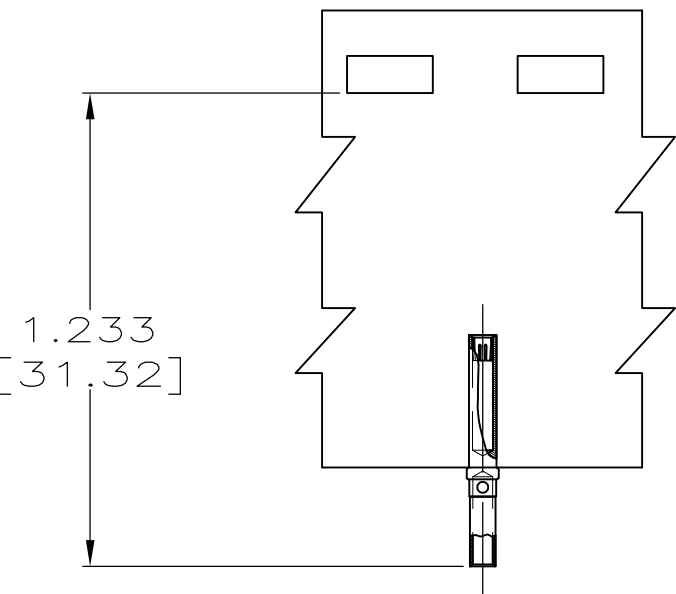
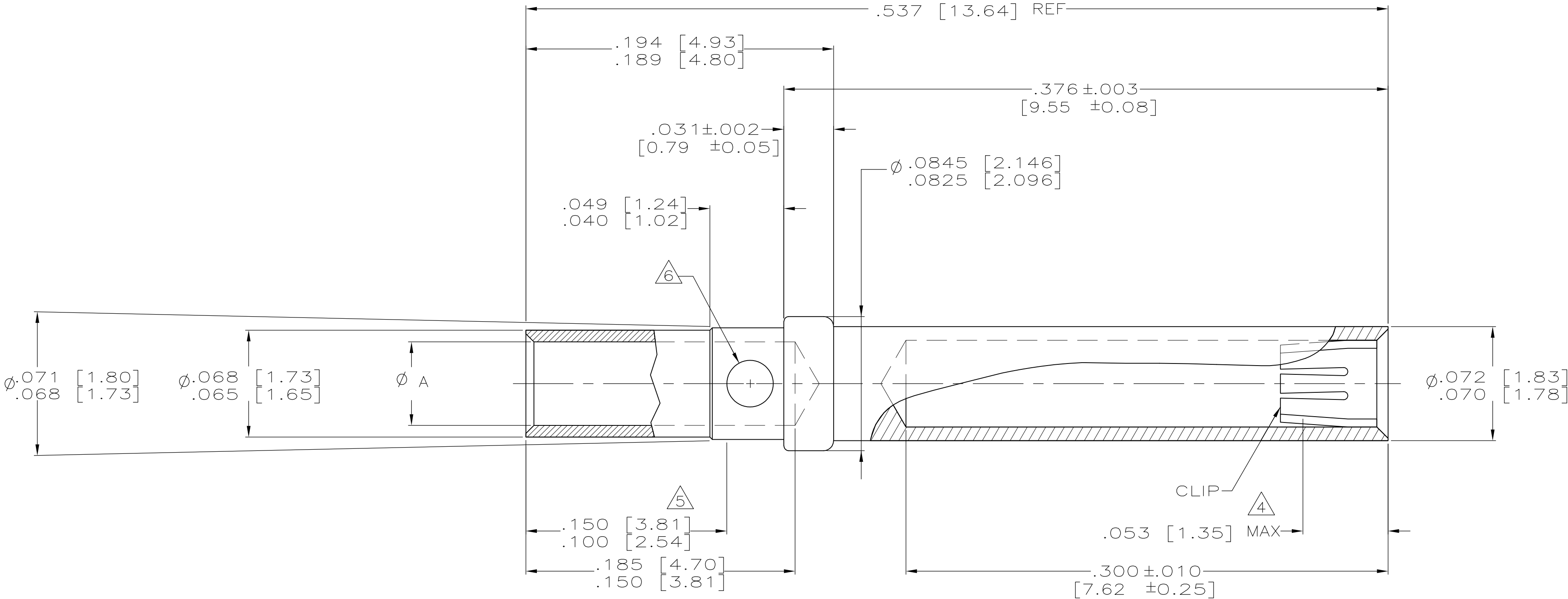


LOC	DIST	REVISIONS				
DF	DO	P	LTR	DESCRIPTION	DATE	DWN
		D		REVISED PER ECO-13-012304	23AUG13	MGM



1218267-2 & -4
SCALE 2:1

- 1 MATERIAL:
BODY: COPPER ALLOY
CLIP: BERYLLIUM COPPER ASTM B 194,
OR AMP ENGINEERING APPROVED EQUIVALENT.
- 2 FINISH:
BODY: GOLD PLATE .000010 [0.25µm] MIN THICK ON CONTACT BODY AS PER ASTM-B-488
OVER NICKEL PLATE .000050 [1.27µm] MIN THICK COATED PER ASTM-B-571.
CLIP: GOLD PLATE .000050 [1.27µm] MIN THICK COATED PER ASTM-B-488
OVER NICKEL PLATE .000100 [2.54µm] MIN THICK COATED PER ASTM-B-571.
3. ALL DIMENSIONS SHOWN AFTER PLATING.
- 4 POINT WHICH A .039 DIAMETER SQUARE ENDED PIN FIRST
ENGAGES CLIP TINES.
- 5 POINT OF PLATING THICKNESS MEASUREMENT.
- 6 INSPECTION HOLE THRU ONE WALL ONLY
RADIAL LOCATION OPTIONAL.



TAPE MOUNTED 20-24 AWG WIRE	.043-.046 [1.09-1.17]	1	1	1218267-4
LOOSE PIECE 20-24 AWG WIRE	.043-.046 [1.09-1.17]	2	1	1218267-3
TAPE MOUNTED 18 AWG WIRE	.051-.053 [1.30-1.35]	3	1	1218267-2
LOOSE PIECE 18 AWG WIRE	.051-.053 [1.30-1.35]	4	1	1218267-1
REMARKS	DIM A	FINISH	MATERIAL	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN P BRANDBERG 08 APR 98	TE Connectivity	
DIMENSIONS: INCHES [mm]		CHK G.GRIFFITH 04 DEC 98		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD G.GRIFFITH 04 DEC 98	NAME	
0 PLC ± -		PRODUCT SPEC	CONTACT, SOCKET, CRIMP TYPE, AMPLIMITE	
1 PLC ± -		APPLICATION SPEC		
2 PLC ± -		WEIGHT	SIZE	
3 PLC ± .005 [0.13]		—	CAGE CODE	
4 PLC ± -		—	DRAWING NO	
ANGLES ± ± 2°		—	RESTRICTED TO	
MATERIAL SEE TABLE		FINISH SEE TABLE	A1 00779 1218267	
CUSTOMER DRAWING		SCALE 20:1	SHEET 1 OF 1	

Mouser Electronics

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[TE Connectivity:](#)

[1218267-3](#)