р	LTR B1		DESCRIPTION CO-11-004835		DATE		apvd HMR
RETARDANT C.	- 94	V-0	F	RATE	D THERM	OPLASTIC;			1	
MATED AR DF DIMENS D50 MIN N LENGTH OF .	MAT – OI EA, ION IICKI 150	E. 1: .000 A FI EL. MIN I	50 01(70 FR(IM OC M	n from Min Tin Opposite Mating End	MATING END,				
MIN PALLAD	IUM I PPOSI	NICKE TE EI	LI ND,	N M All	ATED AREA, _ OVER .00	OF .150 MIN FRO .000100 MIN TIN 0050 MIN NICKEL IER.	I FOR	A		

		4	.170	1-5747871-6			
	FEMALE SCREWLOCKS	CKS 4 .125 1-5747					
		3	.125	1-5747871-3			
	THREADED INSERTS	4	.125	5747871-8			
	¢ 120 1101 E	4	.170	5747871-4			
	Ø.120 HOLE	4	.125	5747871-2			
	HARDWARE	CONTACT FINISH	А	PART NO			
A CONTROLLED DOCUMENT.	DWN 28SEP05 B. LATTUCA CHK 28SEP05 S. BOLASH	ETE	TE	Connectivity			
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ±	APVD 28SEPTO NAME M. WALMSLEY PRODUCT SPEC 108-40025 APPLICATION SPEC	PLUG ASSEMBLY, SIZE 1, 9 POS, VERTICAL, FRONT SHELL, AMPLIMITE HDP					
$\begin{array}{c} 4 \text{ PLC} \pm - \\ \text{ANGLES} \pm 2^{\circ} \\ \hline \\ \text{FINISH} \\ \end{array}$	114-40023	SIZE CAGE CODE DRAWING NO A 1 00779 C=5747871 -					
$\boxed{2}$	CUSTOMER DRAWING	I	scale 1:1	SHEET OF REV B1			

В

С

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TE Connectivity: 5747871-2