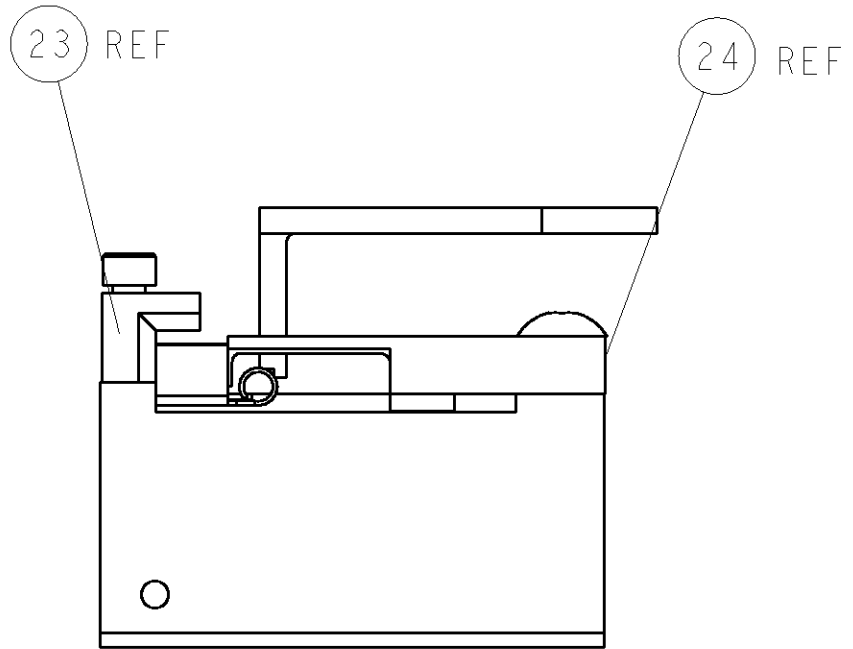
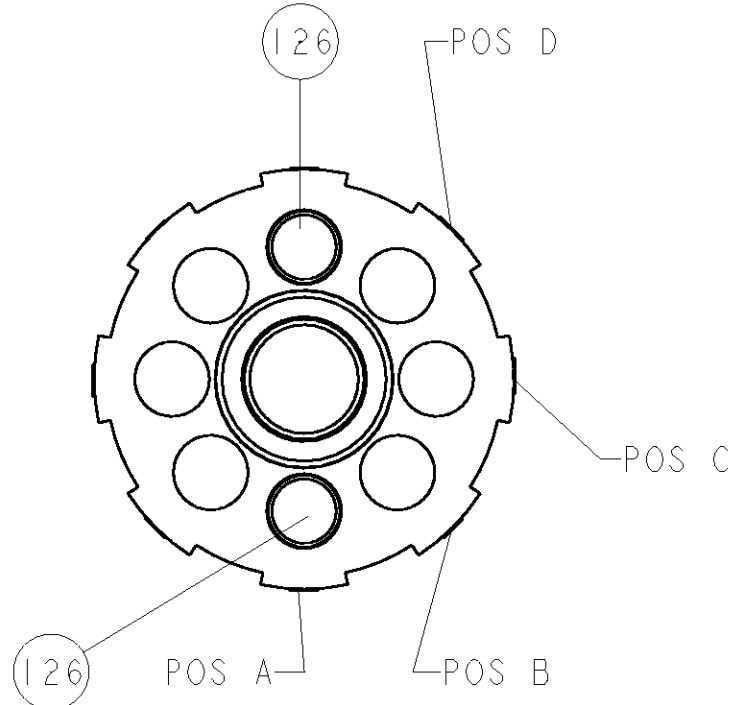
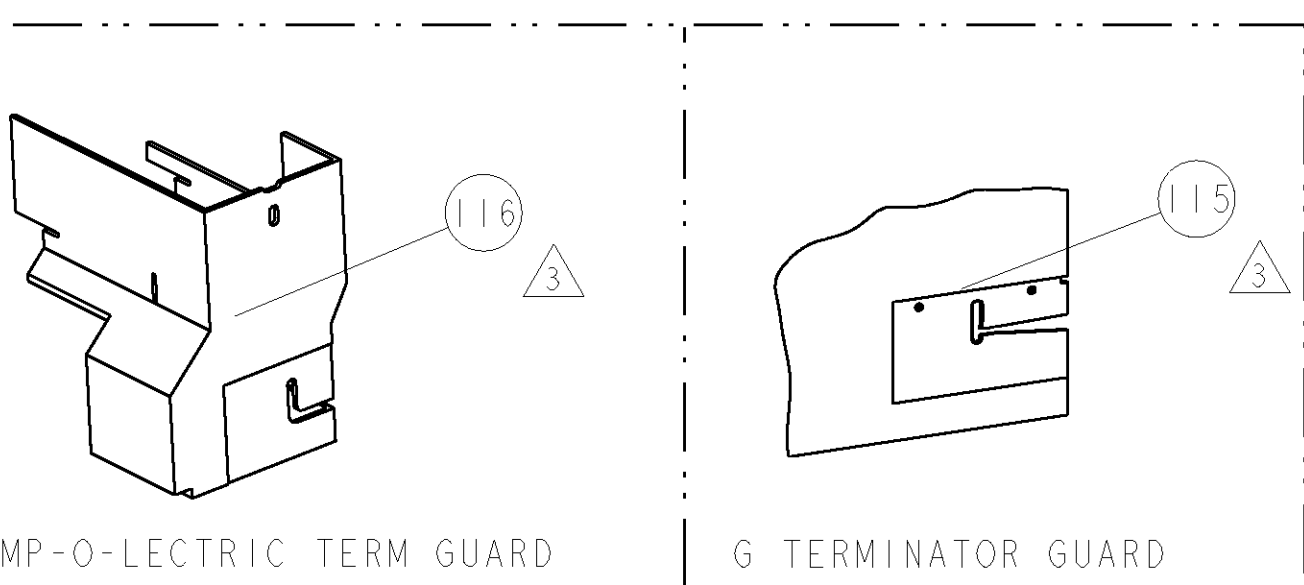
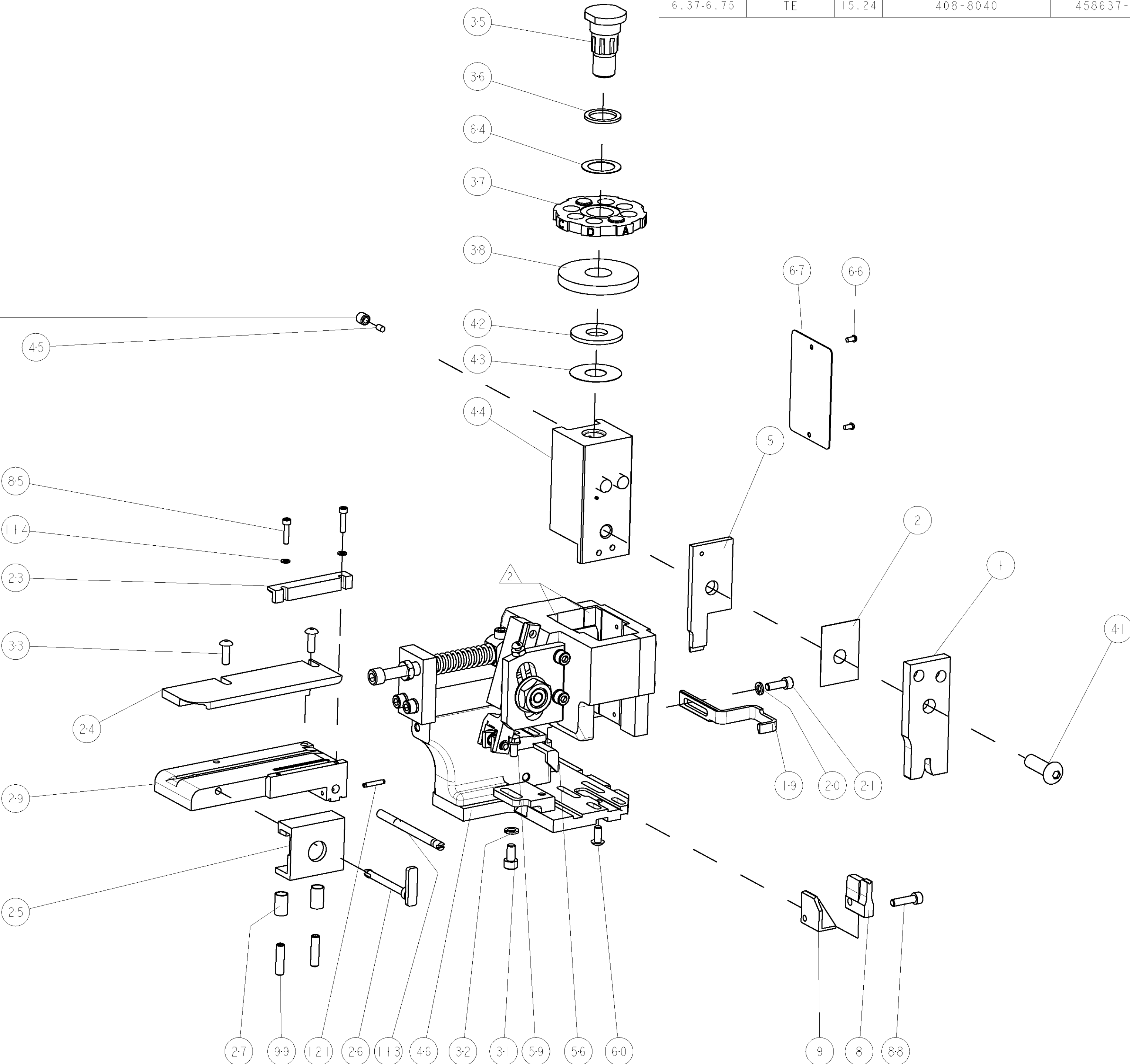


8			7		
THIS DRAWING IS UNPUBLISHED.			RELEASED FOR PUBLICATION		
20			20		
COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.					
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852715-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852715-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852715-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852715-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852715-7	A	-	-	-	SPARE PARTS

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



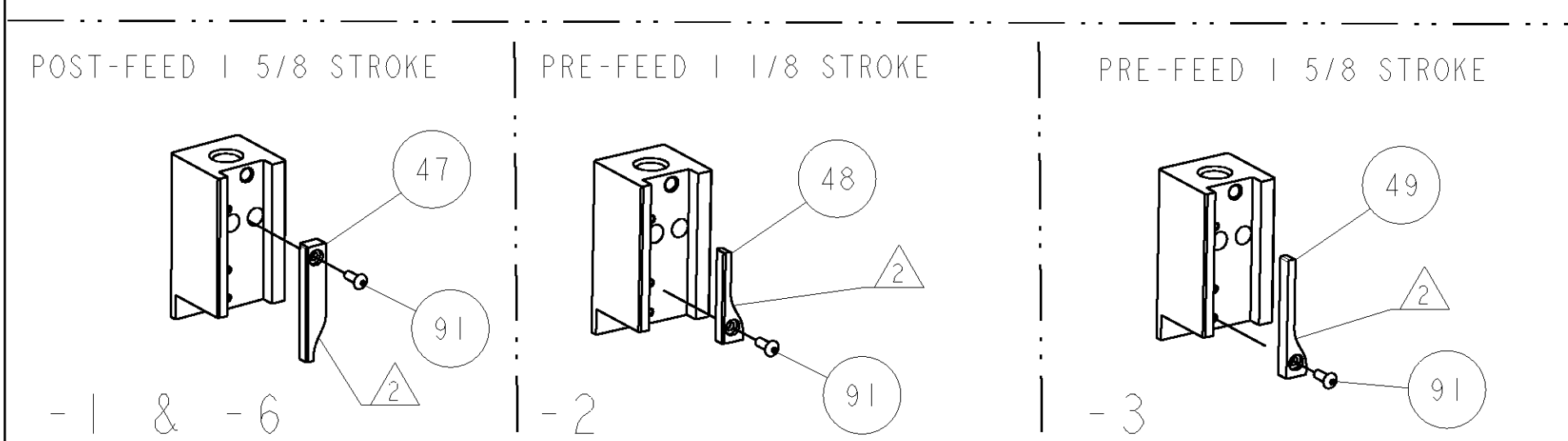
FEED TRACK POSITION GUIDE BY WIRE BARREL



TERMINAL NAME: LIGHTNING ARRESTOR TERMINAL					
TE PN	F & W	F & W TERMINAL - TE CRIMP SPECS			
1949700	022726				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	2.54mm±.08/- .08[.100±.003/- .003]	18AWG	
-	-	B			
-	-	C			
-	-	D			
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	3.56mm [.140]	F	18 AWG
-	-	INSUL			
WIRE STRIP LENGTH 6.37-6.75	TERM APPL SPEC TE	FEED 15.24	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC		DIST		REVISONS			
A	66	F	LTR	DESCRIPTION	DATE	DWN	APVD
		A		RELEASED	04FEB2009	RK	GB

-	2	2	2	2	-	5-354778-9	PIN, WIRE DISC, .2790	126
-	1	1	1	1	-	3-21028-7	PIN, SLOTTED SPRING .094 X .562	121
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	-	-	2	-	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	-	-	1	-	-	690432-3	ADJUSTMENT SCREW	113
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	88
-	2	2	2	2	-	1-21000-5	SCR, SKT HD CAP 4-40 X .500	85
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-1	SCREW, MACH, HEX HD, 8-32 x .375	59
-	1	1	1	1	-	1633770-1	FEED PAWL	56
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-2	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-8	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-7	WASHER, RAM (.090)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690223-2	SPACER, INS.	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	5-455671-2	PLATE,STRIP GUIDE	29
-	2	2	2	2	-	22281-7	SPRING, COMPRESSION	27
-	1	1	1	1	-	690546-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	4-690754-9	DRAG, SPECIAL	25
-	1	1	1	1	-	9-690504-9	STRIP, GUIDE, REAR	24
-	1	1	1	1	-	2-690712-6	FRONT STRIP GUIDE	23
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	1	-	1-458230-7	STRIPPER	19
-	-	-	-	-	..	-	-	13
-	-	-	-	-	..	-	-	12
-	-	-	-	-	..	-	-	11
-	-	-	-	-	..	-	-	10
△	1	1	1	1	-	4-853714-1	PLATE, REAR SHEAR	9
△	1	1	1	1	-	1633759-1	ANVIL, WIRE	8
-	-	-	-	-	..	-	-	7
△	1	1	1	1	-	2-853720-4	BLADE, SLUG	5
-	-	-	-	-	..	-	-	4
-	-	-	-	-	..	-	-	3
-	1	1	1	1	-	455888-1	SPACER, CRIMPER	2
△	1	1	1	1	-	456411-8	CRIMPER, WIRE PREMIUM	1



THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS TO BE USED FOR THE CUSTOMER'S USE ONLY. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM. WITHOUT PERMISSION IN WRITING FROM TYCO ELECTRONICS CORPORATION, IT SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN B. HIGMAN 15JUL2008	Tyco Electronics Harrisburg, PA 17105-3608				
DIMENSIONS: INCHES		CHK G. BAILEY 04FEB2009	NAME SIDE FEED HDM APPLICATOR				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD N. DEWING 04FEB2009	PRODUCT SPEC - APPLICATION SPEC - WEIGHT - CUSTOMER DRAWING				
9 PLC ±.01							
1 PLC ±.01							
3 PLC ±.001							
4 PLC ±.0001							
ANGLES							
MATERIAL	FINISH	WEIGHT	SIZE A	CAGE CODE 00779	DRAWING NO C-1852715	RESTRICTED TO -	
			SCALE 3:5		SHEET 1	OF 1	REV A

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1852715-6](#)