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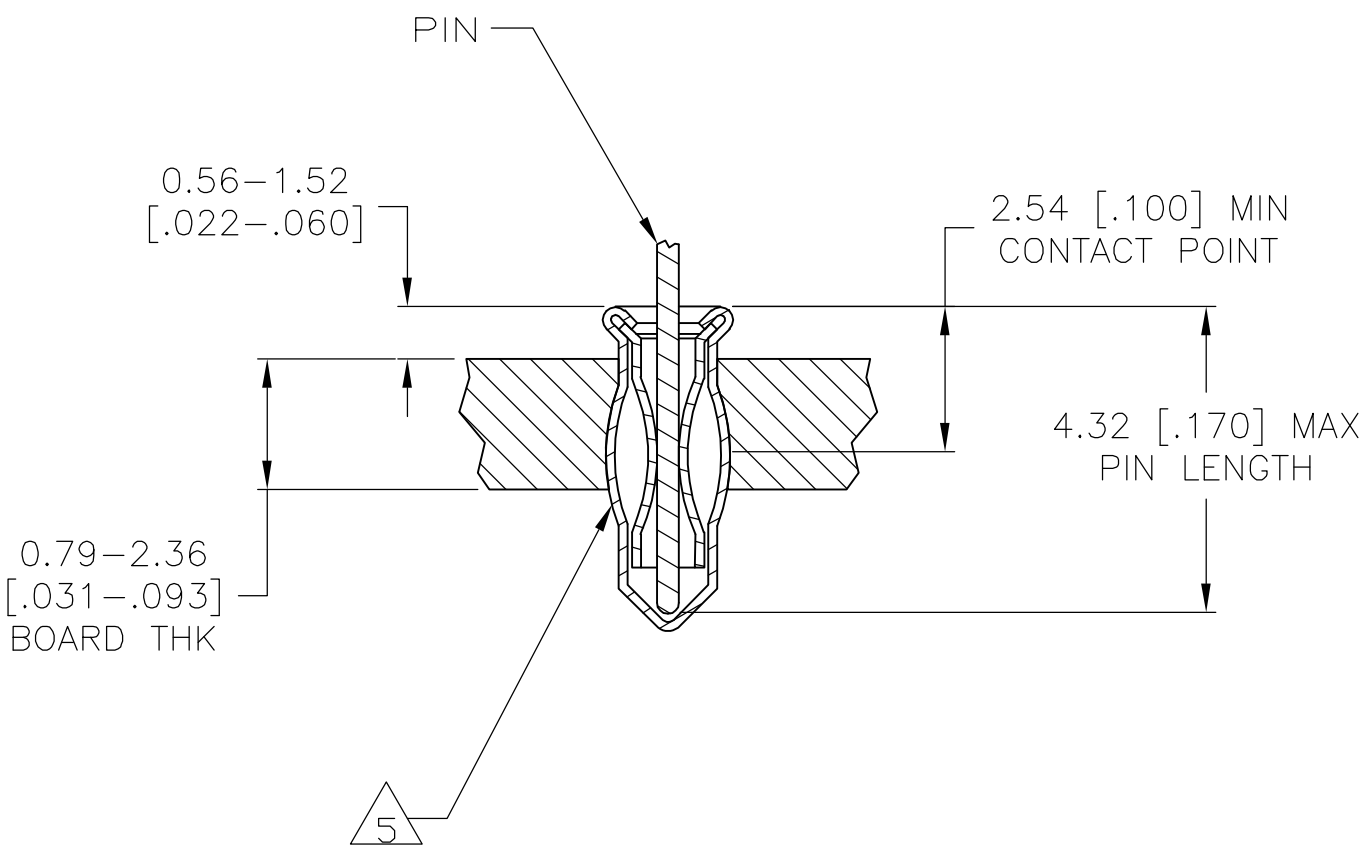
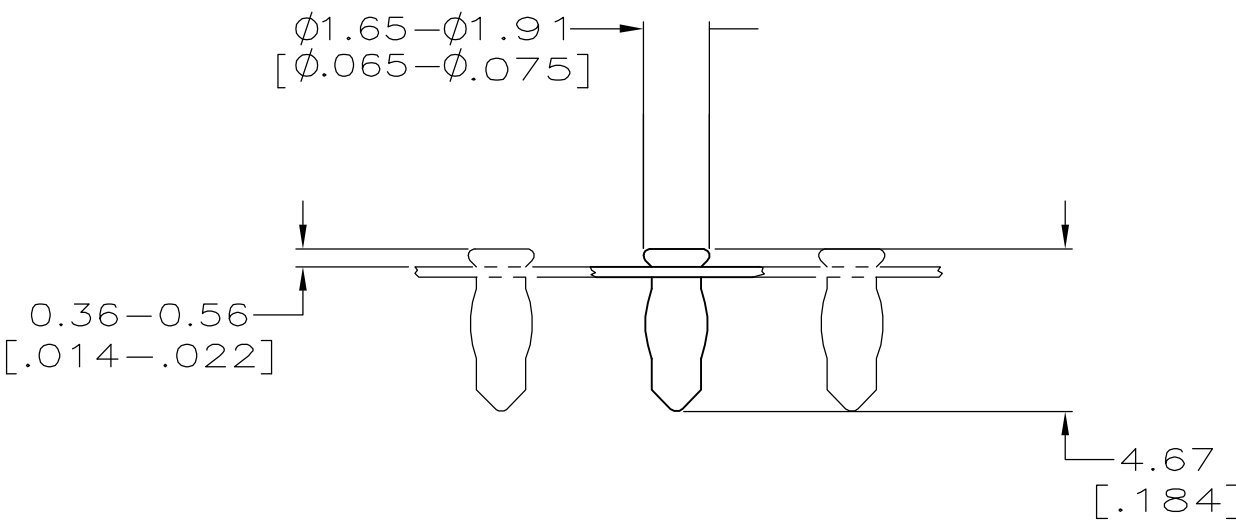
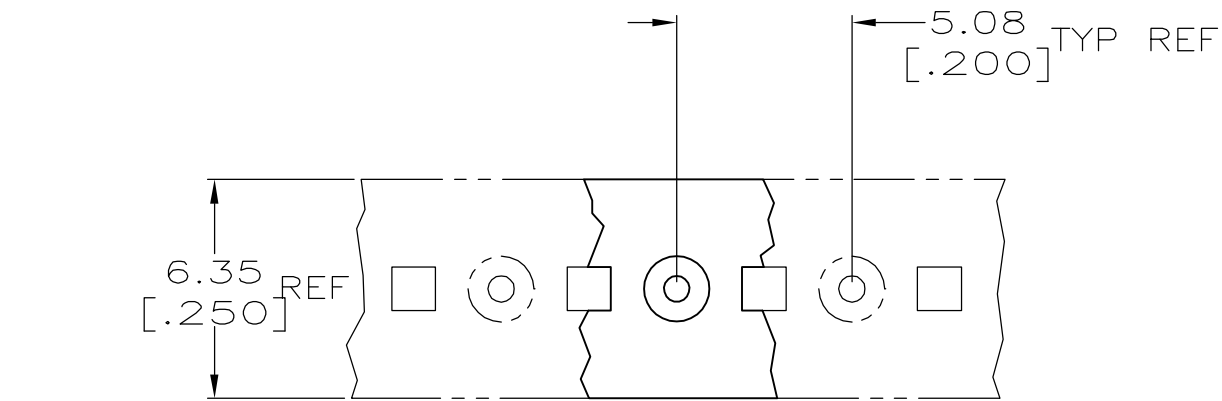
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AG	53		0	RELEASED	25JAN06	JDP	JGH

D

C

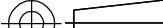
B

A



- 1 MATERIAL:
EYELET - COPPER PER ASTM B 152
SPRING - BERYLLIUM COPPER PER ASTM B 194
- 2 TIN PLATE PER ASTM B 545, 0.00254 [.000100] MIN THK.
- 3 PACKAGED, 50,000 PER REEL
- 4 TO INSURE 1/2 OZ MIN RETENTION DO NOT EXCEED 0.10 [.004] DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER DIA PIN
- 5 PRODUCT IS OVALIZED FOR RETENTION IN THE P.C. BOARD. THE RECOMMENDED HOLE DIAMETER IS 1.32 [.052] MINIMUM, +0.08 [.003] MAX. PRIOR TO SOLDERING.
- 6 PACKAGED 10,000 PER REEL

2.54-4.32 [.100-.170]	$\phi 0.36 - \phi 0.66$ [$\phi .014 - \phi .026$]	TIN 2	TIN 2	6 1-5645956-1
2.54-4.32 [.100-.170]	$\phi 0.36 - \phi 0.66$ [$\phi .014 - \phi .026$]	TIN 2	TIN 2	3 5645956-1
LENGTH	DIA 4	SPRING	EYELET	PART NO.
PIN		FINISH		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. POLIGNONE	25JAN06	tyco Electronics		Tyco Electronics Corporation Harrisburg, PA 17105-3608					
		CHK J. HAVENER	25JAN06								
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J. HAVENER	25JAN06	NAME MINIATURE SPRING SOCKET ASSY SERIES 2 LONG WITHOUT SEALANT					
		0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± 0.20[.008] 4 PLC ± - ANGLES ± -		PRODUCT SPEC 108-14008							
		FINISH		APPLICATION SPEC 114-26004		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
MATERIAL 		SEE TABLE		WEIGHT -		A2	00779	C=5645956	-		
CUSTOMER DRAWING						SCALE	1:1	SHEET	1 of 1	REV	0

5645956

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