

4

3

2

1

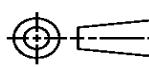
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						C1		ECR-16-009822			13JUL2016		
											GK SD		

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2150622-2

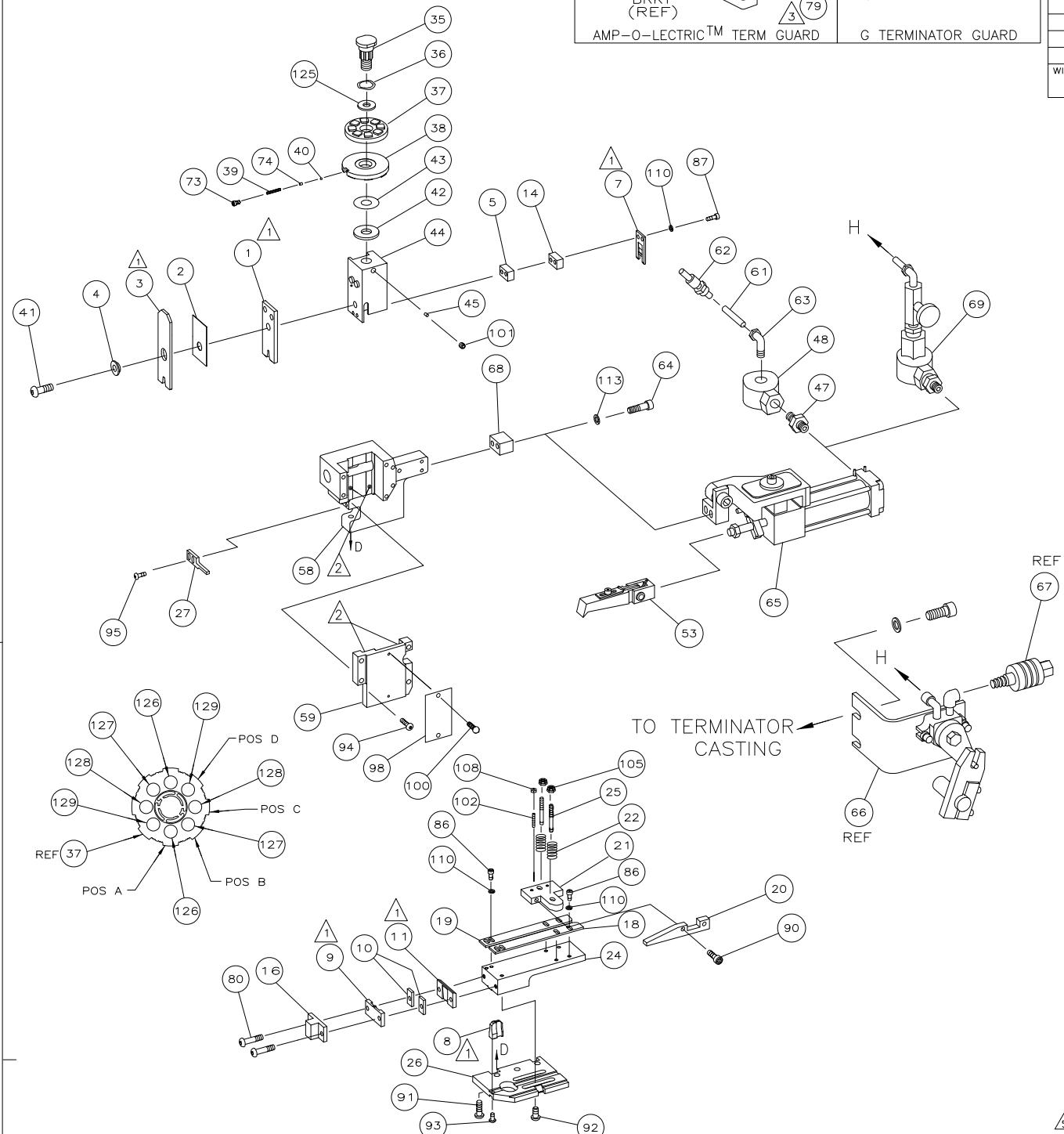
FOR REPLACEMENT PARTS FOR APPLICATOR 680793
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 680793

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK GOPALAKRISHNA HV			
		APVD STOUGH DALE			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		RESTRICTED TO	
MATERIAL		FINISH		SIZE A3	
				CAGE CODE C- 680793	
		DRAWING NO		SCALE	
		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SHEET 1 OF 2	
				REV C1	

PART NUMBER	REV	FIRST USED
680793-1	C	122500-1
680793-2	C	565435-5

THIS DRAWING IS A CONTROLLED DOCUMENT.



-  RECOMMENDED SPARE PARTS.
-  GREASE LIGHTLY.
-  GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
-  SEE DRAWING FOR COMPONENTS
-  ITEM 78 USED WITH G TERMINATOR ONLY.

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AFFILIATES (CTE), IT
MANAGE PERSONNEL,

TERMINAL NAME: RING TONGUE							
		881001	CRIMP DATA (AMP TERMINAL)				
		PAD LTR	CRIMP HEIGHT		WIRE SIZE		
		A	$.155 \pm .002$ [3.94 \pm 0.05mm]		10.0mm ²		
		B	$.150 \pm .002$ [3.81 \pm 0.05mm]		9.0mm ²		
		C	$.145 \pm .002$ [3.68 \pm 0.05mm]		8.0mm ²		
		D	$.140 \pm .002$ [3.56 \pm 0.05mm]		7.0mm ²		
		CRIMP	SIZE	TYPE	RANGE		
		WIRE	.280 [7.11mm]	F	7.0mm ² - 10.0mm ²		
		INSUL	.310 [7.87mm]	F	4.6 - 6.6mm		
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION		SET UP GAGE		
.281 - .312	114-2084	1.500	408-8039		458638-1		
					LAYOUT		
					L2222		

		USED ON	—
-1	LEADMAKER & BENCH MODEL G	AIR FEED	
-2	BENCH MODEL K	AIR FEED	

2	2	-	4-354778-9	PIN, WIRE DISC (.2740)D	129
2	2	-	3-354778-9	PIN, WIRE DISC (.2690)C	128
2	2	-	2-354778-5	PIN, WIRE DISC (.2620)B	127
2	2	-	354778-6	PIN, WIRE DISC (.2525)A	126
1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	-	4088039	EF APPL INST 408-8039	123
					122
					12
					120
					119
					118
					117
					116
					115
					114
2	2	-	21024-5	WASHER,LOCK(#10)AIR ASSY	113
					112
					111
4	4	-	21024-4	WASHER,LOCK(NO.8)SHEAR BL	110
					109
2	2	-	21018-4	NUT,HEX(4-40)DRAG	108
					107
					106
2	2	-	21022-2	NUT,HEX SL(8-32)DRAG STUD	105
					104
					103
2	2	-	2-21006-6	SCR,SKT SET(4-40x.62)DRAG	102
1	1	-	21009-2	SCR,SKT SET(1/4-20x.25)RAM	101
2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	100
					99
1	1	-	461264-1	PLATE, IDENTIFICATION	98
					97
					96
2	2	-	2-21002-2	SCR,BHC(8-32x.50)STRIPPER	95
4	4	-	2-21002-9	SCR,BHC(10-32x.75)CAP	94
1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	93
4	4	-	3-21002-3	SCR,BHC(1/4-20x.50)ST GD PL	92
3	3	-	2-22733-8	SCR,BHC(1/4-20x.62)HSG	91
2	2	-	1-21000-3	SCR,SHC(4-40x.25)	90
					89
					88
2	2	-	3-21000-1	SCR,SHC(8-32x1.00)SLUG BLADE	87
4	4	-	2-21000-7	SCR,SHC(8-32x.42)STRIP GUIDE	86
					85
					84
					83
					82
					81
2	2	-	3-21002-0	SCR,BHC(10-32x.88)SHEAR PL	80
1	-	-	455750-7	GUARD ASSY	79
-	REF	-	679532-1	INSERT, GUARD	78
					77
					76
					75
1	1	-	690603-1	SPRING, ASSIST	74
1	1	-	23030-1	SCR,SKT CAP(6-32x.25)CP DSC	73
					72
					71
-3	-2	-1	U/M	PART NO	DESCRIPTION
					ITEM NO
CTY	REFD	PER	ASSY		PARTS LIST

				DMN	29MAR99	MATERIAL	HEAT TREAT
				M.HERR		-	-
				CRN	29MAR99	-	-
				C.ERISMAN			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVO	29MAR99	 TE Connectivity	
INCHES		0 PLC ± - 1 PLC ± - 2 PLC ± .25 3 PLC ± - 4 PLC ± -		T.ELBIN			
				NAME			
				END FEED HDM APPLICATOR			
L.Z S.X		ANGLES:± -		SCALE	SIZE	DRAWING NO	REV

Mouser Electronics

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Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[680793-1](#)