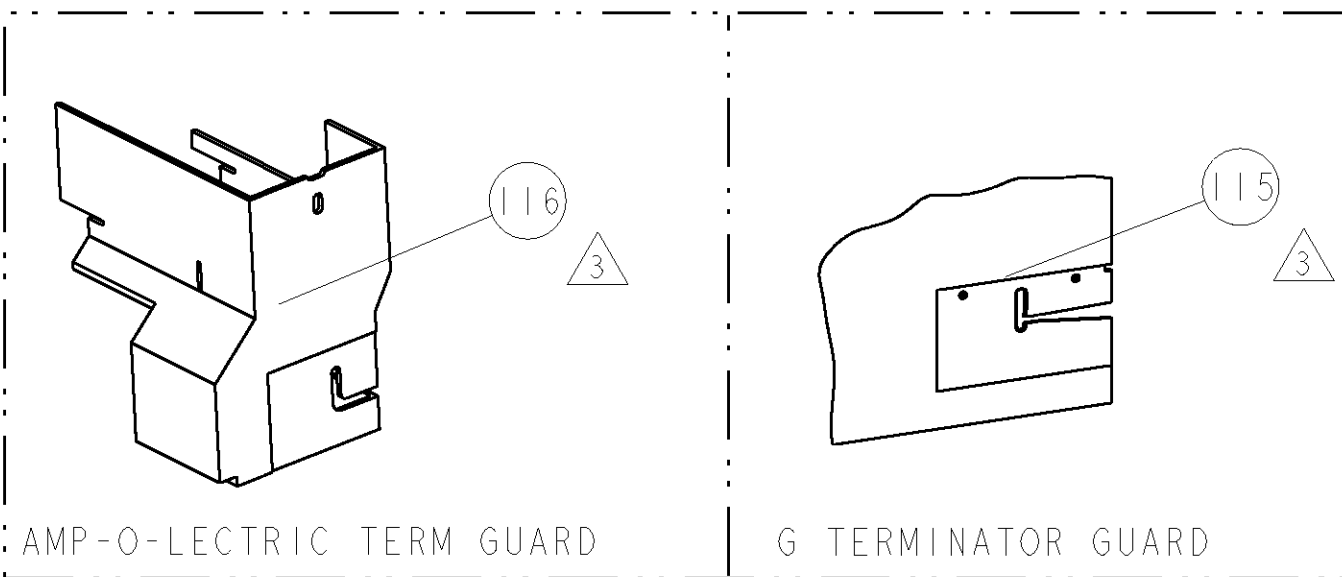
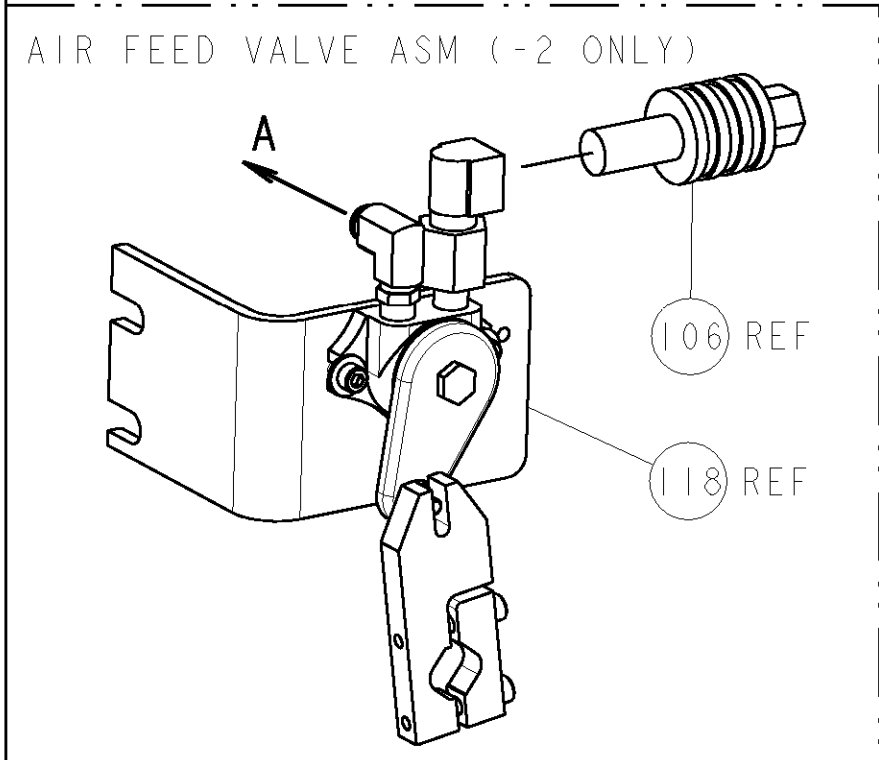
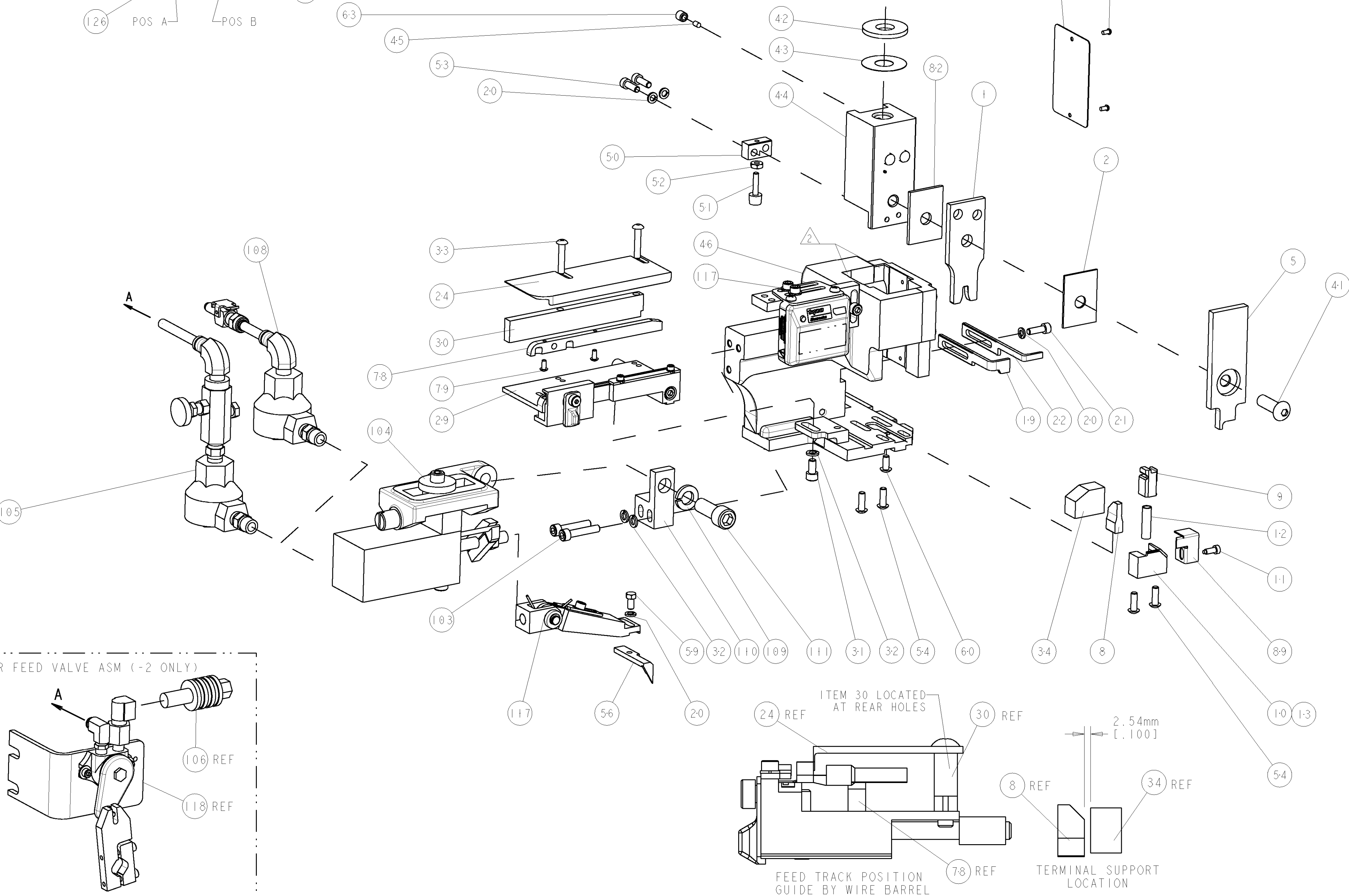
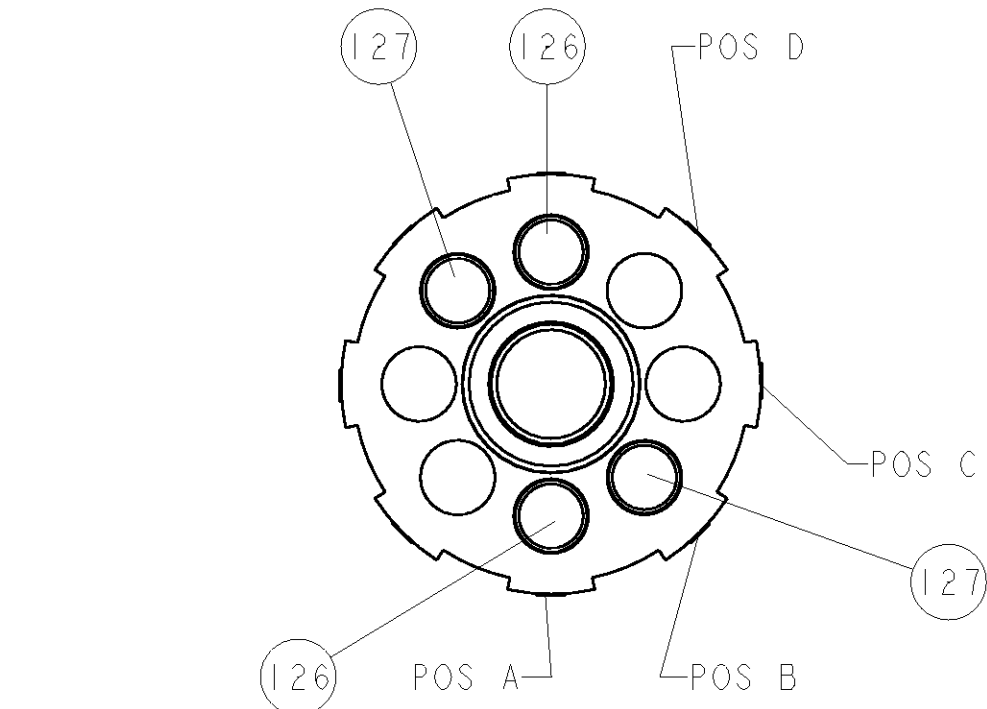


8				7			
THIS DRAWING IS UNPUBLISHED.				RELEASED FOR PUBLICATION			
COPYRIGHT 20				20			
BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.							
PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852591-1		2	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER	
1852591-2		2	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER	
1852591-3		2	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER	
1852591-6		2	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER	
7-1852591-7		2	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: FEMALE PANEL RECEPTACLE					
TE P/N	MULTI-CONTACT P/N	MULTI-CONTACT TERMINAL - TE CRIMP SPECS			
1949565	32.0056P2000	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	-	-	-	
-	-	A	2.49mm+.05/- .05[.098+.002/- .002]	10AWG	
-	-	B	2.11mm+.05/- .05[.083+.002/- .002]	12AWG	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	-	-	-	-
-	-	WIRE	3.94mm [.155]	F	12-10 AWG
-	-	INSUL	-	-	-
WIRE STRIP LENGTH 5.28-6.08	TERM APPL SPEC NONE	FEED 20.07	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC	DIST	REVISONS			
A	66	P	LTR	DESCRIPTION	DATE DWN APVD

THIS PRINT IS
PRELIMINARY
UNQUALIFIED PRODUCT
CONTACT PRODUCT ENGINEERING
BEFORE USING THIS PRINT

-	2	2	2	2	-	6-354778-9	PIN, WIRE DISC, .2840	127
-	2	2	2	2	-	4-354778-0	PIN, WIRE DISC, .2695	126
-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	2-455888-1	SPACER, CRIMPER	82
-	2	2	2	2	-	1-21002-3	SCR, BTN SKT HD CAP 4-40 X .250	79
-	1	1	1	1	-	189807-5	FENCE	78
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	2-694433-6	FEED PAWL	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	1	1	1	1	-	1633399-7	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-6	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690223-2	SPACER, INS.	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	3-690786-5	TERMINAL SUPPORT	34
-	2	2	2	2	-	9-21002-6	SCR, BTN SKT HD CAP 8-32 X .875	33
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	2-1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1320928-4	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-4	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1633572-3	ANVIL, WIRE	8
-	-	-	-	-	..	-	-	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	-	-	-	-	..	-	-	4
-	-	-	-	-	..	-	-	3
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
1	1	1	1	1	-	456415-6	CRIMPER, WIRE .155 F PREMIUM	1
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

THIS IS AN UNPUBLISHED DRAWING. IT IS THE PROPERTY OF TYCO ELECTRONICS CORPORATION. IT IS TO BE USED FOR THE PURPOSES SPECIFIED IN THE ORDER. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM TYCO ELECTRONICS CORPORATION. THIS DRAWING IS THE PROPERTY OF TYCO ELECTRONICS CORPORATION. IT IS TO BE USED FOR THE PURPOSES SPECIFIED IN THE ORDER. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM TYCO ELECTRONICS CORPORATION.		DWN R. KNEPPER	07NOV2007	Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		APVD N. DEWING	NAME	SIDE FEED HDM APPLICATOR	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	PRODUCT SPEC	-	
1 PLC ±.01		APPLICATION SPEC	APPLICATION SPEC	-	
2 PLC ±.01		WEIGHT	WEIGHT	-	
3 PLC ±.01		CUSTOMER DRAWING	CUSTOMER DRAWING	-	
4 PLC ±.0001		SCALE	SCALE	3:5	
ANGLES ±.0001		SHEET	SHEET	1 OF 1	
FINISH		REV	REV	2	

CUSTOMER VIEWABLE ASSEMBLY

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1852591-3](#)