

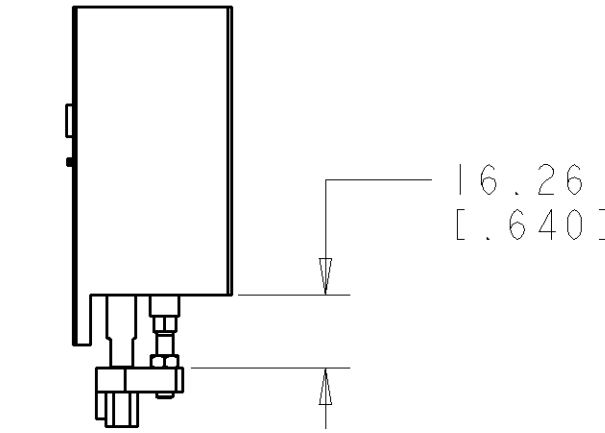
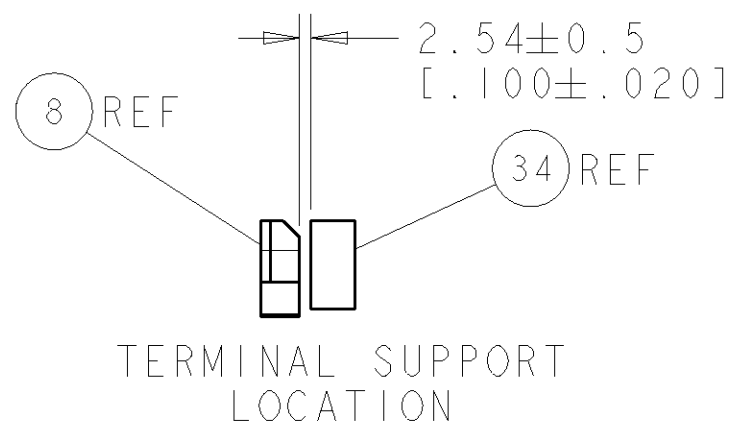
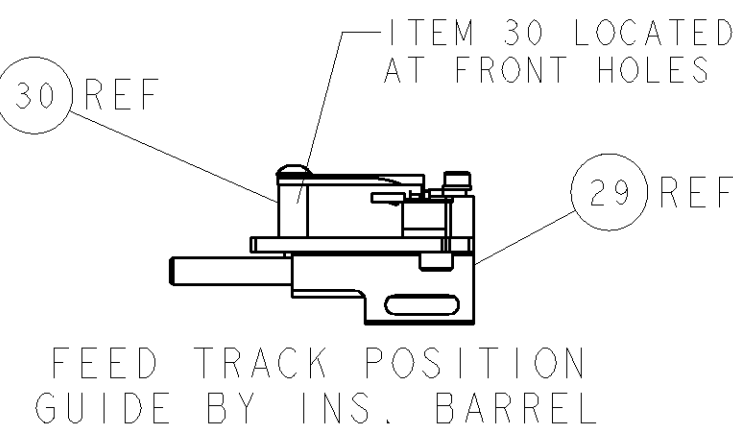
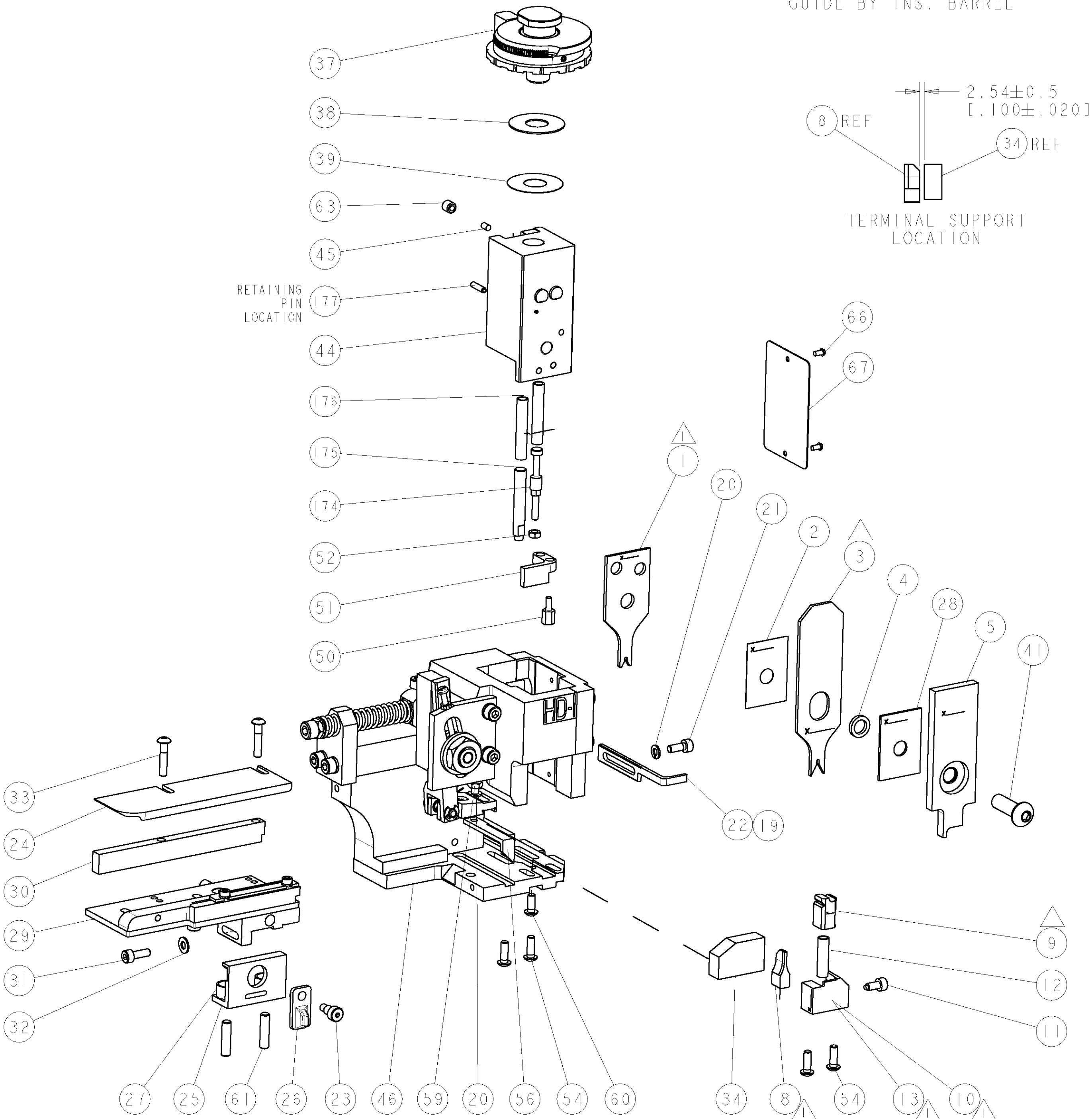
8				7			
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20				20			
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PART NUMBER		REV	TERMINATOR	FEED TYPE	DESCRIPTION		
2115008-1		A	LEADMAKER	MECH POST FEED	CUTS CARRIER		
2115008-2		A	BENCH	MECH PRE FEED	CUTS CARRIER		
2115008-6		A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER		
7-2115008-1		A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS		
7-2115008-2		A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS		
7-2115008-6		A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS		
7-2115008-7		A	-	-	SPARE PARTS KIT		

CRIMP DATA PRONER COMATEL TERMINAL PRONER COMATEL CRIMP SPECS			
TERMINAL NAME: CONTACT A SERTIR			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.40 [1.055 IN]	F	20-28 AWG
INSUL	1.60 [1.063 IN]	F	0.8-1.3mm [1.032-1.051 IN]
WIRE STRIP LENGTH 3.0-3.2mm [1.118-1.126 IN]		APPL INSTRUCTIONS 408-8322 & 408-8490	
TERMINAL APPL SPEC		PRONER COMATEL / 0628 C 002	FEED 7.00 [1.276 IN]
TERMINALS APPLIED			
TE PN	M.F.R. PN	-	-
1544110-1	4853250000421	-	-
-	-	-	-
-	-	-	-
-	-	-	-
WIRE SIZE		CRIMP HEIGHT	REF SETTING
0.34mm ² (22AWG)		.93 ±0.02 [1.037 ±.001 IN]	C0
0.22mm ² (24AWG)		.86 ±0.02 [1.034 ±.001 IN]	C5
0.12mm ² (26AWG)		.80 ±0.02 [1.032 ±.001 IN]	D0
0.08mm ² (28AWG)		.77 ±0.02 [1.030 ±.001 IN]	D2
-		-	-
-		-	-
-		-	-
-		-	-
-		-	-
-		-	-

- △ RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



SET UP GAGE
458637-3

LOC	DIST	REVISONS			
A	66	P. LTR	DESCRIPTION	DATE	DWN
		A	RELEASED	17JUN2008	L. Z

-	1	1	1	1	1	1	993111-8	PIN, SLOTTED SPRING 3.0 X 12.0	177
-	2	2	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1	1752353-1	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1	1	1901680-1	GUIDE PIN,HOLDDOWN	174
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54
-	1	1	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1	1	1-1752354-5	STANDOFF,HOLD-DOWN	50
-	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	-	1	-	-	1	-	1338675-1	CAM, UNIVERSAL PRE FEED	48
-	1	-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46
-	1	1	1	1	1	1	690191-1	PLUG,NYLON	45
-	1	1	1	1	1	1	1633724-3	RAM, (SIDE FEED)	44
-	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	1	469367-8	SHIM	38
-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1	1	1752356-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32
-	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-	1	1	1	1	1	1	1-1320908-7	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	29
-	1	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
-	2	2	2	2	2	2	18025-2	WASHER, SPRG LOCK, REG M4	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	1	-	-	1	-	-	1338684-1	SHEAR HOLDER, FRONT	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9
1	2	2	2	1	1	1	9-1633139-3	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	2-238011-2	BLOCK, CRIMPER SPACER	4
1	2	2	2	1	1	1	1-679440-3	CRIMPER, INSULATION F	3
-	1	1	1	1	1	1	455888-1	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1-1633730-2	CRIMPER, WIRE	1

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DIMENSIONS: mm [IN]		CHK S. ZOU	NAME FINE ADJUST SIDE FEED HDI APPLICATOR	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD N. DEWING	SIZE A	
3 PLC PLC PLC 4 PLC ANGLES		PRODUCT SPEC APPLICATION SPEC See Table	CAGE CODE 00779	
MATERIAL -		FINISH -	RESTRICTED TO -	
CUSTOMER DRAWING		SCALE 3:5	SHEET 1 OF 1	

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