SYSMAC CJ-series CJ2H (Built-in EtherNet/IP) CPU Units CJ2H-CPU6 – EIP

Flagship PLCs with Built-in Multifunctional Ethernet Port

• Small, Fast, Flexible:

The CJ2 CPU Units inherit and improve CJ1 features while also adding EtherNet/IP as a standard feature for high-speed, high-capacity Ethernet-based networking.



CJ2H-CPU6□-EIP

Features

- High-speed, high-capacity EtherNet/IP is built into every model.
- The CIP communications protocol is supported for direct access to multivendor devices.
- Tag memory provided for easy access from host PCs and PTs.
- Even more program memory and data memory.
- Superior high-speed control performance: LOAD instructions execute in 16 ns, SINE instructions in 0.59 μs.
- The more advanced motion control by the lower cost: Synchronous Unit Operation
- Increased I/O throughput speed by Immediate refreshing instructions with direct processing.

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Ordering Information

International Standards

- The standards are abbreviated as follows: U: UL, U1: UL (Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus,
- UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, and CE: EC Directives.
- Contact your OMRON representative for further details and applicable conditions for these standards.

CJ2H (Built-in EtherNet/IP) CPU Units

		Specifications						
Product name	I/O capacity/Mountable Units (Expansion Racks)	Program capacity			5 V 24 V		Model	Standards
	2,560 points / 40 Units (3 Expansion Racks max.)	400K steps	832K words DM: 32K words EM: 32K words × 25 banks	0.016 μs	0.82 *	_	CJ2H-CPU68-EIP	UC1, N, L, CE
CJ2H (Built-in EtherNet/IP) CPU Units		250K steps	512K words DM: 32K words EM: 32K words × 15 banks				CJ2H-CPU67-EIP	
		150K steps	352K words DM: 32K words EM: 32K words × 10 banks				CJ2H-CPU66-EIP	
		100K steps	160K words DM: 32K words EM: 32K words × 4 banks				CJ2H-CPU65-EIP	
		50K steps	160K words DM: 32K words EM: 32K words × 4 banks				CJ2H-CPU64-EIP	

* Add 0.15 A per Adapter when using NT-AL001 RS-232C/RS-422A Adapters. Add 0.04 A per Adapter when using CJ1W-CIF11 RS-422A Adapters.

Accessories

The following accessories come with CPU Unit:

Item	Specification						
Battery	CJ1W-BAT01						
End Cover	CJ1W-TER01 (necessary to be mounted at the right end of CPU Rack)						
End Plate	PFP-M (2 pcs)						
Serial Port (RS-232C) Connector	Connector set for serial port connection (D-SUB 9-pin male connector)						

General Specifications

	lite and	CJ2H-					
	Item	CPU64-EIP	CPU65-EIP	CPU66-EIP	CPU67-EIP	CPU68-EIP	
Enclosure		Mounted in a pan	el				
Grounding		Less than 100 Ω					
CPU Rack Dimensio	ns	90 mm × 65 mm >	\times 80 mm (H \times D \times V	V)			
Weight *		280 g or less					
Current Consumptio	on	5 VDC, 0.82 A					
	Ambient Operating Temperature	0 to 55°C					
	Ambient Operating Humidity	10% to 90% (with	no condensation)				
	Atmosphere	Must be free from	corrosive gases.				
	Ambient Storage Temperature	-20 to 70°C (excluding battery)					
	Altitude	2,000 m or less					
	Pollution Degree	2 or less: Conforms to JIS B3502 and IEC 61131-2.					
Use Environment	Noise Immunity	2 kV on power supply line (Conforms to IEC 61000-4-4.)					
	Overvoltage Category	Category II: Conforms to JIS B3502 and IEC 61131-2.					
	EMC Immunity Level	Zone B					
	Vibration Resistance	Conforms to IEC60068-2-6. 5 to 8.4 Hz with 3.5-mm amplitude, 8.4 to 150 Hz Acceleration of 9.8 m/s ² for 100 min in X, Y, and Z directions (10 sweeps of 10 min each = 100 min total)					
	Shock Resistance	Conforms to IEC60068-2-27. 147 m/s ² , 3 times in X, Y, and Z directions (100 m/s ² for Relay Output Units)				ts)	
	Life	5 years at 25°C					
Battery	Weight	Approx. 10 g					
	Model	CJ1W-BAT01					
Applicable Standard	ls	Conforms to cULus, NK, LR and EC Directives.					

* Includes wight of end covers and battery.

Performance Specifications

	Items		CPU64-EIP	CPU65-EIP	CJ2H- CPU66-EIP	CPU67-EIP	CPU68-EIP		
User Memory						250K steps	400K steps		
I/O Bits			50K steps 2,560 bits	100K steps	150K steps	250K Sleps	400K Sleps		
Overhead Processing Time			 Normal Mode: 200 μs (If tag data links are used with EtherNet/IP, add the following to the above time: 100 μs + Number of transferred words × (0.33 μs or 0.87 μs *)) * When High-speed interrupt function is used 						
Processing	Execution 1	Гіme	Basic Instructions: 0 Special Instructions:						
Speed	nterrupts	I/O Interrupts and External Interrupts		task : 11 μs or 8 μs	ιs * (30 μs in unit Ver.1 * (15 μs in unit Ver.1.0 used				
	interrupts	Scheduled Interrupts		task : 11 μs or 8 μs	ιs * (27 μs in unit Ver.1 * (15 μs in unit Ver.1.0 used				
Maximum Numbe	r of Conne	ctable Units	Total per CPU Rack Total per PLC: 40 U		10 Units max.;				
Maximum Numbe	r of Expans	sion Racks	3 max.						
I	/O Area		2,560 bits (160 word	ls): Words CIO 0000	to CIO 0159				
1	Link Area		3,200 bits (200 word	ls): Words CIO 1000	to CIO 1199				
\$	Synchrono	us Data Refresh Area	1,536 bits (96 words	s): Words CIO 1200 t	o CIO 1295				
	CPU Bus U	nit Area	6,400 bits (400 word	ls): Words CIO 1500	to CIO 1899				
CIO Area	Special I/O	Unit Area	15,360 bits (960 wor	rds): Words CIO 200	0 to CIO 2959				
	DeviceNet /		9,600 bits (600 word	ls): Words CIO 3200	to CIO 3799				
1	nternal I/O	Area	3,200 bits (200 word 37,504 bits (2,344 w Cannot be used for	vords): Words CIO 38					
Work Area			8,192 bits (512 word Cannot be used for		W511				
Holding Area			8,192 bits (512 words): Words H000 to H511 Bits in this area maintain their ON/OFF status when PLC is turned OFF or operating mode is changed. Words H512 to H1535: These words can be used only for function blocks. They can be used only for function block instances (i.e., they are allocated only for internal variables in function blocks).						
Auxiliary Area			 Read-only: 31,744 bits (1,984 words) 7,168 bits (448 words): Words A0 to A447 24,576 bits (1,536 words): Words A10000 to A11535 * Read/write: 16,384 bits (1,024 words) in words A448 to A1471 * * A960 to A1471 and A10000 to A11535 cannot be accessed by CPU Bus Units, Special I/O Units, PTs, and Support Software that do not specifically support the CJ2 CPU Units. 						
Temporary Area			16 bits: TR0 to TR15						
Timer Area			4,096 timer numbers (T0000 to T4095 (separate from counters))						
Counter Area			4,096 counter numbers (C0000 to C4095 (separate from timers))						
DM Area			32k words * DM Area words for Special I/O Units: D20000 to D29599 (100 words × 96 Units) DM Area words for CPU Bus Units: D30000 to D31599 (100 words × 16 Units) * Bits in the EM Area can be addressed either by bit or by word. These bits cannot be addressed by CPU Bu Units, Special I/O Units, PTs, and Support Software that do not specifically support the CJ2 CPU Units.						
EM Area			 32k words/bank × 25 banks max.: E00_0000 to E18_32767 max. *1 *2 *1. Bits in the EM Area can be addressed either by bit or by word. These bits cannot be addressed by CPU Bus Units, Special I/O Units, PTs, and Support Software that do not specifically support the CJ2 CPU Units. *2. EM banks D to 18 cannot be accessed by CPU Bus Units, Special I/O Units, PTs, and Support Software that do not specifically support the CJ2 CPU Units. 						
			1.2 or higher)	32K words × 4	abled by specifying a s	32K words × 15	32 K words $\times 25$		
Г		When EM force-S/R	banks	banks	banks	banks	banks		
	Force-S/R Enabled	function is used * 3 When automatic	Bank 0 to 3	Bank 0 to 3	Bank 0 to 9	Bank 0 to E	Bank 0 to 18		
	Banks	address allocation	Bank 3	Bank 3	Bank 6 to 9	Bank 7 to E	Bank 11 to 18		
Index Registers			IR0 to IR15 These are special registers for storing PLC memory addresses for indirect addressing. (Index Registers can be set so that they are unique in each task or so that they are shared by all tasks.)						
Cyclic Task Flag	Area		128 flags						
Memory Card			128 MB, 256 MB, or	512 MB					
Operating Modes			ti MONITOR Mode: F	his mode. Programs are execut	ecuted. Preparations ca ed, and some operatior	ns, such as online edit			
					memory, are enabled i ed. This is the normal of				
Execution Mode			Normal Mode						

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	Items	CPU64-EIP	CPU65-EIP	CPU66-EIP	CPU67-EIP	CPU68-EIP		
Programming I	Programming Languages		Ladder Logic (LD), Sequential Function Charts (SFC), Structured Text (ST), and Instruction Lists (IL)					
Function	Maximum number of definitions	2,048						
Blocks	Maximum number of instances	2,048						
	Type of Tasks	Cyclic tasks Interrupt tasks (Power OFF interrupt tasks, scheduled interrupt tasks, I/O interrupt tasks, and external interrup tasks)						
Tasks	Number of Tasks	Cyclic tasks: 128 Interrupt tasks: 256 (Interrupt tasks can be tasks is actually 384 r		sks to create extra cyc	lic tasks. Therefore, the	e total number of cyclic		
	Type of Symbols	Global symbols: Ca	an be used in all tasl ags): I/O memory in			ng symbols, depending		
Symbols (Variables)	Data Type of Symbols	 BOOL (bit) UINT (one-word unsigned binary) UDINT (two-word unsigned binary) ULINT (four-word signed binary) INT (one-word signed binary) DINT (two-word signed binary) UINT (four-word signed binary) UINT BCD (one-word unsigned BCD) *1 UDINT BCD (two-word unsigned BCD) *1 ULINT BCD (four-word unsigned BCD) *1 ULINT BCD (four-word floating-point) CHANNEL (word) *1 NUMBER (constant or number) *1 WORD (one-word hexadecimal) DWORD (two-word hexadecimal) STRING (1 to 255 ASCII characters) TIMER (timer) *2 COUNTER (counter) *2 User defined data types (data structures) *3 *1. Cannot be used in Function blocks 						
	Maximum Size of Symbol	32k words						
	Array Symbols (Array Variables)	One-dimensional arra	ys					
	Number of Array Elements	32,000 elements max.						
	Number of Registrable Network Symbols (Tags)	20,000 max.						
	Length of Network Symbol (Tag) Name	255 bytes max.						
	Encoding of Network Symbols (Tags)	UTF-8						
		8,000 words		16,000 words	32,000 words			
	Memory Capacity	(The EM Area can be banks supported by the			up to 32K words multi	plied by the number of		
	Number of Samplings	Bits = 31, one-word d	ata =16, two-word d	ata = 8, four-word data	a = 4			
Data Ta	Sampling Cycle	1 to 2,550 ms (Unit: 1	ms)					
Data Tracing	Trigger Conditions	ON/OFF of specified bit Data comparison of specified word Data size: 1 word, 2 words, 4 words Comparison Method: Equals (=), Greater Than (>), Greater Than or Equals (≥), Less Than (<), Less Than o Equals (≤), Not Equal (≠)						
	Delay Value	-32,768 to +32,767 m	IS					
File Memory				Use the Memory Card be converted for use a	s provided by OMRON as file memory.)	l.)		
Source/ Comment Memory	Program sources, comments, program indexes, symbol tables	Capacity: 3.5 Mbytes						

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			Item		CPU64-EIP	CPU65-EIP	CPU66-EIP	CPU67-EIP	CPU68-EIP
	Logical Ports for		8 ports (Used for SEI	ND, RECV, CMND	, PMCR, TXDU, and	RXDU instructions.)			
-			nications	Extended Logical Ports	64 ports (Used for SE	END2, RECV2, CM	IND2, and PMCR2 in	structions.)	
	CIP	~	nications	Class 3 (Connection Type)	Number of connectio	ns: 64			
			ation	UCMM (Non- connection Type)	Maximum number of Maximum number of				
	Perip	he	ral (USB) Port	t	USB 2.0-compliant B	-type connector			
	Ba	aud	d Rate		12 Mbps max.				
	Tr	an	smission Dist	ance	5 m max.				
	Transmission Distance Serial Port			Interface: Conforms	to EIA RS-232C.				
	C	om	munications I	Method	Half-duplex				
	S	ynd	chronization M	lethod	Start-stop				
	Ba	aud	d Rate		0.3, 0.6, 1.2, 2.4, 4.8	, 9.6, 19.2, 38.4, 5	7.6, or 115.2 (kbps)		
			smission Dist	ance	15 m max.				
	Ether	1	et/IP Port		-				
	Suc	Ν	Media Access	Method	CSMA/CD				
	catio	Ν	Nodulation		Baseband				
	cifi		ransmission	Paths	Star				
	Specifications		Baud Rate		100 Mbps (100Base-	,			
			Transmission		Shielded twisted-pair		gories: 5, 5e		
	issi	-	Fransmission Distance		100 m (between hub	and node)			
	Transmission	r	Number of Cas	scade Connections	No restrictions if swit	ching hub is used.			
		C	CIP Communio	cations: Tag Data Links	_				
			Number of	Connections	256				
			Packet Inter	rval (Refresh period)	0.5 to 10,000 ms (Un Can be set for each o of nodes.)		vill be refreshed at th	e set interval, regard	ess of the numb
ommu- ications			Maximum a bandwidth	llowed communications per Unit	6,000 to 12,000 pps	*1 *2			
			Number of	Registerable Tag	256				
			Type of Tag	IS	CIO, DM, EM, HR, WR, and Network symboles				
				Tags per Connection	8 (Seven tags if PLC	status is included	in the segment.)		
			Maximum L	ink Data Size per Node	184,832 words				
			Maximum D	ata Size per Connection	252 or 722 words *3 (Data is synchronized	d within each conn	ection.)		
	suo			Registrable Tag Set	256 (1 connection =				
	cati		Maximum T	•	722 words (One word	d is used when PL	C status is included in	n the segment.)	
	Specification			lumber of Tags e in a Single Cycle of 4	Output/send (CPU U Input/receive (EtherN				
	Communications		Cycle of CP		Output/send (CPU to Input/receive (EtherN				
	unic			ag Data Link Parameter	OK * 5				
	E E			Packet Filter *6	ОК				
	Ö	1		cations: Explicit	_				
		[_	nnection Type)	Number of connectio	ns: 128			
					Maximum number of		mmunicate at the sar	ne time: 32	
			CIP Routing	n-connection Type)	Maximum number of OK (CIP routing is enabled				P, CJ2M-CPU3□
		-	INS Commun	ications	and CS1W-EIP21.)				
		1	FINS/UDP	ications	_ ОК				
			FINS/TCP		16 connections max.				
		F		onformance Test	Conforms to A5.				
		-			10Base-T/100Base-T				
		EtherNet/IP In							

- *1. "Packets per second" is the number of communications packets that can be processed per second.
- *2. When using the EtherNet/IP Unit with version 3.0 or later. When using the EtherNet/IP Unit with version 2.1 or earlier, the maximum allowed communications bandwidth per Unit is 6,000 pps. When using the EtherNet/IP Unit with version 3.0 or later, the Network Configurator with version 3.57 or higher is required.
- *3. Large Forward Open (CIP optional specification) must be supported in order for 505 to 1,444 bytes to be used as the data size. Application is supported between CS/CJ-series PLCs. When connecting to devices from other manufacturers, make sure that the devices support the Large Forward Open specification.
- ***4.** If the maximum number is exceeded, refreshing will require more than one CPU Unit cycle.
- ***5.** When changing parameters, however, the EtherNet/IP port where the change is made will be restarted. In addition, a timeout will temporarily occur at the other node that was communicating with that port, and it will then recover automatically.
- *6. The EtherNet/IP port supports an IGMP client, so unnecessary multicast packets are filtered by using a switching hub that supports IGMP snooping.

Function Specifications

	I	unctions		Description		
Cycle Time	Minimum Cycle Time			A minimum cycle time can be set. (0.2 to 32,000 ms; Unit: 0.1 ms) The minimum cycle time setting can be changed in MONITOR mode. (Unit version 1.1 or higher)		
Management	Cycle Time Mo	nitoring		The cycle time is monitored. (0.01 to 40,000 ms; Unit: 0.01 ms)		
	Background Pr	ocessing		Instructions with long execution times can be executed over multiple cycles to prevent fluctuations in the cycle time.		
	Basic I/O		Cyclic Refreshing	Cyclic refreshing of Basic I/O Units, Special I/O Units, and CPU Bus Units		
	Units, Special	I/O Refreshing	Immediate Refreshing	I/O refreshing by immediate refreshing instructions		
	I/O Units, and CPU Bus	nencoming	Refreshing by IORF	I/O refreshing by IORF instruction		
	Units	Unit Recogn	ition at Startup	The number of units recognized when the power is turned ON is displayed.		
	Desis VO	Input Respo	nse Time Setting	The input response times can be set for Basic I/O Units. The response time can be increased to reduce the effects of chattering and noise at input contacts. The response time can be decreased to enable detecting shorter input pulses.		
	Basic I/O Units	Load OFF Function Basic I/O Unit Status Monitoring		All of the outputs on Basic I/O Units can be turned OFF when an error occurs in RUN or MONITOR mode.		
Unit (I/O)				Alarm information can be read from Basic I/O Units and the number of Units recognize can be read.		
Management		Unit Restart Bits to Restart Units		A Special I/O Unit or CPU Bus Unit can be restarted.		
	Special I/O Units and CPU Bus Units	Synchronous Unit Operation		The start of processing for all the specified Units can be synchronized at a fixed interval. Maximum number of Units: 10 Units (Only Units that support Synchronous Operation Mode can be used.) Synchronous operation cycle: 0.5 to 10 ms (default: 2 ms) Maximum number of words for synchronous data refreshing: 96 words (total of all Units)		
		Automatic I/O Allocation at Startup		I/O words can be automatically allocated to the Basic I/O Units that are connected in the PLC to start operation automatically without registering Units into I/O tables.		
	Configuration Management			The current unit configuration can be registered in I/O tables to prevent it from being changed, to reserve words, and to set words.		
		Rack/Slot Fi	rst Word Settings	The first words allocated to a Units on the Racks can be set.		
	Holding I/O Memory when Changing Operating Modes			The status of I/O memory can be held when the operating mode is changed or power turned ON. The forced-set/reset status can be held when the operating mode is change or power is turned ON.		
	File Memory			Files (such as program files, data files, and symbol table files) can be stored in Memory Card, EM File Memory, or Comment Memory.		
Memory Management	Built-in Flash M	lemory		The user program and Parameter Area can be backed up to an internal flash memory when they are transferred to the CPU Unit.		
	EM File Function	on		Parts of the EM Area can be treated as file memory.		
	Storing Comm	ents		I/O comments can be stored as symbol table files in a Memory Card, EM file memory, or comment memory.		
	EM Configuration			EM Area can be set as trace memory or EM file memory.		
	Automatic File	Transfer at S	tartup	A program file and parameter files can be read from a Memory Card when the power is turned ON.		
Memory Cards	Program Repla	cement durin	g PLC Operation	The whole user program can be read from a Memory Card to CPU Unit during operation.		
Varus	Function for Re Card	eading and W	riting Data from a Memory	Data in I/O memory in the CPU Unit can be written to a Memory Card in CSV/TXT format. Data in CSV/TXT format in the Memory Card can be read to I/O memory in the CPU Unit.		

	Funct	ion	Description				
Communicati	ons		-				
	Peripheral (USB) Port	Peripheral Bus	Bus for communications with various kinds of Support Software running on a personal computer. High-speed communications are supported.				
	Serial Port		-				
	Host Link (SYSWAY) Communications No-protocol Communications NT Link Communications		Host Link commands or FINS commands placed between Host Link headers and terminators can be sent from a host computer or PT to read/write I/O memory, read/control the operating mode, and perform other operations for PLC.				
			I/O instructions for communications ports (such as TXD/RXD instructions) can be used for data transfer with peripheral devices such as bar code readers and printers.				
			I/O memory in the PLC can be allocated and directly linked to various PT functions, including status control areas, status notification areas, touch switches, lamps, memory tables, and other objects.				
	Peripheral Bus		Bus for communications with various kinds of Support Software running on a personal computer. High-speed communications are supported.				
	Serial Gateway		This gateway enables receiving and automatically converting FINS to the CompoWay/F.				
	EtherNet/IP Port		100Base-TX/10Base-T Protocols: TCP/IP, UDP, ARP, ICMP (ping only), BOOTP Applications: FINS, CIP, SNTP, DNS (Client), FTP (Server)				
	CIP	Tag Data Links	Programless cyclic data exchanges with the devices on the EtherNet/IP network.				
	Communications Service	Message Communications	Any CIP commands can be received from the devices on the EtherNet/IP network.				
	FINS Communications Service	Message Communications	Any FINS commands can be transferred with the devices on the EtherNet/IP network.				
	Scheduled Interrup	pts	Tasks can be executed at a specified interval (minimum of 0.2 ms or 0.1 ms *, Unit: 0.1 ms). * When High-speed interrupt function is used.				
	Power OFF Interru	pts	A task can be executed when CPU Unit's power turns OFF.				
Interrupt	I/O Interrupt Tasks	•	A task can be executed when an input signal is input to an Interrupt Input Unit.				
	External Interrupt	Tasks	A task can be executed when interrupts are requested from a Special I/O Unit or a CPU Bus Unit.				
	High-speed Interru	upt Function	Improves performance for executing interrupt tasks with certain restrictions. (Unit version 1.1 or later.)				
	Clock Function		Clock data is stored in memory. Accuracy (Accuracy depends on the temperature.) Ambient temperature of 55° C: -3.5 to +0.5 min error per month Ambient temperature of 25° C: -1.5 to +1.5 min error per month Ambient temperature of 0° C: -3 to +1 min error per month				
	Operation Start Tir	ne Storage	The time when operating mode was last changed to RUN mode or MONITOR mode is stored.				
Clock	Operation Stop Tin	ne Storage	The last time a fatal error occurred or the last time the operating mode was changed to PROGRAM mode is stored.				
	Startup Time Stora	ige	The time when the power was turned ON is stored.				
	Power Interruption	Time Storage	The time when the power is turned OFF is stored.				
	Total Power ON Ti	me Calculation	The total time that the PLC has been ON is stored in increments of 10 hours.				
	Power ON Clock D	ata Storage	A history of the times when the power was turned ON is stored.				
	User Program Ove	rwritten Time Storage	The time that the user program was last overwritten is stored.				
	Parameter Date St	orage	The time when the Parameter Area was overwritten is stored.				
Power	Memory Protectior		Holding Area data, DM Area data, EM Area data, Counter Completion Flags, and counter present values are held even when power is turned OFF. CIO Area, Work Area, some Auxiliary Area data, and Timer Completion Flags, timer present values, index registers, and data registers can be protected by turning ON the IOM Hold Bit in the Auxiliary Area, and by also setting the IOM Hold Bit to "Hold" in the PLC Setup.				
Supply Management	Power OFF Detecti	ion Time Setting	The detection time for power interruptions can be set. AC power supply: 10 to 25 ms (variable) DC power supply: 2 to 5 ms (CJ1W-PD022) or 2 to 20 ms (CJ1W-PD025)				
	Power OFF Detecti	ion Delay Time	The detection of power interruptions can be delayed: 0 to 10 ms (Not supported by the CJ1W-PD022.)				
	Number of Power I	Interruptions Counter	The number of times power has been interrupted is counted.				
Function Blog	ks		Standard programming can be encapsulated as function blocks.				
	Languages in Fund	ction Block Definitions	Ladder programming or structured text				
	Online Editing		The program can be changed during operation (in MONITOR or PROGRAM mode), except for block programming areas.				
	Force-Set/Reset		Specified bits can be set or reset. Force-set/reset to the EM Area is enabled by specifying a start bank in parameter setting. (unit version 1.2 or higher)				
	Differentiate Monit	oring	ON/OFF changes in specified bits can be monitored.				
Debugging	Data Tracing		 The specified I/O memory data can be stored in the trace memory in the CPU Unit. The triggers can be set. The trace data can be uploaded during data tracing using CX-Programmer, which enables continuously logging the data by constantly uploading the trace data (trace data uploading during tracing). Data tracing can be automatically started when operation is started (i.e., when the operating mode is changed from PROGRAM mode to MONITOR or RUN mode). 				
	Storing Location o	f Error when an Error Occurs	The location and task number where execution stopped for a program error is recorded.				
	Program Check		The programs can be checked for items such as no END instruction and FALS/FAL errors at startup.				

	Fund	lien	Description		
	Funct	lion	Description A function is provided to store predefined error codes in CPU Unit, error information, and time		
	Error Log		at which the error occurred.		
	CPU Error Detection	on	CPU Unit WDT errors are detected.		
	User-defined Failu	re Diagnosis	Errors can be generated for user-specified conditions: Non-fatal errors (FAL) and fatal errors (FALS). Program section time diagnosis and program section logic diagnosis are supported (FPD instruction).		
	Load OFF Functio	n	This function turns OFF all outputs from Output Units when an error occurs.		
	RUN Output		The RUN output from the CJ1W-PA205R turns ON while CPU Unit is in RUN mode or MONITOR mode.		
	Basic I/O Load She	ort-circuit Detection	This function provides alarm information from Basic I/O Units that have load short-circuit protection.		
	Failure Point Dete	ction	The time and logic of an instruction block can be analyzes using the FPD instruction.		
	CPU Standby Dete	ection	This function indicates when the CPU Unit is on standby because all Special I/O Units and CPU Bus Units have not been recognized at the startup in RUN or MONITOR mode.		
		System FAL Error Detection (User-defined non-fatal error)	This function generates a non-fatal (FAL) error when the user-defined conditions are met in program.		
		Duplicate Refreshing Error Detection	This function detects an error when an immediate refreshing Instruction in an interrupt task is competing with I/O refreshing of a cyclic task.		
		Basic I/O Unit Error Detection	This function detects the errors in Basic I/O Units.		
		Backup Memory Error Detection	This function detects errors in the memory backup of the user programs and parameter area (backup memory).		
		PLC Setup Error Detection	This function detects setting errors in the PLC Setup.		
	Non-fatal Error	CPU Bus Unit Error Detection	This function detects an error when there is an error in data exchange between the CPU Unit and a CPU Bus Unit.		
	Detection	Special I/O Unit Error Detection	This function detects an error when there is an error in data exchange between the CPU Unit and a Special I/O Unit.		
		Tag Memory Error Detection	This function detects errors in tag memory.		
		Battery Error Detection	This function detects an error when a battery is not connected to the CPU Unit or when the battery voltage drops.		
		CPU Bus Unit Setting Error Detection	This function detects an error when the model of a CPU Bus Unit in the registered I/O tables does not agree with the model that is actually mounted in the PLC.		
		Special I/O Unit Setting Error Detection	This function detects an error when the model of a Special I/O Unit in the registered I/O tables does not agree with the model of Unit that is actually mounted.		
Self- diagnosis		Memory Error Detection	This function detects errors that occur in memory of the CPU Unit.		
and Restoration		I/O Bus Error Detection	This function detects when an error occurs in data transfers between the Units mounted in Rack slots and the CPU Unit and detects when the End Cover is not connected to the CPU Rack or an Expansion Rack.		
		Unit/Rack Number Duplication Error	This function detects an error when the same unit number is set for two or more Units, the same word is allocated to two or more Basic I/O Units, or the same rack number is set for two or more Racks.		
		Too Many I/O Points Error Detection	This function detects an error when the total number of I/O points set in the I/O tables or the number of Units per Rack exceeds the specified range.		
		I/O Setting Error Detection	This function detects an error when the number of Units in the registered I/O tables does not agree with the actual number of Units that is mounted, or an Interrupt Unit has been connected in the wrong position, i.e., not in slot 0 to 3.		
		Program Error Detection	This function detects errors in programs.		
		Instruction Processing Error Detection	This function detects an error when the given data value is invalid when executing an instruction, or execution of instruction between tasks was attempted.		
	Fatal Error Detection	Indirect DM/EM BCD Error Detection	This function detects an error when an indirect DM/EM address in BCD mode is not BCD.		
		Illegal Area Access Error Detection	This function detects an error when an attempt is made to access an illegal area with an instruction operand.		
		No END Error Detection	This function detects an error when there is no END instruction at the end of the program.		
		Task Error Detection	This function detects an error when there are no tasks that can be executed in a cycle, there is no program for a task, or the execution condition for an interrupt task was met but there is no interrupt task with the specified number.		
		Differentiation Overflow Error Detection	This function detects an error when too many differentiated instructions are entered or deleted during online editing (131,072 times or more).		
		Invalid Instruction Error Detection	This function detects an error when an attempt is made to execute an instruction that is not defined in the system.		
		User Program Area Overflow Error Detection	This function detects an error when instruction data is stored after the last address in user program area.		
		Cycle Time Exceeded Error Detection	This function monitors the cycle time (10 to 40,000 ms) and stops the operation when the set value is exceeded.		
	Fatal Error	System FALS Error Detection (User-defined Fatal Error)	This function generates a fatal (FALS) error when the user-defined conditions are met in program.		
	Detection (Continued from	Version Error Detection	This function detects an error when a user program includes a function that is not supported by the current unit version.		
	previous page)	Memory Card Transfer Error Detection	This function detects an error when the automatic file transfer from Memory Card fails at startup.		
	Memory Self-resto	ration Function	This function performs a parity check on the user program area and self-restoration data.		

	Function		Description	
	Simple Backup Function		This function collectively backs up the data in CPU Unit (user programs, parameters, and I/O memory) and internal backup data in the I/O Units.	
	Unsolicited Communications		A function that allows the PLC to use Network Communications Instruction to send required FINS commands to a computer connected via a Host Link	
Maintenance	Remote Programming and Monitoring		Host Link communications can be used for remote programming and remote monitoring through a Controller Link Ethernet, DeviceNet, or SYSMAC LINK Network. Communications across network layers can be performed. Controller Link or Ethernet: 8 layers DeviceNet or SYSMAC LINK: 3 layers	
	Automatic Online Connection via Direct Serial Connection		This function enables automatically connecting to the PLC online when the CX-Programmer is directly connected by a serial connection (peripheral (USB) port or serial port).	
	Network	Via Networks	This function enables connecting the CX-Programmer online to a PLC that is connected via an EtherNet/IP network.	
	Read Protection using Password		This function protects reading and displaying programs and tasks using passwords. Write protection: Set using the DIP switch. Read protection: Set a password using the CX-Programmer.	
Security	FINS Write Protection		This function prohibits writing by using FINS commands sent over the network.	
Security	Unit Name Function		This function allows the users to give any names to the Units. Names are verified at online connection to prevent wrong connection	
-	Hardware ID Using Lot Numbers		This function sets operation protection by identifying hardware using the user programs according to lot numbers stored in the Auxiliary Area.	

Unit Versions

Units	Models	Unit version
		CPU: Unit version 1.4 EIP: Unit version 2. / Unit version 3.
		CPU: Unit version 1.3 EIP: Unit version 2.0
J2H CPU Units	CJ2H-CPU6□-EIP	CPU: Unit version 1.2 EIP: Unit version 2.0
		CPU: Unit version 1.1 EIP: Unit version 2.0
		CPU: Unit version 1.0 EIP: Unit version 2.0

Function Support by Unit Version

Unit Version 1.4 or Later

CX-Programmer version 9.3 or higher must be used to enable using the functions added for unit version 1.4.

Unit	CJ2H CPU Unit		
Model	CJ2H-CPU6□-EIP		
Unit version	Unit version 1.4 or higher	Unit version 1.3 or earlier	
Synchronous unit operation function Position Control Units with EtherCAT interface CJ1W-NC 82 work for synchronous unit operation.	Supported.	Not supported.	

Unit Version 1.3 or Later

CX-Programmer version 9.1 or higher must be used to enable using the functions added for unit version 1.3.

	Unit	CJ2H CPU Unit		
	Model	CJ2H-CPU6□-EIP		
Item	Unit version	Unit version 1.3 or later	Unit version 1.2 or earlier	
Special instructions for certain	CJ1W-NC281/NC481/NC881 Position Control Units: PCU HIGH-SPEED POSITIONING (NCDMV(218))	Supported.	Not supported.	
Special I/O Units	CJ1W-NC281/NC481/NC881 Position Control Units: PCU POSITIONING TRIGGER (NCDTR(219))	Supported.	Not supported.	
New special instructions	SIGNED AREA RANGE COMPARE: ZCPS(088)	Supported.	Not supported.	
	DOUBLE SIGNED AREA RANGE COMPARE: ZCPSL(116)	Supported.	Not supported.	

Unit Version 1.2 or Later

CX-Programmer version 8.3 or higher must be used to enable using the functions added for unit version 1.2.

Unit	CJ2H CPU Unit			
Model	CJ2H-CPU6□-EIP			
Unit version	Unit version 1.2 or higher	Unit version 1.1 or earlier		
EM force-set/reset function	Supported.	Not supported.		
Note: User programs that use functions of C 12H CPLU Inits with unit version 1.2 or later earned he used with C 12H CPLU Inits with unit version				

Note: User programs that use functions of CJ2H CPU Units with unit version 1.2 or later cannot be used with CJ2H CPU Units with unit version 1.1 or earlier. If an attempt is made to transfer a program that uses any of these functions from the CX-Programmer to a CPU Unit with unit version 1.1 or earlier , an error will be displayed and it will not be possible to download to the CPU Unit.

Unit Version 1.1 or Later

CX-Programmer version 8.1 or higher must be used to enable using the functions added for unit version 1.1.

Unit	CJ2H CPU Unit CJ2H-CPU6□-EIP		
Model			
Unit version	Unit version 1.1 or higher	Unit version 1.0	
High-speed interrupt function Decreased overhead time for interrupt tasks Minimum interval setting of 0.1 ms for Scheduled Interrupt Task	Supported.	Not supported.	
Changing the minimum cycle time setting in MONITOR mode	Supported.	Not supported.	
Synchronous unit operation function Position Control Units (High-speed type) CJ1W-NC□□4 work for synchronous unit operation.	Supported.	Not supported.	
Addition of Immediate refreshing instruction only for specific Special I/O Units and CPU Bus Units For CJ1W-AD042 : Analog Input Direct Convert AIDC (216) For CJ1W-DA042V : Analog Output Direct Convert AODC (217) For CJ1W-SCU22/32/42 : Direct Receive Via Serial Communications Unit DRXDU (261) Direct Transmit Via Serial Communications Unit DTXDU (262)	Supported.	Not supported.	

Note: User programs that use functions of CJ2H CPU Units with unit version 1.1 or later cannot be used with CJ2H CPU Units with unit version 1.0. If an attempt is made to transfer a program that uses any of these functions from the CX-Programmer to a CPU Unit with unit version 1.0, an error will be displayed and it will not be possible to download to the CPU Unit. If a program file (extension: .OBJ) that uses any of these functions is transferred to a CPU Unit with unit version 1.0, a program error will occur when operation starts or when the function starts and operation of the CPU Unit will stop.

Unit Versions and Programming Devices

The following tables show the relationship between unit versions and CX-Programmer versions.

Unit Versions and Programming Devices

		Required Programming Device							
CPU Unit	Functions		CX-Programmer					Dreamming	
			Ver. 7.1 or lower	Ver.8.0	Ver.8.1/ Ver.8.2	Ver. 8.3	Ver. 9.1/ Ver.9.2	Ver. 9.3 or higher	Programming Console
CJ2H-CPU6□-EIP	Functions	Using new functions	-	-	-	-	-	OK	
Unit version 1.4 added to	added for unit version 1.4	Not using new functions	-	OK *1	OK *1	ОК	OK	ОК	
CJ2H-CPU6□-EIP	Functions added for unit version 1.3	Using new functions	-	-	-	-	OK	OK	
Unit version 1.3		Not using new functions	-	OK *1	OK *1	ОК	ОК	ОК	
CJ2H-CPU6□-EIP	Functions added for unit version 1.2	Using new functions	-	-	-	OK	OK	OK	- *3
Unit version 1.2		Not using new functions	-	OK *1	OK *1	ОК	OK	ОК	
CJ2H-CPU6□-EIP	Functions added for unit version 1.1	Using new functions	-	-	OK *2	OK	OK	OK	
Unit version 1.1		Not using new functions	-	OK *1	ОК	ОК	OK	ОК	
CJ2H-CPU6□-EIP Unit version 1.0 Functions for unit version 1.0		-	ОК	ОК	ОК	ОК	ОК		

*1. It is not necessary to upgrade the version of the CX-Programmer if functionality that was enhanced for the upgrade of the CPU Unit will not be used.

*2. CX-Programmer version 8.2 or higher is required to use the added functions in CJ2H CPU Units (CJ2H-CPU6
–EIP) with unit version 1.1. However only High-speed interrupt function and Changing the minimum cycle time setting in MONITOR mode are supported in CX-Programmer version 8.02.

***3.** A Programming Console cannot be used with a CJ2H CPU Unit.

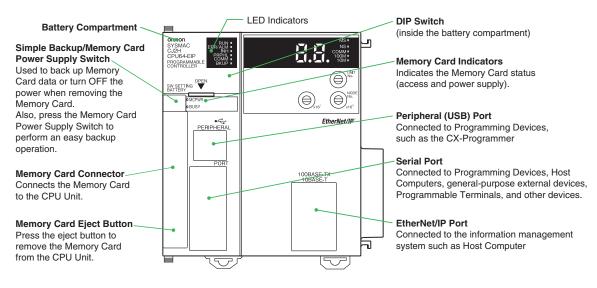
Device Type Setting

The unit version does not affect the setting made for the device type on the CX-Programmer. Select the device type as shown in the following table regardless of the unit version of the CPU Unit.

Series	CPU Unit group	CPU Unit model	Device type setting on CX-Programmer Ver. 8.0 or higher
CJ Series	CJ2H CPU Units	CJ2H-CPU6□-EIP	CJ2H

External Interface

A CJ2H CPU Unit (CJ2H-CPU6 -EIP) provides three communications ports for external interfaces: a peripheral (USB) port, a serial port and an EtherNet/IP port.



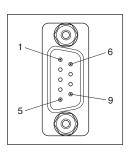
Peripheral (USB) Port

Item	Specification	
Baud Rate	12 Mbps max.	
Transmission Distance	5 m max.	
Interface	USB 2.0-compliant B-type connector	
Protocol	Peripheral Bus	

Serial Port

Item	Specification		
Communications method	Half duplex		
Synchronization	Start-stop		
Baud rate	0.3/0.6/1.2/2.4/4.8/9.6/19.2/38.4/57.6/115.2 kbps *		
Transmission distance	istance 15 m max.		
Interface	EIA RS-232C		
Protocol	Host Link, NT Link, 1:N, No-protocol, or Peripheral Bus		

* Baud rates for the RS-232C are specified only up to 19.2 kbps. The CJ Series supports serial communications from 38.4 kbps to 115.2 kbps, but some computers cannot support these speeds. Lower the baud rate if necessary.



Pin No.	Signal	Name	Direction
1	FG	Protection earth	-
2	SD (TXD)	Send data	Output
3	RD (RXD)	Receive data	Input
4	RS (RTS)	Request to send	Output
5	CS (CTS)	Clear to send	Input
6	5 V	Power supply	-
7	DR (DSR)	Data set ready	Input
8	ER (DTR)	Data terminal ready	Output
9	SG (0 V)	Signal ground	-
Connector hood	FG	Protection earth	-

Note: Do not use the 5-V power from pin 6 of the RS-232C port for anything but CJ1W-CIF11 RS-422A Conversion Adapter, NT-AL001 RS-232C/ RS-422A Conversion Adapter and NV3W-M□20L Programmable Terminal. The external device or the CPU Unit may be damaged.

EtherNet/IP Port

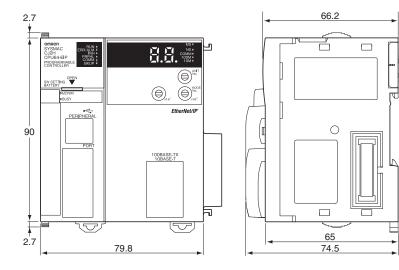
Item	Specification			
Media Access Method	CSMA/CD			
Modulation	Baseband			
Transmission Paths	Star			
Baud Rate	100 Mbps (100Base-TX)			
Transmission Media Shielded twisted-pair (STP) cable; Categories: 5, 5e				
Transmission Distance 100 m (between hub and node)				
Number of Cascade Connections	No restrictions if switching hub is used.			
Communications	CIP Communications (tag data links, Explicit Messages). FINS communications			

Dimensions

(Unit: mm)

CJ2H CPU Unit CJ2H-CPU6⊡-EIP





Related Manuals

Cat. No.	Model	Manual	Application	Description	
W472	CJ2H-CPU6□-EIP CJ2H-CPU6□ CJ2M-CPU□□	CJ-series CJ2 CPU Unit Hardware User's Manual	Hardware specifications for CJ2 CPU Units	Describes the following for CJ2 CPU Units: • Overview and features • Basic system configuration • Part nomenclature and functions • Mounting and setting procedure • Remedies for errors • Also refer to the <i>Software User's Manual</i> (W473).	
W473	CJ2H-CPU6□-EIP CJ2H-CPU6□ CJ2M-CPU□□	CJ-series CJ2 CPU Unit Software User's Manual	Software specifications for CJ2 CPU Units	Describes the following for CJ2 CPU Units: • CPU Unit operation • Internal memory • Programming • Settings • Functions built into the CPU Unit Also refer to the <i>Hardware User's Manual</i> (W472)	
W474	CJ2H-CPU6 -EIP CJ2H-CPU6 - CJ2M-CPU3 - CJ2M-CPU1 - CS1G/H-CPU - H CS1G/H-CPU - H CJ1G/H-CPU - H CJ1G-CPU - CJ1M-CPU - NSJ ()	CS/CJ/NSJ-series Instructions Reference Manual	Information on instructions	Describes each programming instruction in detail. Also refer to the <i>Software User's Manual</i> (W473) when you do programming.	
W342	CJ2H-CPU6 -EIP CJ2H-CPU6 CJ2H-CPU - CS1G/H-CPU - CS1G/H-CPU - CS1D-CPU - H CS1D-CPU - CS1D-CPU - CS1W-SCB - V1 CJ1H-CPU - H CJ1G/H-CPU - CJ1G-CPU - CJ1G-CPU - CJ1G-CPU - CJ1W-SCU - CJ1W-S	CS/CJ/CP/NSJ-series Communications Command Reference Manual	Information on communications for CS/CJ/CP-series CPU Units and NSJ-series Controllers	Describes C-mode commands and FINS commands Refer to this manual for a detailed description of commands for communications with the CPU Unit using C mode commands or FINS commands. Note: This manual describes the communications commands that are addressed to CPU Units. The communications path that is used is not relevant and can include any of the following: serial ports on CPU Units, communications ports on Serial Communications Units/Boards, and Communications Units. For communications commands addressed to Special I/O Units or CPU Bus Units, refer to the operation manual for the related Unit.	
W463	CXONE-AL C-V/	CX-One Setup Manual	Installing software from the CX- One	Provides an overview of the CX-One FA Integrated Tool Package and describes the installation procedure.	
W446		CX-Programmer Operation Manual			
W447	WS02-CXPC□-V□	CX-Programmer Operation Manual Functions Blocks/ Structured Text	Support Software for Windows computers CX-Programmer operating	computers Describes operating procedures Also refer to the Software User's Instructions Reference Manual (V	Describes operating procedures for the CX-Programmer. Also refer to the <i>Software User's Manual</i> (W473) and <i>Instructions Reference Manual</i> (W474) when you do
W469	_	CX-Programmer Operation Manual SFC Programming	procedure	programming.	
W366	WS02-SIMC1-E	CS/CJ/CP/NSJ-series CX-Simulator Operation Manual	Operating procedures for CX- Simulator Simulation Support Software for Windows computers Using simulation in the CX- Programmer with CX- Programmer version 6.1 or higher	Describes the operating procedures for the CX-Simulator. When you do simulation, also refer to the CX-Programmer Operation Manual (W446), Software User's Manual (W473), and CS/CJ/NSJ series Instructions Reference Manual (W474).	
W464	CXONE-AL C-V/ CXONE-AL D-V	CS/CJ/CP/NSJ-series CX-Integrator Network Configuration Software Operation Manual	Network setup and monitoring	Describes the operating procedures for the CX-Integrator.	

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