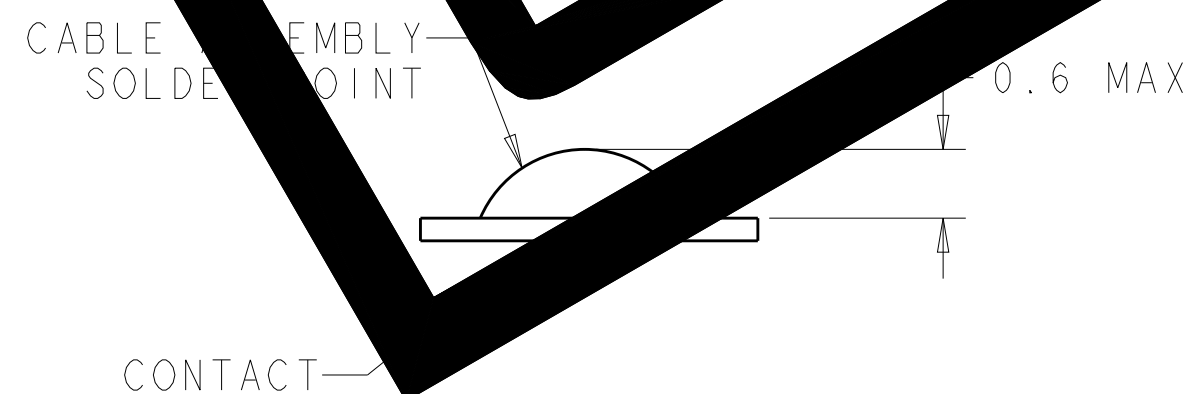
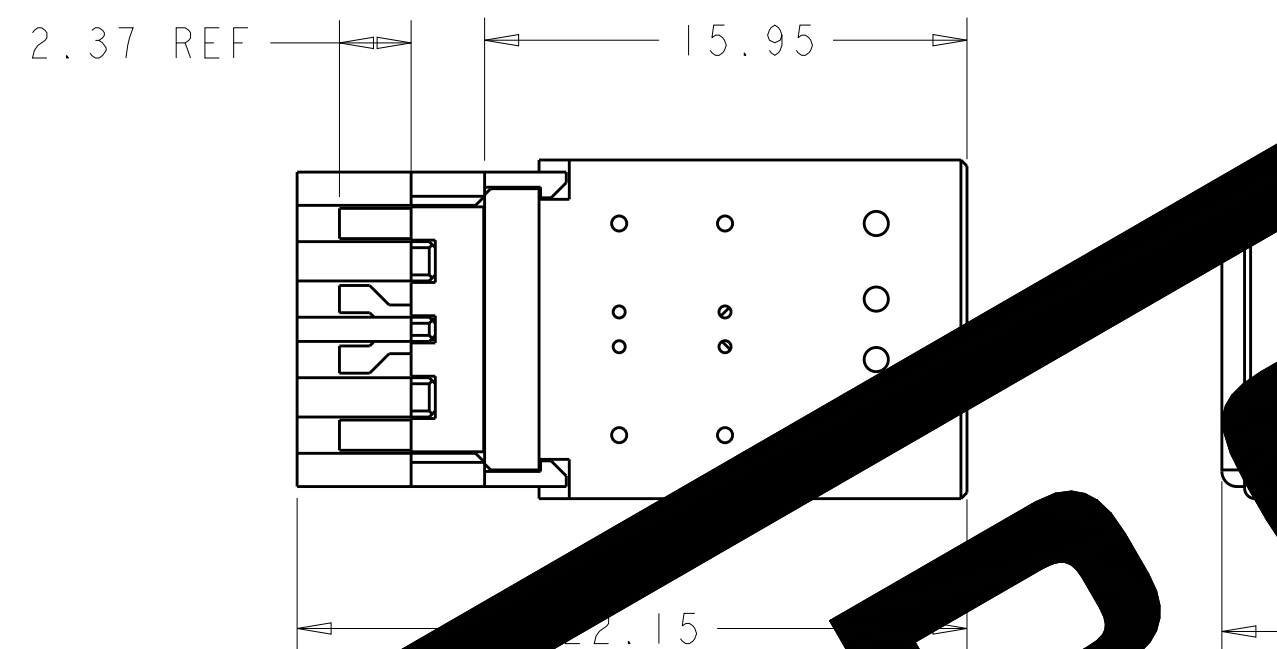
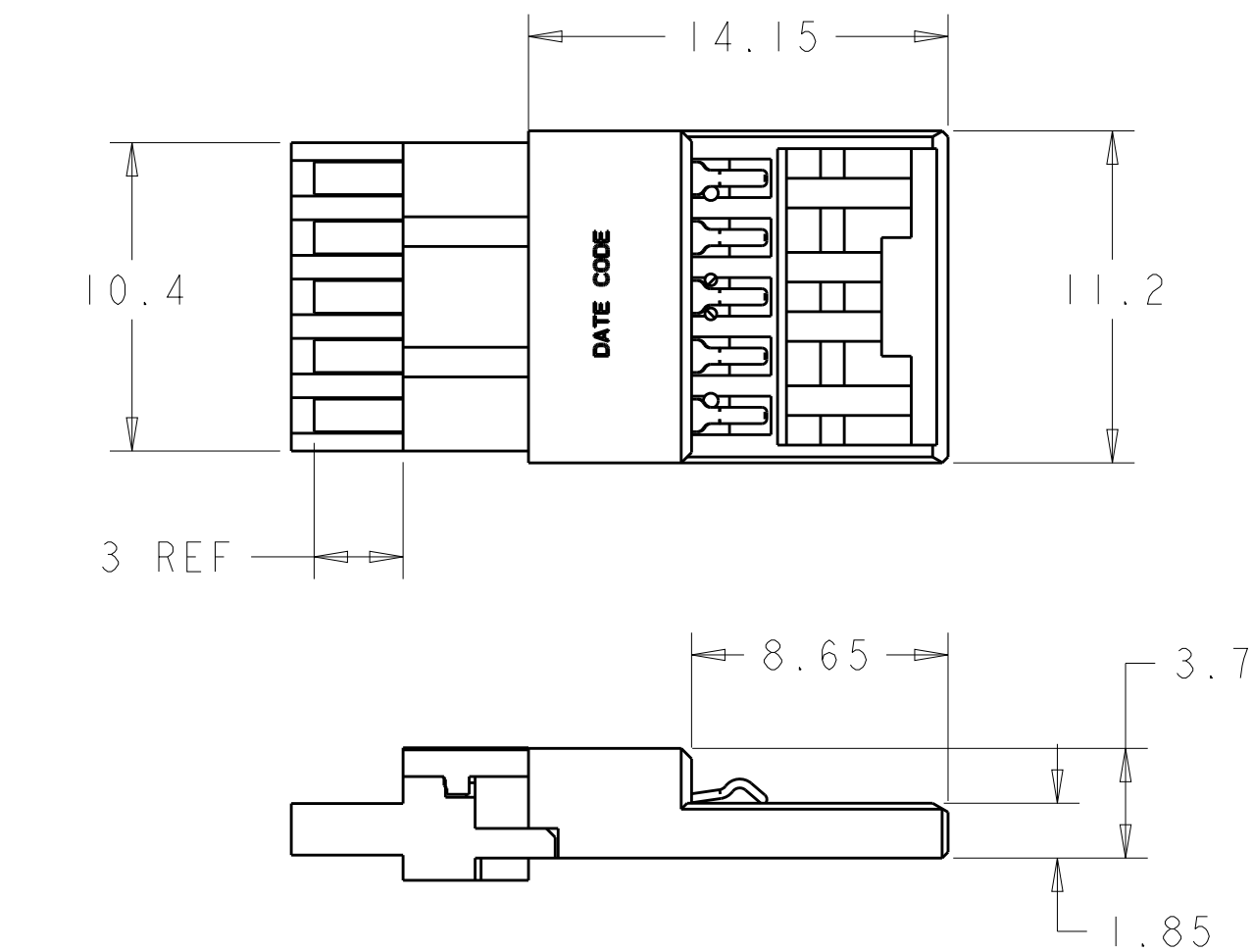
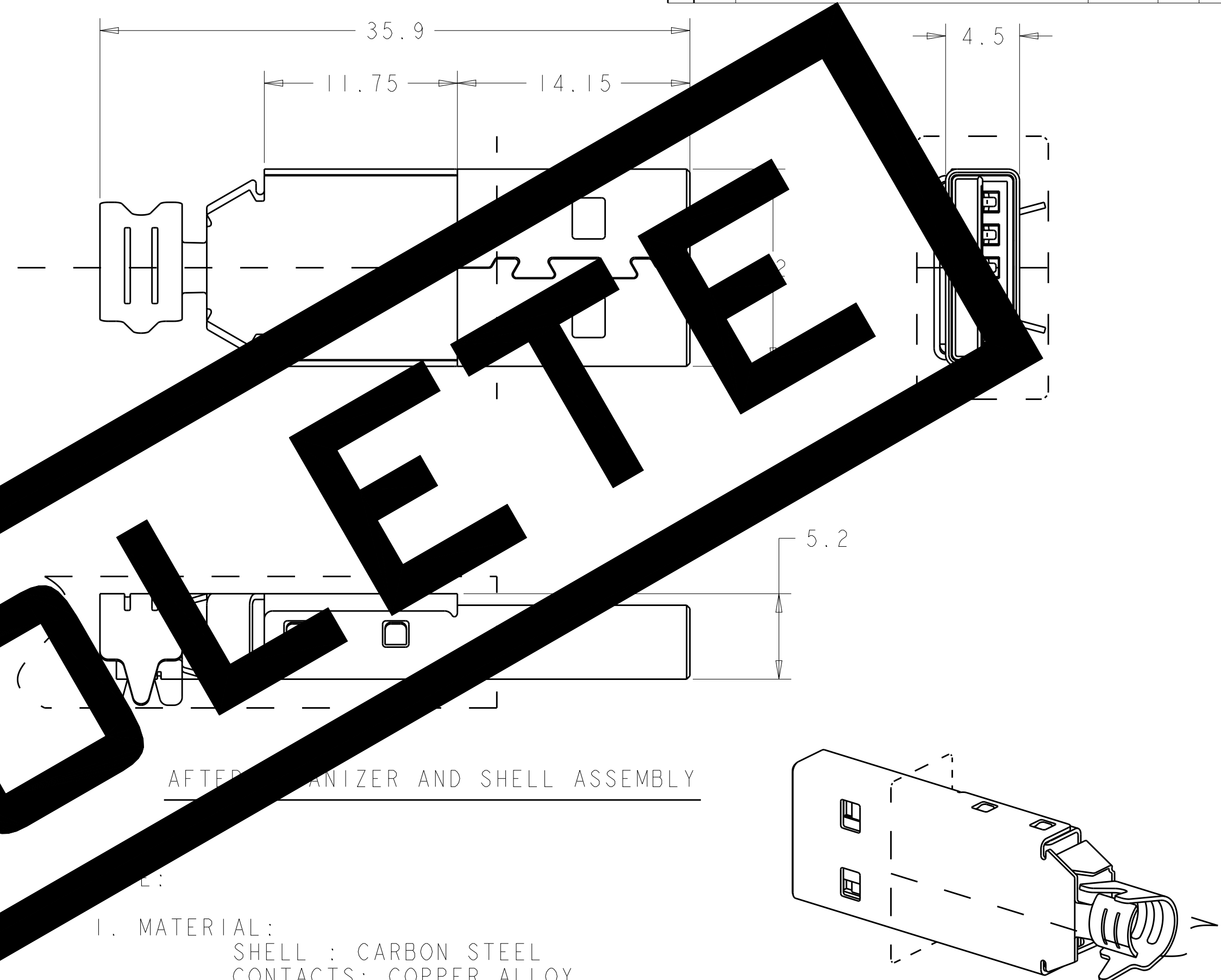


LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A	INITIAL RELEASED PER ECR-11-002073	9FEB2011	A.L	S.Y
			B	OBSELETE PER ECR-18-009100	15JUN2018	T.Z	S.L



CABLE ASSEMBLY SOLDER REQUIREMENT TO AVOID SHORT ISSUE



1. MATERIAL:
SHELL : CARBON STEEL
CONTACTS: COPPER ALLOY
HOUSING: THERMOPLASTIC, BLUE
2. PLATING:
CONTACT: 0.76um MIN GOLD OR GOLD FLASHED OVER 0.76um MIN Pd-Ni
ON MATING AREA, 2.54um MIN MATTE TIN ON SOLDER TAILS,
1.27um MIN NICKEL UNDER PLATING
SHELL: NICKEL PLATING OVER COPPER PLATING
3. RECOMMENDED CABLE ASSEMBLY PROCESS:
WIRE SOLDERING----->ENVELOPING GLUE AROUND SOLDER POINT
----->OVERMOLDING INNER PLASTIC----->OVER MOLDING OUTER PLASTIC

P / N: 1932266-1

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN 18AUG2009 ALAN LIU		 Tyco Electronics Shanghai P.R.China 200233	
		CHK 18AUG2009 MARTIN LI			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME - USB 3.0 TYPE A STD PLUG -	
mm		0 PLC ±0.25 1 PLC ±0.25 2 PLC ±0.25 3 PLC ± 4 PLC ±			
		ANGLES ± FINISH			
MATERIAL		WEIGHT			
-		-		SIZE CAGE CODE DRAWING NO RESTRICTED TO A2 00779 C-1932266	
CUSTOMER DRAWING				SCALE 2:1 SHEET 1 OF 1 REV B	

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