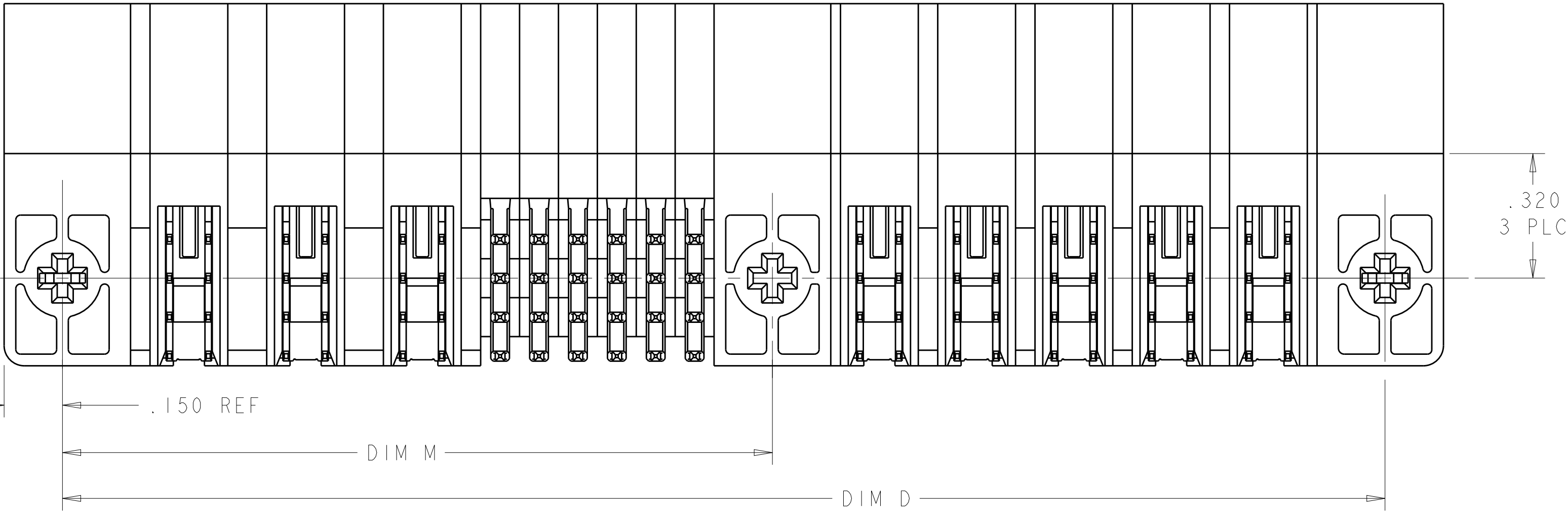
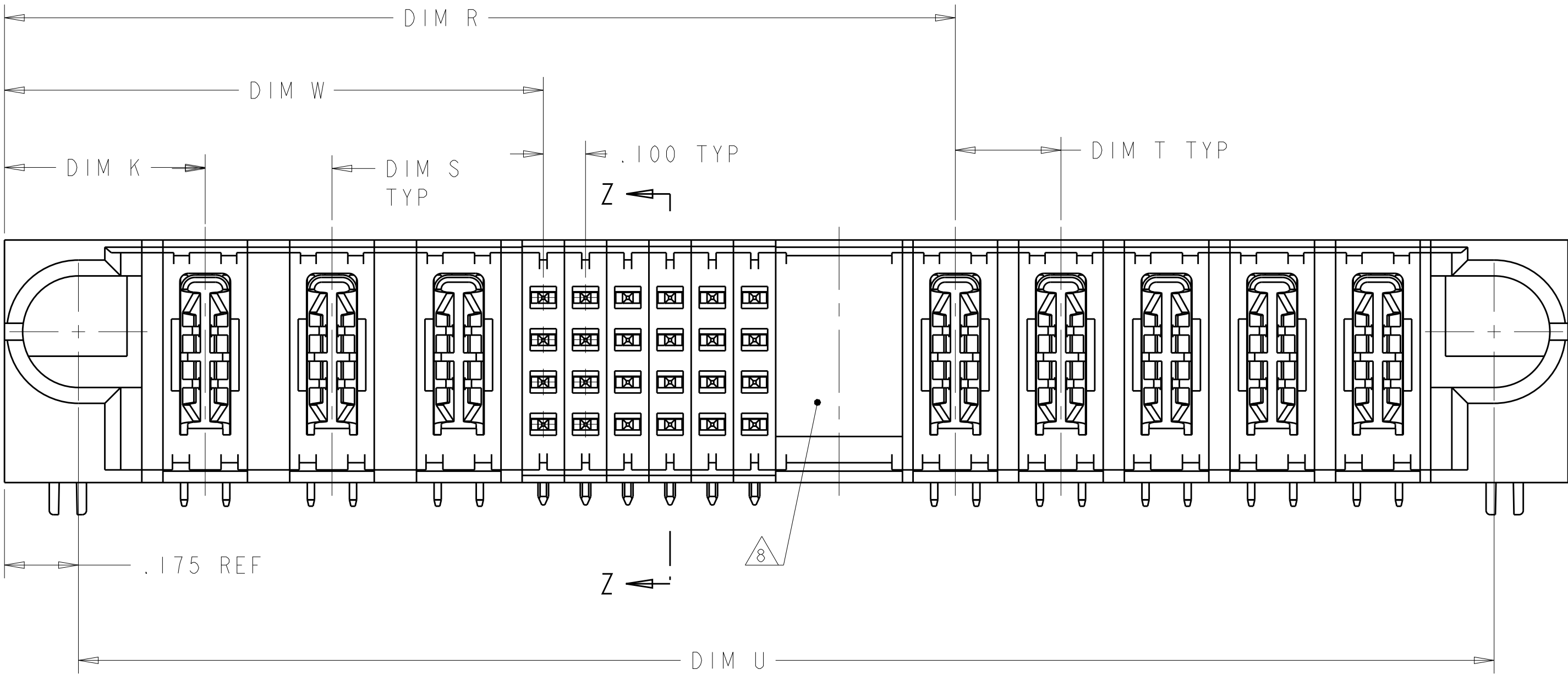
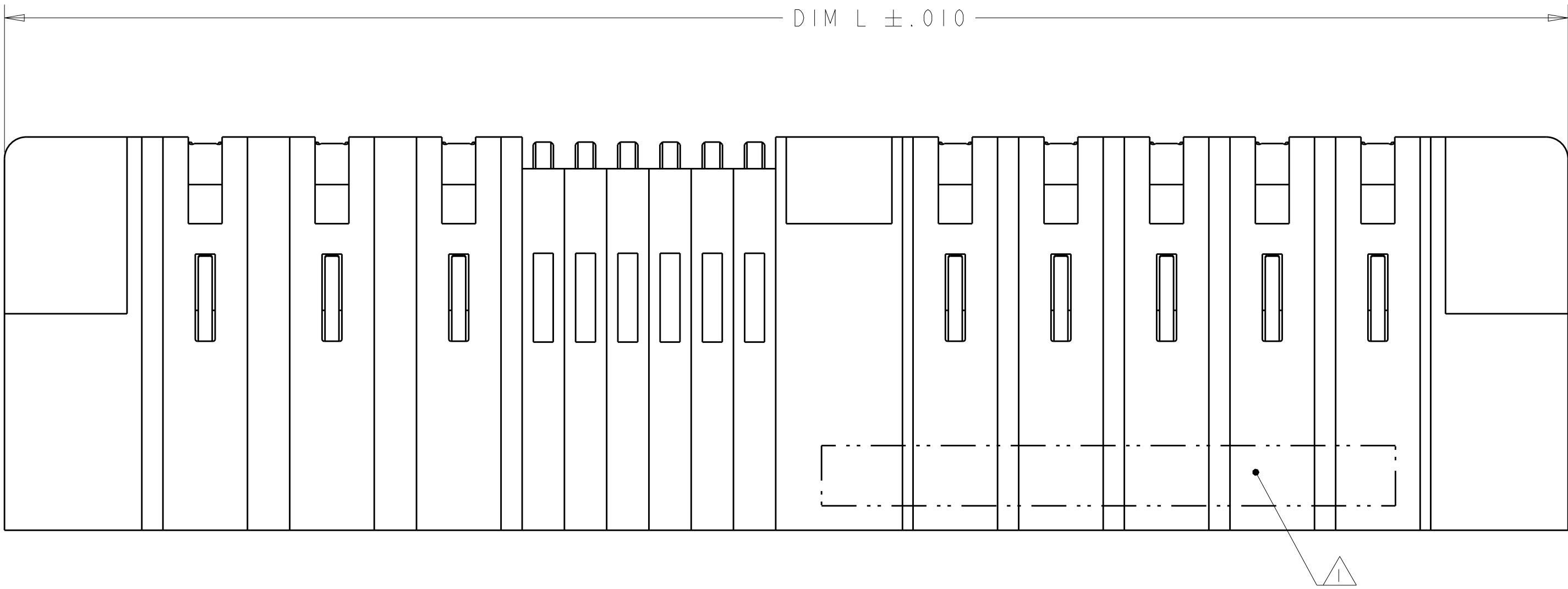
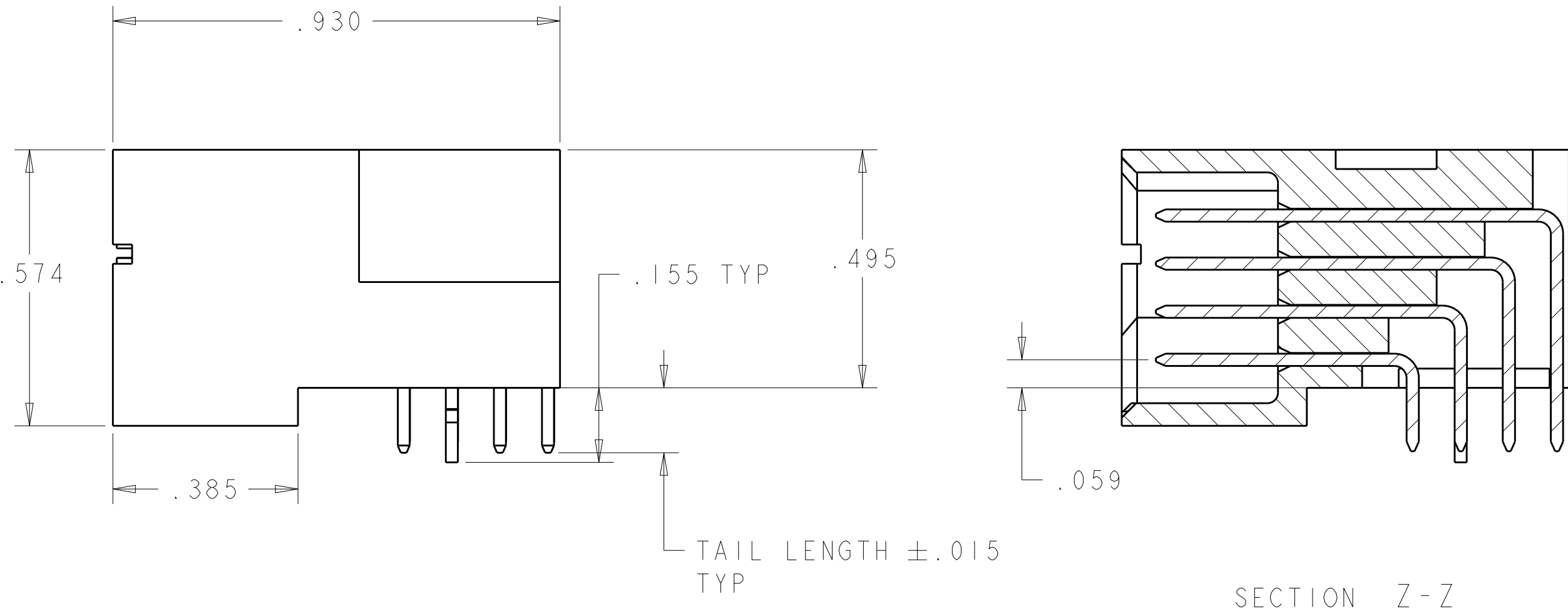


LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			M1	ADD NEW DASH NUMBER 7-0	08FEB2014	AL	SZ
			M2	ADD NEW DASH NUMBER	21MAR2014	AL	SZ



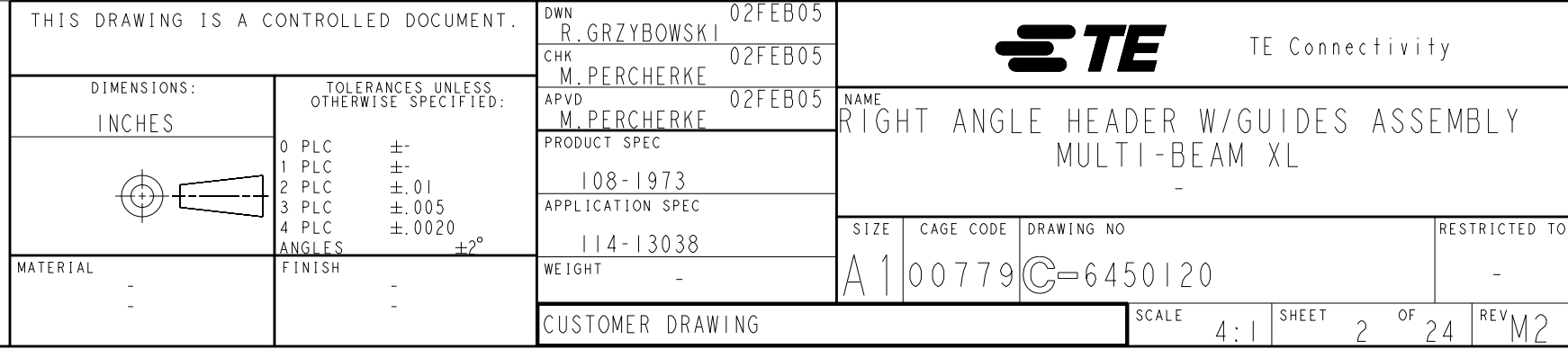
- 1 "AMP" PART NUMBER AND DATE CODE TO BE MARKED IN AREA SHOWN. PARTS UNDER 2.500 LONG MAY BE MARKED ON BOTH SIDES.
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL 94 V-0
SIGNAL CONTACT - COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY.
- 3 CONTACT FINISHE:
NOBLE METAL PLATED ON THE CONTACT FUNCTIONAL AREA OF POWER AND SIGNAL CONTACTS.
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE. WHEN PLACING CONNECTORS END-TO-END, ALLOW ADDITIONAL 0.1 CLEARANCE BETWEEN CONNECTORS FOR LATCH ACTIVATION.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES.
- 7 PCB - .0453±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 DIA HOLE.
- 8 OPTIONAL CENTER MODULE WITH Ø.150 THRU HOLE OR HOLD DOWN FEATURE.



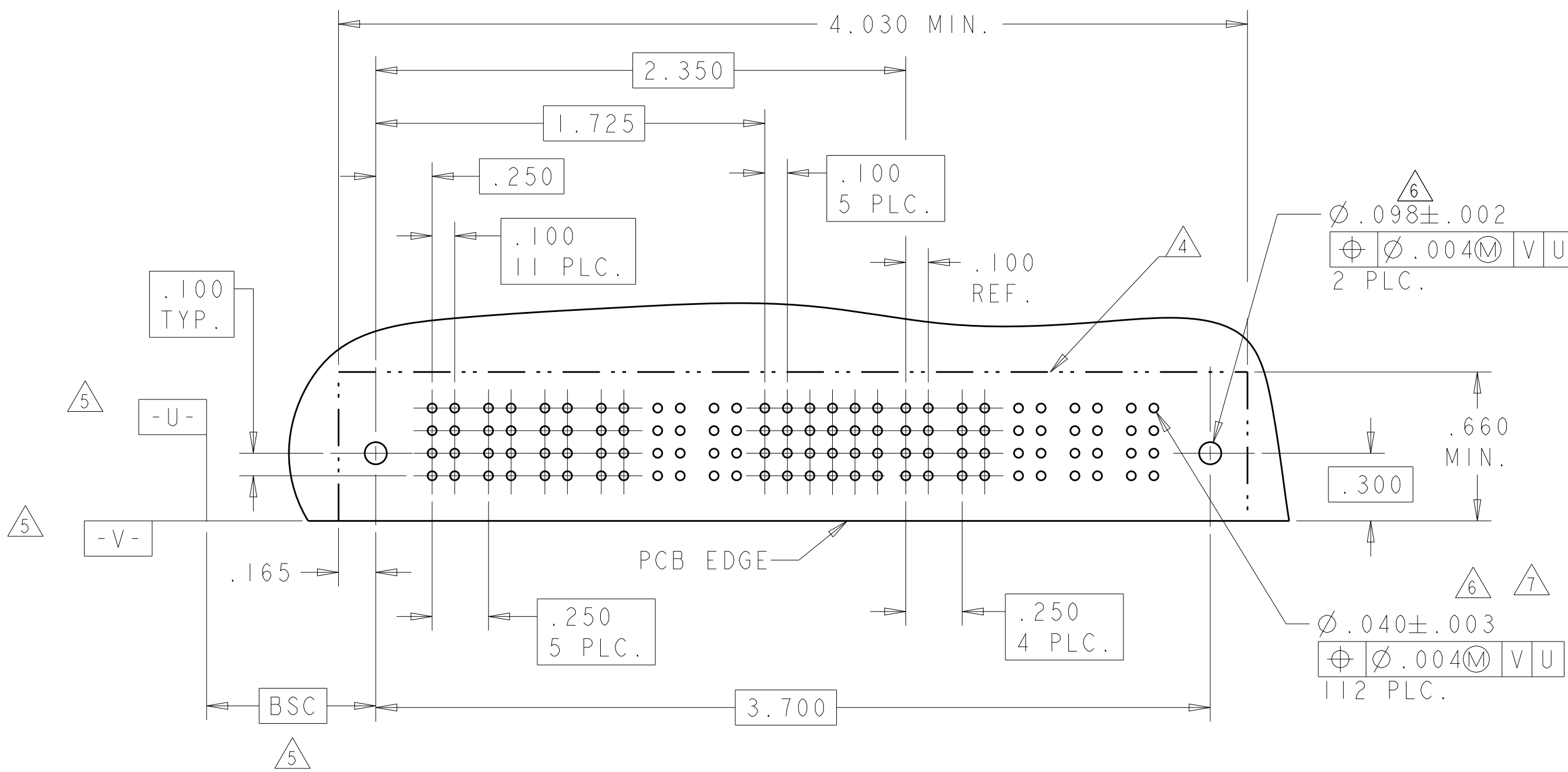
SECTION Z-Z

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.GRZYBOWSKI	02FEB05	TE Connectivity	
		CHK M.PERCHERKE	02FEB05		
DIMENSIONS: INCHES		APVD M.PERCHERKE	02FEB05	NAME RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL	
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
				108-1973	
				APPLICATION SPEC	
				114-13038	
				ANGLES	
				±2°	
MATERIAL		FINISH		WEIGHT	
: 2		: 3		: -	
CUSTOMER DRAWING		SCALE		4:1	
		SHEET		1 OF 24	
		REV		M2	

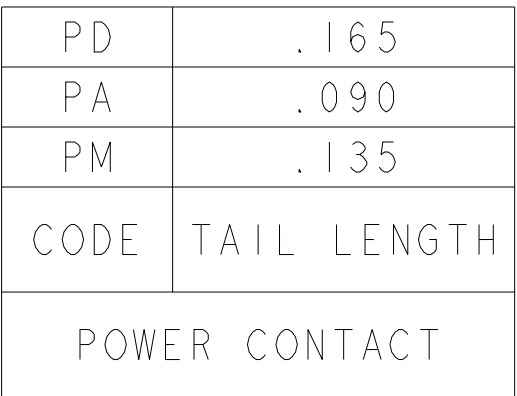
1.700	.250	.250	1.300	.875	1.750	-	2.050	.450	2P+16S+2P	7-6450120-1
2.700	.200	-	2.600	1.425	2.750	-	3.050	.450	5P + 44S + 1P	7-6450120-0
1.100	-	-	1.000	.625	1.150	-	1.450	.450	1P+12S+1P	6-6450120-9
1.000	-	-	.900	.625	1.050	-	1.350	.450	1P + 8S + 1P	6-6450120-8
2.850	.300	.200	2.125	1.825	2.900	-	3.200	.450	7HDP + 8S + 3ACP	6-6450120-7
2.650	.250	.200	1.550	.875	2.700	-	3.000	.450	2P + 24S + 6P	6-6450120-6
2.300	.300	.250	1.950	1.275	2.350	-	2.650	.475	3ACP + 24S + 2P	6-6450120-5
3.100	.250	.250	2.250	1.875	3.150	-	3.450	.450	6P + 12S + 4P	6-6450120-4
2.400	.250	.250	1.800	1.125	2.450	-	2.750	.475	3P + 24S + 3P	6-6450120-1
3.000	.300	.250	1.650	1.325	3.050	-	3.350	.475	3ACP + 8S + 6P	6-6450120-0
1.900	.300	.250	1.550	1.275	1.950	-	2.250	.475	3ACP + 8S + 2P	5-6450120-9
2.800	-	-	-	0.375	2.850	-	3.150	-	100S	5-6450120-8
2.700	.250	.250	2.100	1.125	2.750	-	3.050	.450	3P + 36S + 3P	5-6450120-7
1.100	-	-	1.000	.625	1.150	-	1.450	.450	1P + 12S + 1P	5-6450120-6
3.250	.300	.250	2.525	2.175	3.300	-	3.600	.450	7P + 8S + 3ACP	5-6450120-5
2.400	.250	.250	1.550	.875	2.450	-	2.750	.450	2P + 24S + 4P	5-6450120-3
5.400	.300	.300	2.875	2.175	5.450	-	5.750	.475	6P + 24S + 9P	5-6450120-2
3.800	.250	.300	1.875	1.375	3.850	-	4.150	.450	4P + 16S + 7ACP	5-6450120-0
1.600	.250	.250	1.250	.875	1.650	-	1.950	.450	2P + 12S + 2P	4-6450120-9
2.900	.250	.250	2.050	1.375	2.950	-	3.250	.450	4P + 24S + 4P	4-6450120-8
1.900	.250	.250	1.550	0.875	1.950	-	2.250	.450	2P + 24S + 2P	4-6450120-7
2.000	.250	.250	1.400	1.125	2.050	-	2.350	.450	3P + 8S + 3P	4-6450120-6
2.900	.250	.250	3.550	2.875	5.950	-	6.250	.450	10P + 24S + 10P	4-6450120-5
3.700	.200	.300	2.700	2.025	3.750	-	4.050	.450	8P + 24S + 4ACP	4-6450120-4
2.900	.300	.250	2.050	1.575	2.950	-	3.250	.475	4ACP+16S+4P	4-6450120-3
4.375	.250	.300	3.375	2.375	4.425	3.100	4.725	.450	8P + 24S + 1M + 4ACP	4-6450120-2
4.100	.300	.250	2.250	1.575	4.150	-	4.450	.475	4ACP + 24S + 8P	4-6450120-0
3.800	.250	.250	3.450	.875	3.850	-	4.150	.450	2P + 100S + 2P	3-6450120-6
4.600	.250	.250	3.250	1.875	4.650	-	4.950	.450	6P + 52S + 6P	3-6450120-5
5.100	.250	.250	3.500	2.175	5.150	-	5.450	.450	7P + 48S + 7P	3-6450120-4
3.500	.250	.300	2.775	2.375	3.550	-	3.850	.450	8P + 12S + 3ACP	3-6450120-3
4.000	.200	.200	2.700	1.825	4.050	-	4.350	.450	7HDP + 32S + 7HDP	3-6450120-0
3.900	.250	.250	2.550	1.875	3.950	-	4.250	.450	6P + 24S + 6P	2-6450120-7
5.200	.300	.250	2.350	1.625	5.250	-	5.550	.475	4ACP + 24S + 12P	2-6450120-6
2.500	.250	.250	2.150	1.425	2.550	-	2.850	.450	4P + 24S + 2P	2-6450120-5
3.600	.250	.250	2.500	1.625	3.650	-	3.950	.450	5P + 32S + 5P	2-6450120-4
2.500	.250	.250	2.150	.875	2.550	-	2.850	.450	2P + 48S + 2P	2-6450120-3
4.500	.300	.250	1.650	.975	4.550	-	4.850	.475	2ACP + 24S + 12P	2-6450120-2
2.850	.250	.250	2.000	1.125	2.900	-	3.200	.450	3P + 32S + 4P	2-6450120-1
3.950	.200	.250	2.125	1.025	4.000	-	4.300	.425	3P + 40S + 8P	2-6450120-0
1.400	-	-	1.300	.625	1.450	-	1.750	.450	1P + 24S + 1P	1-6450120-6
2.000	.300	.300	1.575	.975	2.050	-	2.350	.475	2P + 20S + 2P	1-6450120-4
1.200	-	-	1.100	.625	1.250	-	1.550	.450	1P + 16S + 1P	1-6450120-3
2.400	.250	.250	1.800	1.125	2.450	-	2.750	.450	3P + 24S + 3P	1-6450120-2
2.675	.200	.200	2.375	1.650	2.725	-	3.025	.450	5P + 24S + 2P	1-6450120-1
4.350	.250	.250	3.500	2.625	4.400	-	4.700	.450	9P + 32S + 4P	1-6450120-0
4.150	.250	.250	2.800	2.125	4.200	-	4.500	.450	7P + 24S + 6P	6450120-9
2.800	.250	.300	2.075	1.375	2.850	-	3.150	.450	4P + 24S + 3ACP	6450120-8
3.050	.300	.250	1.950	1.275	3.100	-	3.400	.475	3ACP + 24S + 5P	6450120-7
7.400	.250	.250	5.050	2.875	7.450	-	7.750	.450	10P + 84S + 10P	6450120-6
4.350	.250	.250	3.000	2.125	4.400	-	4.700	.450	7P + 32S + 6P	6450120-5
3.650	.250	.250	2.550	1.875	3.700	-	4.000	.450	6P + 24S + 5P	6450120-4
2.900	.250	.250	1.800	1.125	2.950	-	3.250	.450	3P + 24S + 5P	6450120-3
1.900	.250	.250	1.550	0.875	1.950	-	2.250	.450	2P + 24S + 2P	6450120-2
5.100	.250	.250	3.250	2.375	5.150	-	5.450	.450	8P + 32S + 8P	6450120-1
U	S	T	R	W	D	M	L	K	DESCRIPTION	PART NUMBER

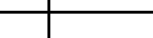
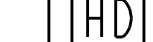


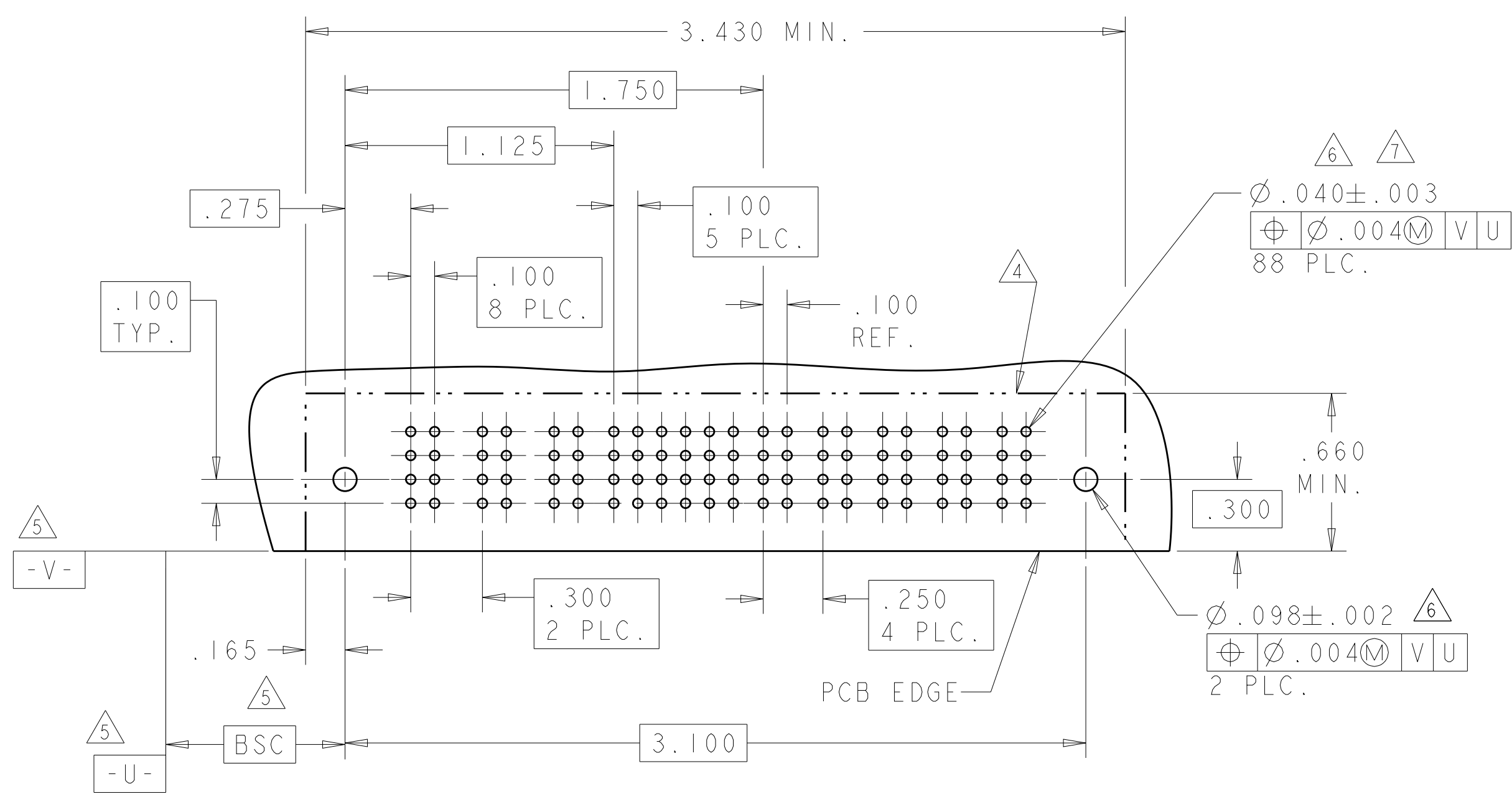
PART NUMBER	ROWS		POWER						SIGNAL						POWER					
			P1	P2	P3	P4	P5	P6	1	2	3	4	5	6	P7	P8	P9	P10	P11	
6450120-4	D C B A	 HD	 PM	 PM	 PM	 PM	 PM	J	J	J	J	J	J	 PM	 PM	 PM	 PM	 PM		
								K	K	K	K	K	K							
								N	N	N	N	N	N							
								S	S	S	S	S	S							
6P + 24S + 5P																			HD	



H	MLBF	.135	A
G	MLBF	.135	B
F	MLBF	.135	C
E	MLBF	.135	D
L4	STD	.165	D
L3	STD	.165	B
L2	STD	.165	C
L1	STD	.165	A
Z	STD	.090	D
Y	STD	.090	C
R	STD	.090	B
O	STD	.090	A
F	MLBF	.135	C
G	MLBF	.135	B
J	STD	.135	D
K	STD	.135	C
N	STD	.135	B
S	STD	.135	A
CODE	MATING SEQUENCE	TAIL LENGTH	ROW

4805 (3/11)

PART NUMBER	ROWS		POWER			SIGNAL						POWER						
			P1	P2	P3	1	2	3	4	5	6	P4	P5	P6	P7	P8		
6450120-7	D		PM	PM	PM	J	J	J	J	J	J	PM	PM	PM	PM	PM		
	K					K	K	K	K	K								
	N					N	N	N	N	N								
	S					S	S	S	S	S								
3ACP + 24S + 5P																		



7.780 MIN.

4.850

2.725

.250

.100
20 PLC.

.100
20 PLC.

.100 REF.

Ø .040 ± .003
⊕ Ø .004 (M) V U
244 PLC.

.660 MIN.

.300

PCB EDGE

.250
9 PLC.

Ø .098 ± .002
⊕ Ø .004 (M) V U
2 PLC.

.165

.100 TYP.

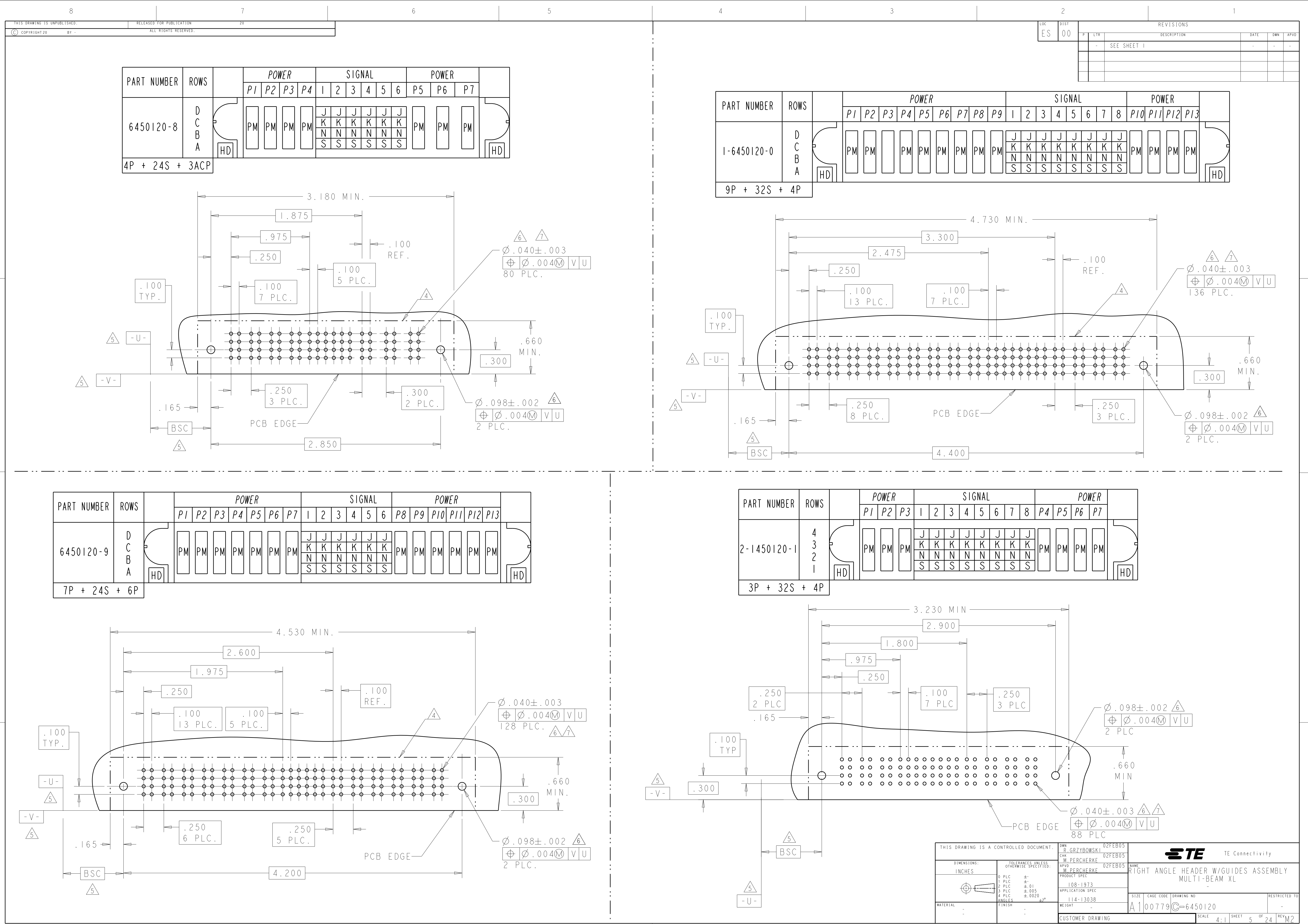
-U-

-V-

BSC

7.450

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN. GRZYBOWSKI 02FEB05 CHG. M. PERCHERKE 02FEB05 APPR. M. PERCHERKE 02FEB05		 TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL	
		0 PLC ±. 1 PLC ±. 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±0°		PRODUCT SPEC 108-1973 APPLICATION SPEC 114-13038	
MATERIAL -		FINISH -		SIZE CAGE CODE DRAWING NO RESTRICTED TO A100779C6450120 -	
WEIGHT -		CUSTOMER DRAWING		SCALE 4:1 SHEET 4 of 24 REV M	



PART NUMBER	ROWS		POWER				SIGNAL						POWER			
			P1	P2	P3	P4	1	2	3	4	5	6	P5	P6	P7	
6450120-8	D		PM	PM	PM	PM	J	J	J	J	J	J	PM	PM	PM	
	K						K	K	K	K	K					
	N						N	N	N	N	N					
	S						S	S	S	S	S					
4P + 24S + 3ACP																

3.180 MIN.

1.875

.975

.250

.100 7 PLC.

.100 5 PLC.

.100 REF.

Ø.040±.003
⊕ Ø.004 M V U
80 PLC.

Ø.098±.002
⊕ Ø.004 M V U
2 PLC.

.300 2 PLC.

.250 3 PLC.

.165

BSC

PCB EDGE

2.850

.300

.660 MIN.

-U-

-V-

5

4

6

7

PART NUMBER	ROWS		POWER									SIGNAL								POWER							
			P1	P2	P3	P4	P5	P6	P7	P8	P9	1	2	3	4	5	6	7	8	P10	P11	P12	P13				
1-6450120-0	D		PM	PM			PM	PM	PM	PM	PM	PM	PM	PM	PM	J	J	J	J	J	J	J	J	PM	PM	PM	PM
	K															K	K	K	K	K	K	K					
	N															N	N	N	N	N	N	N					
	S															S	S	S	S	S	S	S					
9P + 32S + 4P																											

4.730 MIN.

3.300

2.475

.250

.100 13 PLC.

.100 7 PLC.

.100 REF.

Ø.040±.003
⊕ Ø.004 M V U
136 PLC.

Ø.098±.002
⊕ Ø.004 M V U
2 PLC.

.300

.660 MIN.

.250 3 PLC.

.165

BSC

PCB EDGE

4.400

.300

-U-

-V-

5

4

6

7

PART NUMBER	ROWS		POWER							SIGNAL						POWER						
			P1	P2	P3	P4	P5	P6	P7	1	2	3	4	5	6	P8	P9	P10	P11	P12	P13	
6450120-9	D		PM	PM	PM	PM	PM	PM	J	J	J	J	J	J	PM	PM	PM	PM	PM	PM		
	K								K	K	K	K	K									
	N								N	N	N	N	N									
	S								S	S	S	S	S									
7P + 24S + 6P																						

4.530 MIN.

2.600

1.975

.250

.100 13 PLC.

.100 5 PLC.

.100 REF.

Ø.040±.003
⊕ Ø.004 M V U
128 PLC.

Ø.098±.002
⊕ Ø.004 M V U
2 PLC.

.300

.660 MIN.

.250 5 PLC.

.250 6 PLC.

.165

BSC

PCB EDGE

4.200

.300

-U-

-V-

5

4

6

PART NUMBER	ROWS		POWER			SIGNAL								POWER				
			P1	P2	P3	1	2	3	4	5	6	7	8	P4	P5	P6	P7	
2-1450120-1	4		PM	PM	PM	J	J	J	J	J	J	J	J	PM	PM	PM	PM	
	K					K	K	K	K	K	K	K						
	N					N	N	N	N	N	N	N						
	S					S	S	S	S	S	S	S						
3P + 32S + 4P																		

3.230 MIN.

2.900

1.800

.975

.250

.100 7 PLC.

.250 3 PLC.

.250 2 PLC

.165

Ø.098±.002
⊕ Ø.004 M V U
2 PLC

Ø.040±.003
⊕ Ø.004 M V U
88 PLC

.660 MIN.

PCB EDGE

BSC

-U-

-V-

5

4

6

7

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN R. GRZYBOWSKI 02FEB05

CHK M. PERCHERKE 02FEB05

APVD W. PERCHERKE 02FEB05

NAME

RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL

DIMENSIONS:

INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.01

1 PLC ±.01

2 PLC ±.01

3 PLC ±.005

4 PLC ±.002

ANGLES ±.020

FINISH

MATERIAL

PRODUCT SPEC

108-1973

APPLICATION SPEC

114-13038

WEIGHT

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A100779

©=6450120

SCALE

4:1

SHEET

5

OF

24

REV

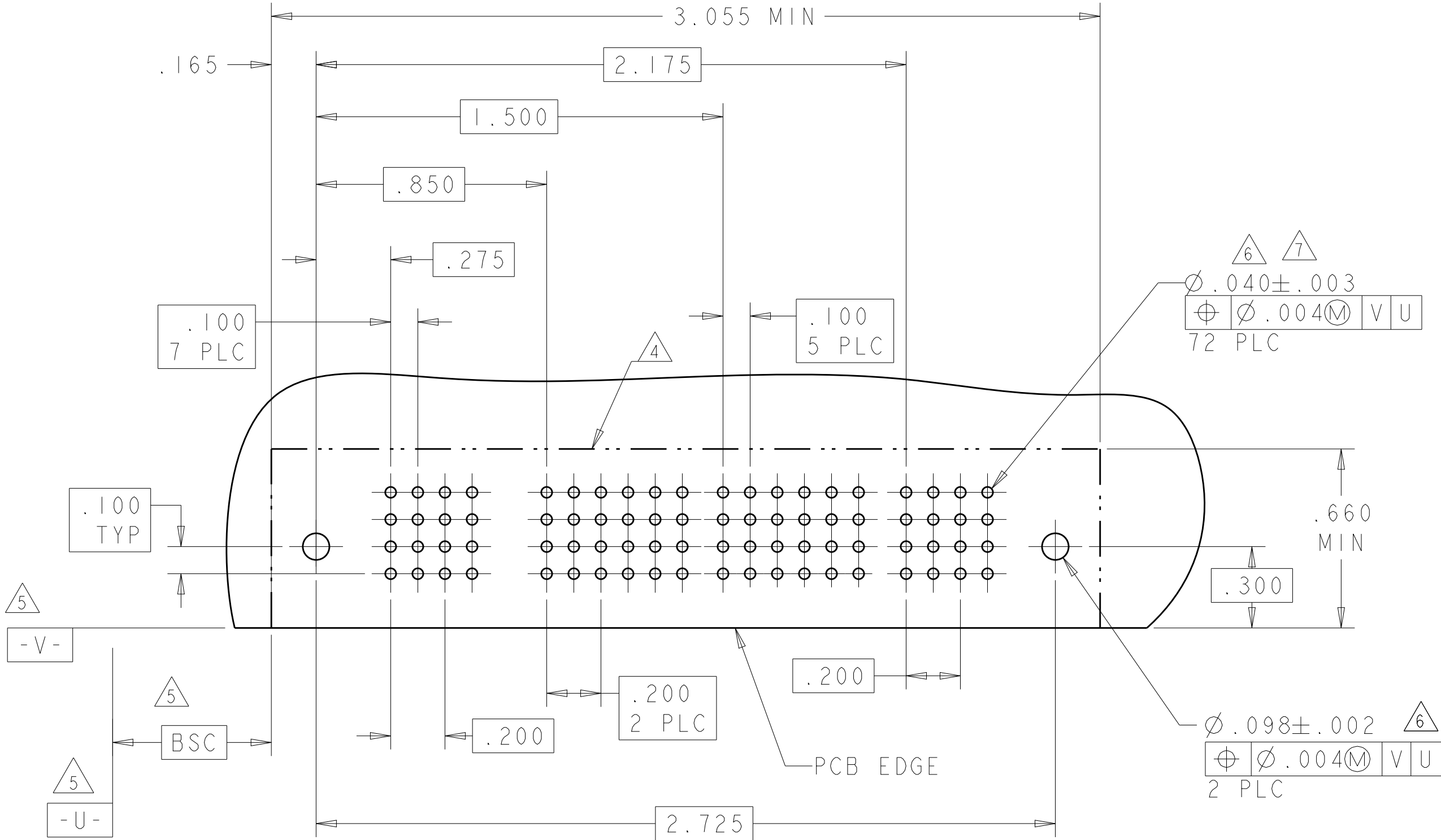
M2

CUSTOMER DRAWING

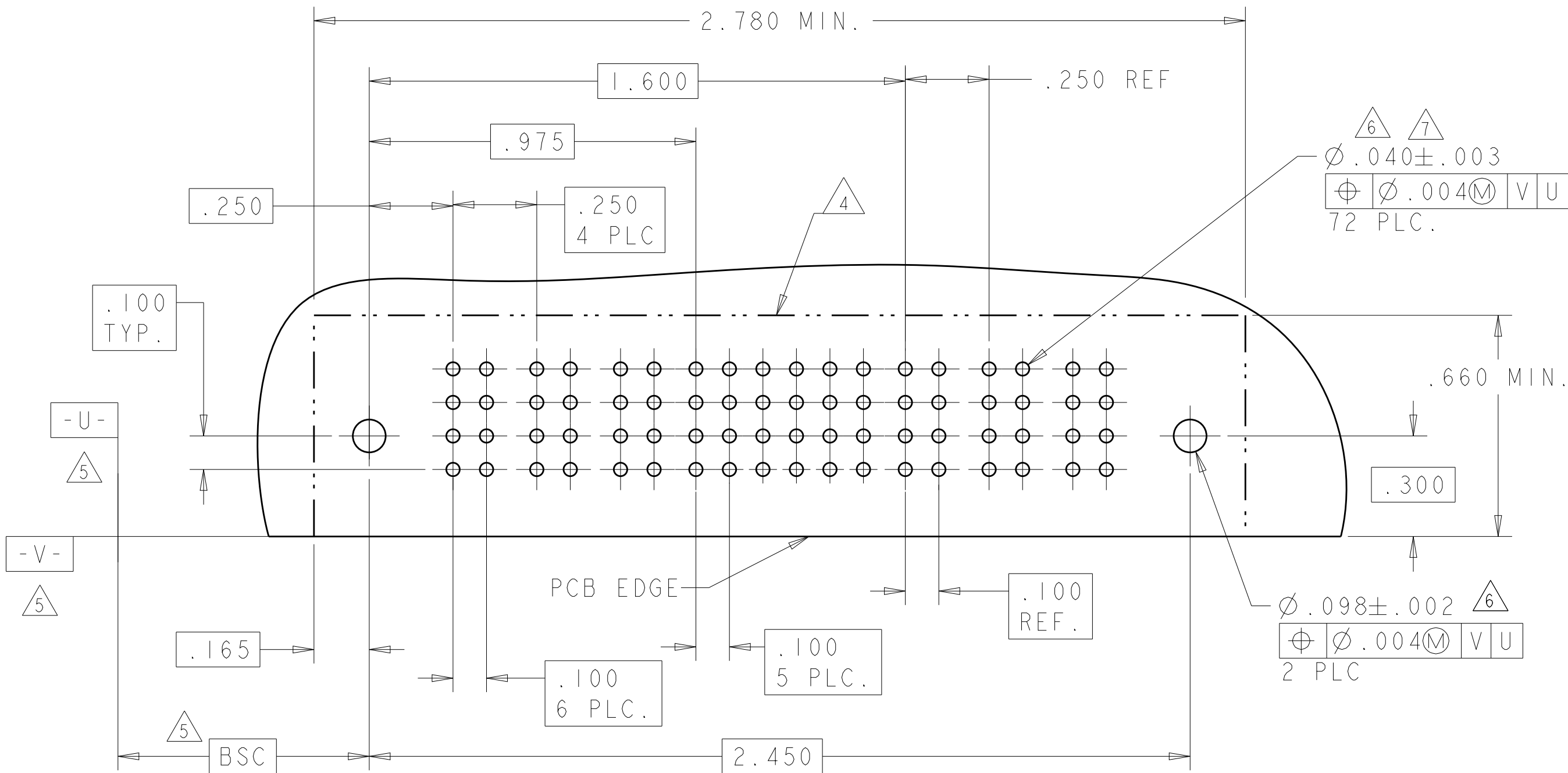
TE Connectivity

4805 (3/11)

PART NUMBER	ROWS		POWER					SIGNAL						POWER																		
			P1	P2	P3	P4	P5	1	2	3	4	5	6	P6	P7																	
I-6450120-1	D			PM	PM		PM	PM		J	J	J	J	J	J		PM	PM														
	C																			K	K	K	K	K	K							
	B																			N	N	N	N	N	N	N						
	A																										S	S	S	S	S	S
5P + 24S + 2P																																

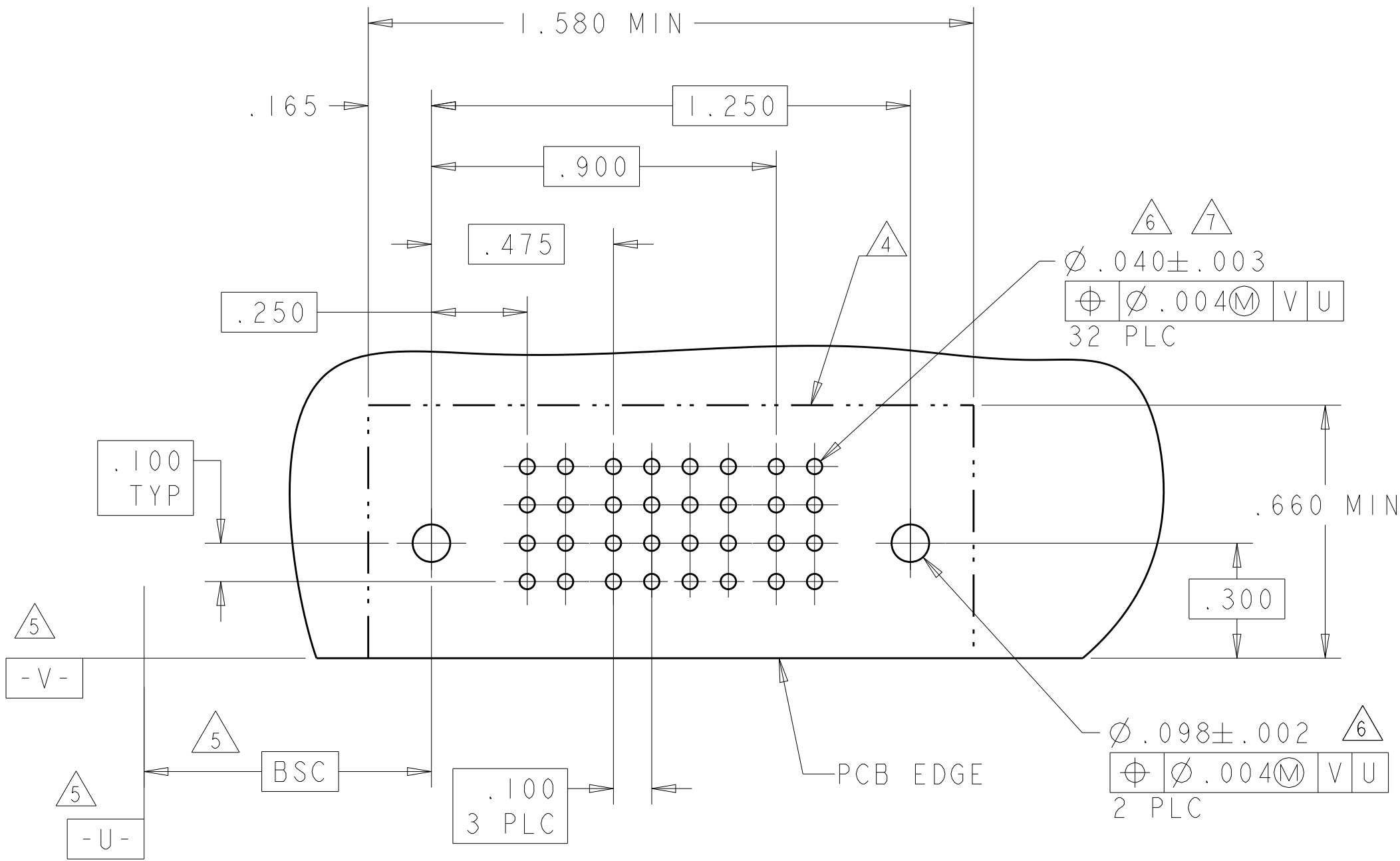


PART NUMBER	ROWS		POWER			SIGNAL						POWER			
			P1	P2	P3	1	2	3	4	5	6	P4	P5	P6	
I-6450120-2	D		PM	PM	PM	J	J	J	J	J	J	PM	PM	PM	
	K					K	K	K	K	K					
	N					N	N	N	N	N					
	S					S	S	S	S	S					
3P + 24S + 3P															

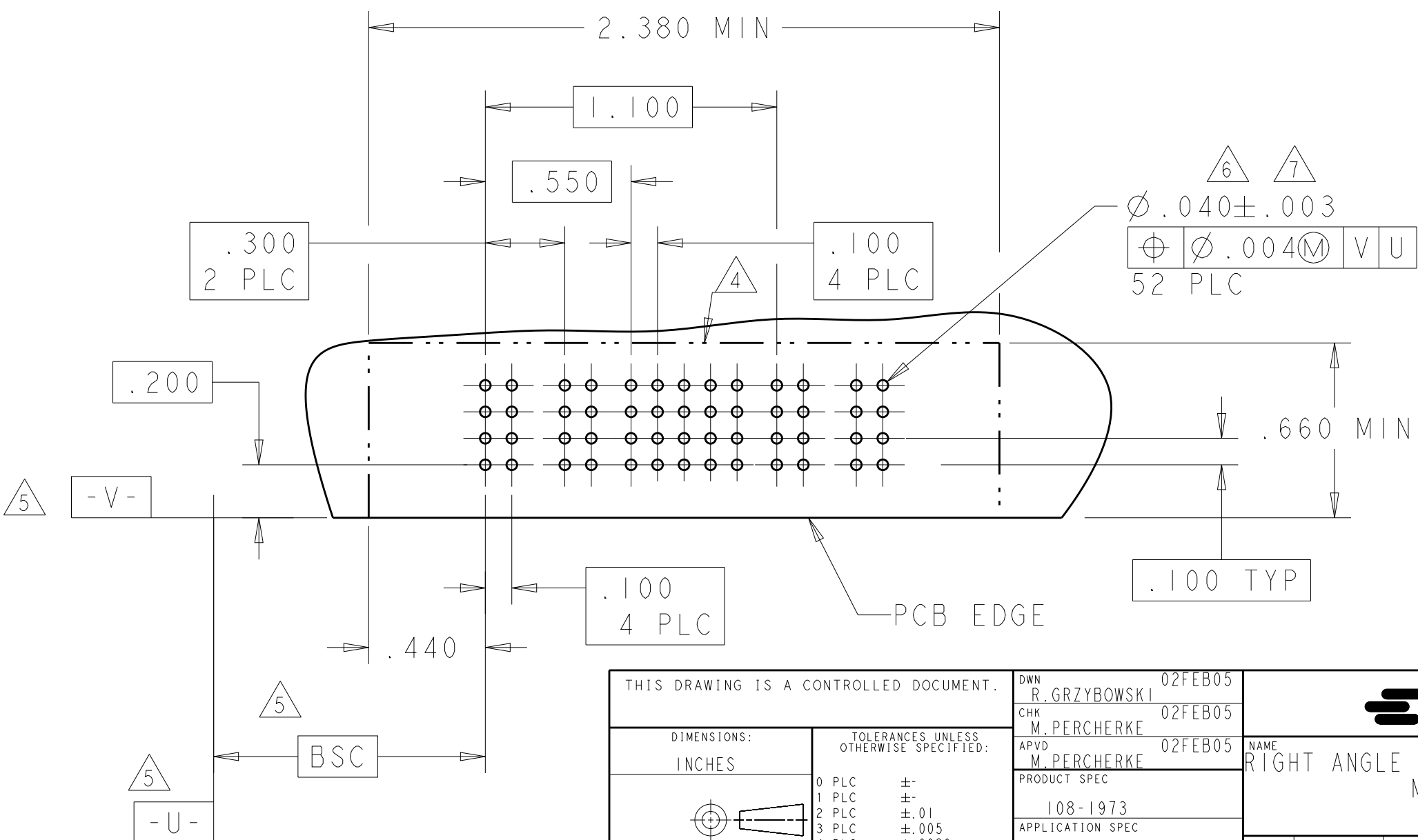


LOC	DIST	REVISIONS			
		P	LTR	DESCRIPTION	DATE
ES	00	-	-	SEE SHEET 1	-

PART NUMBER	ROWS	POWER		SIGNAL				POWER					
		P1		1	2	3	4	P2					
I-6450120-3	D		PM	J	J	J	J	PM					
	C			K	K	K	K						
	B			N	N	N	N						
	A									S	S	S	S
IP + 16S + IP													



PART NUMBER	ROWS		POWER		SIGNAL					POWER							
			P1	P2	1	2	3	4	5	P3	P4						
I-6450120-4	D		PM	PM	J	J	J	J	J	PM	PM						
	C				K	K	K	K	K								
	B				N	N	N	N	N								
	A												S	S	S	S	S
2P + 20S + 2P																	



THIS DRAWING IS A CONTROLLED DOCUMENT.

OWN: R. GRZYBOWSKI 02FEB05
CHK: M. PERCHERKE 02FEB05
APVD: M. PERCHERKE 02FEB05

DIMENSIONS: INCHES
TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±.01
1 PLC ±.01
2 PLC ±.01
3 PLC ±.01
4 PLC ±.01
ANGLES ±.020

MATERIAL: -
FINISH: -

NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL

PRODUCT SPEC: 108-1973
APPLICATION SPEC: 114-13038
WEIGHT: -

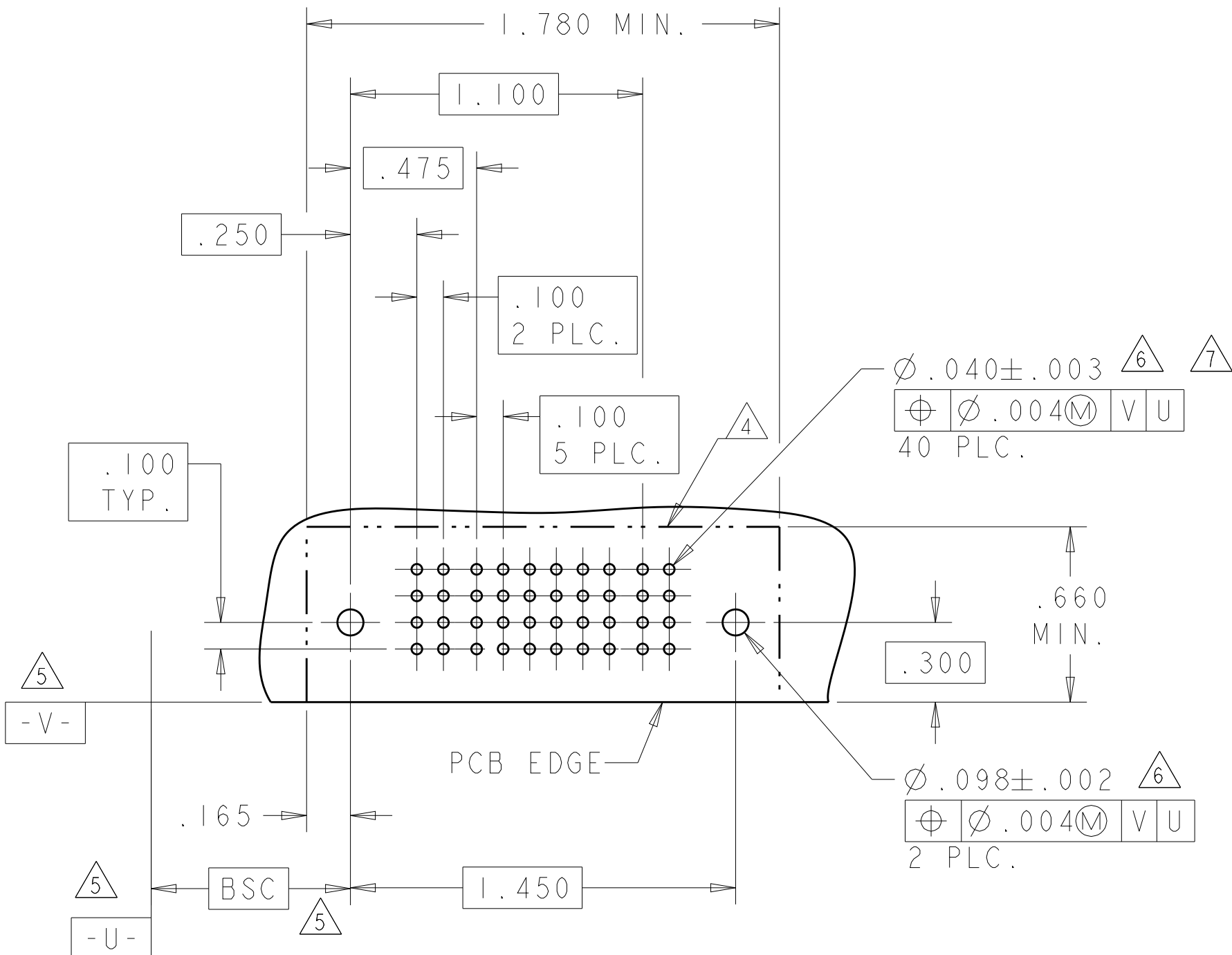
SIZE: A1
CAGE CODE: 100779
DRAWING NO: 6450120

RESTRICTED TO: -
SCALE: 4:1
SHEET: 6 OF 24
REV: M2

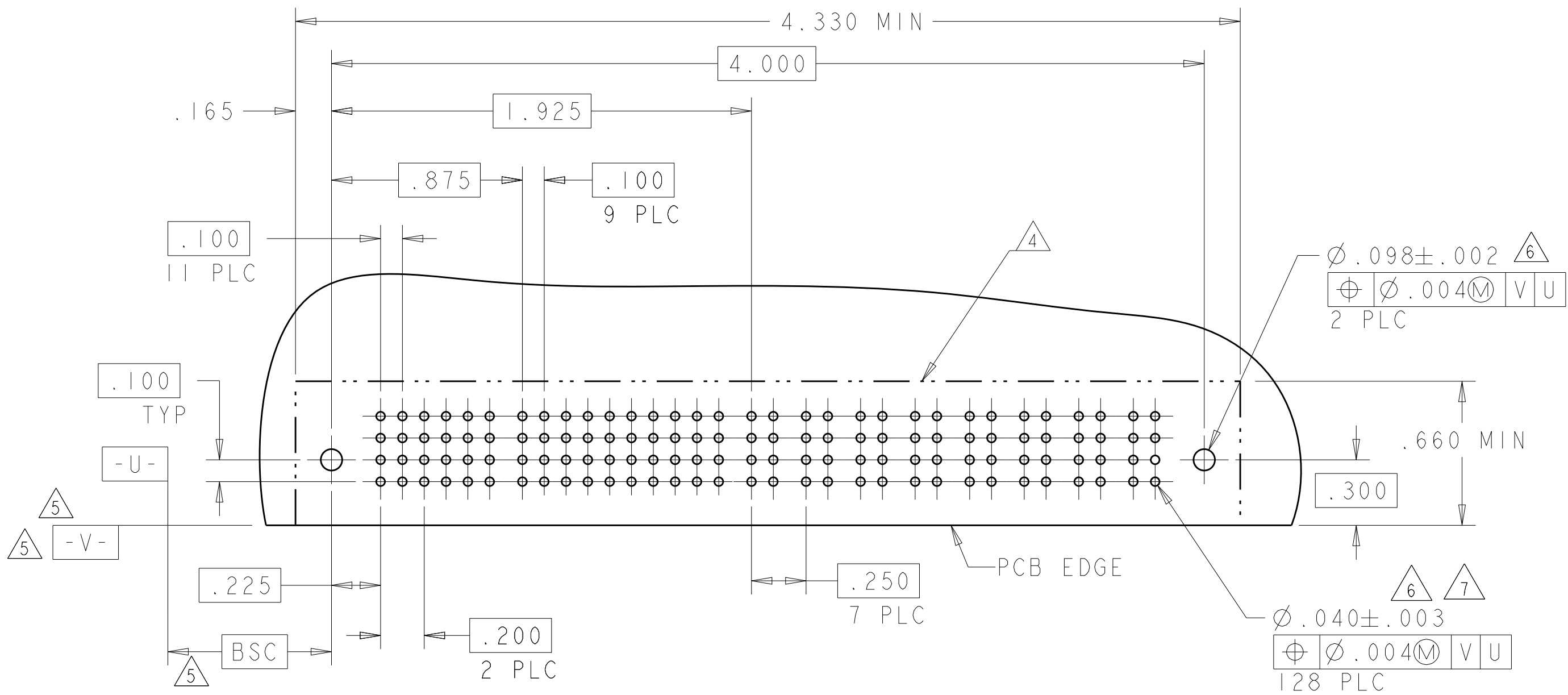
TE Connectivity

CUSTOMER DRAWING

PART NUMBER	ROWS	POWER		SIGNAL						POWER	
		PI	P2	1	2	3	4	5	6	P2	P1
1-6450120-6	D C B A	PA	PA	Z	Z	Z	Z	Z	Z	PA	PA
				Y	Y	Y	Y	Y	Y		
				R	R	R	R	R	R		
				O	O	O	O	O	O		
IP + 24S + IP		HD								HD	

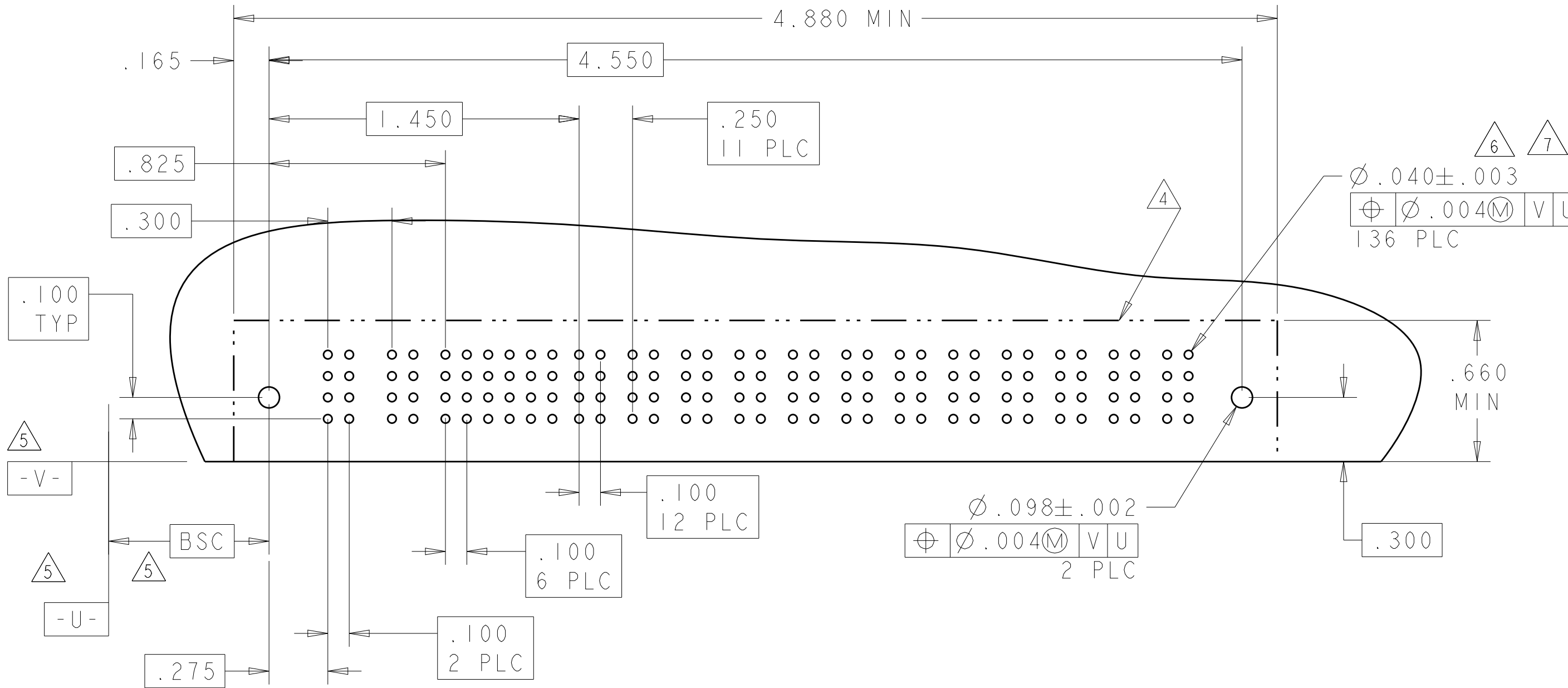


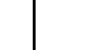
PART NUMBER	ROWS		POWER			SIGNAL										POWER									
			P1	P2	P3	1	2	3	4	5	6	7	8	9	10	P4	P5	P6	P7	P8	P9	P10	P11		
2-6450120-0	D C B A		PM	PM	PM	J	J	J	J	J	J	J	J	J	J	PM	PM	PM	PM	PM	PM	PM	PM		
						K	K	K	K	K	K	K	K	K	K									K	
						N	N	N	N	N	N	N	N	N	N									N	N
						S	S	S	S	S	S	S	S	S	S									S	S
3P + 40S + 8P			HD																					HD	

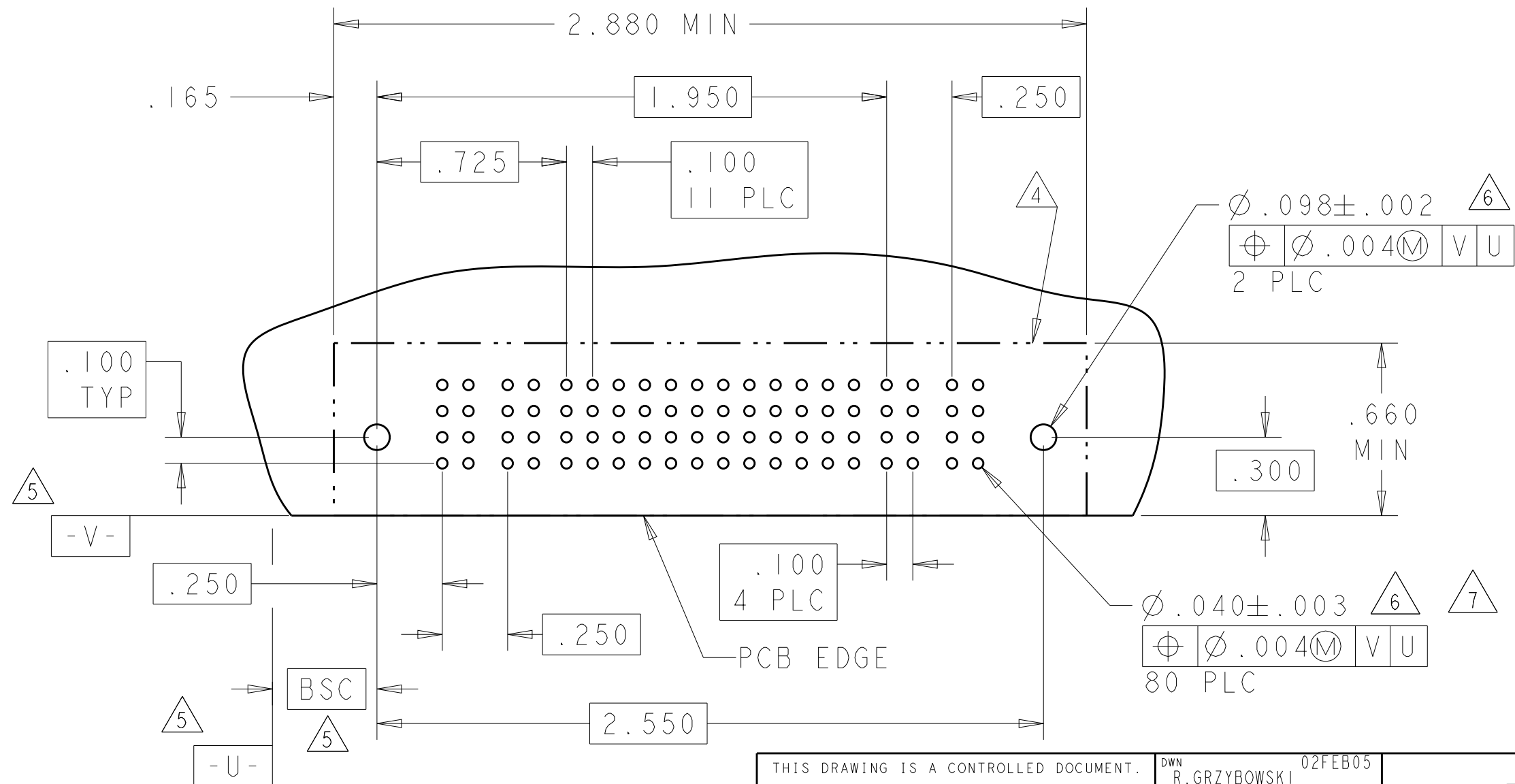


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P	LYR	DESCRIPTION		DATE	DWN	APVD	
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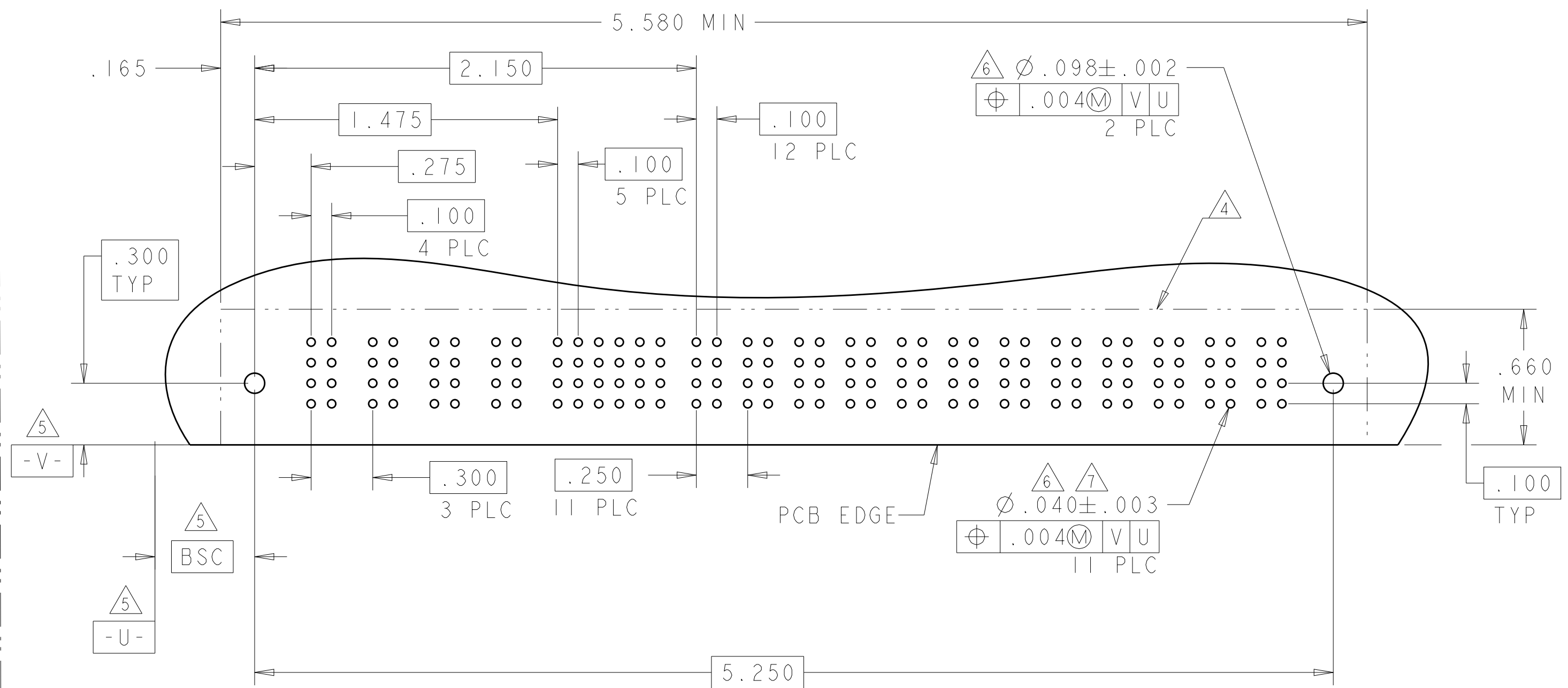
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			P1	P2	1	2	3	4	5	6	P3	P4	P5	P6	P7	P8	P9	P10	P11	P12	P13	P14			
2-6450120-2	D C B A		PM	PM	J	J	J	J	J	J	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM			
					K	K	K	K	K	K															
					N	N	N	N	N	N															
					S	S	S	S	S	S															
2ACP + 24S + 12P			HD																					HD	



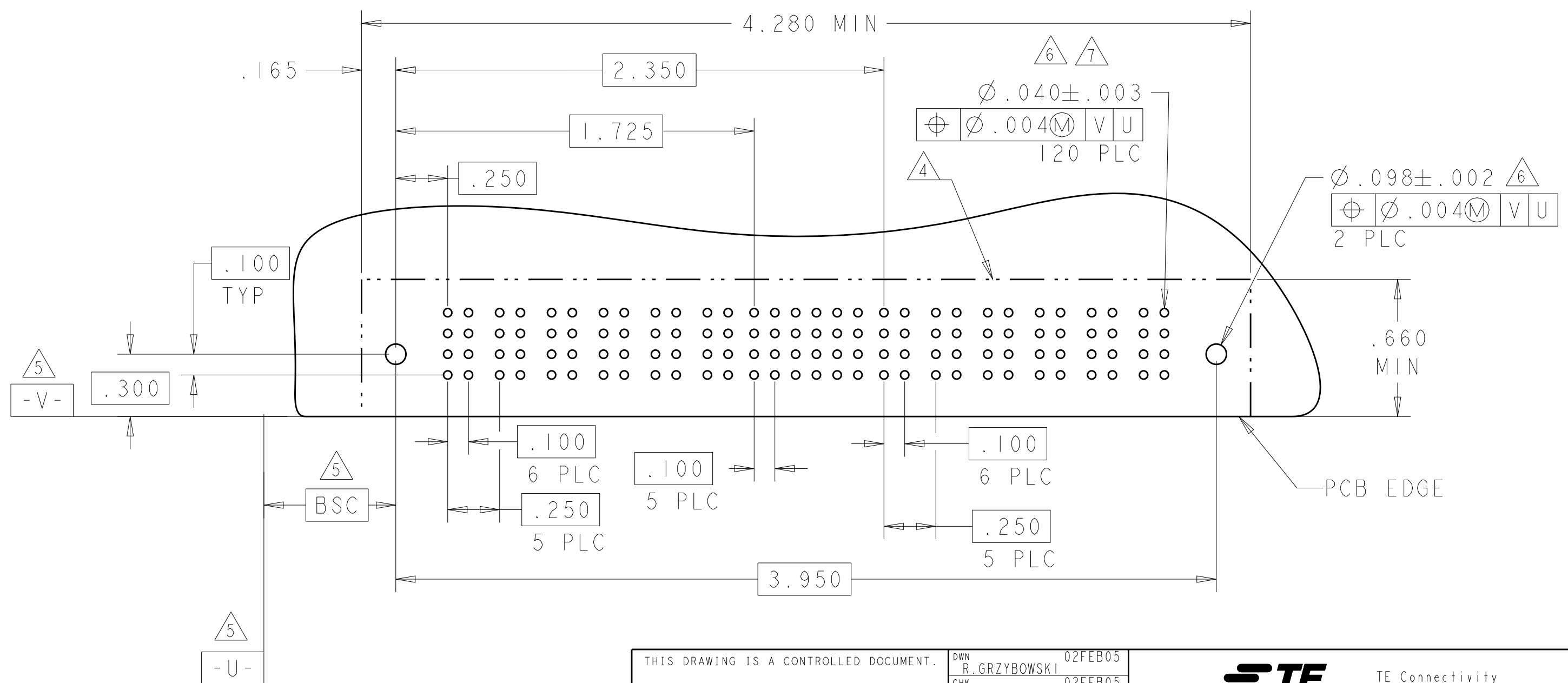
PART NUMBER	ROWS		POWER		SIGNAL												POWER				
			P1	P2	1	2	3	4	5	6	7	8	9	10	11	12	P3	P4			
2-6450120-3	D C B A			PM	PM	J	J	J	J	J	J	J	J	J	J	J	PM	PM			
						K	K	K	K	K	K	K	K	K	K	K				K	K
						N	N	N	N	N	N	N	N	N	N	N				N	N
						S	S	S	S	S	S	S	S	S	S	S				S	S
2P + 48S + 2P																					



THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN R. GRZYBOWSKI	02FEB05	TE Connectivity	
DIMENSIONS: INCHES				CHK M. PERCHERKE	02FEB05		
TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVD M. PERCHERKE	02FEB05	NAME	
0 PLC ±.01				PRODUCT SPEC		RIGHT ANGLE HEADER W/GUIDES ASSEMBLY	
1 PLC ±.01				APPLICATION SPEC		MULTI-BEAM XL	
2 PLC ±.005				108-1973		SIZE	
3 PLC ±.005				114-13038		CAGE CODE	
4 PLC ±.002				WEIGHT		DRAWING NO	
ANGLES ±.002				CUSTOMER DRAWING		A100779	
FINISH				SCALE		SHEET 7 OF 24	
MATERIAL				REV		M2	

[illegible]

PART NUMBER	ROWS		POWER						SIGNAL						POWER																																																																																																																																				
			P1	P2	P3	P4	P5	P6	1	2	3	4	5	6	P7	P8	P9	P10	P11	P12																																																																																																																															
2-6450120-7	D C B A																																																																																																																																																		

4805 (3/11)

[illegible]

Technical drawing of a PCB layout for a 24 PLC and 132 PLC assembly. The drawing shows a rectangular PCB with a central array of 132 circular components (132 PLC) and two rows of 24 circular components (24 PLC) on the left. Dimensions are provided in inches, including overall length (4.180 MIN), width (.660 MIN), and various spacing dimensions. Callouts include 'PCB EDGE', '24 PLC', '132 PLC', and '2 PLC'. Surface finish requirements are specified for various areas, including a .098±.002 finish for the 24 PLC area and a .040±.003 finish for the 132 PLC area. A BCS component is located on the left edge. Power and ground connections are indicated as -V- and -U-.

4805 (3/11)

Top view drawing of a PCB assembly. The drawing includes the following dimensions and tolerances:

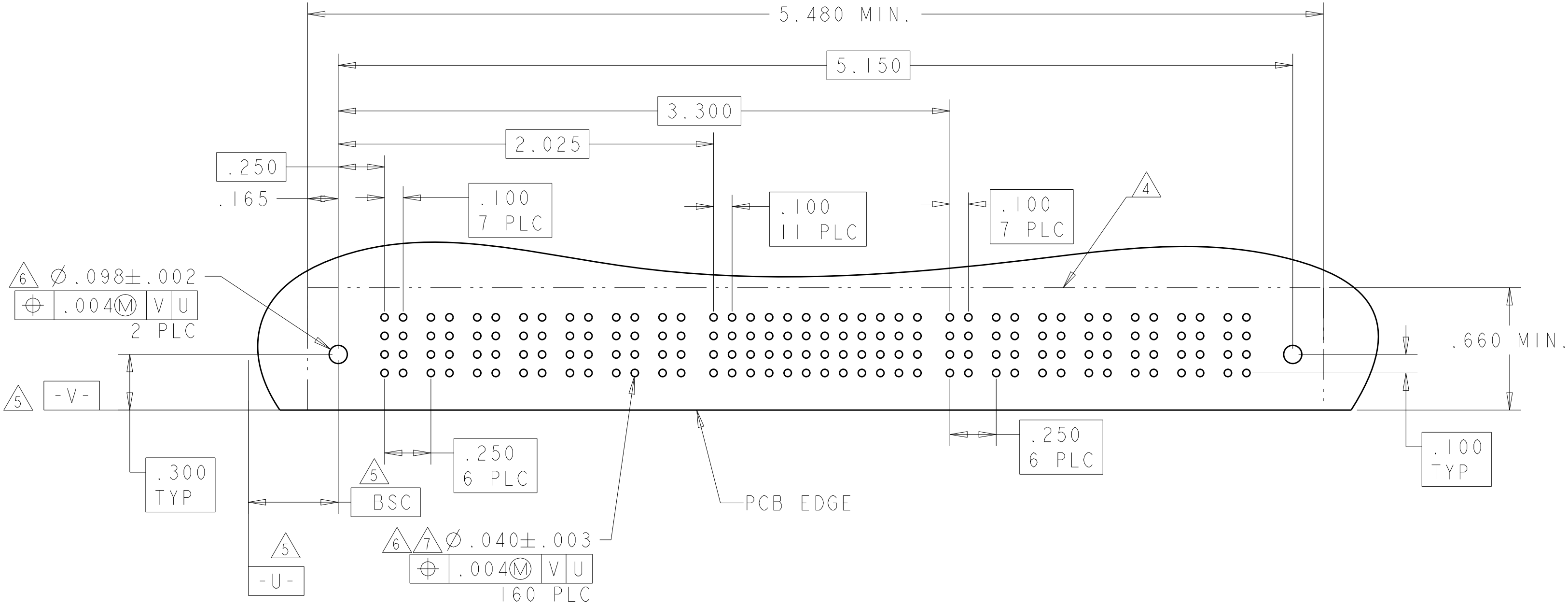
- Overall width: 4.480 MIN
- Overall height: .660 MIN
- Left side dimensions: .165, 2.050, 1.425, .275, .300 (3 PLC)
- Right side dimensions: .250 (7 PLC), .100 (TYP)
- Bottom dimensions: .300 (5), .100 (4 PLC), .100 (8 PLC), .100 (TYP)
- Internal dimensions: .100 (TYP), .250 (7 PLC), .300 (3 PLC)
- Feature 1 (Left): $\varnothing .040 \pm .003$, $\varnothing .004$ (120 PLC), V, U
- Feature 2 (Right): $\varnothing .098 \pm .002$, $\varnothing .004$ (2 PLC), V, U
- Feature 3 (Bottom): .100 (TYP), 8 PLC
- Feature 4 (Top): .250 (7 PLC), .100 (TYP)
- Feature 5 (Left): .300 (5), BSC
- Feature 6 (Right): .100 (TYP)
- Feature 7 (Bottom): .100 (4 PLC)
- Feature 8 (Top): .275, .300 (3 PLC)
- Feature 9 (Right): .250 (7 PLC), .100 (TYP)
- Feature 10 (Left): .165, 2.050, 1.425, .275, .300 (3 PLC)
- Feature 11 (Bottom): .300 (5), .100 (4 PLC), .100 (8 PLC), .100 (TYP)
- Feature 12 (Top): .250 (7 PLC), .100 (TYP)
- Feature 13 (Right): .250 (7 PLC), .100 (TYP)
- Feature 14 (Left): .165, 2.050, 1.425, .275, .300 (3 PLC)
- Feature 15 (Bottom): .300 (5), .100 (4 PLC), .100 (8 PLC), .100 (TYP)
- Feature 16 (Top): .250 (7 PLC), .100 (TYP)
- Feature 17 (Right): .250 (7 PLC), .100 (TYP)
- Feature 18 (Left): .165, 2.050, 1.425, .275, .300 (3 PLC)
- Feature 19 (Bottom): .300 (5), .100 (4 PLC), .100 (8 PLC), .100 (TYP)
- Feature 20 (Top): .250 (7 PLC), .100 (TYP)

Top view drawing of a PCB showing dimensions and features. The drawing includes a grid of 148 holes (12x12) and various dimensions. Key dimensions include: overall width 4.980 MIN, overall length 4.650, and a central section width of 3.050. Hole diameters are specified as $\phi .0098 \pm .002$ (2 PLC) and $\phi .004 \pm .003$ (148 PLC). The drawing also shows a BSC (Basic Size) dimension of .300 and a .660 MIN dimension. The PCB EDGE is indicated.

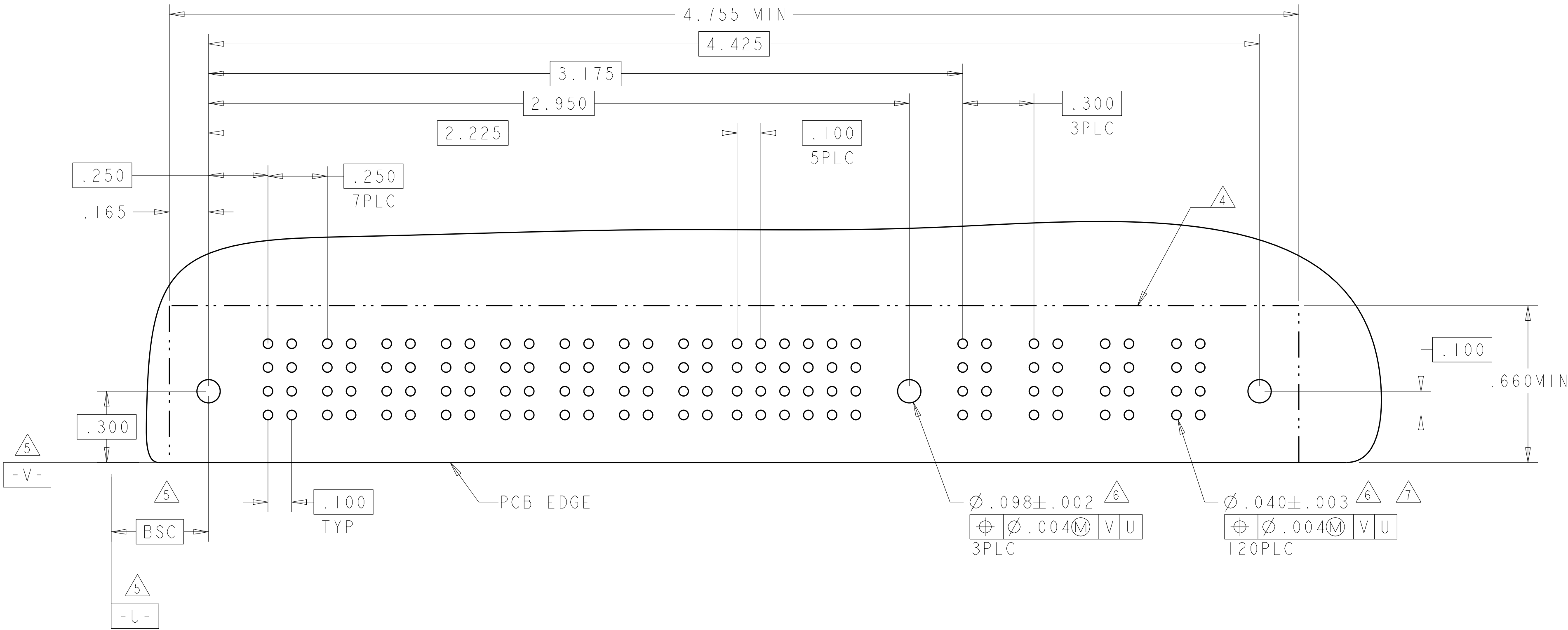
4805 (3/11)

LOC	DIST	REVISONS				
		P	LTR	DESCRIPTION	DATE	DWN
ES	00	-	-	SEE SHEET 1	-	-

PART NUMBER	ROWS		POWER							SIGNAL												POWER									
			P1	P2	P3	P4	P5	P6	P7	1	2	3	4	5	6	7	8	9	10	11	12	P8	P9	P10	P11	P12	P13	P14			
3-6450120-4	D C B A									J	J	J	J	J	J	J	J	J	J	J	J										
										K	K	K	K	K	K	K	K	K	K	K	K								K	K	
										N	N	N	N	N	N	N	N	N	N	N	N								N	N	N
										S	S	S	S	S	S	S	S	S	S	S	S								S	S	S
7P + 48S + 7P																															



PART NUMBER	ROWS		POWER								SIGNAL							POWER				
			P1	P2	P3	P4	P5	P6	P7	P8	1	2	3	4	5	6		P9	P10	P11	P12	
4-6450120-2	D C B A									J	J	J	J	J	J							
										K	K	K	K	K	K							
										N	N	N	N	N	N							
										S	S	S	S	S	S							
8P + 24S + 1M + 4ACP																						



THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
R.GRZYBOWSKI
CHK
M.PERCHERKE
APVD
M.PERCHERKE

02FEB05
02FEB05
02FEB05

DIMENSIONS:
INCHES

0 PLC ±
1 PLC ±.01
2 PLC ±.01
3 PLC ±.005
4 PLC ±.0020
ANGLES #2°
FINISH

MATERIAL
-

TOLERANCES UNLESS OTHERWISE SPECIFIED:
-

WEIGHT
-

CUSTOMER DRAWING

TE Connectivity

NAME
RIGHT ANGLE HEADER W/GUIDES ASSEMBLY
MULTI-BEAM XL

SIZE
A1

CAGE CODE
100779

DRAWING NO
C=6450120

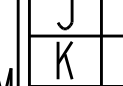
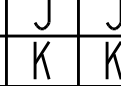
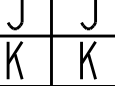
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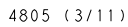
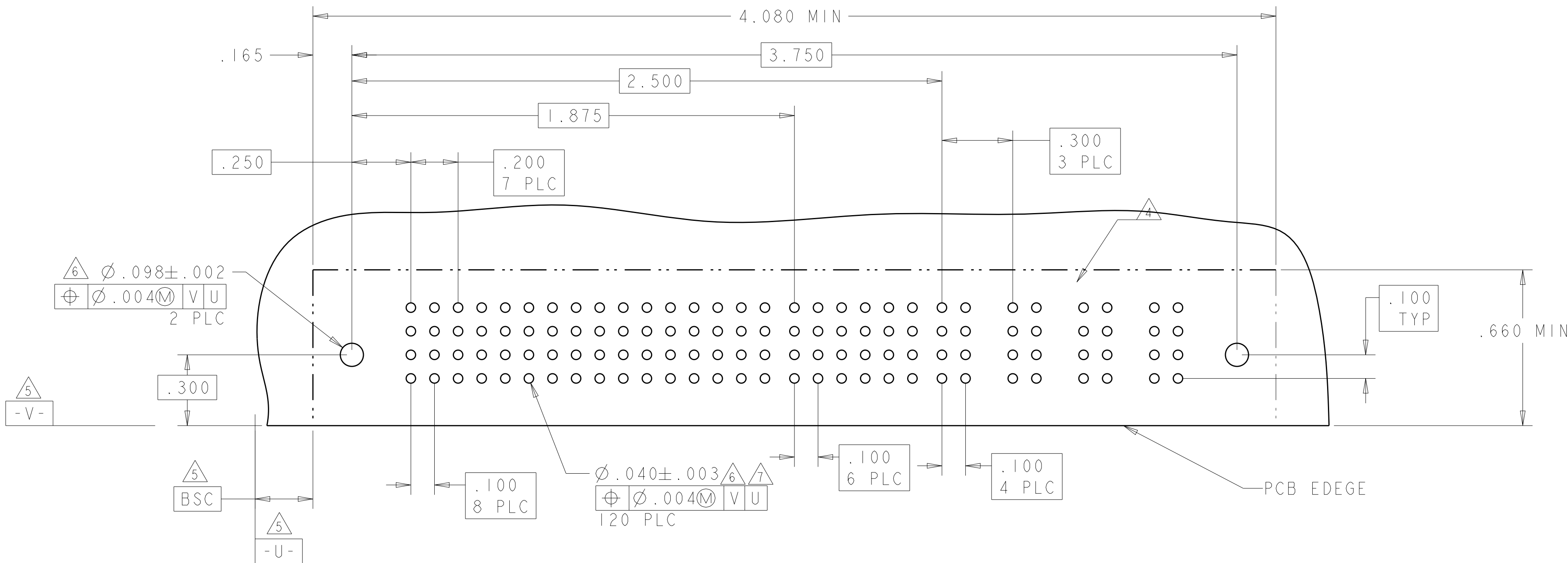
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4:1

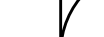
SHEET
11

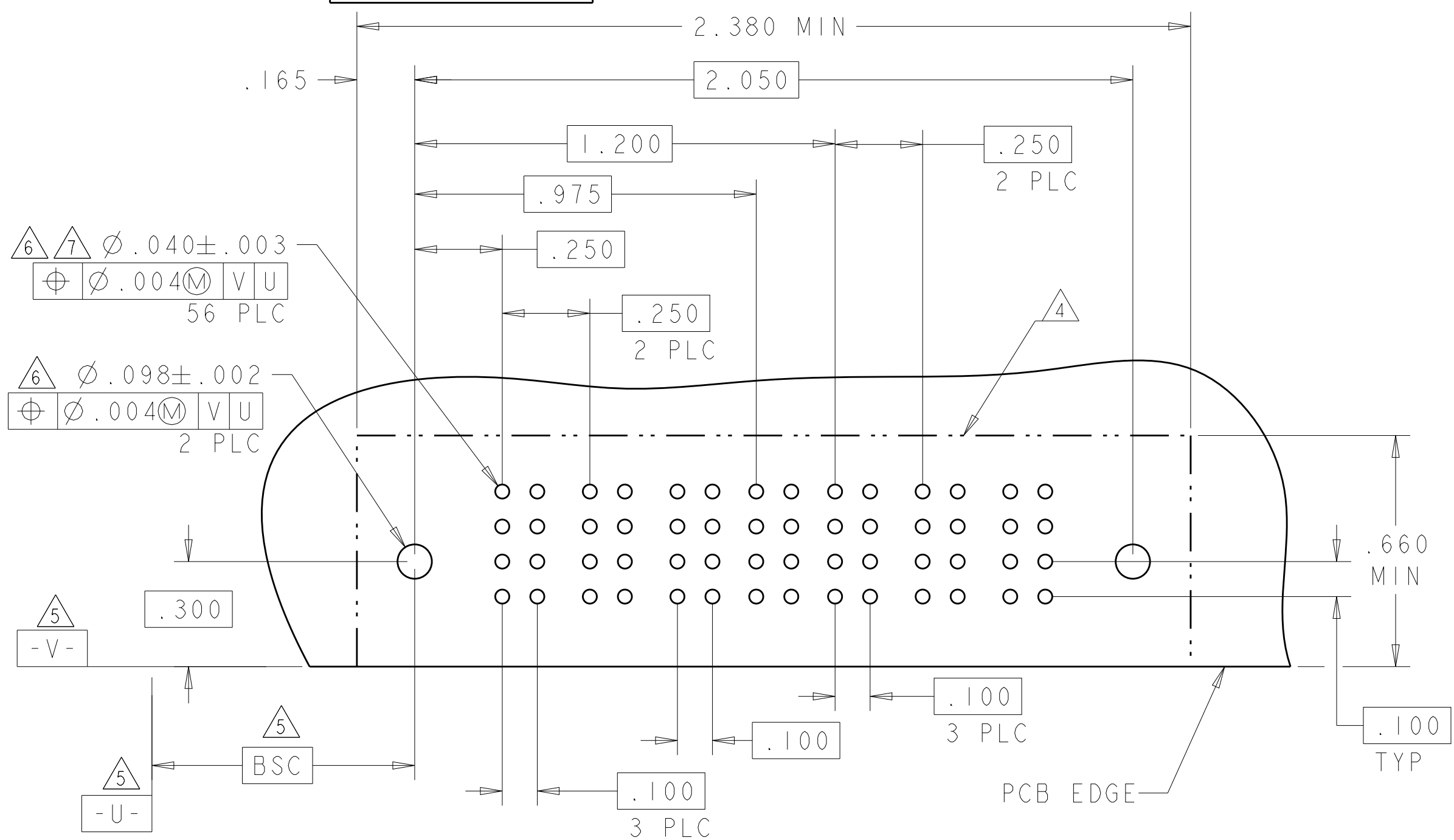
OF
24

REV
M2

PART NUMBER	ROWS		POWER								SIGNAL						POWER				
			P1	P2	P3	P4	P5	P6	P7	P8	1	2	3	4	5	6	P9	P10	P11	P12	
4-6450120-4	D C B A									J	J	J	J	J	J						
										K	K	K	K	K	K						
										N	N	N	N	N	N						
										S	S	S	S	S	S						
8P + 24S + 4ACP																					



PART NUMBER	ROWS		POWER			SIGNAL		POWER			
			P1	P2	P3	1	2	P4	P5	P6	
4-6450120-6	D					J	J				
	C					K	K				
	B					N	N				
	A					S	S				
3P + 8S + 3P											



2.280 MIN.

1.350

.725

.250

.100
4 PLC

.100
TYP.

Ø .040 ± .003
56 PLC.

.660
MIN.

.300

.165

BSC

.100
5 PLC.

.250

.250

Ø .098 ± .002
2 PLC.

PCB EDGE

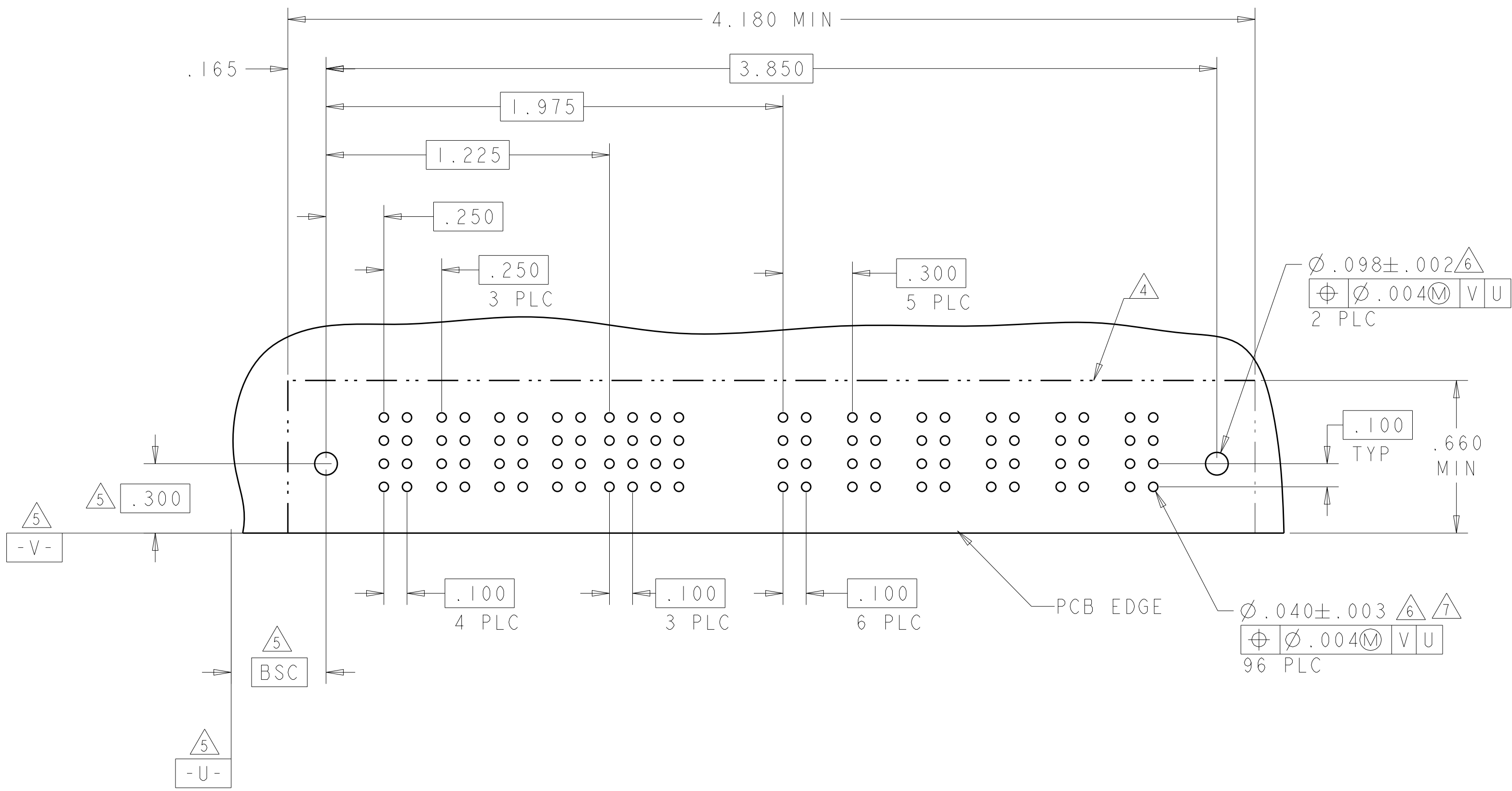
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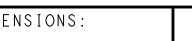
-V-

-U-

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GRZYBOWSKI 02FEB05 CHG M. PERCHERKE 02FEB05 APP M. PERCHERKE 02FEB05		 TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL	
		0 PLC ±. 1 PLC ±. 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±0°		PRODUCT SPEC 108-1973 APPLICATION SPEC 114-13038	
MATERIAL -		FINISH -		SIZE CAGE CODE DRAWING NO RESTRICTED TO A100779C6450120 -	
CUSTOMER DRAWING		WEIGHT -		SCALE 4:1 SHEET 13 OF 24 REV M	

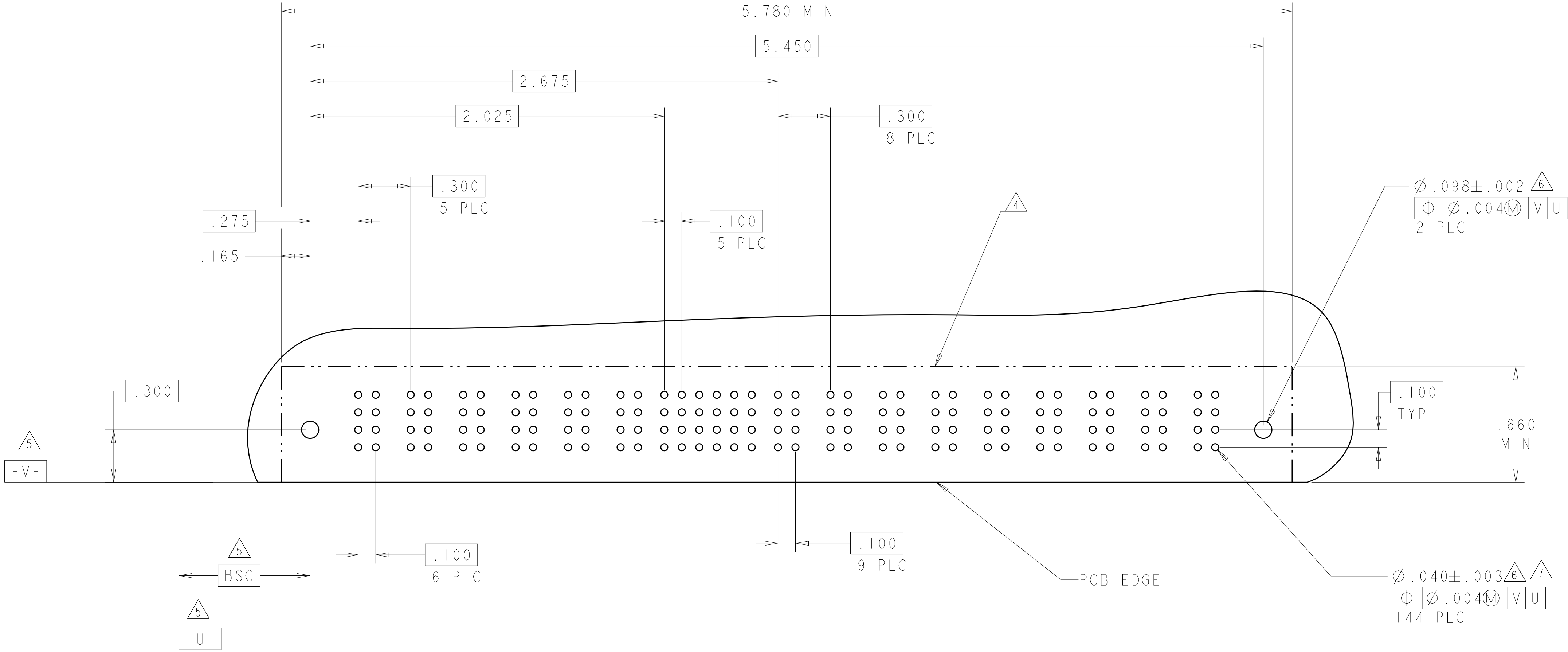
PART NUMBER	ROWS		POWER				SIGNAL				POWER							
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5-6450120-0	D		PM	PM	PM	PM	J	J	J	J		PM	PM	PM	PM	PM	PM	
	K						K	K	K									
	N						N	N	N									
	S						S	S	S									
4P + 16S + 7ACP		HD																HD



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. GRZYBOWSKI 02FE805	 TE Connectivity	
DIMENSIONS:		CHK M. PERCHERRE 02FE805		
INCHES		APVD M. PERCHERRE 02FE805	NAME	
		RIGHT ANGLE HEADER W/GUIDE MULTI-BEAM XL		
		PRODUCT SPEC		
		108-1973		
		APPLICATION SPEC		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		SIZE CAGE CODE DRAWING NO RESTRICTED TO		
0 PLC ±. 1 PLC ±. 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±°		114-13038		
FINISH		A100779G6450120		
MATERIAL		CUSTOMER DRAWING		
		SCALE 4:1 SHEET 14 OF 24 REV. M2		

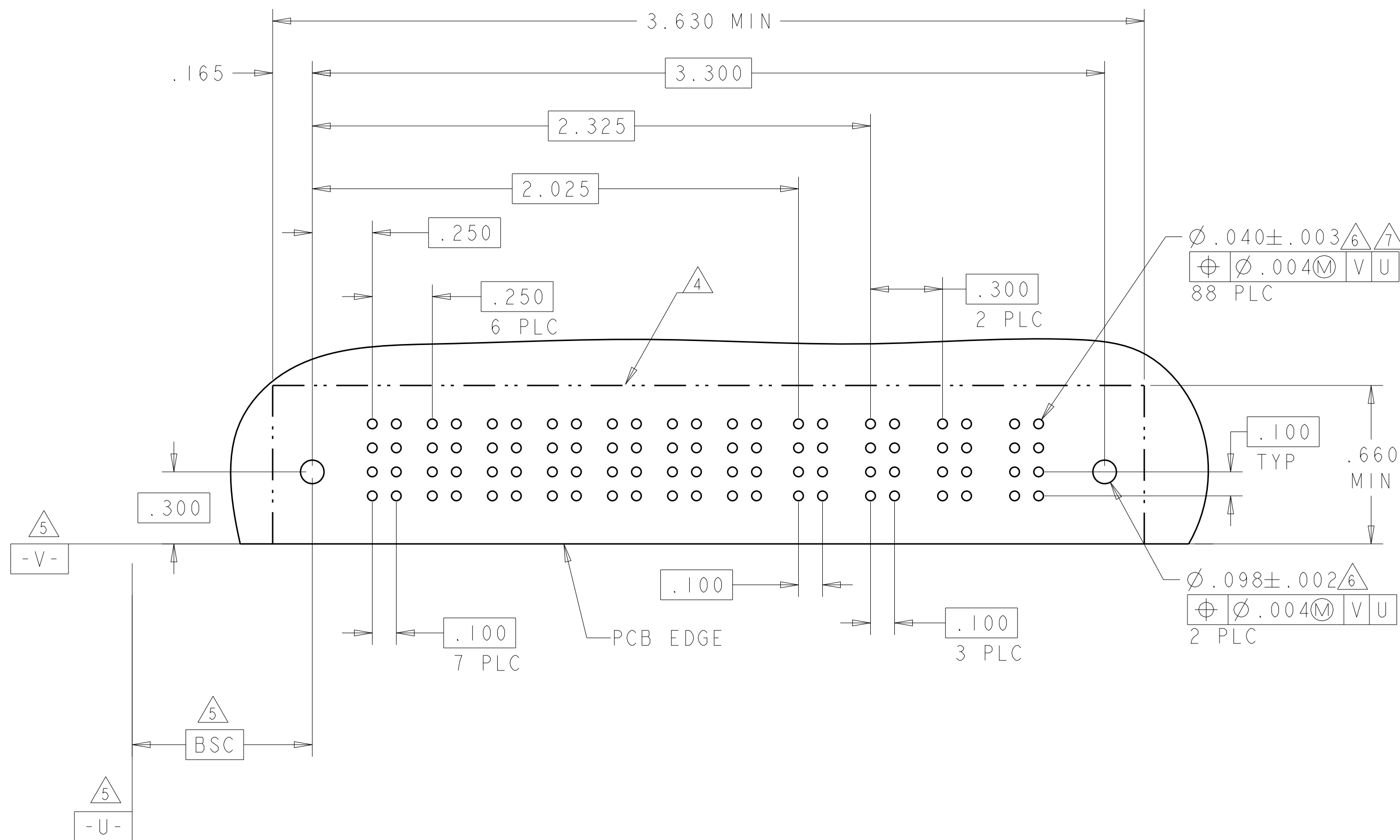
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ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		-		SEE SHEET 1	-	-	-	

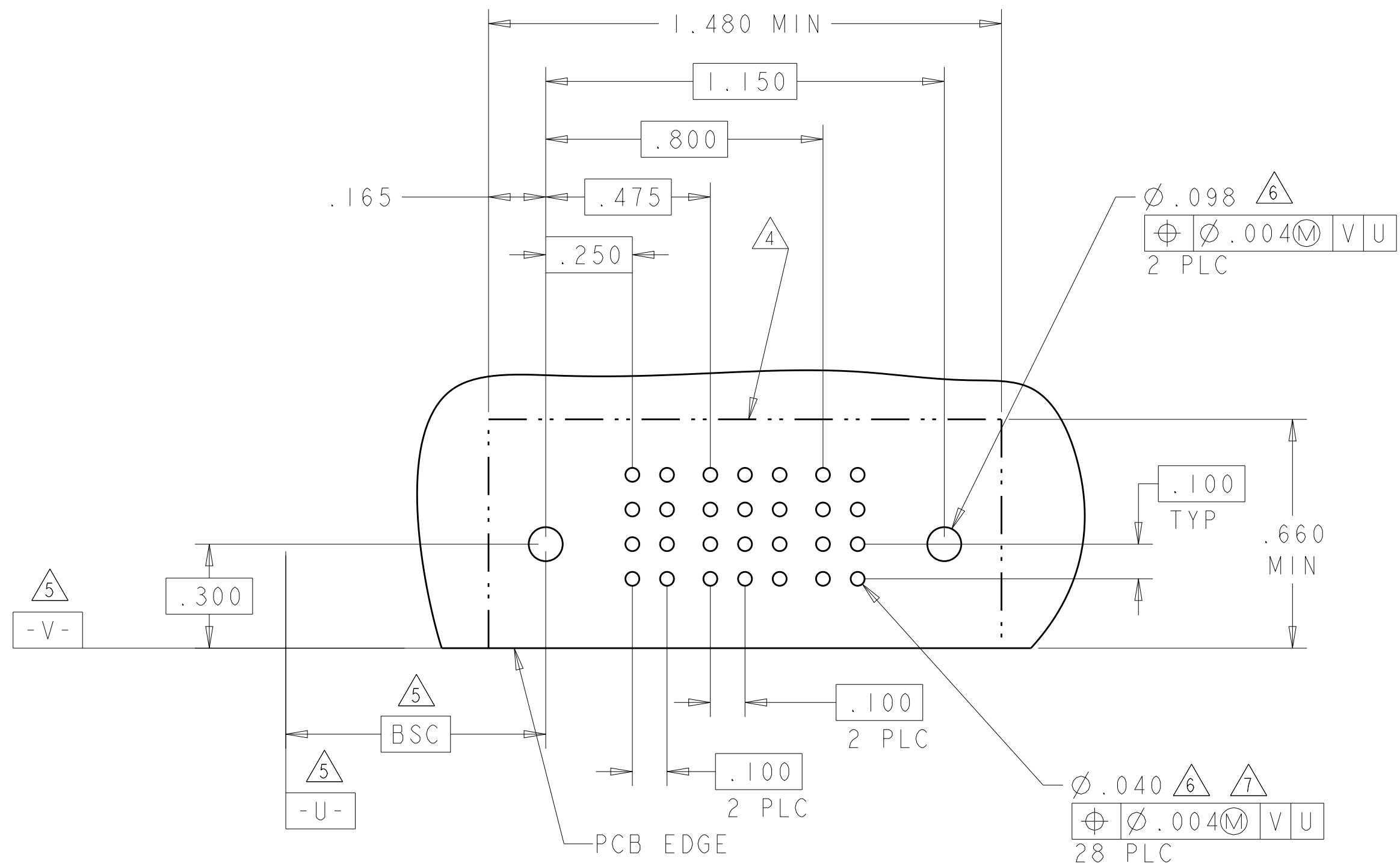
PART NUMBER	ROWS		POWER						SIGNAL						POWER																
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5-6450120-2	D C B A	HD	PM PM PM PM	J	J		J	E		PM PM PM PM PM PM	K	K		K	K		PM PM PM PM PM PM	N	N		N	N		PM PM PM PM PM PM	S	S		S	H		PM PM PM PM PM PM
6P + 24S + 9P																															



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	R. GRZYBOWSKI	02FEB05	 TE Connectivity			
DIMENSIONS:		CHK	M. PERCHERKE	02FEB05				
INCHES		APVD	M. PERCHERKE	02FEB05	NAME RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL - - -			
		PRODUCT SPEC						
		108-1973						
		APPLICATION SPEC						
		114-13038						
MATERIAL		WEIGHT		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO
-		-		A100779C=6450120		-		-
		CUSTOMER DRAWING		SCALE		SHEET		REV
				4:1		16		M2
						OF		
						24		

PART NUMBER	ROWS		POWER							SIGNAL		POWER			
			P1	P2	P3	P4	P5	P6	P7	I	2	P8	P9	P10	
5-6450120-5	D		PM	PM	PM	PM	PM	PM	PM	J	J	PM	PM	PM	
	K									K					
	N									N					
	A	HD													
7P + 8S + 3ACP															

4805 (3/11)

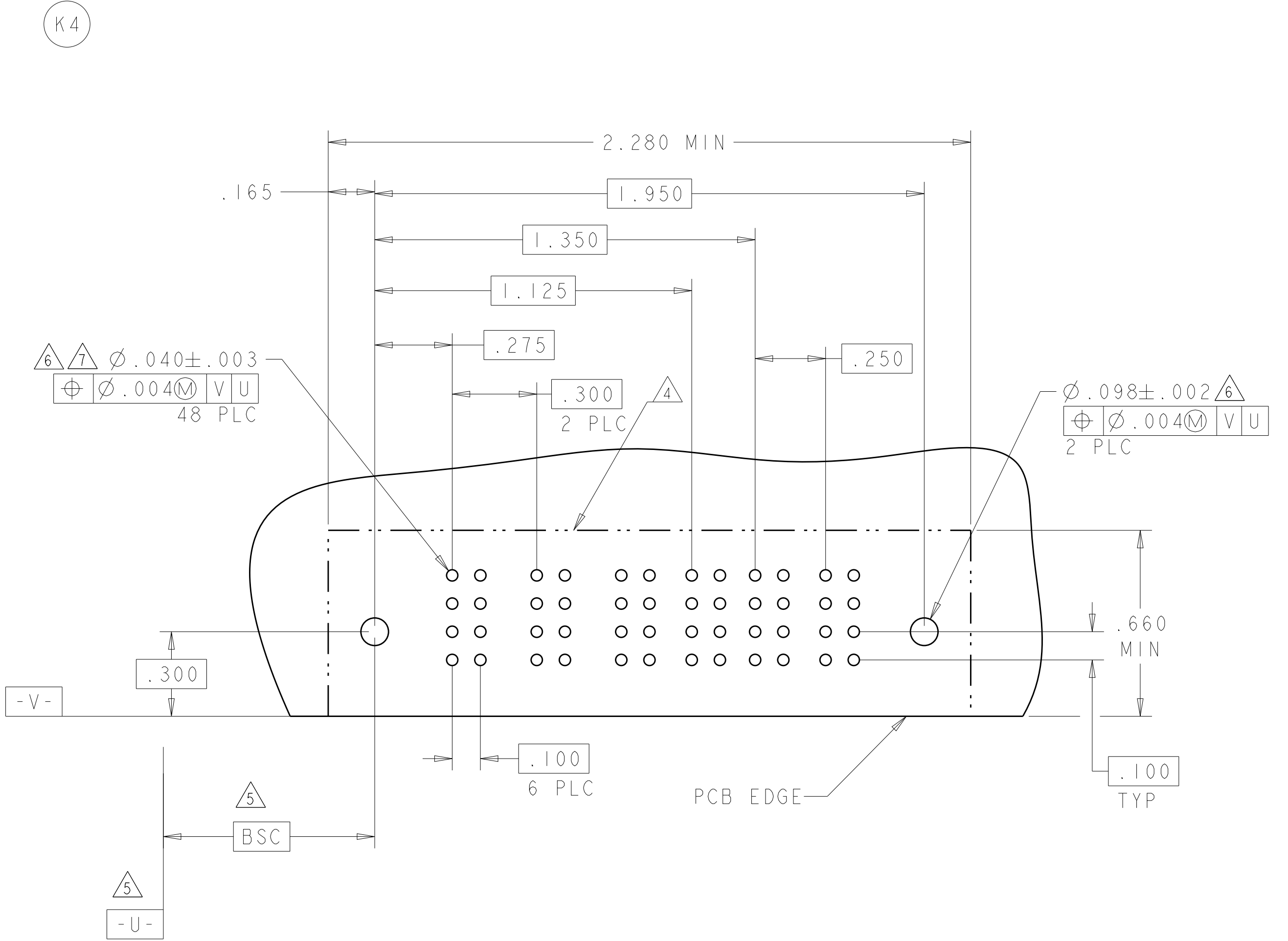
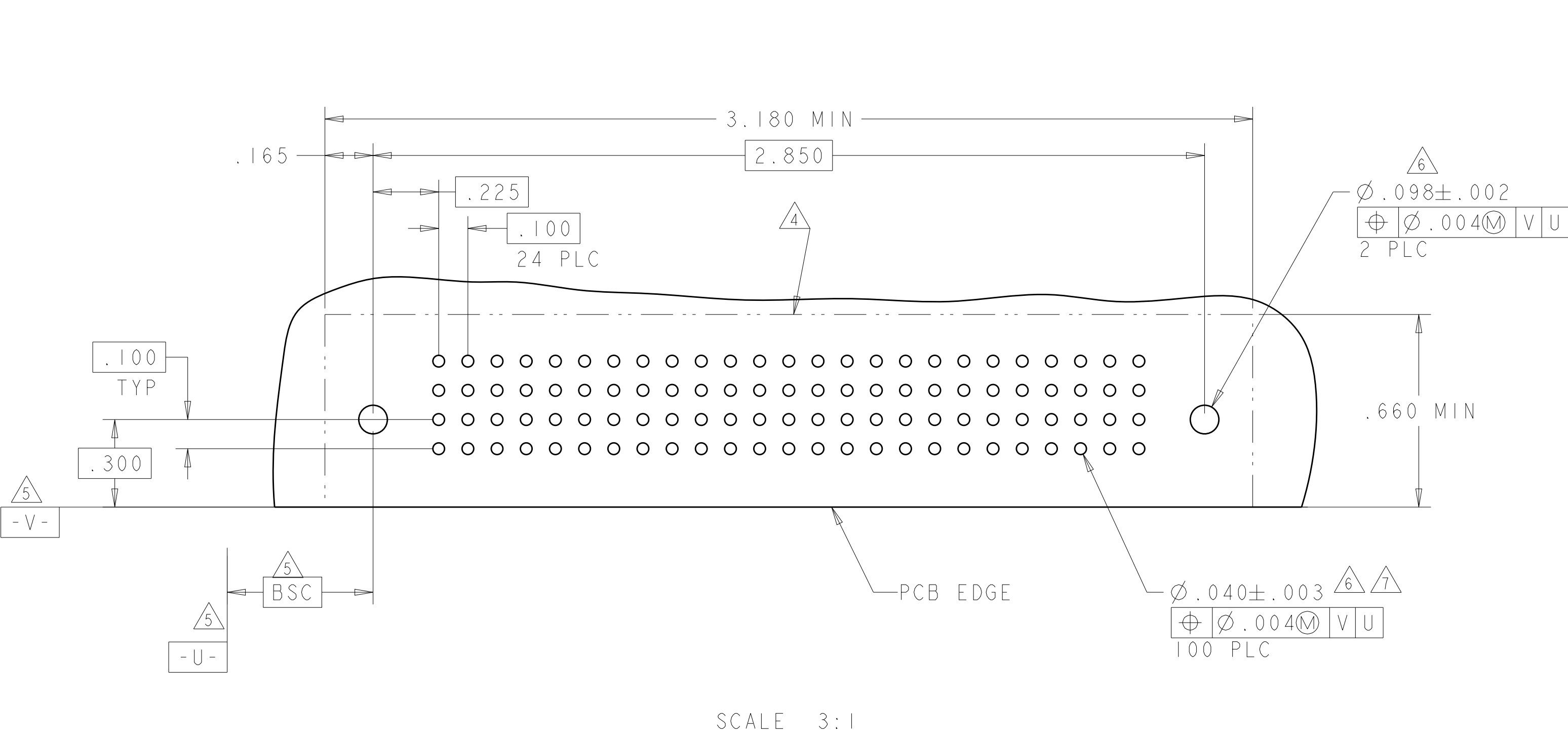
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THIS DRAWING IS A CONTROLLED DOCUMENT...		DWN G. GRZYBOWSKI 02FEB05		 TE Connectivity	
		CHN M. PERCHERKE 02FEB05			
DIMENSIONS: INCHES		TOLERANCES: UNLESS OTHERWISE SPECIFIED:		NAME RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL -	
		0 PLC ±.1 1 PLC ±.1 2 PLC ±.01 3 PLC ±.005 4 PLC ±.002 ANGLES ±2°		PRODUCT SPEC 108-1973 APPLICATION SPEC 114-13038	
		FINISH		SIZE CASE CODE DRAWING NO	
		-		A1 00779 C=6450120	
		-		-	
MATERIAL		WEIGHT		RESTRICTED TO	
-		-		-	
		CUSTOMER DRAWING		SCALE 4:1 SHEET 18 OF 24 REV M2	

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET I	-	-	-

PART NUMBER	ROWS		SIGNAL																										
			1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25		
5-6450120-8	D C B A		J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J		
			K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K		
			N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N		N
			S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S		
100S																													

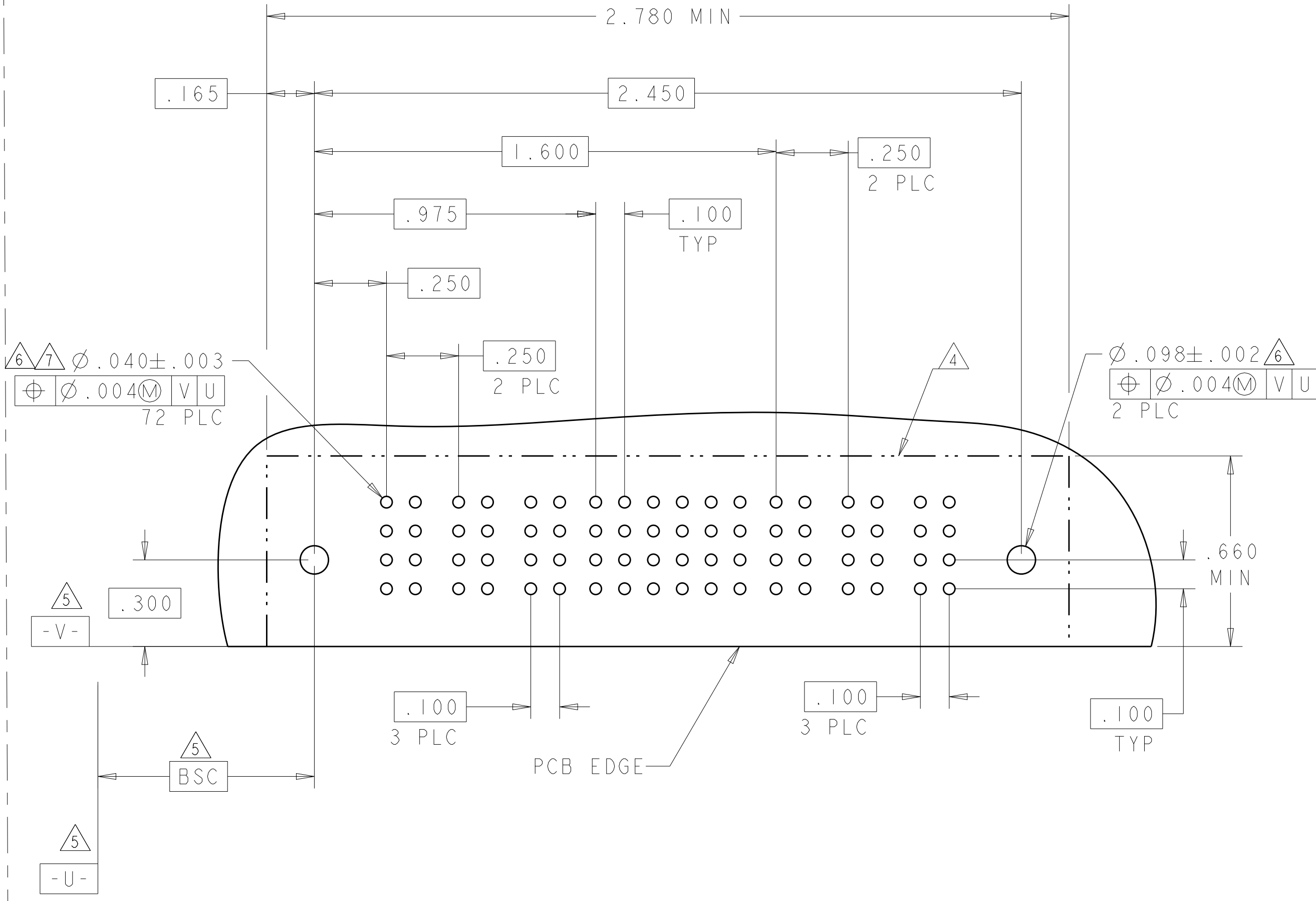
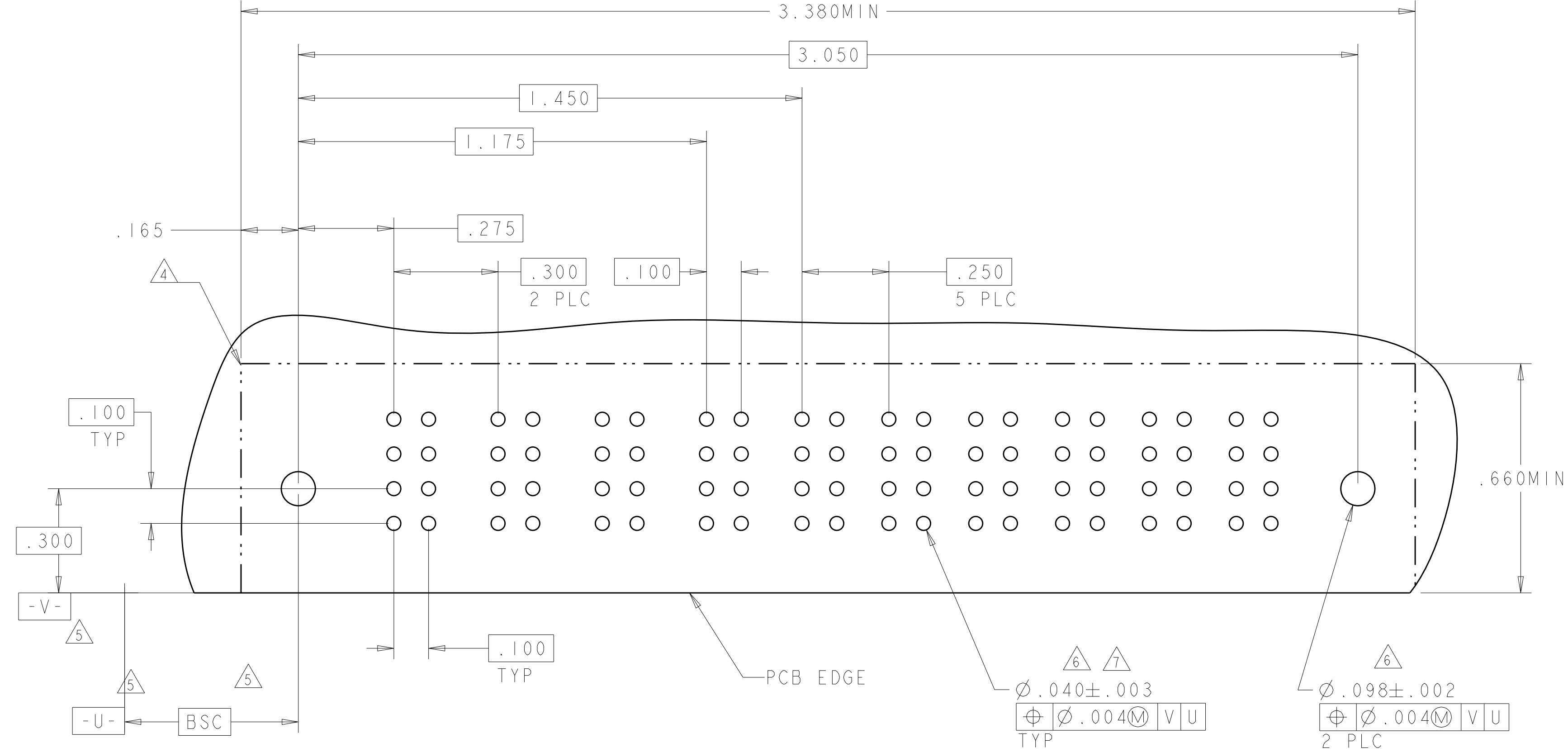
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5-6450120-9	D C B A									
										
										
										
3ACP + 8S + 2P										



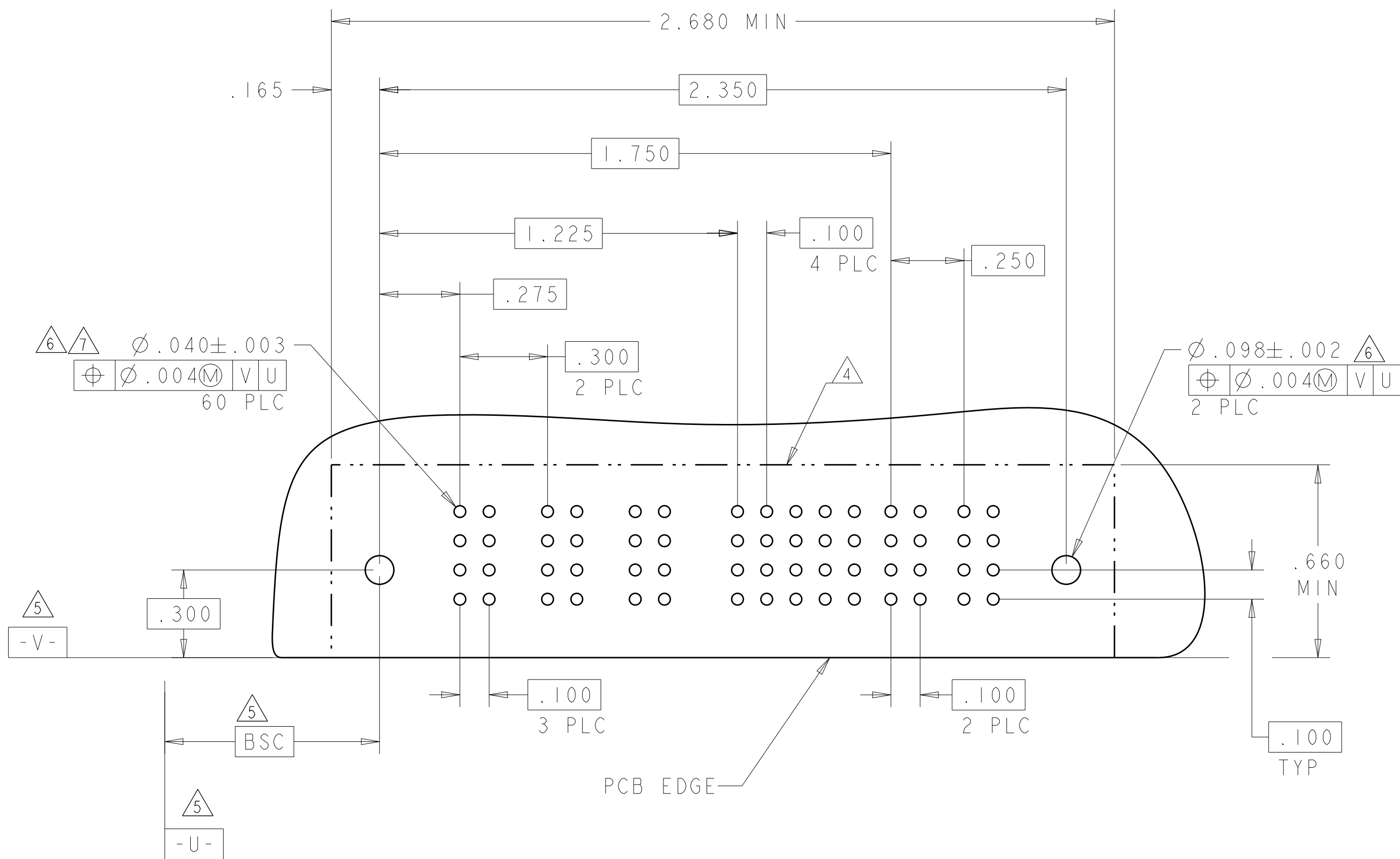
LOC	DIST	REVISIONS				
ES	00	P	LTR	DESCRIPTION	DATE	DWN
		-		SEE SHEET 1	-	-

PART NUMBER	ROWS		POWER			SIGNAL		POWER							
			P1	P2	P3	1	2	P4	P5	P6	P7	P8	P9		
6-6450120-0	D C B A		PM	PM	PM	J	J	PM	PM	PM	PM	PM	PM		
						K	K								
						N	N								
						H	S								
3ACP + 8S + 6P		HD													HD

PART NUMBER	ROWS		POWER			SIGNAL						POWER			
			P1	P2	P3	1	2	3	4	5	6	P4	P5	P6	
6-6450120-1	D C B A		PM	PM	PM	J	J	J	J	J	J	PM	PM	PM	
						K	K	F	F	K	K				
						N	N	G	G	N	N				
						S	S	S	S	S	S				
3P + 24S + 3P		HD													HD



PART NUMBER	ROWS		POWER			SIGNAL						POWER			
			P1	P2	P3	1	2	3	4	5	6	P4	P5		
6-6450120-5	D C B A	 HD1	 PM	 PM	 PM		 J	 J	 J	 J	 J	 PM	 PM	 HD	
3ACP + 24S + 2P			         												

4805 (3/11)

LOC		DIST		REVISONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
-	-	SEE SHEET 1		-	-	-	

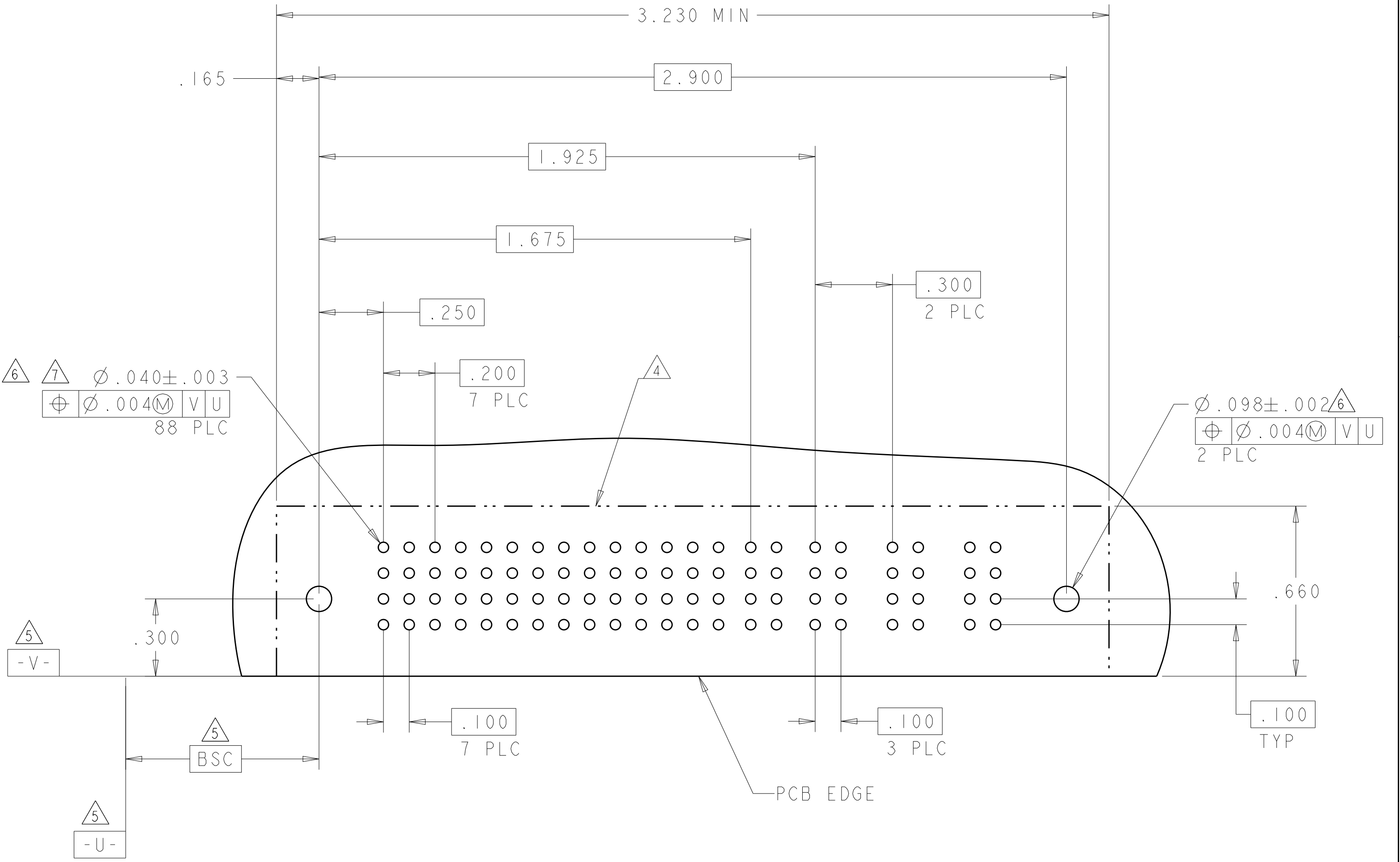
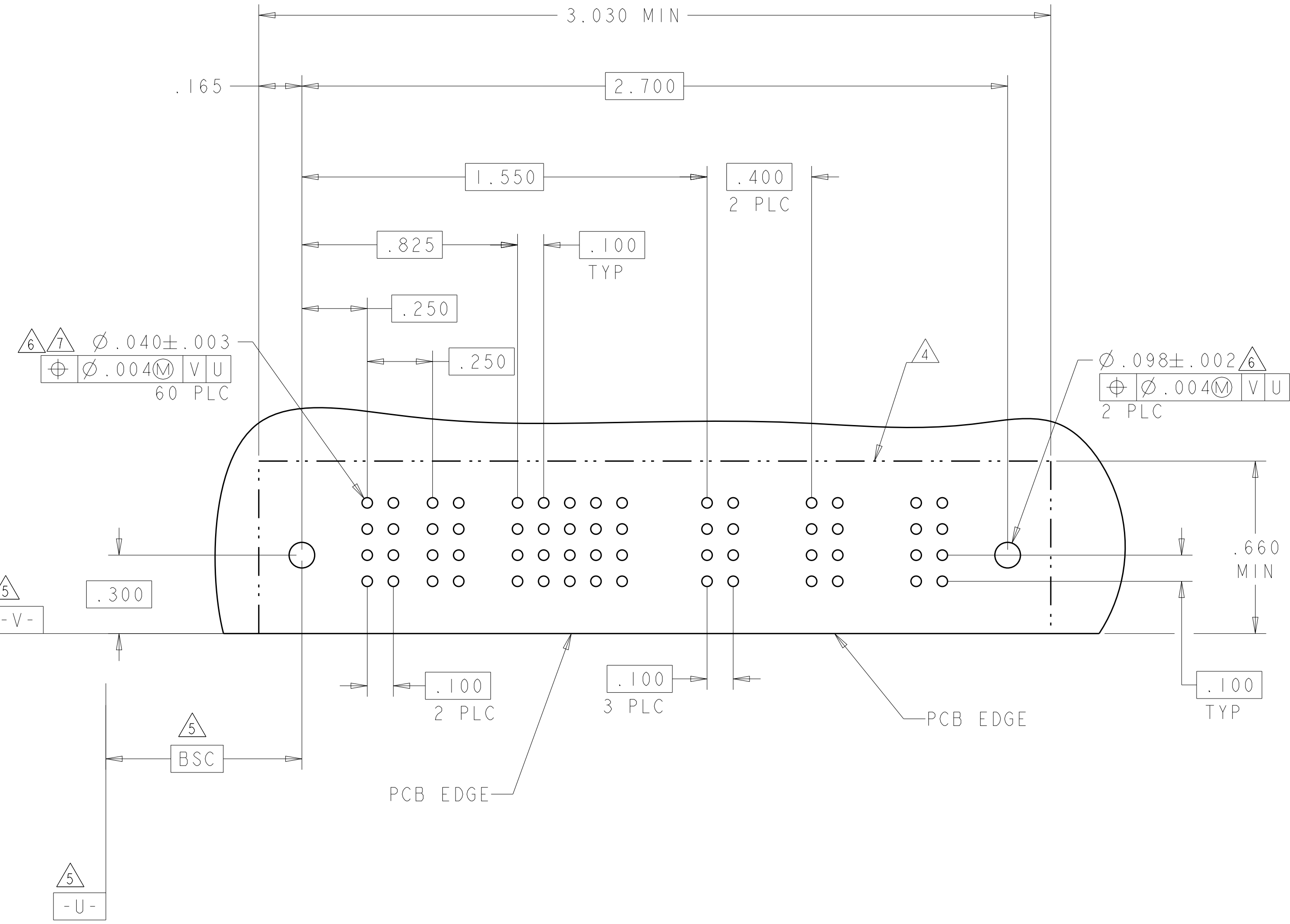
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6-6450120-6	D		PM	PM		J	J	J	J	J		PM		PM		PM	
					K	K	K	K	K								
					N	N	N	N	N								
					S	S	S	S	S								
2P + 24S + 6P																	

NO CONTACTS LOADED

NO CONTACTS LOADED

PART NUMBER	ROWS		POWER							SIGNAL		POWER			
			P1	P2	P3	P4	P5	P6	P7	1	2	P8	P9	P10	
6-6450120-7	D C B A		PM	PM	PM	PM	PM	PM	PM	E	E	PM	PM	PM	
										F	F				
										G	G				
										H	H				
7HDP + 8S + 3ACP															

L5

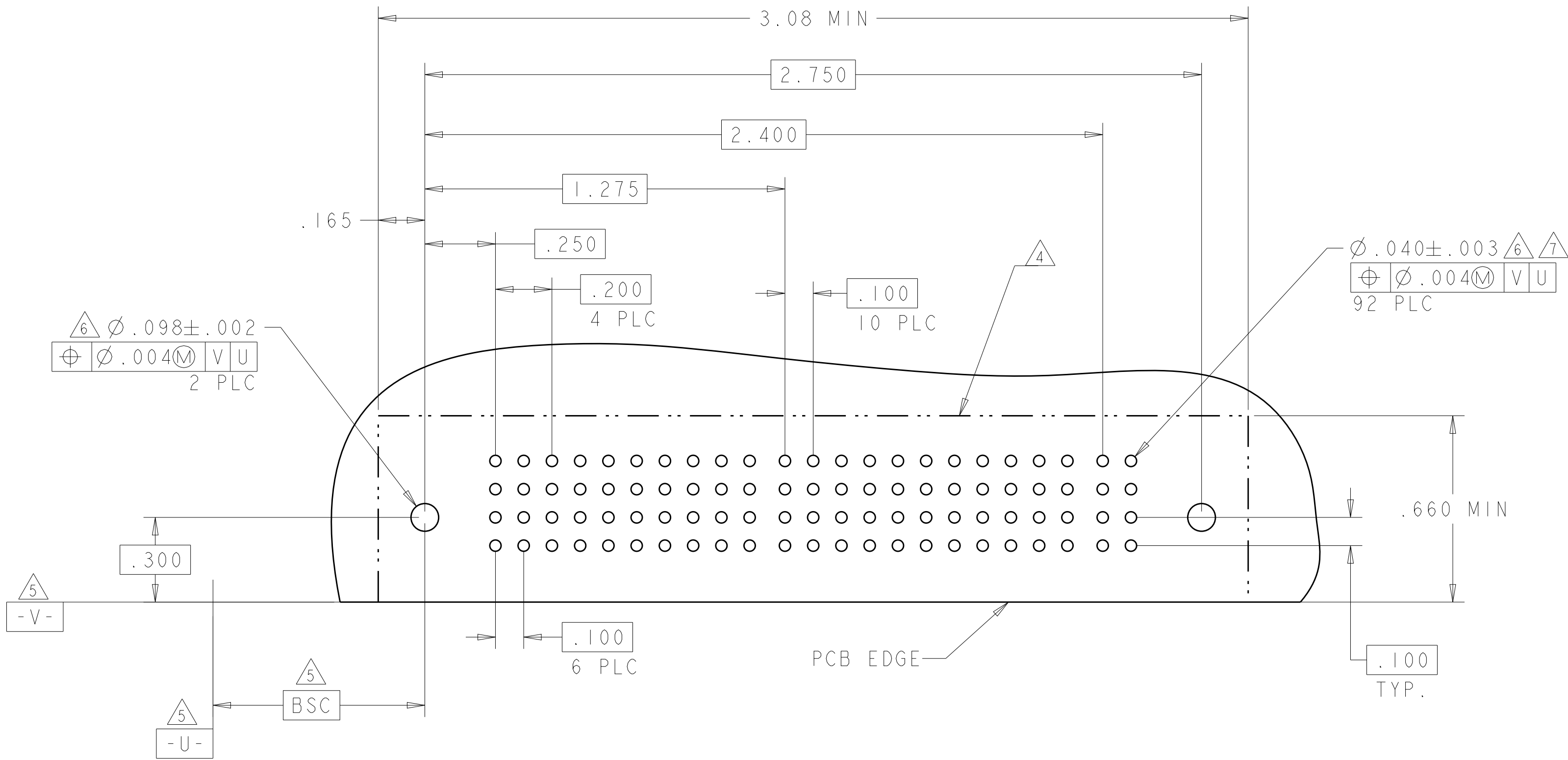
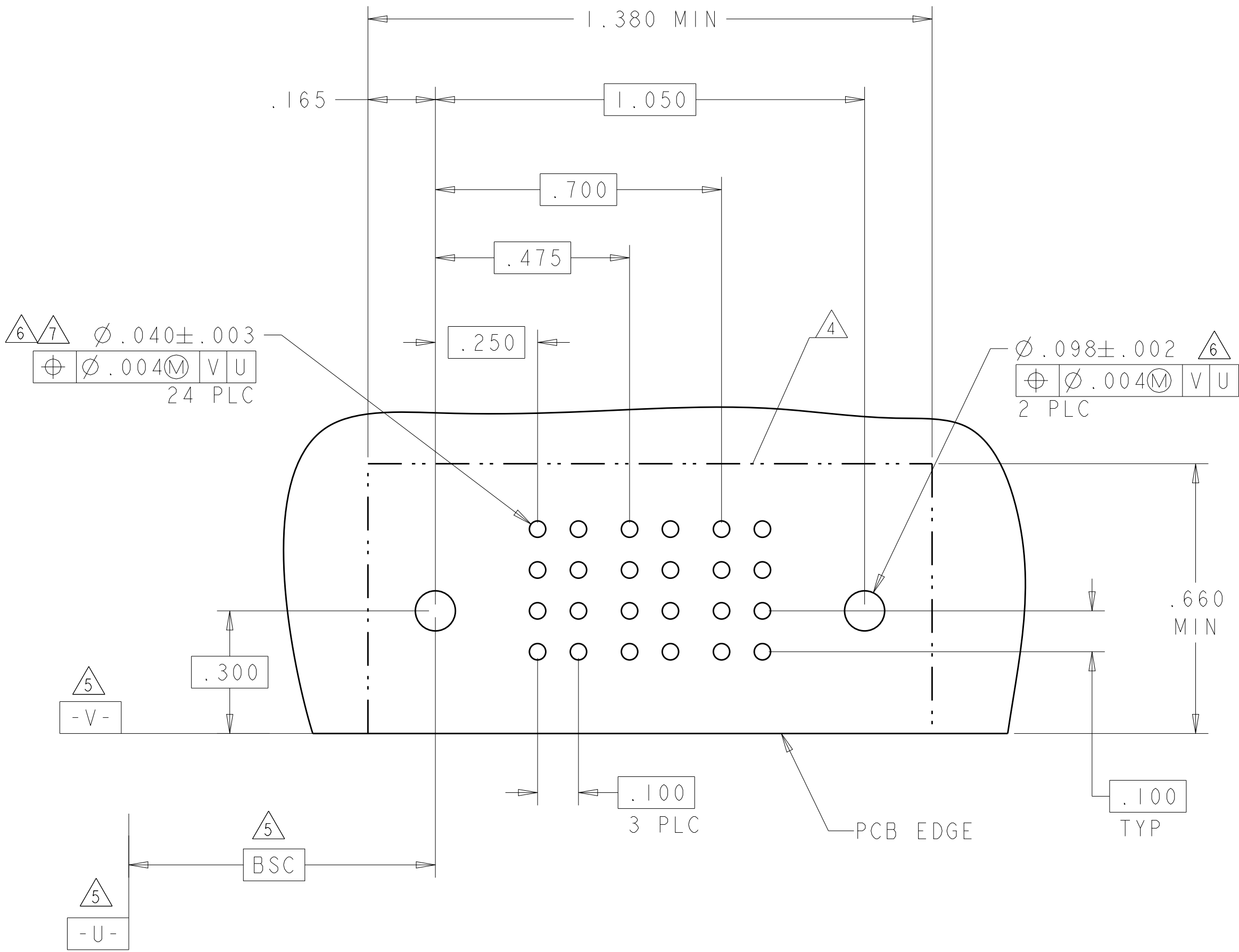


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.GRZYBOWSKI 02FEB05	TE Connectivity	
		CHK M.PERCHEKKE 02FEB05		
DIMENSIONS:		APVD M.PERCHEKKE 02FEB05	NAME	
INCHES		PRODUCT SPEC	RIGHT ANGLE HEADER W/GUIDES ASSEMBLY	
		108-1973	MULTI-BEAM XL	
		APPLICATION SPEC		
		114-13038		
		WEIGHT		
		CUSTOMER DRAWING		
		SCALE 4:1	SHEET 22 OF 24	
		REV M2		

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

PART NUMBER	ROWS		POWER	SIGNAL		POWER	
			P1	1	2	P2	
6-6450120-8	D C B A		PM	J	J	PM	
				K	K		
				N	N		
				S	S		
IP + 8S + IP		HD					HD

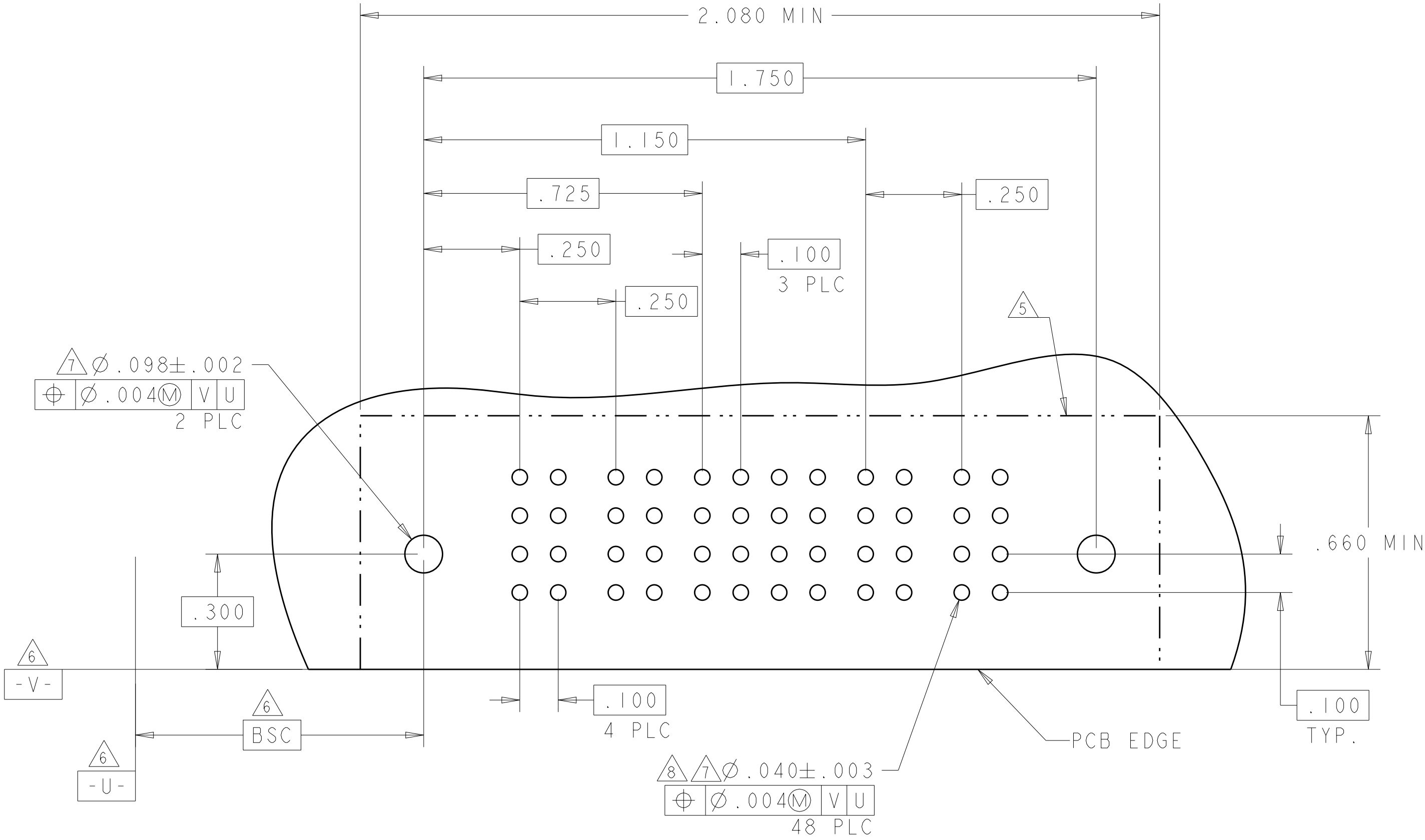
PART NUMBER	ROWS		POWER					SIGNAL											POWER	
			P1	P2	P3	P4	P5	1	2	3	4	5	6	7	8	9	10	11	P6	
7-6450120-0	D C B A		PM	PM	PM		PM	J		J		J		J		E		E	PM	
								G	N		N		N		K	F		F		
								H	H	H	H	H	H	S	S	H		H		
5P + 44S + 1P		HD																		HD

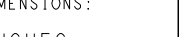


LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
ES	00	-	-	SEE SHEET 1	-	-

M2

PART NUMBER	ROWS		POWER		SIGNAL				POWER			
			P1	P2	1	2	3	4	P3	P4		
7-6450120-1	D			PM	PM	E	E	E	E	PM	PM	
	F					F	F	F				
	N					N	N	N				
	H					H	H	H				
2P + 16S + 2P												



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.GRZYBOWSKI	02FEB05	 TE Connectivity		
DIMENSIONS: INCHES		CHK M.PERCHEKKE	02FEB05			
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES #2° FINISH	APVD M.PERCHEKKE	02FEB05	NAME RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL		
		PRODUCT SPEC 108-1973		SIZE A100779		
		APPLICATION SPEC 114-13038		CAGE CODE C=6450120		
		WEIGHT -		RESTRICTED TO -		
MATERIAL -		CUSTOMER DRAWING		SCALE 4:1		
				SHEET 24		
				OF 24		
				REV M2		

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