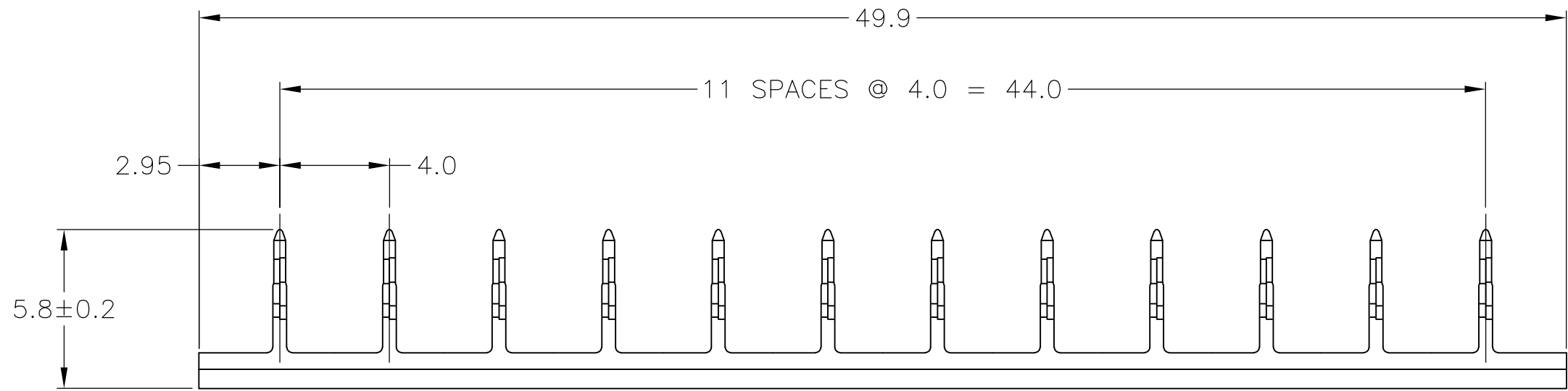
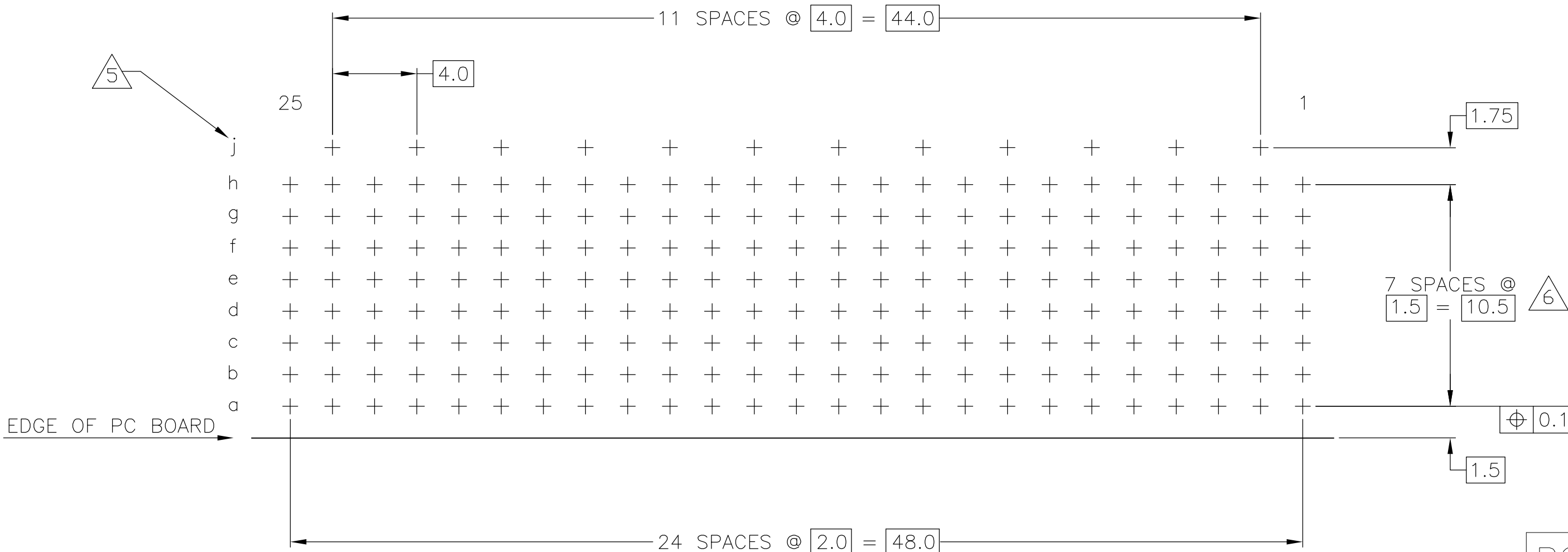
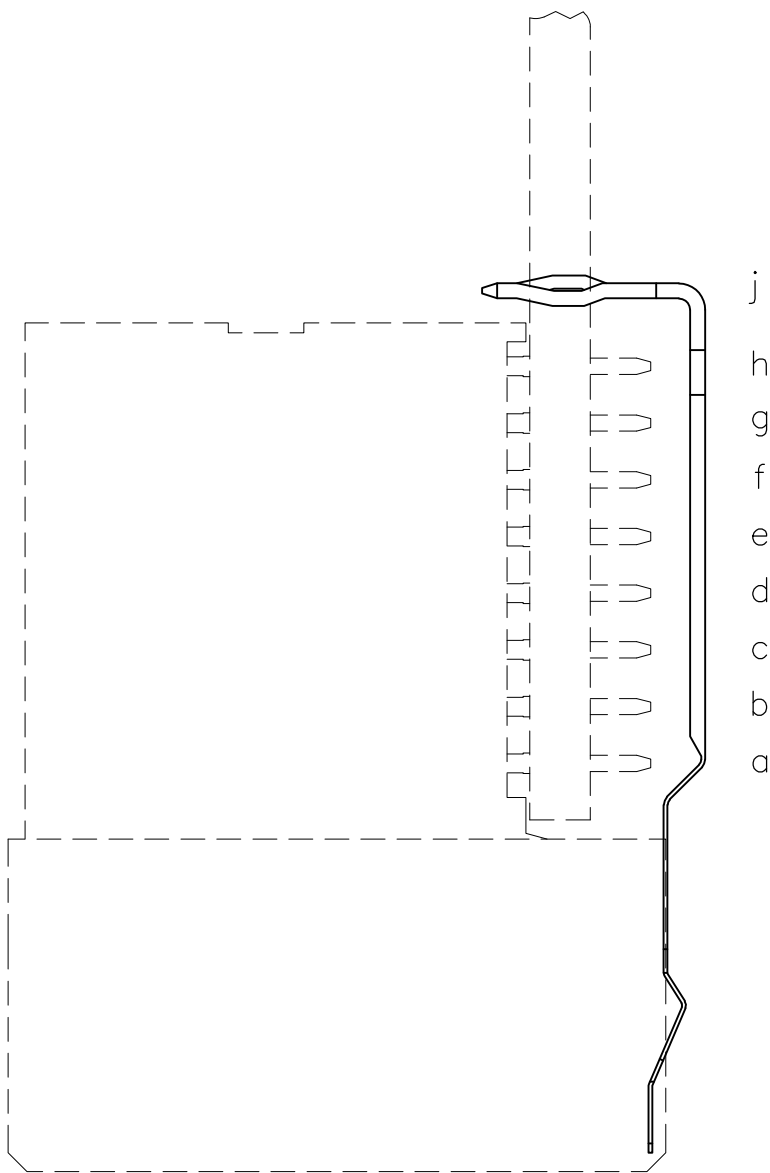
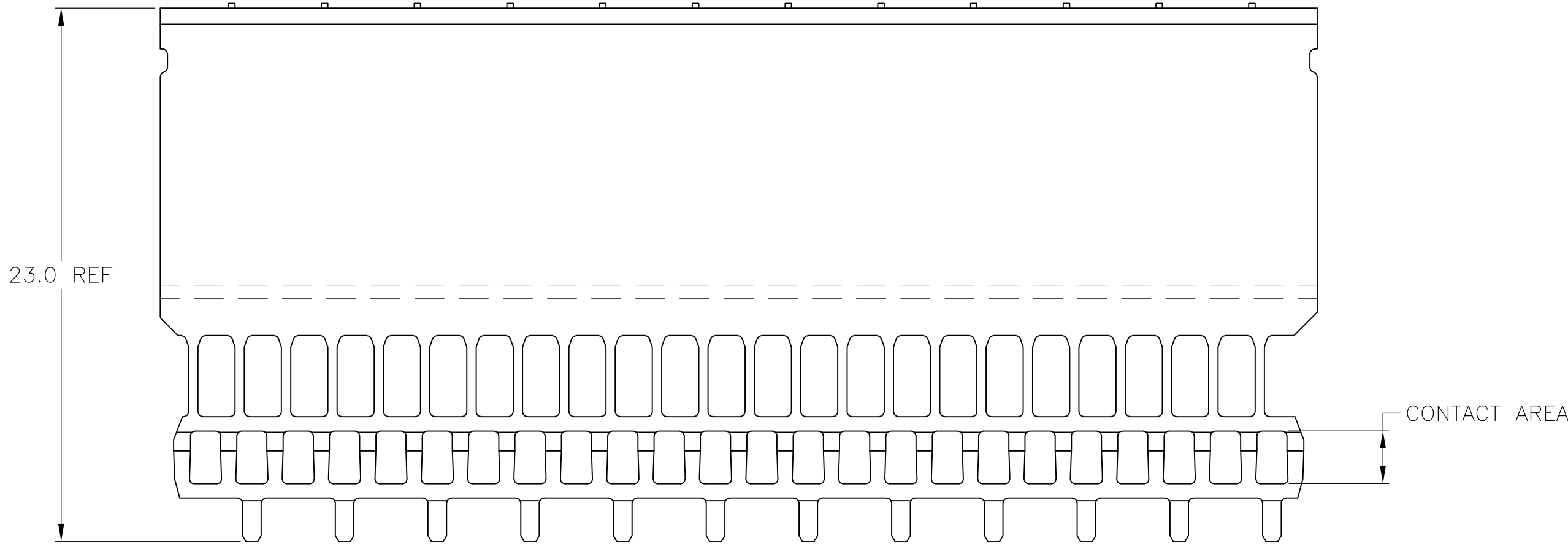


LOC		DIST		REVISIONS					
AD		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
			H	REVISED PER ECO-10-023917			23NOV2010	SY	CW



- 1 MATERIAL:
CONTACT: PHOSPHOR BRONZE.
- 2 GENERAL PLATING SPECIFICATION: UNDERPLATING
(ENTIRE CONTACT): 1.27µm MIN NICKEL AND ACTION
PIN: 0.5µm MIN TIN/LEAD.
FOR PLATING OF MATING SURFACES SEE APPLICABLE
SPECIFICATION REFERENCE FOR EACH DASH NUMBER.
- 3 CONFORMS TO ALL TESTING ACCORDING TO IEC 61076-4-101
PERFORMANCE LEVEL 2.
- 4 CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE
QUALITY LEVEL 3, CENTRAL OFFICE APPLICATIONS.
- 5 ROW J 12 PLATED THROUGH HOLES FOR LOWER-SHIELD.
- 6 HOLE PATTERN FOR FEMALE CONNECTOR TYPE A.
200 PLATED-THROUGH HOLES A 1.5 X 2mm GRID.
- 7 CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT.
TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.



COMPONENT SIDE AS SHOWN
RECOMMENDED PCB-HOLE LAYOUT

PCB HOLE DIM ACTION PIN
DRILLED HOLE: 0.7±0.025
FIN HOLE: 0.55 TO 0.65mm
Cu-thks: 0.025 TO 0.050mm
SnPb-thks: 0.004 TO 0.010mm

SUPERSEDED BY 646430-1	2 4 7	646430-9
	2 3	646430-1
	FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN B CARBO	06DEC05	 Tyco Electronics Tyco Electronics Corporation Harriaburg, PA 17105-3608						
				CHK G SKIPPER	06DEC05							
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPV G SKIPPER	06DEC05	NAME	GROUND RETURN LOWER-SHIELD, TYPE E Z-PACK 2mm HM 8 ROW, FEMALE (INTEGRATED VERSION)					
		0-PLD ±		PRODUCT SPEC		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO			
		1-PLD ± 0.1		APPLICATION SPEC								
		2-PLD ±										
		3-PLD ±										
		4-PLD ±										
ANGLES		FINISH		WEIGHT		A1	00779	C=646430	—			
		SEE TABLE		CUSTOMER DRAWING		SCALE		5:1	SHEET	1 OF 1	REV	H

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[TE Connectivity:](#)

[646430-1](#)