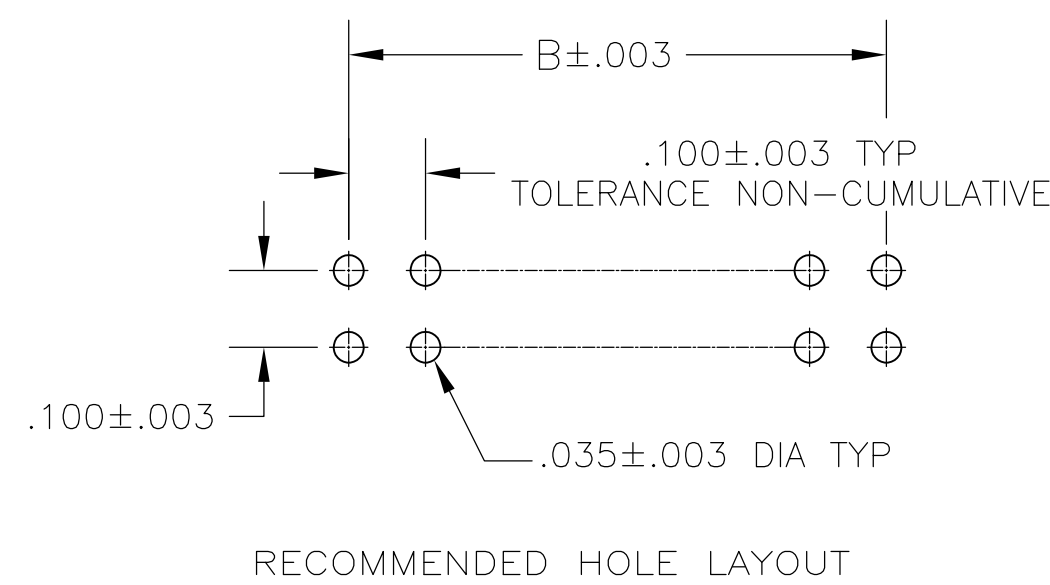
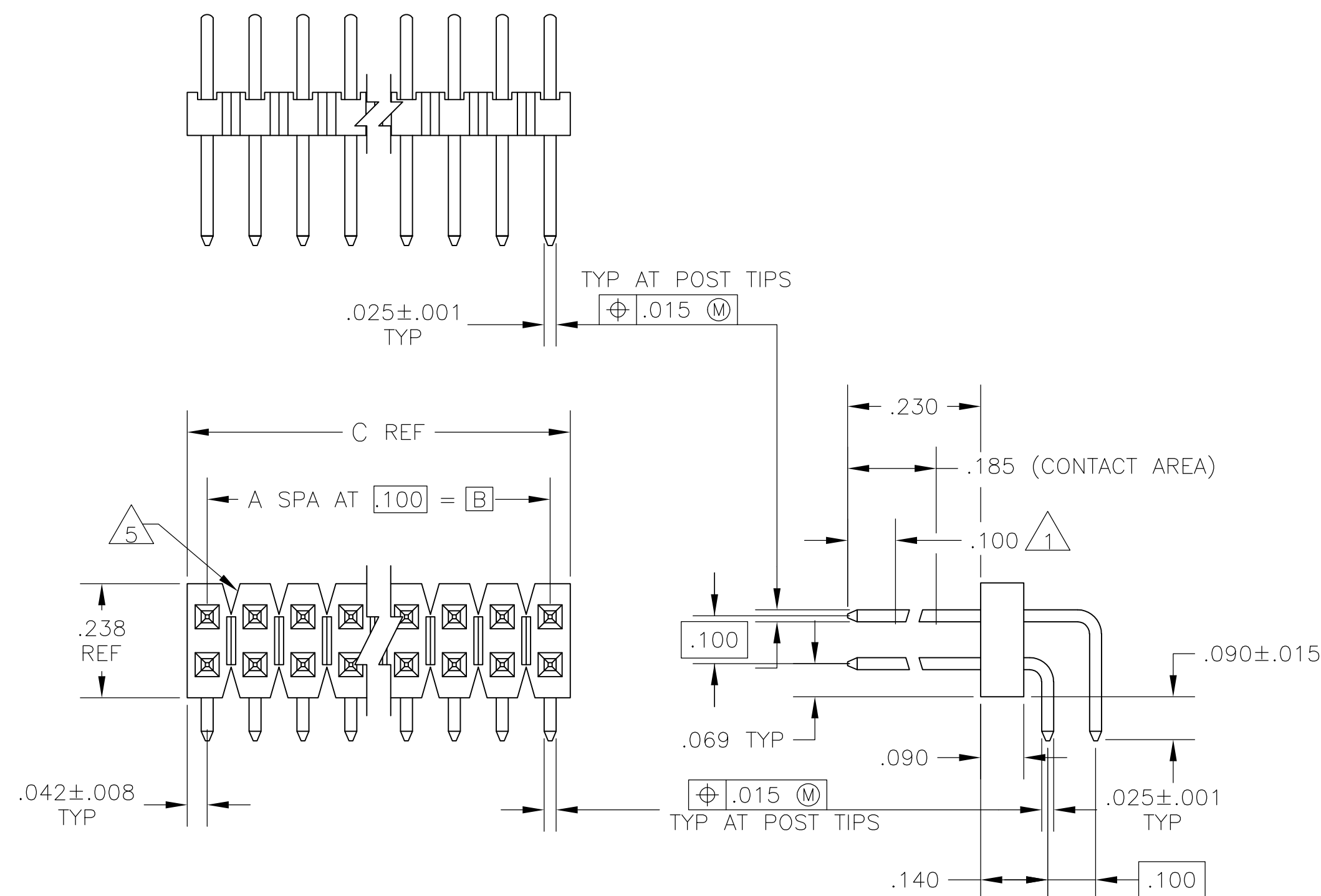


LOC	DIST	REVISIONS					
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			J	REVISED PER ECO-14-000068	23APR2014	NK	MM



- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2 ASSEMBLIES MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 3 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 4 .000030 GOLD ON THE CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON THE SOLDER TAIL, ALL OVER .000050 NICKEL
- 5 BREAKAWAY NOTCH ANGLE CAN BE ORIENTED TO THE RIGHT (AS SHOWN) OR TO THE LEFT
- 6 .000030 GOLD ON THE CONTACT AREA, .000100-.000200 MATTE TIN ON THE SOLDER TAIL, ALL OVER .000050 NICKEL
- 7 HIGH TEMPERATURE CONFIGURATION
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

[illegible]

REMARKS	PLATING	C	B	A	NO OF POS	ASSEMBLY PART NUMBER	REMARKS	PLATING	C	B	A	NO OF POS	ASSEMBLY PART NUMBER
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THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG L. D. RINGLEY		31-7-85		 TE Connectivity	
		CHK R. ELICKER		31-7-85			
DIMENSIONS:		TOLERANCES (UNLESS OTHERWISE SPECIFIED)		NAME		ASSEMBLY, MOD II, HEADER, BREAKAWAY, DOUBLE ROW, RIGHT ANGLE, .100X.100 C/L, WITH .025 SQUARE POSTS	
INCHES				APVD R. ELICKER			

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