

SECNRG190 COMM JEG/NG 4-10-85

TYPE

MINIATURE QUICK CHANGE APPLICATOR END FEED

TYPE CODE
☐ PROD
☐ IN DIR
☐ W.O.

NO.	DESCRIPTION	REQ.	PART NO.	
43	WASHER-LAMINATED	1	690125-1	
44	RAM	1	690550-1	
45	PLUG-NYLON	1	690191-1	
46	BLOCK-INS. ADJ.	1	690402-1	
47	SCREW-SHOULDER 22353-8	1	690117-1	
48	CAM	1	690501-1	
49	CRIMPER BOLT 7-21002-9	1	690323-1	
50	SCREW DRIVE #2x.19 L6	2	21017-2	
51	PLATE, IDENTIFICATION	1	461264-1	
52	LEVER-TERMINAL	1	240634-1	
53	FEED FINGER	1	690532-1	
54	FEED FINGER SPRING 691499-1	1	240638-1	
55	FEED FINGER PIN	1	240624-1	
56	Feed Arm	1	690529-1	
57				
58	HOUSING	1	690553-1	
59	CAP	1	240621-1	
60	WEAR PLATE	1	690648-1	
61	ROD-FEED	1	690649-1	
62	ROLLER-CAM	1	240658-1	
63	PIN-CAM ROLLER	1	240659-1	
64	SCREW-ADJ.	1	240632-1	
65	BLOCK-PIVOT	1	240629-1	
66	LEVER-INTERMEDIATE	1	240630-1	
67	BUSHING	1	240633-1	
68	SHAFT-PIVOT	1	240626-1	
69	PLATE ADJ.	1	240628-1	
70	HEX NUT 22594-8	1	376926	
71	SPACER	1	690517-1	
72	Spring Assist	2	690603-1	
73	Terminal Lift	1	690636-1	
74	Bushing - Term. Lift	1	690644-1	
75	Spring - Term. Lift	1	690645-1	
76	Shear Block Support	2	690729-1	
77	GUARD, CHIP	1	469487-1	
78				
79	GUARD, ASSY	1	455750-5	
REV.	REVISION RECORD	DATE	BY	ECN
51	ELN 0150-0910-04	7-04	M/H	

CRIMPING DATA				TERMINALS	
TO APPLY TERMINAL SPEC 114-2079				60290 60455 60923	
PAD LETTER	CRIMP HEIGHT	WIRE SIZE			
A	.073	1-#14			
B	.068	2-#18			
C	.064	#16			
D	.058	#18			
CRIMP	SIZE	TYPE	FEED		
WIRE	.110	F			
INSUL.	.155	F	.560		
INSULATION RANGE		WIRE RANGE			
.090 - .140		#18 - #14			
EXPLODED VIEW		SET UP GAGE			
A-6090		679108-1			
REMARKS:					
Post Feed AMP-O-Lectric					
AI SHEET 408-8024					
■ RECOMMENDED SPARE PARTS					
THIS APPLICATOR IS TO BE USED ON					
MACH. SERIAL NO.				DIST.	
MACH. PARTS LIST 565435-5				67	
APPL. SERIAL NO.		DATE SHIPPED		DESIGNED	
CUSTOMER NAME AND ADDRESS				CHK'D.	
				APP'D.	
APPLICATOR NUMBER		REV		SHEET	
		S1		686327-2	

G. REV PER ECN L-7570 RB 5-19-70
H. REV PER ECN L-7675 RB 7-16-70

E	155
F	211

PAGE FOUR
(H)779

CUSTOMER AND ASSEMBLY DRAWING

RESTRICTED TO
 100-443887-100

1 of 2

Mouser Electronics

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