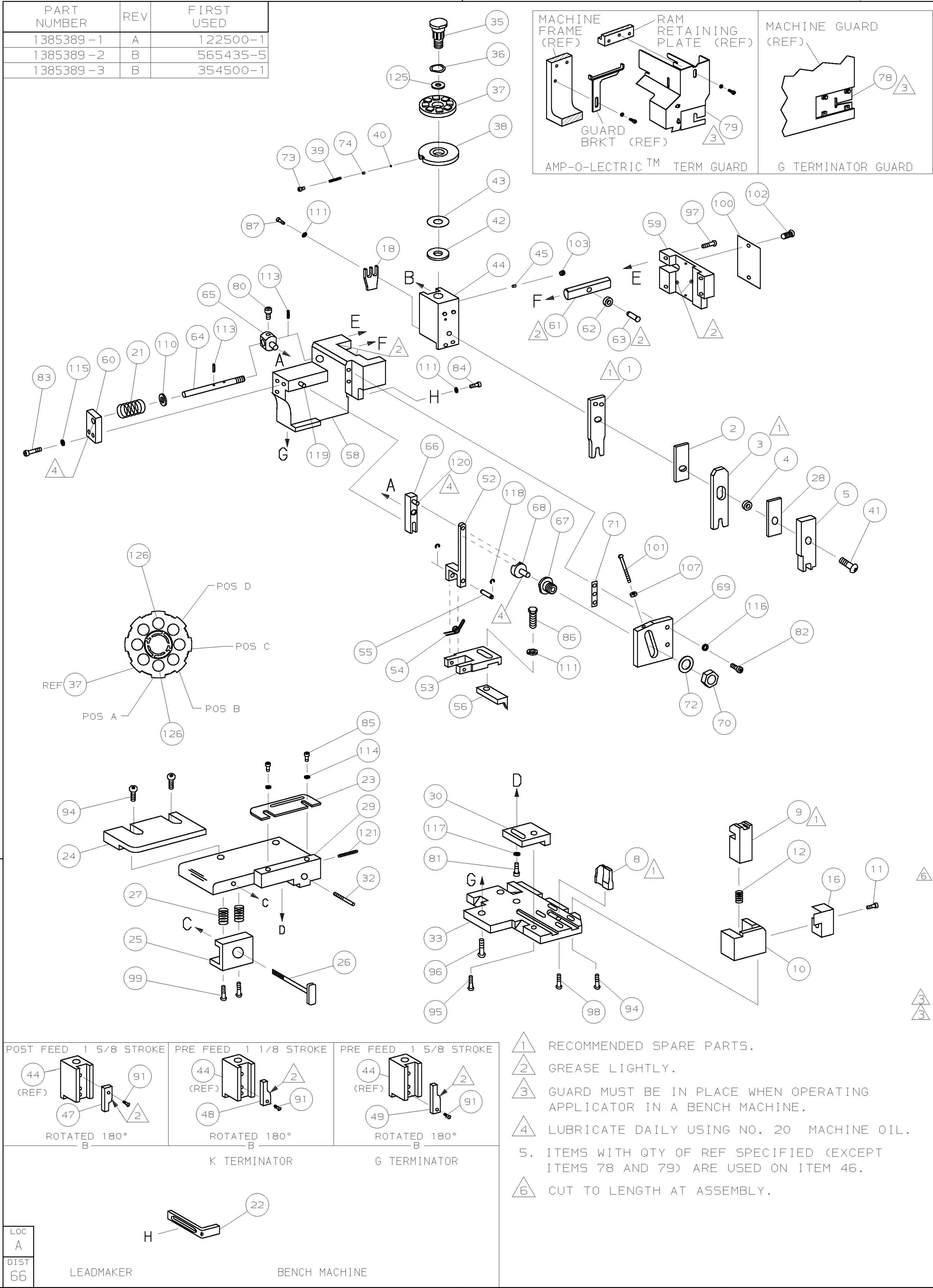


PART NUMBER	REV	FIRST USED
1385389-1	A	122500-1
1385389-2	B	565435-5
1385389-3	B	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 CUT TO LENGTH AT ASSEMBLY.

TERMINAL NAME: TERMINAL					
AMP TERM PN	MFR TERM PN	FOX TERMINAL AMP CRIMP SPECS			
1572063	A200570B-00	PAD LTR	CRIMP HEIGHT		WIRE SIZE
		A	.023 ±.002 [0.58 ±0.05mm]		24
		B	NOT		USED
		C	NOT		USED
		D	NOT		USED
		CRIMP	SIZE	TYPE	RANGE
		WIRE	.039 [0.99mm]	F	24
		INSUL	.055 [1.40mm]	F	.045 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.065	NONE	.217	408-8040	458637-1	L2637

						129
						128
2	2	2	-	C	7-354779-2	PIN, WIRE DISC (.3350)A
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE
1	1	1	-	-	4088040	SF APPL INST 408-8040
						122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(ø.093x.75)ST 6DE PL
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL(ø.187x.50)LEVER
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL(ø.187x1.25)HOUSING
REF	REF	REF	-	A	21045-3	RING,RET "C"(ø.187)FD FING PIN
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK
REF	REF	REF	-	A	21024-5	WASHER,LOCK(#10)ADJ PLATE
REF	REF	REF	-	A	21024-5	WASHER,LOCK(#10)FEED GDE ROD
2	2	2	-	A	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(ø.125x.50)ADJ ROD
						112
4	4	4	-	A	21024-4	WASHER,LOCK(#8)STRIPPER
REF	REF	REF	-	A	21899-4	WASHER,FLAT(ø5/16)SCREW ADJ
						109
						108
REF	REF	REF	-	A	21068-5	NUT, HEX (6-32)FEED ADJ
						106
						105
						104
1	1	1	-	A	21009-2	SCR,5KT 5ET(1/4-20x.25 LW)RAM
2	2	2	-	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE
REF	REF	REF	-	A	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION
2	2	2	-	A	3-21002-0	SCR,BHC(10-32x.88)DRAG
1	1	1	-	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL
REF	REF	REF	-	A	2-21002-9	SCR,BHC(10-32x.75)CAP
REF	REF	REF	-	A	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING
REF	REF	REF	-	A	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK
4	4	4	-	A	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN
						93
						92
1	1	1	-	A	1-21002-7	SCR,BHC(6-32x.38)CAM
						91
						90
						89
						88
2	2	2	-	A	2-21000-5	SCR,5HC(8-32x.25)DEP-HOLD
1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER
2	2	2	-	A	1-21000-3	SCR,5HC(4-40x.25)FR ST GUIDE
1	1	1	-	A	2-21000-7	SCR,5HC(8-32x.50)STRIPPER
REF	REF	REF	-	A	3-21000-7	SCR,5HC(10-32x.75)FEED ROD GD
REF	REF	REF	-	A	3-21000-6	SCR,5HC(10-32x.62)ADJ BLK
1	1	1	-	A	3-21000-4	SCR,5HC(10-32x.38)SG ADJ BL
REF	REF	REF	-	A	3-21000-4	SCR,5HC(10-32x.38)PIVOT BLK
-	REF	-	-	B	455749-1	GUARD, WINDOW
REF	-	-	-	B	679532-1	INSERT, GUARD
						78
						77
						76
						75
1	1	1	-	A	690603-1	SPRING, ASSIST
1	1	1	-	A	23030-1	SCR,5HC(6-32x.25 SL)INS DISC
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL
REF	REF	REF	-	A	690517-1	SPACER
						71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION
						ITEM NO
QTY REQD PER ASSY				PARTS LIST		

-1	LEADMAKER			MECH POST FEED		
-2	BENCH MODEL K			MECH PRE FEED		
-3	BENCH MODEL G			MECH PRE FEED		
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT
REF	REF	REF	-	B	240633-1	BUSHING
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER
REF	REF	REF	-	B	240658-1	ROLLER, CAM
REF	REF	REF	-	B	454398-2	ROD, FEED
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD
REF	REF	REF	-	C	454220-1	CAP, RAM
REF	REF	REF	-	D	454485-1	HOUSING
						57
1	1	1	-	B	2-694433-6	PAWL, FEED
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER
REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM
						51
						50
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST
1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)
1	1	1	-	A	690191-1	PLUG, NYLON
1	1	1	-	C	455673-9	RAM
1	1	1	-	A	690125-1	WASHER, LAMINATED
1	1	1	-	A	690124-1	WASHER, RAM
1	1	1	-	A	7-21002-9	BOLT, CRIMPER(5/16x1.00)
1	1	1	-	A	23241-6	BALL, STEEL
1	1	1	-	A	690170-1	SPRING, COMPRESSION
1	1	1	-	C	690142-1	DISC, INSULATION
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC
1	1	1	-	A	22480-5	WASHER, SPRING
1	1	1	-	B	690212-1	POST, RAM
						35
						34
REF	REF	REF	-	D	455675-1	PLATE, BASE
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT
						32
						31
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ
1	1	1	-	C	455671-1	PLATE, STRIP GUIDE
1	1	1	-	C	1-455888-2	SPACER, FRONT SHEAR DEP
2	2	2	-	A	1-22284-0	SPRING, DRAG
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE
1	1	1	-	B	240792-1	DRAG, TERMINAL
1	1	1	-	D	3-90765-5	GUIDE, STRIP (REAR)
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)
1	1	1	-	B	1-1338987-8	STRIPPER
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN
						21
						20
						19
1	1	1	-	B	1-690518-1	HOLDER, TERMINAL
						18
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT
						17
						16
						15
						14
						13
1	1	1	-	A	5-22280-0	SPRING, SHEAR
1	1	1	-	B	690461-1	STOP, SHEAR
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)
1	1	1	-	C	904223-1	SHEAR, FLOAT (FRONT)
1	1	1	-	C	5-805887-0	ANVIL
						9
						8
						7
						6
1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)
1	1	1	-	B	2-238011-8	SPACER, BLOCK CRIMPER
1	1	1	-	C	8-683453-0	CRIMPER, INSULATION
1	1	1	-	C	455888-3	SPACER, CRIMPER
1	1	1	-	C	1490019-8	CRIMPER, WIRE
						2
						1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION
						ITEM NO
QTY REQD PER ASSY				PARTS LIST		

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:
2 PLC DEC ±
3 PLC DEC ±
4 PLC DEC ±
ANGLES ±
SURF TEXTURE: ☒
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

DR. KNEPPER
CHK -
NAME
SCALE -
GAGE CODE 00779

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T.ELBIN
REL 14MAR02
R. KNEPPER
AMP Incorporated
Harrisburg, PA 17105-3608

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T.ELBIN
REL 14MAR02
R. KNEPPER

TE 5-04
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