

(1.27 mm) .050"

# SMT & THROUGH-HOLE HEADER

## SPECIFICATIONS

For complete specifications and recommended PCB layouts see [www.samtec.com?TFM](http://www.samtec.com?TFM) or [www.samtec.com?TFML](http://www.samtec.com?TFML)

### Insulator Material:

Black Liquid Crystal Polymer

### Terminal Material:

Phosphor Bronze

### Plating:

Au or Sn over 50  $\mu$ " (1.27  $\mu$ m) Ni

### Current Rating (TFM/SFM):

3.2 A per pin

(2 pins powered)

### Voltage Rating:

250 VAC mated with SFM

### Operating Temp Range:

-55 °C to +125 °C

### RoHS Compliant:

Yes

### TFM Board Mates:

SFM, SFMC

### TFM Cable Mates:

SFSD

### TFML Board Mates:

SFML

### TFM-DH Board Mates:

SFM (-DH), SFMC

### TFM-DH Cable Mates:

SFSDX (-S, -D, -SR, -DR)

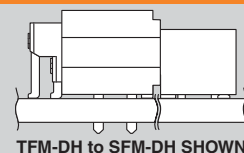
Shrouded body  
for blind mating

(1.27 mm x 1.27 mm)  
.050" x .050"  
micro pitch

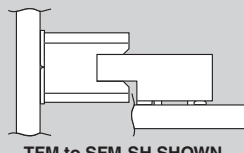
Surface mount or  
through-hole tails



## APPLICATIONS



TFM-DH to SFM-DH SHOWN



TFM to SFM-SH SHOWN

## PROCESSING

### Lead-Free Solderable:

Yes

### SMT Lead Coplanarity:

(0.10 mm) .004" max (05-25)

(0.15 mm) .006" max (30-50)\*

\*(.004" stencil solution may be available; contact IPG@samtec.com)

## RECOGNITIONS

For complete scope of recognitions see [www.samtec.com/quality](http://www.samtec.com/quality)



FILE NO. E111594

## MATED HEIGHTS

LEAD STYLE		MATED HEIGHT*
TFM	SFM	
– 02	–02	(6.35) .250
– 12		(8.13) .320
– 22		(9.91) .390
– 32		(11.81) .465
LEAD STYLE		MATED HEIGHT*
TFM	SFM	
–01	–01	(5.97) .235
–03		(5.97) .235
–11		(7.75) .305
–13		(7.75) .305
–21		(9.53) .375
–23		(9.53) .375
–31		(11.43) .450

\*Processing conditions will affect mated height.

**Note:**  
Some sizes, styles and options are non-standard, non-returnable.

## TYPE STRIP

1

## NO. PINS PER ROW

03, 04, 06, 08  
(TFM -01 & -02 only)

05, 07, 10, 15, 20,  
25, 30, 35, 40, 45, 50  
(Standard sizes)

## LEAD STYLE

Specify  
LEAD STYLE  
from chart

## PLATING OPTION

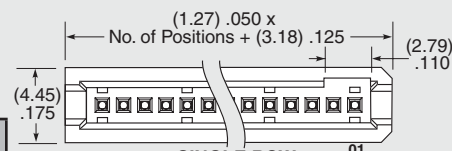
-L  
= 15  $\mu$ " (0.38  $\mu$ m)  
Gold on post,  
Matte Tin on tail  
(Call Samtec for  
E.L.P.™ plating option)

## OTHER SOLUTIONS

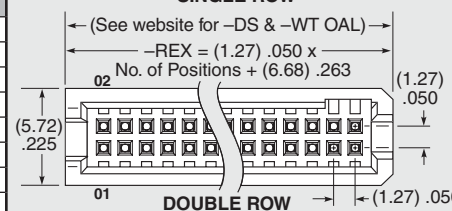
• Lower cost plating options.  
See TFC Series.

LEAD STYLE (T/H)	B	C
-01	(5.59) .220	(1.97) .078
-03*	(5.59) .220	(2.77) .109
-11*	(7.37) .290	(1.97) .078
-13*	(7.37) .290	(2.77) .109
-21*	(9.14) .360	(1.97) .078
-23*	(9.14) .360	(2.77) .109
-31*	(11.05) .435	(1.97) .078

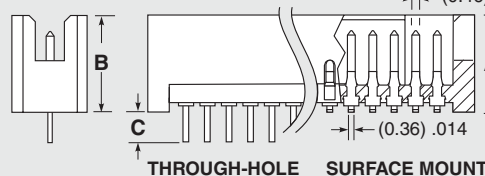
\* Not Available with 07 or -S row option



SINGLE ROW



DOUBLE ROW

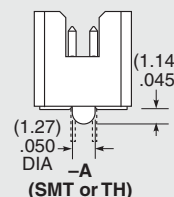


THROUGH-HOLE

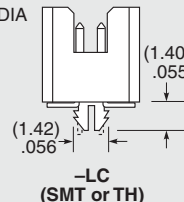
SURFACE MOUNT

LEAD STYLE (SMT)	A
-02	(5.72) .225
-12*	(7.49) .295
-22*	(9.27) .365
-32*	(11.18) .440

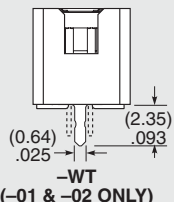
\* N/A with 07, -DH or -S row option



-A (SMT or TH)



-LC (SMT or TH)



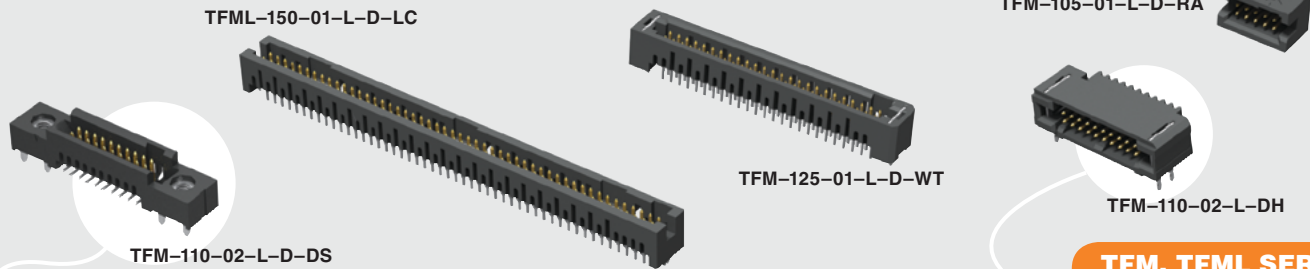
-WT (-01 & -02 ONLY)

Due to technical progress, all designs, specifications and components are subject to change without notice.

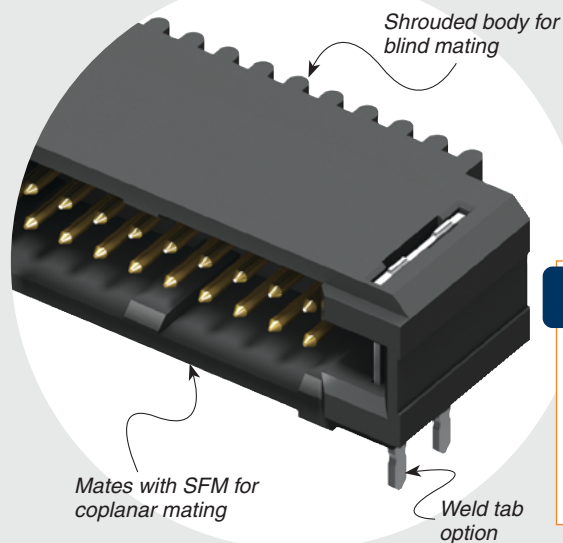
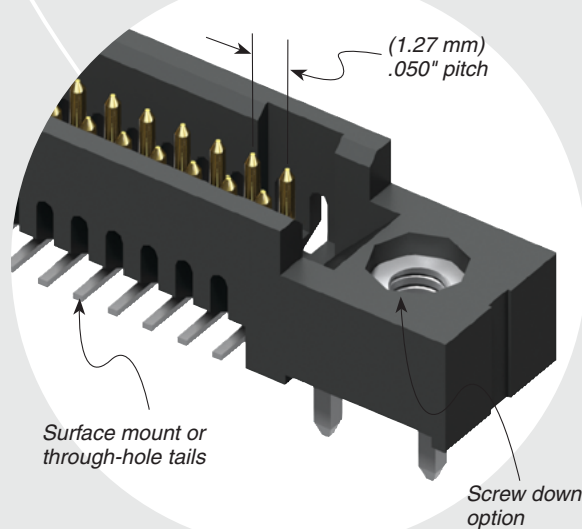
[WWW.SAMTEC.COM](http://WWW.SAMTEC.COM)

All parts within this catalog are built to Samtec's specifications.

Customer specific requirements must be approved by Samtec and identified in a Samtec customer-specific drawing to apply.



## TFM, TFML SERIES



**RUGGEDIZED**  
BY SAMTEC

- Passes 10 Year MFG
- Locking option
- Locking clip option
- Weld tab option
- Screw down option

### ROW OPTION

**-S**

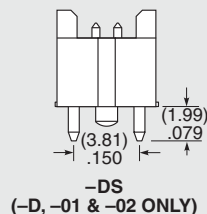
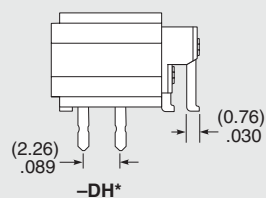
= Single Row  
(TFM only)

**-D**

= Double Row

**-DH\***

= Double Horizontal  
(TFM lead style -02 only)  
(05 thru 50 positions only)  
(-TR option only  
available)



### OPTION

Specify only -RA, -RE1 or -RE2

**-RA**

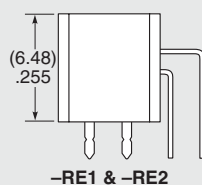
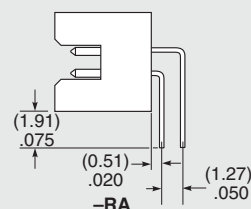
= Right-angle  
(Lead style -01 only)

**-RE1**

= Right-angle Elevated for (1.58 mm) .062" PCB  
(Requires TFM lead style -01, -D row and -WT)

**-RE2**

= Right-angle Elevated for (2.36 mm) .093" PCB  
(Requires TFM lead style -01, -D row and -WT)



Specify only -A, -LC, -DS or -WT  
Not available with -RA, -RE1 and -RE2  
unless otherwise noted.

**-A**

= Alignment Pin

**-LC**

= Locking Clip  
(Manual Placement required)

**-DS**

= Dual Screw Down for  
(1.60 mm) .062" PCB  
(05, 07, 10, 15, 20, 25, 30,  
35, 40 positions only)  
(TFM lead styles -01 and -02 only)  
(Requires -D row option)  
(Mates with SFM-DS option and  
SFSD/SFSDT -SS and -DS option only)  
(Not available with -A, -LC,  
-WT, -K, -P, -TR)

**-WT**

= Weld Tab  
(TFM lead styles -01 and -02 only)  
(Required callout for -RE1 & -RE2)  
(Mates to SFSS/SFSD -SR and  
-DR option only)  
(05, 07, 10, 15, 20, 25, 30, 35,  
40, 45, 50 positions only)

SMT lead styles only  
Specify only -K or -P

**-K**

= Polyimide Film Pick & Place Pad

**-P**

= Plastic Pick & Place Pad  
(5 positions minimum)  
(Not available with  
5 position with -WT)

Specify -TR last

**-TR**

= Tape & Reel  
(Not available with -DS)

### ALSO AVAILABLE (MOQ Required)

- Solder nail option
- Other sizes
- Other platings

#### \* Notes:

Weld tab is standard on -DH option.  
No need to specify -WT.

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