

4

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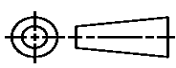
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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
			A	ECR-16-009822	15JUL2016	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2836080-2

FOR REPLACEMENT PARTS FOR APPLICATOR 680396
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
680396

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		TE Connectivity				
		CHK	GOPALAKRISHNA HV						
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	STOUGH DALE		NAME		
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		PRODUCT SPEC		SIDE FEED HDM APPLICATOR			
				APPLICATION SPEC					
				WEIGHT					
				SIZE					
MATERIAL		FINISH		A 3		C- 680396			
CUSTOMER ACCESSIBLE PRODUCTION DRAWING				SCALE		SHEET 1 OF 2		REV A	

DRAWING MADE IN THIRD ANGLE PROJECTION

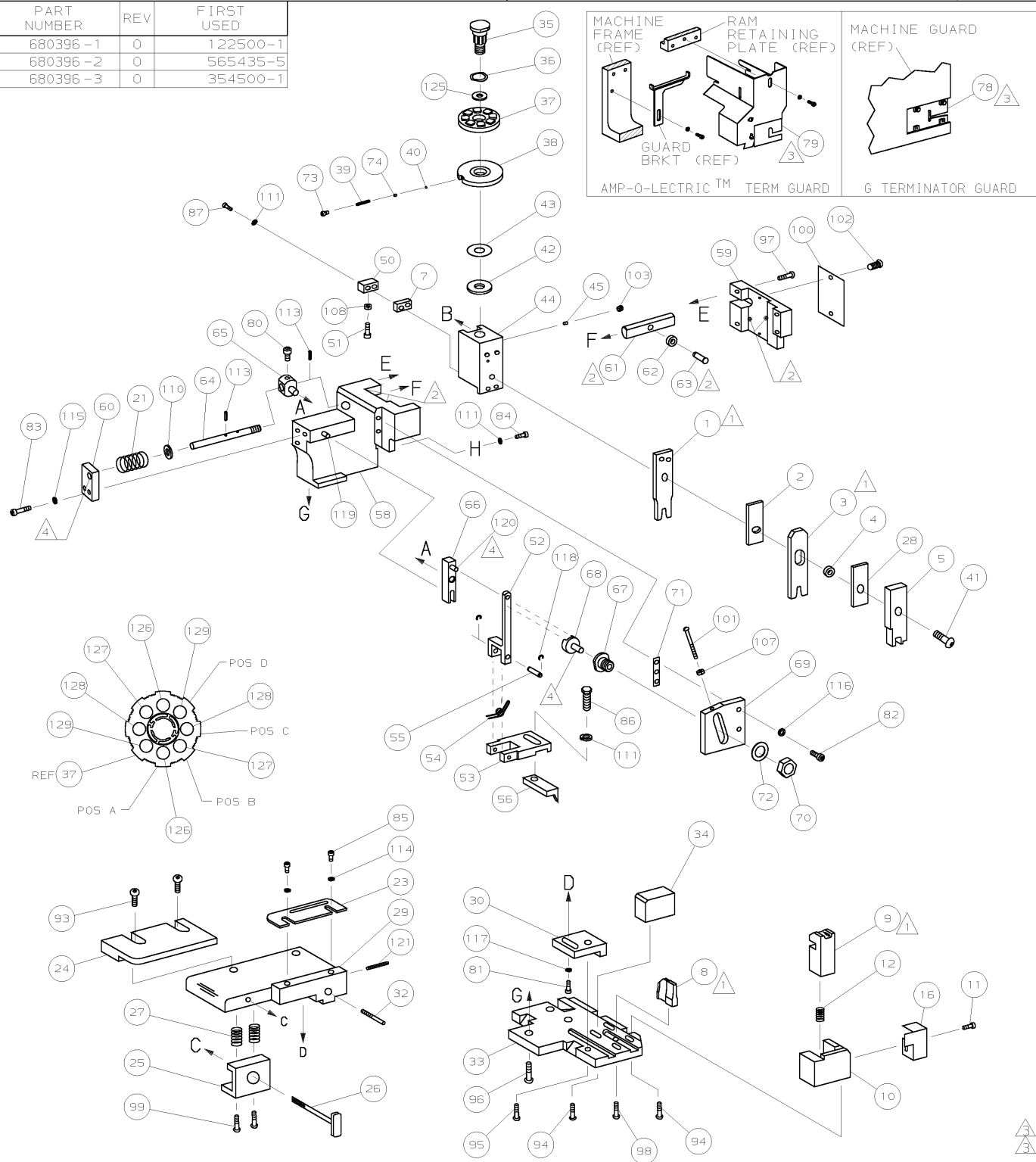
PART NUMBER	REV	FIRST USED
680396-1	0	122500-1
680396-2	0	565435-5
680396-3	0	354500-1

680396

680396

/home/us018246

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TERMINAL NAME: POSITIVE LOCK RECEPTACLE CONTACT											
				282167		CRIMPING DATA					
				282162		PAD LTR		CRIMP HEIGHT		WIRE SIZE	
						A		.065 ±.002 [1.65 ±0.05mm]		1.5 mm ²	
						B		.063 ±.002 [1.6 ±0.05mm]		1 mm ² OR 0.5+0.5 mm ²	
						C		.059 ±.002 [1.5 ±0.05mm]		0.75 mm ²	
						D		.057 ±.002 [1.45 ±0.05mm]		0.5 mm ²	
						CRIMP		SIZE		TYPE	
						WIRE		.090 [2.29mm]		F	
						INSUL		.130 [3.30mm]		F	
										Ø1.5-2.4 mm	
WIRE STRIP LENGTH			TERM APPL SPEC			FEED		APPL INSTRUCTION		SET UP GAGE	
-			114-20036			1.040		408-8040		458637-1	
										L185	
2	2	2	-	C	354779-8	PIN, WIRE DISC (.3030)D					129
2	2	2	-	C	354779-4	PIN, WIRE DISC (.3010)C					128
2	2	2	-	C	9-354778-5	PIN, WIRE DISC (.2970)B					127
2	2	2	-	C	9-354778-1	PIN, WIRE DISC (.2950)A					126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION					125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE					124
1	1	1	-	-	4088040	SF APPL INST 408-8040					123
											122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL					121
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL (Ø.187x.50)LEVER					120
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL (Ø.187x1.25)HOUSING					119
REF	REF	REF	-	A	21045-3	RING,RET "C"(Ø.187)FD FING PIN					118
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK					117
REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)ADJ PLATE					116
REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)FEED GDE ROD					115
2	2	2	-	A	21024-2	WASHER,LOCK (#4)FRONT STP GUIDE					114
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD					113
											112
4	4	4	-	A	21024-4	WASHER,LOCK (#8)STRIPPER					111
REF	REF	REF	-	A	21899-4	WASHER,FLAT (Ø5/16)SCREW ADJ					110
											109
1	1	1	-	A	21018-5	NUT, HEX (NO.6)HOLDDOWN					108
REF	REF	REF	-	A	21018-5	NUT, HEX (6-32)FEED ADJ					107
											106
											105
1	1	-	-	A	992031-1	PIN, CLEVIS					104
1	1	1	-	A	21009-2	SCR,SKT SET (1/4-20x.25 LW)RAM					103
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19)ID PLATE					102
REF	REF	REF	-	A	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ					101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION					100
2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88)DRAG					99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL					98
REF	REF	REF	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP					97
REF	REF	REF	-	A	2-22733-8	SCR,BHC (1/4-20x.62)HOUSING					96
REF	REF	REF	-	A	2-21002-7	SCR,BHC (10-32x.50)56 ADJ BLOCK					95
4	4	4	-	A	2-21002-2	SCR,BHC (8-32x.50)TERM H DWN					94
2	2	2	-	A	2-21002-3	SCR,BHC (8-32x.62)R STP GDE					93
											92
1	1	1	-	A	1-21002-7	SCR,BHC (6-32x.38)CAM					91
											90
1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19)STRIPPER					89
											88
2	2	2	-	A	2-21000-8	SCR,SHC (8-32x.62)DEP-HOLD					87
1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER					86
2	2	2	-	A	1-21000-3	SCR,SHC (4-40x.25)F ST GUIDE					85
1	1	1	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER					84
REF	REF	REF	-	A	3-21000-7	SCR,SHC (10-32x.75)FEED ROD GD					83
REF	REF	REF	-	A	3-21000-6	SCR,SHC (10-32x.62)FD ADJ BLK					82
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)56 ADJ BLK					81
REF	REF	REF	-	A	3-21000-4	SCR,SHC (10-32x.38)PIVOT BLK					80
-	REF	-	-	B	455749-1	GUARD, WINDOW					79
REF	-	-	-	B	679532-1	INSERT, GUARD					78
											77
											76
											75
1	1	1	-	A	690603-1	SPRING, ASSIST					74
1	1	1	-	A	23030-1	SCR,SHC (6-32x.25 SL)INS DISC					73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL					72
REF	REF	REF	-	A	690517-1	SPACER					71
-3	-2	-1	U/M	DWG SIZE	PART NO		DESCRIPTION				ITEM NO
QTY REQD PER ASSY					PARTS LIST						

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