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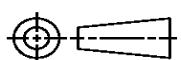
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				P LTR DESCRIPTION DATE DWN APVD			
				A1	ECR-14-001323	29JAN2014	GK HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151249-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426057
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1426057

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		RESTRICTED TO	
MATERIAL		CUSTOMER DRAWING		A3	
FINISH		DRAWING NO		C- 1426057	
		SCALE		SHEET 1 OF 2	
				REV A1	

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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1426057-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426057-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1426057-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426057-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426057-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426057-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426057-7	A	-	-	SPARE PARTS KIT

CRIMP DATA		TYCO TERMINAL		TYCO CRIMP SPECS	
TERMINAL NAME: ECONOSEAL TYPE II+ SER .070 TAB					
CRIMP	SIZE	TYPE	RANGE		
WIRE	1.57 [.062 IN]	F	8 0.20-0.50mm ² or 24-20AWG		
INSUL	3.40 [.134 IN]	O	1.40-2.40 [.055-.095 IN]		
WIRE STRIP LENGTH 4.00-4.50 [.157-.177 IN]				APPL INSTRUCTIONS 408-8322	
TERMINAL	114-5082	△	-		FEED
APPL SPEC	-	-	-		9.80 [.386 IN]
TERMINALS APPLIED					
TERMINAL	SEAL	-		-	
171631	172746	-		-	
-	178210	-		-	
-	-	-		-	
-	-	-		-	
WIRE SIZE		CRIMP HEIGHT		PIN PN & LENGTH [IN]	
0.50mm ²		1.09 ± 0.05 [.043 ± .002 IN]		4-354779-0 [.3190]	
0.30mm ²		1.06 ± 0.05 [.042 ± .002 IN]		4-354779-2 [.3200]	
0.20mm ²	△	1.00 ± 0.05 [.039 ± .002 IN]		4-354779-8 [.3230]	
-		-			
-		-			
-		-			
-		-			
-		-			

RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
^

33 CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.

4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

5 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED.
SEAL PN 172746 INSULATION RANGE 1.4-2.4 DIA.
SEAL PN 178210 INSULATION RANGE 1.4-2.1 DIA

6) APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER
FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT
QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

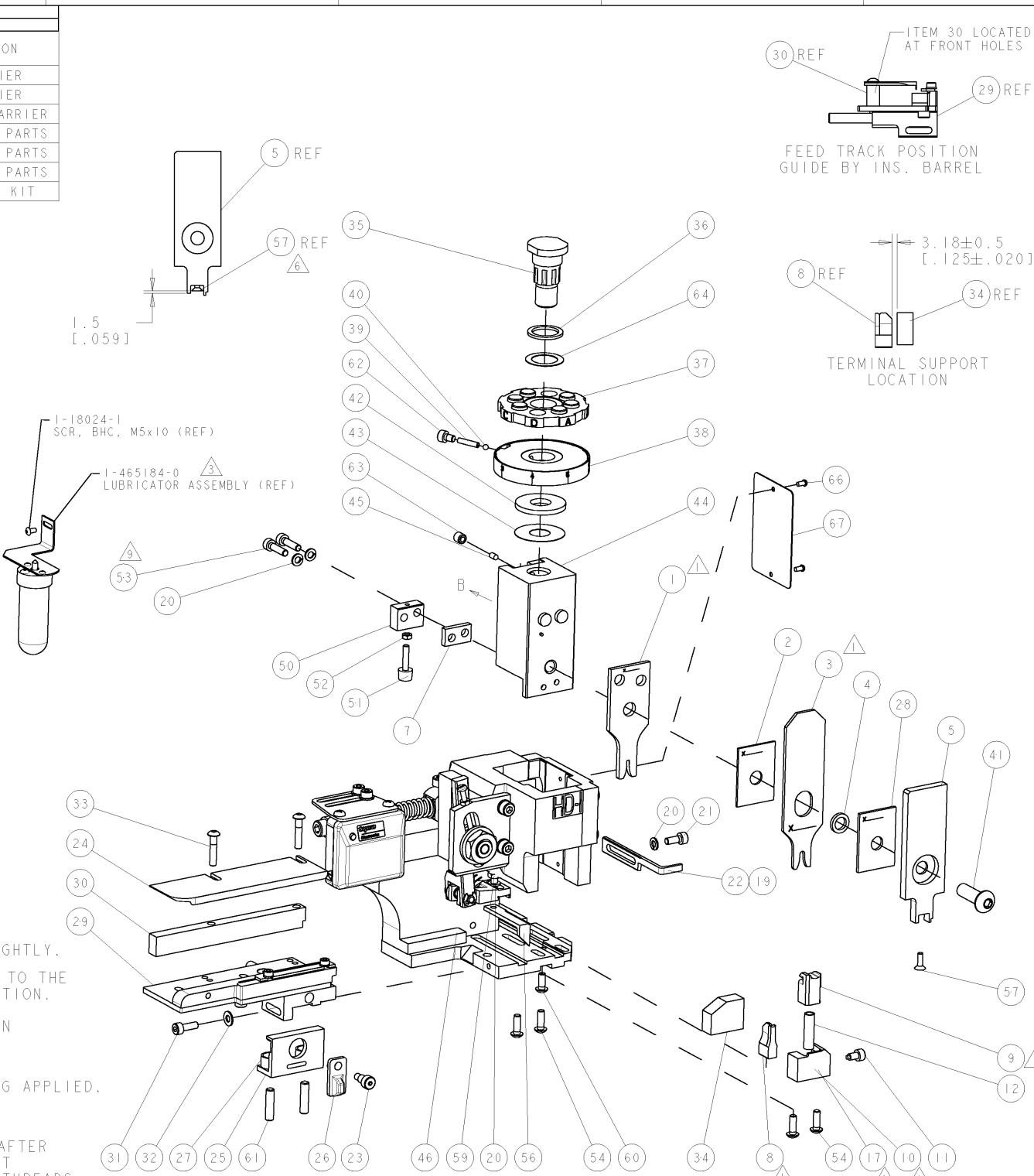
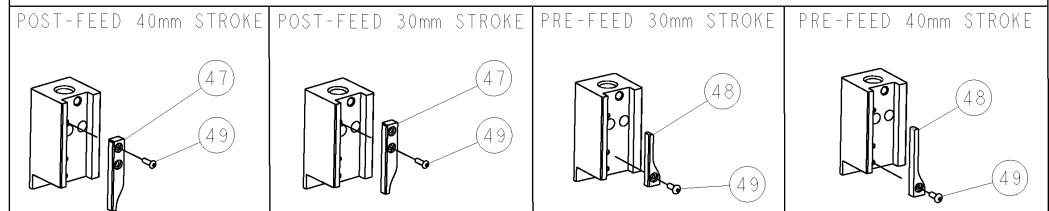
7 INSULATION RANGE SHOWN IS RANGE OF TERMINAL.

8 FOR APPLICATION OF AV OR AVS WIRE TYPE (METRIC WIRE SIZES).

9 CUT TO LENGTH AT ASSEMBLY.

10 CRIMP TENSILE STRENGTH OF 30N MINIMUM FOR ALL OTHER 0.20mm² WIRE TYPES (WITH THE EXCEPTION OF AV OR AVS).

VIEW B ROTATED 180°



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-77	-76	-72	-71	-6	-2	-1	PART NO		DESCRIPTION		ITEM NO

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