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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A2	ECR-13-019892	09JAN2014	RS	LZ

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151352-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855377
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855377

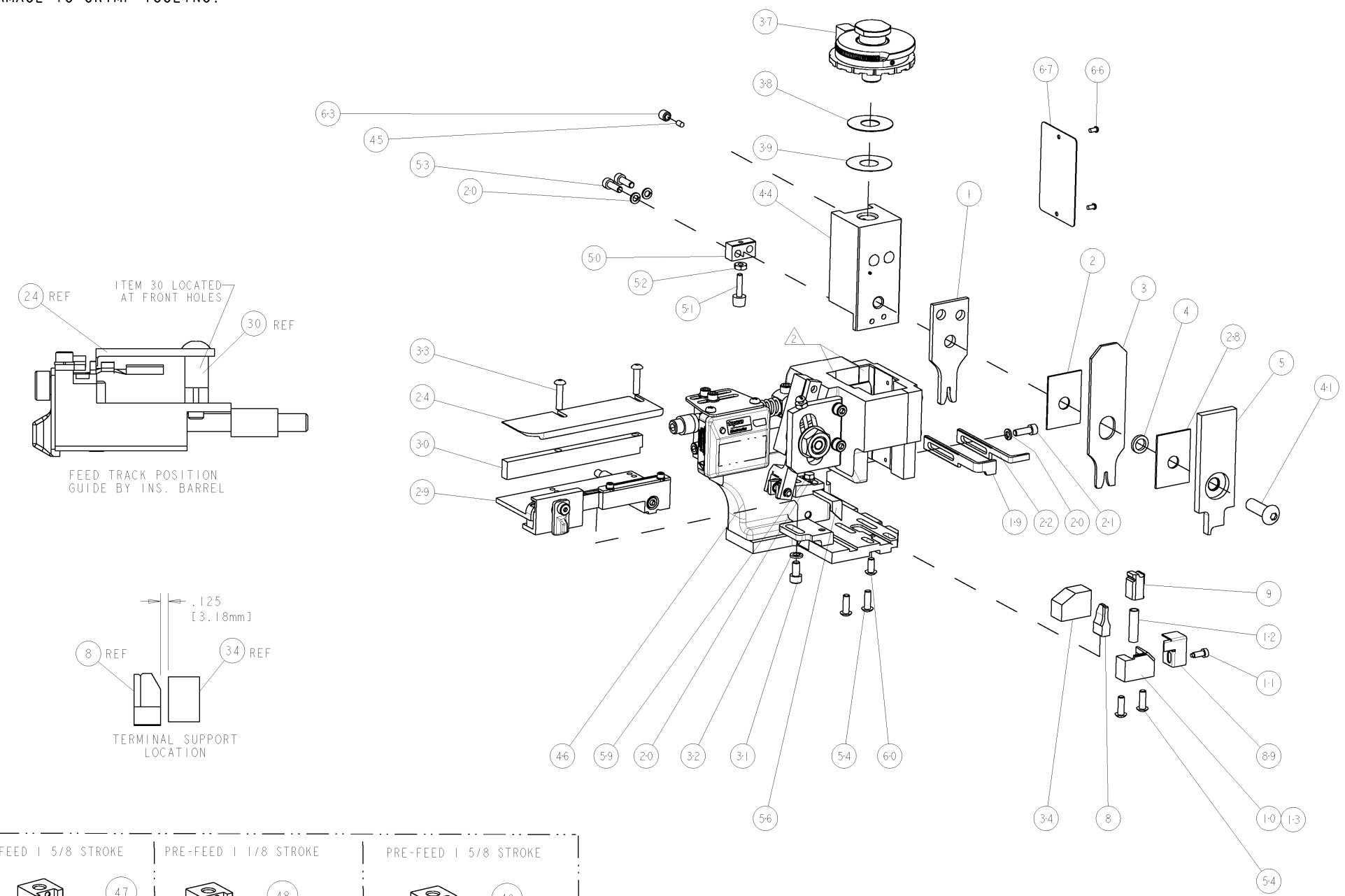
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		 TE Connectivity			
DIMENSIONS:		CHK LJ.ZHANG					
		APVD U.GUO		NAME FINE ADJUST SIDE FEED HDM APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1855377	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A2

AMP-O-LECTRIC TERM GUARD

G TERMINATOR GUARD

LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A	RELEASED	19MAR2008	MEH	TE
			AI	CORRECT TYPING ERROR	24NOV2008	MEH	TE

* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



3	-	-	-	REF	-	...	455749-1	GUARD WINDOW	116
3	-	-	-	REF	-	...	679532-1	INSERT, GUARD	115
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	1	-	-	...	690602-6	CAM, PRE FEED, I 5/8	49
	-	-	-	1	-	...	690602-5	CAM, PRE FEED, I 1/8	48
	-	1	-	-	1	-	690501-4	CAM, POST-FEED I 5/8	47
	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	1	-	469367-9	SHIM	38
	-	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
	-	1	1	1	1	-	690786-4	TERMINAL SUPPORT	34
	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
	-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
	-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
	-	1	-	-	1	-	690472-2	STRIPPER	22
	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	1	1	-	-	691353-1	STRIPPER	19
△	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	1	-	6-1633535-5	ANVIL, COMBINATION	8
	-	-	-	-	-	...	-	-	7
	-	-	-	-	-	...	-	-	6
	-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	2-238011-2	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	1	-	1-1633569-4	CRIMPER, INSULATION OVERLAP	3
	-	1	1	1	1	-	455888-8	SPACER, CRIMPER	2
△	1	1	1	1	1	-	1-1633305-3	CRIMPER, WIRE PREMIUM	1

NEW DRAWING 1 - CUSTOMER SPECIFICATION FOR THIS ASSEMBLY OR PART IT IS SUBJECT TO CHANGE AND THE CUSTOMER'S ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISIONS.		DWN M. HERR 04MAR2008 CHK G. BAILEY 04MAR2008 APP'D N. DEMING 04MAR2008		Tyco Electronics Harrisburg, PA 17105-3608		NO	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 P/LC ±.01 1 P/LC ±0.1 2 P/LC ±0.001 3 P/LC ±0.001 4 P/LC ±0.0001 ANGLES		NAME FINE ADJUST SIDE FEED HDW APPLICATOR -		RESTRICTED TO	
		MATERIAL FINISH - -		SIZE CASE CODE DRAWING NO A 00779 C-1855377			
CUSTOMER DRAWING				SCALE 3:5		SHEET 1 OF 1 REV A	
CUSTOMER VIEWABLE ASSEMBLY							

Mouser Electronics

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[1855377-6](#)