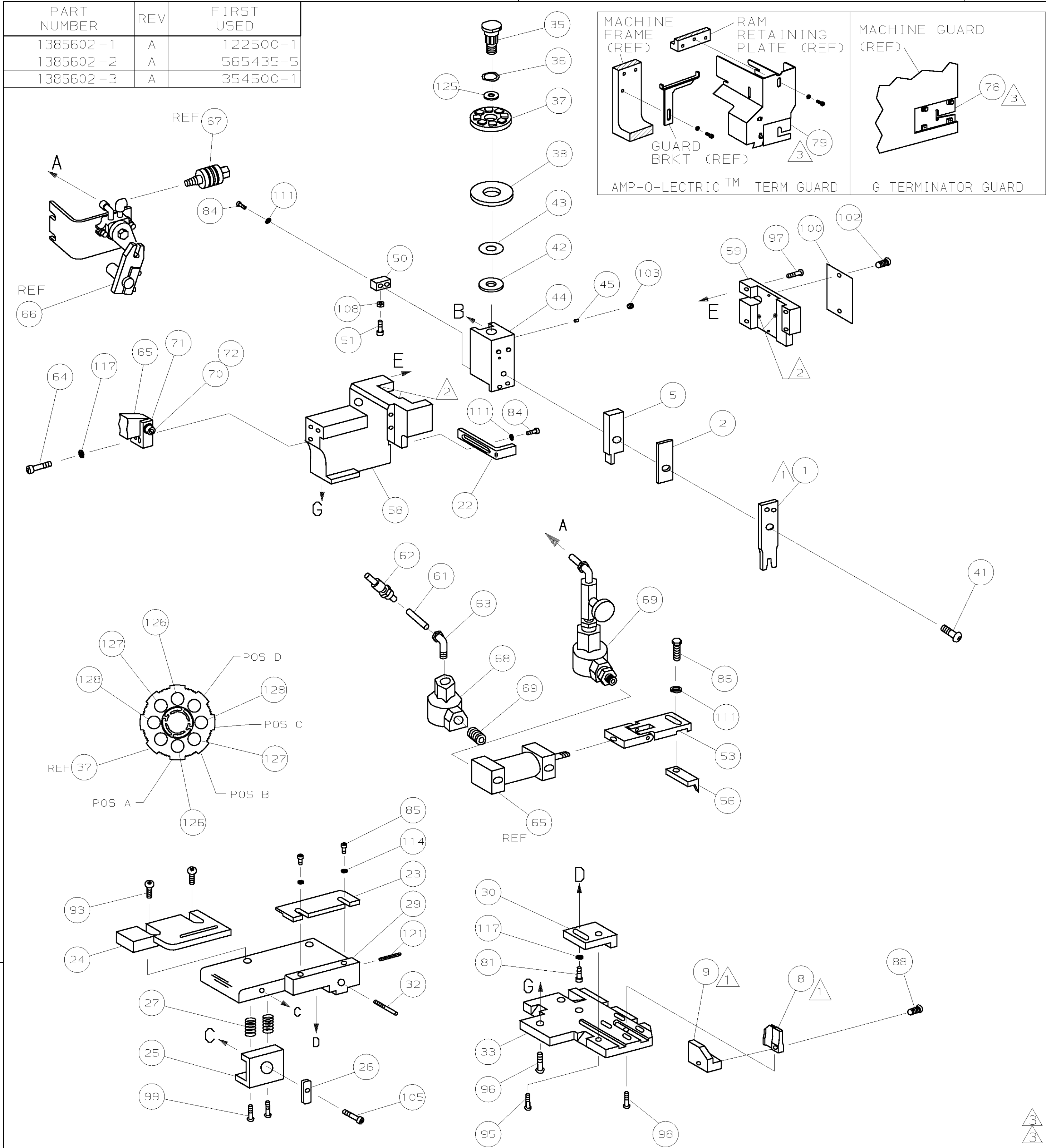


PART NUMBER	REV	FIRST USED
1385602-1	A	122500-1
1385602-2	A	565435-5
1385602-3	A	354500-1



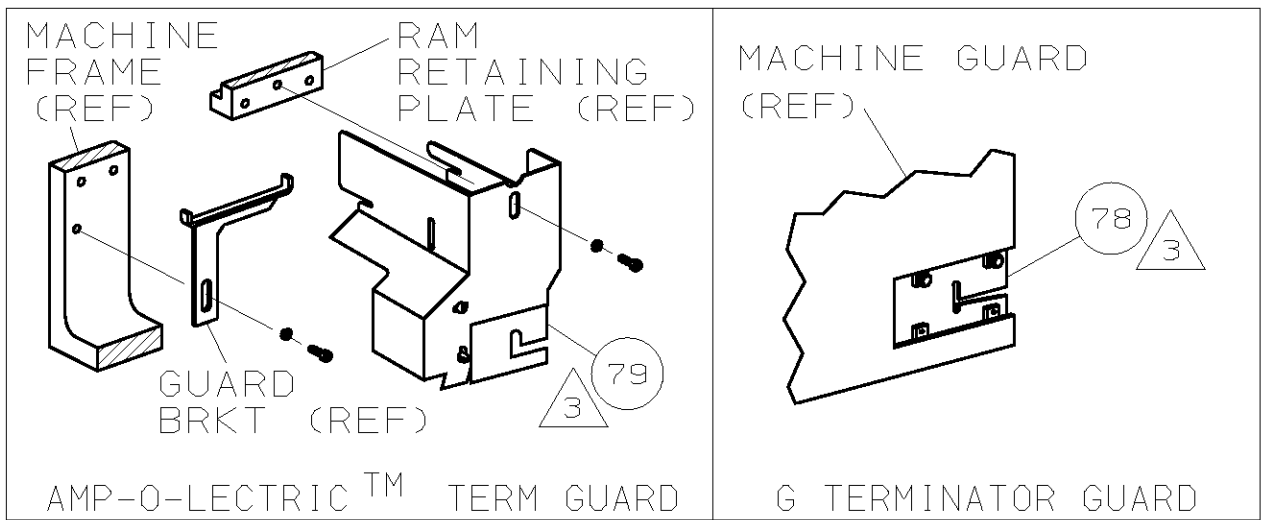
- 1

RECOMMENDED SPARE PARTS.
- 2

GREASE LIGHTLY.
- 3

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4

SEE DRAWING FOR COMPONENTS



TERMINAL NAME: SPRING CONTACT					
155386		AMP TERMINAL		AMP CRIMP SPECS	
		PAD LTR	CRIMP HEIGHT		WIRE SIZE
		A	.057 ±.002 [1.45 ±0.05mm]		18
		B	.053 ±.002 [1.35 ±0.05mm]		20
		C	.050 ±.002 [1.27 ±0.05mm]		22
		D	NOT		USED
		CRIMP	SIZE	TYPE	RANGE
		WIRE	.080 [2.03mm]	F	22-18
		INSUL	-	-	-
WIRE STRIP LENGTH .153-.185		TERM APPL SPEC 114-3118	FEED .330	APPL INSTRUCTION 408-8040	SET UP GAGE 458637-1
				LAYOUT L2826	

2	2	2	-	C	3-354779-8	PIN, WIRE DISC (.3180)C	129
2	2	2	-	C	3-354779-2	PIN, WIRE DISC (.3150)B	127
2	2	2	-	C	2-354779-2	PIN, WIRE DISC (.3105)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
							122
1	1	1	-	A	3-21028-5	PIN,SLT SPR(Ø.093x.75)ST 6DE PL	121
							120
							119
							118
3	3	3	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
							116
							115
2	2	2	-	A	21024-2	WASHER,LOCK (#4)FRONT STP GUIDE	114
							113
							112
4	4	4	-	A	21024-4	WASHER,LOCK (#8)STRIPPER	111
							110
							109
1	1	1	-	A	21018-5	NUT, HEX (NO.6)HOLDDOWN	108
							107
							106
1	1	1	-	A	22353-8	SCR,SHLD (Ø.187x.25)DRAG LEVER	105
							104
1	1	1	-	A	21009-2	SCR,SKT 5ET(1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19)ID PLATE	102
							101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88)DRAG	99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL	98
4	4	4	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP	97
3	3	3	-	A	2-22733-8	SCR,BHC (1/4-20x.62)H5G	96
1	1	1	-	A	2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLK	95
							94
2	2	2	-	A	2-21002-2	SCR,BHC (8-32x.62)R STP 6DE	93
							92
							91
							90
							89
1	1	1	-	A	2-21000-7	SCR,SHC (8-32x.50)SHEAR	88
							87
1	1	1	-	A	2-22603-1	SCR,HEX HD (8-32x.38)FEED FINGER	86
2	2	2	-	A	1-21000-4	SCR,SHC (4-40x.25)FR ST GUIDE	85
3	3	3	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER	84
							83
							82
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)SG ADJ BL	81
							80
-	1	-	-	B	462992-7	GUARD ASSY	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
							77
							76
							75
							74
							73
1	1	1	-	A	3-21001-5	SCR,SHC (3/8-16x1.00)AIR FEED	72
1	1	1	-	B	459610-1	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REOD PER ASSY				PARTS LIST			

-1	LEADMAKER				AIRFEED		
-2	BENCH MODEL K				AIRFEED		
-3	BENCH MODEL G				AIRFEED		
1	1	1	-	A	21024-8	WASHER, LOCK 3/8	70
-	1	-	-	C	692655-5	AIR FEED VALVE ASSY	69
							68
-	REF	-	-	A	24042-2	VALVE, SHUT OFF	67
-	REF	-	-	C	692655-6	AIR FEED VALVE ASSY	66
1	1	1	-	B	461065-1	AIR FEED ASSY (1 INCH)	65
2	2	2	-	A	3-21000-8	SCR,SHC (10-32x.75)AIR ASSY	64
1	-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
1	-	1	-	A	23238-1	QUICK DISCONNECT	62
21.00	-	21.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25	61
							60
1	1	1	-	C	454220-1	CAP, RAM	59
1	1	1	-	D	454485-1	HOUSING	58
							57
1	1	1	-	B	3-694433-9	PAWL, FEED	56
1	1	1	-	B	22304-1	NIPPLE, HEX	55
1	1	1	-	B	22374-7	VALVE, QUICK EXHAUST	54
1	1	1	-	B	461062-1	FEED FINGER ASSY	53
							52
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	1	1	-	A	690753-1	SPACER, TONKER	50
							49
							48
							47
							46
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	455673-4	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
							40
							39
1	1	1	-	A	690223-2	SPACER, INSULATION DISC	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
							34
1	1	1	-	D	455675-1	PLATE, BASE	33
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
							31
1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	3-458144-6	PLATE, STRIP GUIDE	29
							28
2	2	2	-	A	22281-9	SPRING, DRAG	27
1	1	1	-	B	240793-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	4-690754-2	DRAG, TERMINAL	25
1	1	1	-	A1	1-1320860-0	GUIDE, STRIP (REAR)	24
1	1	1	-	B	1-189124-7	GUIDE, STRIP (FRONT)	23
1	1	1	-	B	690472-9	STRIPPER	22
							21
							20
							19
							18
							17
							16
							15
							14
							13
							12
							11
							10
1	1	1	-	B	2-853714-4	PLATE, REAR SHEAR	9
1	1	1	-	C	1424316-3	ANVIL	8
							7
							6
1	1	1	-	C	1-853720-8	BLADE, SLUG	5
							4
							3
1	1	1	-	C	455888-7	SPACER, CRIMPER	2
1	1	1	-	C	4-456405-0	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REOD PER ASSY				PARTS LIST			
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)							

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.				MATERIAL			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				HT TR			
2 PLC DEC ±.25				FIN			
3 PLC DEC ±.							
4 PLC DEC ±.							
ANGLES ±.							
SURF TEXTURE: ✓							
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX							
DR R. KNEPPER				T.ELBIN			
CHK -				REL -			
NAME				SIDE FEED HDM APPLICATOR			
SCALE				DWG NO			
-				1385602			
GAGE CODE 00779				CUSTOMER AND ASSEMBLY DRAWING			
RESTRICTED TO				-			

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