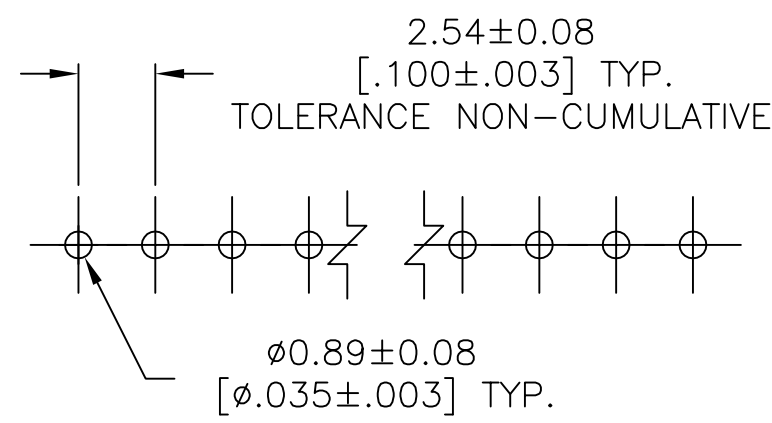
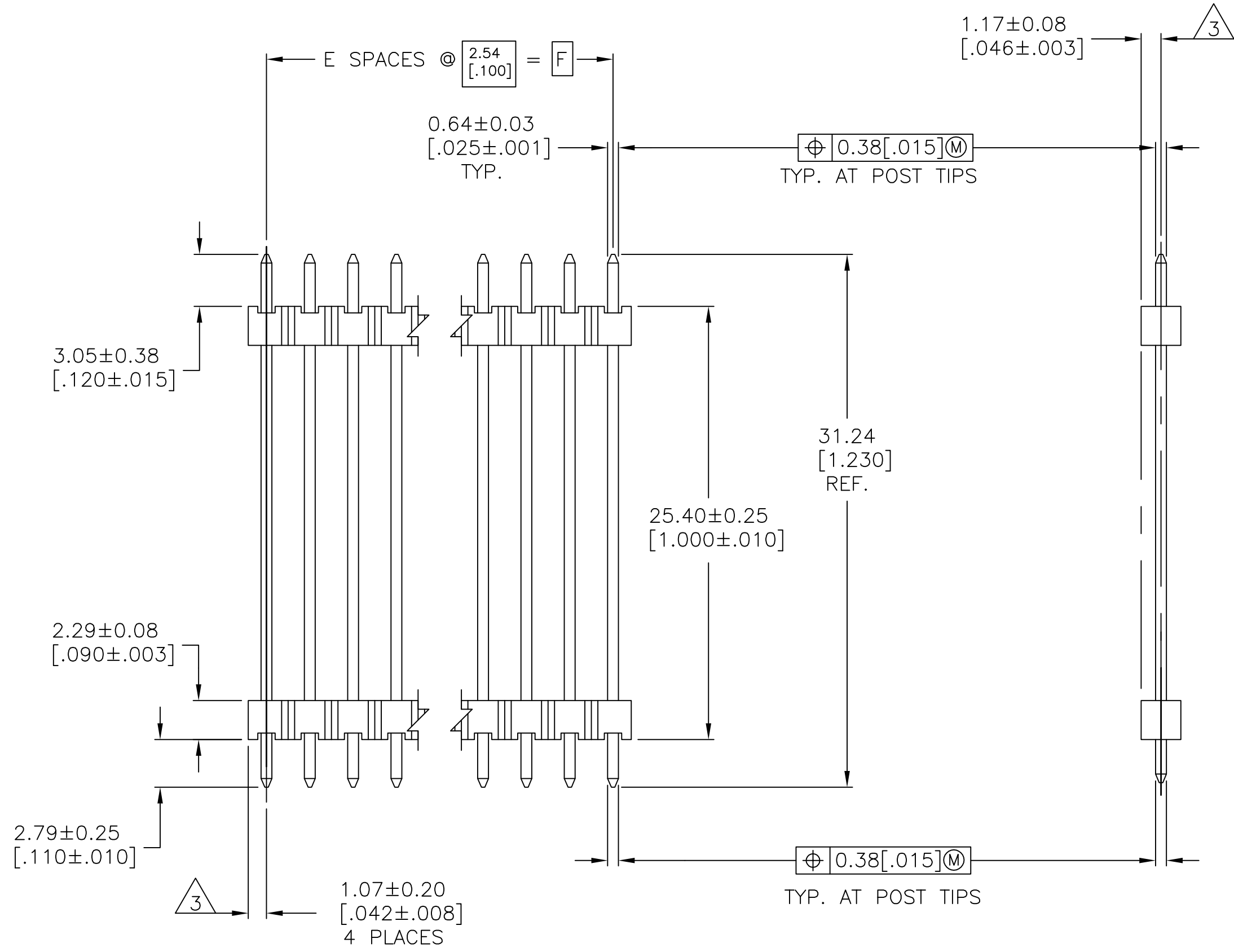
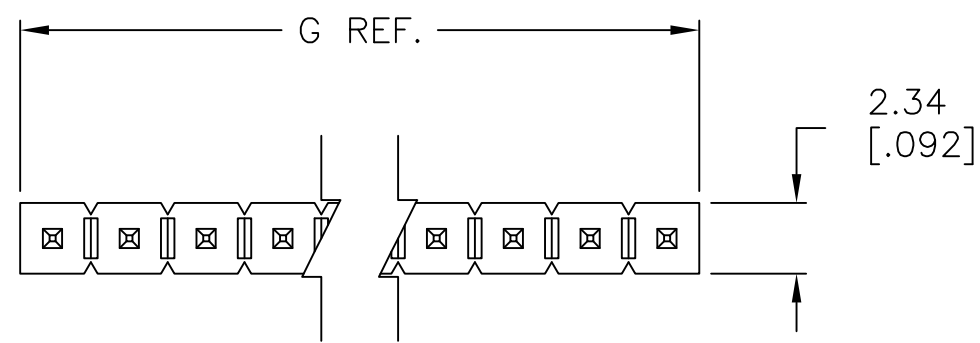


REVISIONS							
P	LTR	DESCRIPTION			DATE	DWN	APVD
	A2	REVISED	PER	ECO-16-006307	05AUG2016	NK	MM
	A3	REVISED	PER	ECO-17-009990	11JUL2017	RS	MM
	A4	REVISED	PER	ECO-17-011874	16AUG2017	RS	MM



- | | |
|---|--|
| 1 | ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS. |
| 2 | TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD. |
| 3 | THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING. |
| 4 | HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK. |
| 5 | FINISH: 0.00254–0.00508 [0.00100–.000200] BRIGHT TIN–LEAD OVER 0.00127 [0.000050] NICKEL ENTIRE POST. |
| 6 | FINISH: 0.00254–0.00508 [0.00100–.000200] MATTE TIN OVER 0.00127 [0.000050] NICKEL ENTIRE POST. |

OBSOLETE	6	101.19 [3.984]	99.06 [3.900]	39	40	—9—146474—0—
	6	98.65 [3.884]	96.52 [3.800]	38	39	—8—146474—9—
	6	96.11 [3.784]	93.98 [3.700]	37	38	—8—146474—8—
	6	93.57 [3.684]	91.44 [3.600]	36	37	—8—146474—7—
	6	91.03 [3.584]	88.90 [3.500]	35	36	—8—146474—6—
	6	88.49 [3.484]	86.36 [3.400]	34	35	—8—146474—5—
	6	85.95 [3.384]	83.82 [3.300]	33	34	—8—146474—4—
	6	83.41 [3.284]	81.28 [3.200]	32	33	—8—146474—3—
	6	80.87 [3.184]	78.74 [3.100]	31	32	—8—146474—2—
	6	78.33 [3.084]	76.20 [3.000]	30	31	—8—146474—1—
OBSOLETE	6	75.79 [2.984]	73.66 [2.900]	29	30	8—146474—0—
	6	73.25 [2.884]	71.12 [2.800]	28	29	—7—146474—9—
	6	70.71 [2.784]	68.58 [2.700]	27	28	—7—146474—8—
	6	68.17 [2.684]	66.04 [2.600]	26	27	—7—146474—7—
	6	65.63 [2.584]	63.50 [2.500]	25	26	—7—146474—6—
	6	63.09 [2.484]	60.96 [2.400]	24	25	—7—146474—5—
	6	60.55 [2.384]	58.42 [2.300]	23	24	—7—146474—4—
	6	58.01 [2.284]	55.88 [2.200]	22	23	—7—146474—3—
	6	55.47 [2.184]	53.34 [2.100]	21	22	—7—146474—2—
	6	52.93 [2.084]	50.80 [2.000]	20	21	—7—146474—1—
	6	50.39 [1.984]	48.26 [1.900]	19	20	—7—146474—0—
	6	47.85 [1.884]	45.72 [1.800]	18	19	—6—146474—9—
	6	45.31 [1.784]	43.18 [1.700]	17	18	—6—146474—8—
	6	42.77 [1.684]	40.64 [1.600]	16	17	—6—146474—7—
	6	40.23 [1.584]	38.10 [1.500]	15	16	—6—146474—6—
	6	37.69 [1.484]	35.56 [1.400]	14	15	—6—146474—5—
	6	35.15 [1.384]	33.02 [1.300]	13	14	—6—146474—4—
	6	32.61 [1.284]	30.48 [1.200]	12	13	6—146474—3—
	6	30.07 [1.184]	27.94 [1.100]	11	12	—6—146474—2—
	6	27.53 [1.084]	25.40 [1.000]	10	11	—6—146474—1—
	6	24.99 [.984]	22.86 [.900]	9	10	—6—146474—0—
	6	22.45 [.884]	20.32 [.800]	8	9	—5—146474—9—
	6	19.91 [.784]	17.78 [.700]	7	8	—5—146474—8—
	6	17.37 [.684]	15.24 [.600]	6	7	—5—146474—7—
	6	14.83 [.584]	12.70 [.500]	5	6	—5—146474—6—
6	12.29 [.484]	10.16 [.400]	4	5	—5—146474—5—	
OBSOLETE	6	9.75 [.384]	7.62 [.300]	3	4	5—146474—4—
	6	7.21 [.284]	5.08 [.200]	2	3	5—146474—3—
	6	4.67 [.184]	2.54 [.100]	1	2	—5—146474—2—
	6	2.13 [.084]	—	—	1	—5—146474—1—
	PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

OBSOLETE	5	101.19 [3.984]	99.06 [3.900]	39	40	— 4 146474 0—
	5	98.65 [3.884]	96.52 [3.800]	38	39	— 3 146474 9—
	5	96.11 [3.784]	93.98 [3.700]	37	38	— 3 146474 8—
	5	93.57 [3.684]	91.44 [3.600]	36	37	— 3 146474 7—
	5	91.03 [3.584]	88.90 [3.500]	35	36	— 3 146474 6—
	5	88.49 [3.484]	86.36 [3.400]	34	35	— 3 146474 5—
	5	85.95 [3.384]	83.82 [3.300]	33	34	— 3 146474 4—
	5	83.41 [3.284]	81.28 [3.200]	32	33	— 3 146474 3—
	5	80.87 [3.184]	78.74 [3.100]	31	32	— 3 146474 2—
	5	78.33 [3.084]	76.20 [3.000]	30	31	— 3 146474 1—
	5	75.79 [2.984]	73.66 [2.900]	29	30	— 3 146474 0—
	5	73.25 [2.884]	71.12 [2.800]	28	29	— 2 146474 9—
	5	70.71 [2.784]	68.58 [2.700]	27	28	— 2 146474 8—
	5	68.17 [2.684]	66.04 [2.600]	26	27	— 2 146474 7—
	5	65.63 [2.584]	63.50 [2.500]	25	26	— 2 146474 6—
	5	63.09 [2.484]	60.96 [2.400]	24	25	— 2 146474 5—
	5	60.55 [2.384]	58.42 [2.300]	23	24	— 2 146474 4—
	5	58.01 [2.284]	55.88 [2.200]	22	23	— 2 146474 3—
	5	55.47 [2.184]	53.34 [2.100]	21	22	— 2 146474 2—
	5	52.93 [2.084]	50.80 [2.000]	20	21	— 2 146474 1—
	5	50.39 [1.984]	48.26 [1.900]	19	20	— 2 146474 0—
	5	47.85 [1.884]	45.72 [1.800]	18	19	— 1 146474 9—
	5	45.31 [1.784]	43.18 [1.700]	17	18	— 1 146474 8—
	5	42.77 [1.684]	40.64 [1.600]	16	17	— 1 146474 7—
	5	40.23 [1.584]	38.10 [1.500]	15	16	— 1 146474 6—
	5	37.69 [1.484]	35.56 [1.400]	14	15	— 1 146474 5—
	5	35.15 [1.384]	33.02 [1.300]	13	14	— 1 146474 4—
	5	32.61 [1.284]	30.48 [1.200]	12	13	— 1 146474 3—
	5	30.07 [1.184]	27.94 [1.100]	11	12	— 1 146474 2—
	5	27.53 [1.084]	25.40 [1.000]	10	11	— 1 146474 1—
	5	24.99 [.984]	22.86 [.900]	9	10	— 1 146474 0—
	5	22.45 [.884]	20.32 [.800]	8	9	— 146474 9—
5	19.91 [.784]	17.78 [.700]	7	8	— 146474 8—	
5	17.37 [.684]	15.24 [.600]	6	7	— 146474 7—	
5	14.83 [.584]	12.70 [.500]	5	6	— 146474 6—	
5	12.29 [.484]	10.16 [.400]	4	5	— 146474 5—	
5	9.75 [.384]	7.62 [.300]	3	4	— 146474 4—	
5	7.21 [.284]	5.08 [.200]	2	3	— 146474 3—	
5	4.67 [.184]	2.54 [.100]	1	2	— 146474 2—	
5	2.13 [.084]	—	—	1	— 146474 1—	
	PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG 14-MAR-97	TE Connectivity	
DRAWN BY G. DUBNICZKI		CHKD 14-MAR-97		
APPROVED G. DUBNICZKI		NAME		
DIMENSIONS: mm [INCHES]		HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SUB.POST, UNSHROUDED		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		SIZE GAGE CODE DRAWING NO RESTRICTED TO		
0 PLOC ±		A1 00779 C=146474		
1 PLOC ±		CUSTOMER DRAWING		
2 PLOC ± 0.51[.02]		SCALE 4:1 SHEET 1 OF 1 REV A		
3 PLOC ± 0.127[.005]				
4 PLOC ± 0.025[.001]				
ANGLES FINISH SEE TABLE				
MATERIAL				
4				

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