

|                              |      |                          |    |
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| LOC | DIST | REVISIONS |     |                           |           |     |      |
|-----|------|-----------|-----|---------------------------|-----------|-----|------|
| AD  | 00   | P         | LTR | DESCRIPTION               | DATE      | DWN | APVD |
|     |      |           | B3  | REVISED PER ECO-11-005027 | 12MAR2011 | RK  | HMR  |
|     |      |           |     |                           |           |     |      |
|     |      |           |     |                           |           |     |      |
|     |      |           |     |                           |           |     |      |

D

C

B

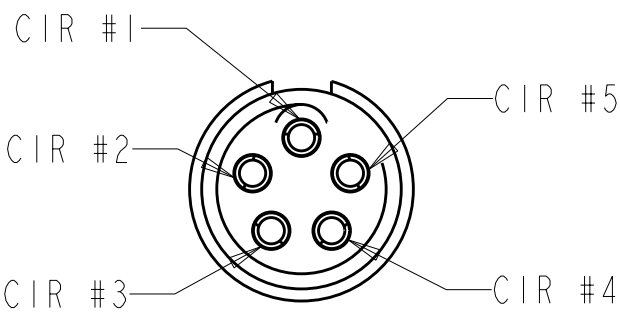
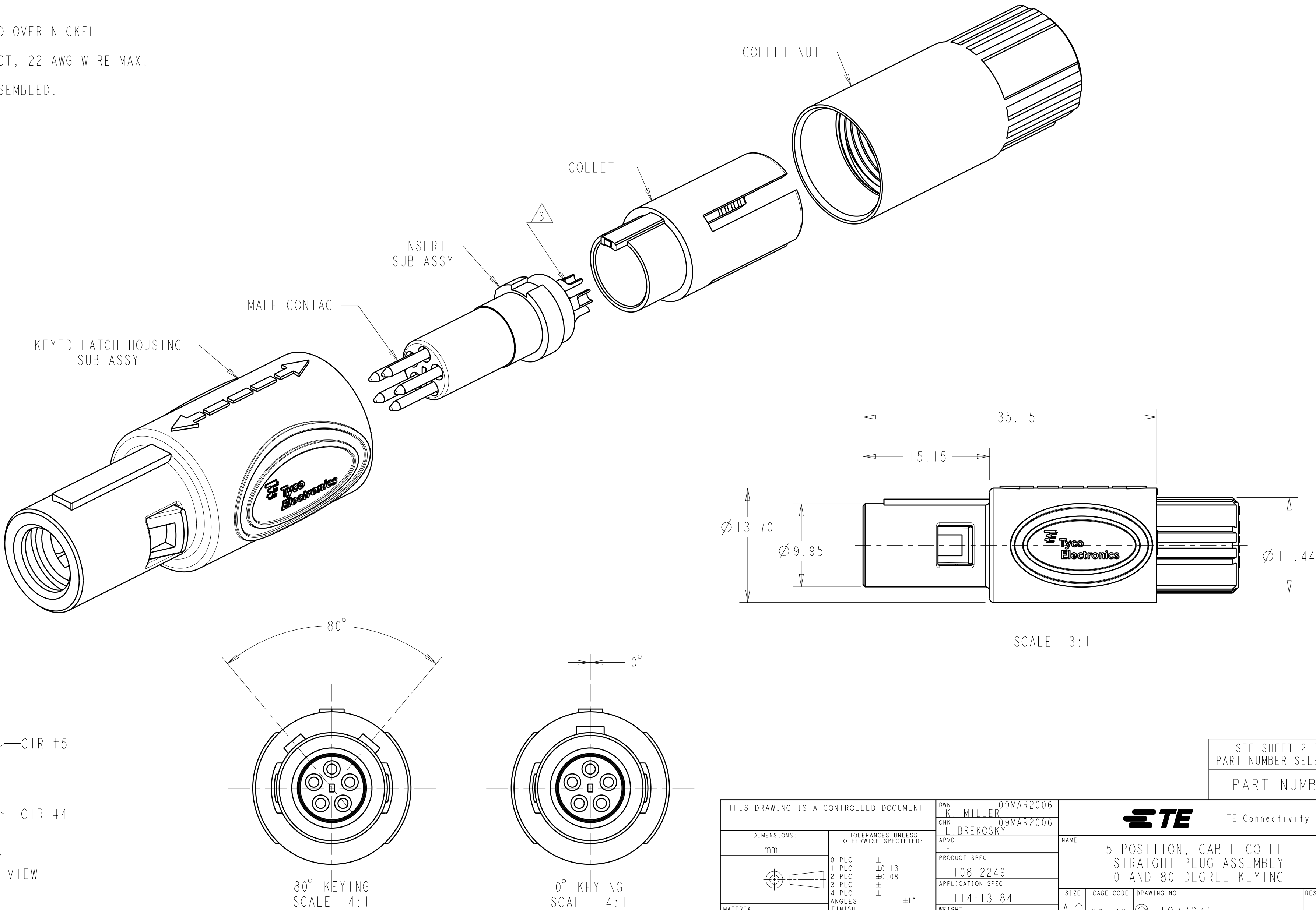
A

1 MATERIAL:  
CONTACT: BRASS  
LATCH HOUSING, INSERT, COLLET, COLLET NUT:  
UL 94V-0 RATED THERMOPLASTIC  
COLOR:  
COLLET AND INSERT: GRAY  
LATCH HOUSING AND NUT: SEE TABLE

2 FINISH:  
CONTACT, 0.75µm MIN. GOLD OVER NICKEL

3 SOLDER TERMINATION CONTACT, 22 AWG WIRE MAX.

4. PRODUCT IS SUPPLIED UNASSEMBLED.

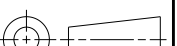


INSERT SUB-ASSY  
CIRCUIT DESIGNATION VIEW

80° KEYING  
SCALE 4:1

0° KEYING  
SCALE 4:1

SEE SHEET 2 FOR  
PART NUMBER SELECTION  
PART NUMBER

|                                                                                       |  |                                                                                       |  |                                                                                      |                    |                                                                                                       |                    |           |
|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------|--------------------|-------------------------------------------------------------------------------------------------------|--------------------|-----------|
| THIS DRAWING IS A CONTROLLED DOCUMENT.                                                |  | DWN<br>K. MILLER<br>CHK<br>L. BREKOSKY<br>APVD<br>-                                   |  | 09MAR2006<br>09MAR2006<br>-                                                          |                    |  TE Connectivity |                    |           |
| DIMENSIONS:<br>mm                                                                     |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:                                                |  | NAME<br>5 POSITION, CABLE COLLET<br>STRAIGHT PLUG ASSEMBLY<br>0 AND 80 DEGREE KEYING |                    |                                                                                                       |                    |           |
|  |  | 0 PLC ±<br>1 PLC ±0.13<br>2 PLC ±0.08<br>3 PLC ±<br>4 PLC ±<br>ANGLES ±1°<br>FINISH   |  |                                                                                      |                    |                                                                                                       |                    |           |
| MATERIAL                                                                              |  | PRODUCT SPEC<br>108-2249<br>APPLICATION SPEC<br>114-13184<br>WEIGHT<br>-              |  |                                                                                      |                    |                                                                                                       |                    |           |
|  |  |  |  | SIZE<br>A2                                                                           | CAGE CODE<br>00779 | DRAWING NO<br>C-1877845                                                                               | RESTRICTED TO<br>- |           |
| CUSTOMER DRAWING                                                                      |  |                                                                                       |  |                                                                                      |                    | SCALE<br>4:1                                                                                          | SHEET<br>1 OF 3    | REV<br>B3 |

4

3

2

1

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DIST

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REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|-----|-------------|------|-----|------|
|   | -   | SEE SHEET 1 | -    | -   | -    |
|   |     |             |      |     |      |
|   |     |             |      |     |      |
|   |     |             |      |     |      |

Ø 2.7-Ø 3.9

BLUE

GRAY

80°

7-1877845-2

Ø 4.0-Ø 5.2

BLUE

GRAY

80°

7-1877845-1

Ø 5.3-Ø 6.5

BLUE

GRAY

80°

7-1877845-0

Ø 2.7-Ø 3.9

BLUE

GRAY

0°

6-1877845-9

Ø 4.0-Ø 5.2

BLUE

GRAY

0°

6-1877845-8

Ø 5.3-Ø 6.5

BLUE

GRAY

0°

6-1877845-7

Ø 2.7-Ø 3.9

BLUE

BLACK

80°

6-1877845-6

Ø 4.0-Ø 5.2

BLUE

BLACK

80°

6-1877845-5

Ø 5.3-Ø 6.5

BLUE

BLACK

80°

6-1877845-4

Ø 2.7-Ø 3.9

BLUE

BLACK

0°

6-1877845-3

Ø 4.0-Ø 5.2

BLUE

BLACK

0°

6-1877845-2

Ø 5.3-Ø 6.5

BLUE

BLACK

0°

6-1877845-1

Ø 2.7-Ø 3.9

GREEN

GRAY

80°

6-1877845-0

Ø 4.0-Ø 5.2

GREEN

GRAY

80°

5-1877845-9

Ø 5.3-Ø 6.5

GREEN

GRAY

80°

5-1877845-8

Ø 2.7-Ø 3.9

GREEN

GRAY

0°

5-1877845-7

Ø 4.0-Ø 5.2

GREEN

GRAY

0°

5-1877845-6

Ø 5.3-Ø 6.5

GREEN

GRAY

0°

5-1877845-5

Ø 2.7-Ø 3.9

GREEN

BLACK

80°

5-1877845-4

Ø 4.0-Ø 5.2

GREEN

BLACK

80°

5-1877845-3

Ø 5.3-Ø 6.5

GREEN

BLACK

80°

5-1877845-2

Ø 2.7-Ø 3.9

GREEN

BLACK

0°

5-1877845-1

Ø 4.0-Ø 5.2

GREEN

BLACK

0°

5-1877845-0

Ø 5.3-Ø 6.5

GREEN

BLACK

0°

4-1877845-9

Ø 2.7-Ø 3.9

YELLOW

GRAY

80°

4-1877845-8

Ø 4.0-Ø 5.2

YELLOW

GRAY

80°

4-1877845-7

Ø 5.3-Ø 6.5

YELLOW

GRAY

80°

4-1877845-6

Ø 2.7-Ø 3.9

YELLOW

GRAY

0°

4-1877845-5

Ø 4.0-Ø 5.2

YELLOW

GRAY

0°

4-1877845-4

Ø 5.3-Ø 6.5

YELLOW

GRAY

0°

4-1877845-3

Ø 2.7-Ø 3.9

YELLOW

BLACK

80°

4-1877845-2

Ø 4.0-Ø 5.2

YELLOW

BLACK

80°

4-1877845-1

Ø 5.3-Ø 6.5

YELLOW

BLACK

80°

4-1877845-0

Ø 2.7-Ø 3.9

YELLOW

BLACK

0°

3-1877845-9

Ø 4.0-Ø 5.2

YELLOW

BLACK

0°

3-1877845-8

Ø 5.3-Ø 6.5

YELLOW

BLACK

0°

3-1877845-7

CABLE RANGE

BACK-NUT  
COLORLATCH HOUSING  
COLOR

KEYING

PART NO.

PART NUMBERS 37 THRU 72

Ø 2.7-Ø 3.9

WHITE

GRAY

80°

3-1877845-6

Ø 4.0-Ø 5.2

WHITE

GRAY

80°

3-1877845-5

Ø 5.3-Ø 6.5

WHITE

GRAY

80°

3-1877845-4

Ø 2.7-Ø 3.9

WHITE

GRAY

0°

3-1877845-3

Ø 4.0-Ø 5.2

WHITE

GRAY

0°

3-1877845-2

Ø 5.3-Ø 6.5

WHITE

GRAY

0°

3-1877845-1

Ø 2.7-Ø 3.9

WHITE

BLACK

80°

3-1877845-0

Ø 4.0-Ø 5.2

WHITE

BLACK

80°

2-1877845-9

Ø 5.3-Ø 6.5

WHITE

BLACK

80°

2-1877845-8

Ø 2.7-Ø 3.9

WHITE

BLACK

0°

2-1877845-7

Ø 4.0-Ø 5.2

WHITE

BLACK

0°

2-1877845-6

Ø 5.3-Ø 6.5

WHITE

BLACK

0°

2-1877845-5

Ø 2.7-Ø 3.9

RED

GRAY

80°

2-1877845-4

Ø 4.0-Ø 5.2

RED

GRAY

80°

2-1877845-3

Ø 5.3-Ø 6.5

RED

GRAY

80°

2-1877845-2

Ø 2.7-Ø 3.9

RED

GRAY

0°

2-1877845-1

Ø 4.0-Ø 5.2

RED

GRAY

0°

2-1877845-0

Ø 5.3-Ø 6.5

RED

GRAY

0°

1-1877845-9

Ø 2.7-Ø 3.9

RED

BLACK

80°

1-1877845-8

Ø 4.0-Ø 5.2

RED

BLACK

80°

1-1877845-7

Ø 5.3-Ø 6.5

RED

BLACK

80°

1-1877845-6

Ø 2.7-Ø 3.9

RED

BLACK

0°

1-1877845-5

Ø 4.0-Ø 5.2

RED

BLACK

0°

1-1877845-4

Ø 5.3-Ø 6.5

RED

BLACK

0°

1-1877845-3

Ø 2.7-Ø 3.9

GRAY

GRAY

80°

1-1877845-2

Ø 4.0-Ø 5.2

GRAY

GRAY

80°

1-1877845-1

Ø 5.3-Ø 6.5

GRAY

GRAY

80°

1-1877845-0

Ø 2.7-Ø 3.9

GRAY

GRAY

0°

1877845-9

Ø 4.0-Ø 5.2

GRAY

GRAY

0°

1877845-8

Ø 5.3-Ø 6.5

GRAY

GRAY

0°

1877845-7

Ø 2.7-Ø 3.9

BLACK

BLACK

80°

1877845-6

Ø 4.0-Ø 5.2

BLACK

BLACK

80°

1877845-5

Ø 5.3-Ø 6.5

BLACK

BLACK

80°

1877845-4

Ø 2.7-Ø 3.9

BLACK

BLACK

0°

1877845-3

Ø 4.0-Ø 5.2

BLACK

BLACK

0°

1877845-2

Ø 5.3-Ø 6.5

BLACK

BLACK

0°

1877845-1

CABLE RANGE

BACK-NUT  
COLORLATCH HOUSING  
COLOR

KEYING

PART NO.

PART NUMBERS 1 THRU 36

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±

1 PLC ±0.13

2 PLC ±0.08

3 PLC ±

4 PLC ±

ANGLES ±1°

FINISH

MATERIAL

DWN K. MILLER 09MAR2006

CHK L. BREKOSKY 09MAR2006

APVD -

PRODUCT SPEC 108-2249

APPLICATION SPEC 114-13184

WEIGHT -

CUSTOMER DRAWING

NAME 5 POSITION, CABLE COLLET  
STRAIGHT PLUG ASSEMBLY  
0 AND 80 DEGREE KEYING

SIZE A2

CAGE CODE 00779

DRAWING NO. 1877845

RESTRICTED TO -

SCALE 4:1

SHEET 2 OF 3

REV B3

1471-9 (3/11)

4

3

2

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|   | -   | SEE SHEET 1 | -    | -   | -    |
|   |     |             |      |     |      |
|   |     |             |      |     |      |
|   |     |             |      |     |      |

|                         |                   |                        |        |             |
|-------------------------|-------------------|------------------------|--------|-------------|
| Ø 2.7-Ø 3.9             | BLACK             | GRAY                   | 80°    | 8-1877845-4 |
| Ø 4.0-Ø 5.2             | BLACK             | GRAY                   | 80°    | 8-1877845-3 |
| Ø 5.3-Ø 6.5             | BLACK             | GRAY                   | 80°    | 8-1877845-2 |
| Ø 2.7-Ø 3.9             | BLACK             | GRAY                   | 0°     | 8-1877845-1 |
| Ø 4.0-Ø 5.2             | BLACK             | GRAY                   | 0°     | 8-1877845-0 |
| Ø 5.3-Ø 6.5             | BLACK             | GRAY                   | 0°     | 7-1877845-9 |
| Ø 2.7-Ø 3.9             | GRAY              | BLACK                  | 80°    | 7-1877845-8 |
| Ø 4.0-Ø 5.2             | GRAY              | BLACK                  | 80°    | 7-1877845-7 |
| Ø 5.3-Ø 6.5             | GRAY              | BLACK                  | 80°    | 7-1877845-6 |
| Ø 2.7-Ø 3.9             | GRAY              | BLACK                  | 0°     | 7-1877845-5 |
| Ø 4.0-Ø 5.2             | GRAY              | BLACK                  | 0°     | 7-1877845-4 |
| Ø 5.3-Ø 6.5             | GRAY              | BLACK                  | 0°     | 7-1877845-3 |
| CABLE RANGE             | BACK-NUT<br>COLOR | LATCH HOUSING<br>COLOR | KEYING | PART NO.    |
| PART NUMBERS 73 THRU 84 |                   |                        |        |             |

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DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

CUSTOMER DRAWING

09MAR2006

09MAR2006

-

108-2249

114-13184

-

DIMENSIONS:

mm



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±-

1 PLC ±0.13

2 PLC ±0.08

3 PLC ±-

4 PLC ±-

ANGLES ±1°

FINISH

MATERIAL

-

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

CUSTOMER DRAWING

09MAR2006

09MAR2006

-

108-2249

114-13184

-

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

5 POSITION, CABLE COLLET  
STRAIGHT PLUG ASSEMBLY  
0 AND 80 DEGREE KEYING

A200779

1877845

-

SCALE

4:1

SHEET

3

OF

3

REV

B3

TE Connectivity

1471-9 (3/11)

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