

Technical drawing of a three-roll mill. The diagram shows three horizontal rollers. The top roller is labeled with diameter  $\phi C$  min. The bottom roller is labeled with diameter  $\phi B$  min. The distance between the centers of the top and bottom rollers is labeled  $L$ . The distance between the centers of the two bottom rollers is labeled  $D$ . The material flow is indicated by arrows: 1 (input), 2 (output), 3 (intermediate output), and 4 (output). The time taken for the material to pass through the mill is labeled 150 min (5.9 min).

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