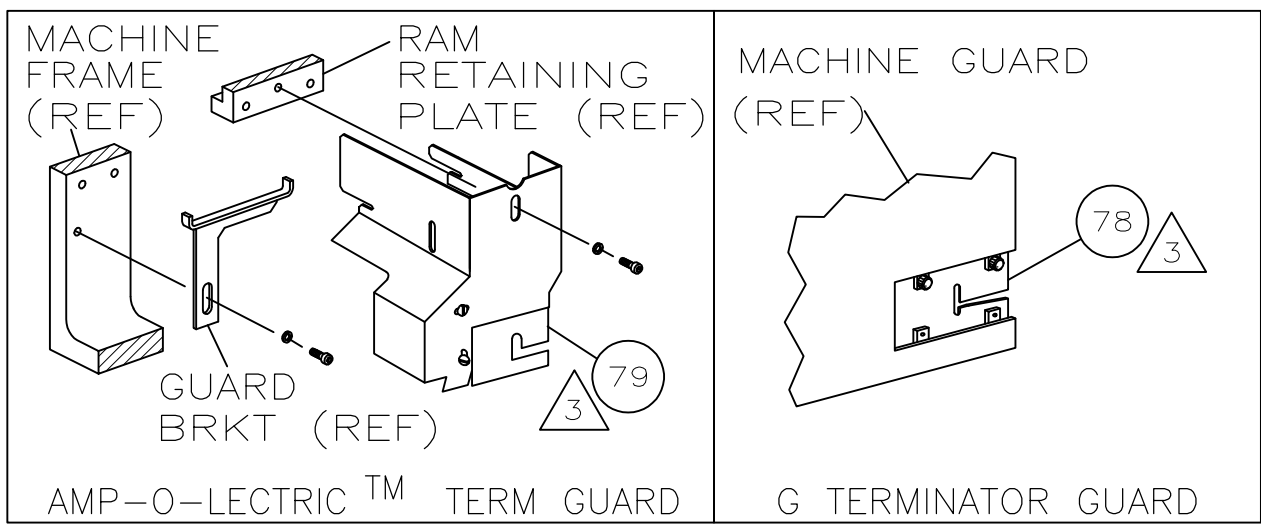


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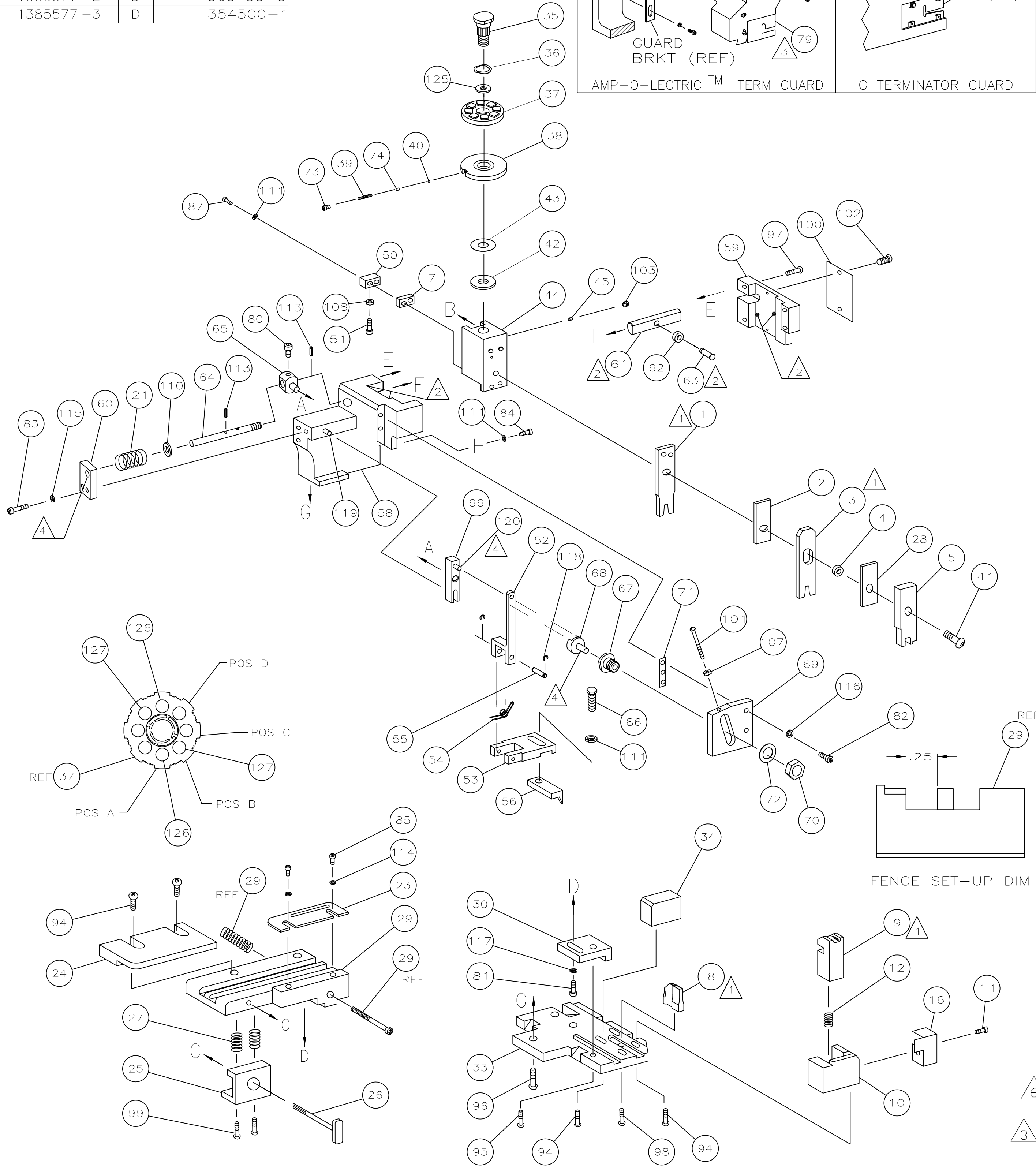
PART NUMBER	REV	FIRST USED
1385577-1	D	122500-1
1385577-2	D	565435-5
1385577-3	D	354500-1



TERMINAL NAME: TERMINAL									
AMP TERM PN		MFR TERM PN		PACKARD TERMINAL			PACKARD CRIMP SPECS		
1572244		12084913		PAD LTR	CRIMP HEIGHT		WIRE SIZE		
				A	.044 ±.001 [1.15 ±.03mm]		0.5mm ² (20)		
				B	.040 ±.001 [1.0 ±.03mm]		0.35mm ² (22)		
				C	NOT		USED		
				D	NOT		USED		
				CRIMP	SIZE	TYPE	RANGE		
				WIRE	.055 [1.40mm]	F	0.35–0.5mm ²		
				INSUL	.086 [2.18mm]	F	-		
WIRE STRIP LENGTH		TERM APPL SPEC		FEED	APPL INSTRUCTION		SET UP GAGE	LAYOUT	
.196—.212		NONE		.312	408–8040		458637–1	L2793	

LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			D	ECR-07-011739	5-2007	MY	CB

-1	LEADMAKER	MECH POST FEED
-2	BENCH MODEL K	MECH PRE FEED
-3	BENCH MODEL G	MECH PRE FEED



						129
2	2	2	—	4—354779—6	PIN, WIRE DISC (.3220)B	128
2	2	2	—	3—354779—8	PIN, WIRE DISC (.3180)A	127
1	1	1	—	986950—1	WASHER, FLAT PRECISION	126
1	1	1	—	217238—1	GENERAL INSTRUCTION PACKAGE	125
1	1	1	—	4088040	SF APPL INST 408—8040	124
						123
						122
						121
REF	REF	REF	—	1—21030—1	PIN,DOWEL(Ø.187x.50)LEVER	120
REF	REF	REF	—	1—21030—6	PIN,DOWEL(Ø.187x1.25)HOUSING	119
REF	REF	REF	—	21045—3	RING,RET "C"(Ø.187)FD FING PIN	118
1	1	1	—	21024—5	WASHER, LOCK(#10)ADJ BLOCK	117
REF	REF	REF	—	21024—5	WASHER,LOCK(#10)ADJ PLATE	116
REF	REF	REF	—	21024—5	WASHER,LOCK(#10)FEED GDE ROD	115
2	2	2	—	21024—2	WASHER,LOCK(#4)FRONT STP GUIDE	114
REF	REF	REF	—	5—21028—1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	113
						112
4	4	4	—	21024—4	WASHER,LOCK(#8)STRIPPER	111
REF	REF	REF	—	21899—4	WASHER,FLAT(Ø5/16)SCREW ADJ	110
						109
1	1	1	—	21018—5	NUT,HEX(NO.6)HOLDDOWN	108
REF	REF	REF	—	21068—5	NUT,HEX(6—32)FEED ADJ	107
						106
						105
1	1	—	—	992031—1	PIN, CLEVIS	104
1	1	1	—	21009—2	SCR,SKT SET(1/4—20x.25 LW)RAM	103
2	2	2	—	21017—2	SCR,DRIVE(#2x.19)ID PLATE	102
REF	REF	REF	—	6—23715—5	SCR,PAN HD(6—32x1.50)FEED ADJ	101
1	1	1	—	461264—1	PLATE, IDENTIFICATION	100
2	2	2	—	5—21006—6	SCR,SET(10—32x.75)DRAG	99
1	1	1	—	22733—8	SCR,BHC(8—32x.38 LW)ANVIL	98
REF	REF	REF	—	2—21002—9	SCR,BHC(10—32x.75)CAP	97
REF	REF	REF	—	2—22733—8	SCR,BHC(1/4—20x.62)HOUSING	96
REF	REF	REF	—	2—21002—7	SCR,BHC(10—32x.50)SG ADJ BLOCK	95
6	6	6	—	2—21002—2	SCR,BHC(8—32x.50)TERM H DWN	94
						93
						92
1	1	1	—	1—21002—7	SCR,BHC(6—32x.38)CAM	91
						90
1	1	—	—	7—21000—9	SCR,SHC(4—40x.19)STRIPPER	89
						88
2	2	2	—	2—21000—8	SCR,SHC(8—32x.62)DEP—HOLD	87
1	1	1	—	2—22603—0	SCR,HEX HD(8—32x.31)FEED FINGER	86
2	2	2	—	1—21000—3	SCR,SHC(4—40x.25)FR ST GUIDE	85
1	1	1	—	2—21000—7	SCR,SHC(8—32x.50)STRIPPER	84
REF	REF	REF	—	3—21000—7	SCR,SHC(10—32x.75)FEED ROD GD	83
REF	REF	REF	—	3—21000—6	SCR,SHC(10—32x.62)FD ADJ BLK	82
1	1	1	—	3—21000—4	SCR,SHC(10—32x.38)SG ADJ BL	81
REF	REF	REF	—	3—21000—4	SCR,SHC(10—32x.38)PIVOT BLK	80
REF	REF	—	—	455749—1	GUARD, WINDOW	79
REF	—	—	—	679532—1	INSERT, GUARD	78
						77
						76
						75
1	1	1	—	690603—1	SPRING, ASSIST	74
1	1	1	—	23030—1	SCR,SHC(6—32x.25 SL)INS DISC	73
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REF	REF	REF	—	690517—1	SPACER	71
—3	—2	—1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST		

REF	REF	REF	—	22594-8	NUT, HEX(1/2-20)	70
REF	REF	REF	—	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	—	240626-1	SHAFT, PIVOT	68
REF	REF	REF	—	240633-1	BUSHING	67
REF	REF	REF	—	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	—	240629-1	BLOCK, PIVOT	65
REF	REF	REF	—	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	—	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	—	240658-1	ROLLER, CAM	62
REF	REF	REF	—	454398-2	ROD, FEED	61
REF	REF	REF	—	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	—	454220-1	CAP, RAM	59
REF	REF	REF	—	454485-1	HOUSING	58

1	1	1	—	458537-2	PAWL, FEED	56
REF	REF	REF	—	240624-1	PIN, FEED FINGER	55
REF	REF	REF	—	691499-1	SPRING, FEED FINGER	54
REF	REF	REF	—	690541-1	HOLDER, FEED FINGER	53
REF	REF	REF	—	455679-1	LEVER, TERMINAL FEED ARM	52
1	1	1	—	811242-2	BUMPER, HOLDDOWN	51
1	1	1	—	690753-1	SPACER, TONKER	50
1	—	—	—	690602-6	CAM, PRE-FEED 1 5/8 ST	49
—	1	—	—	690602-5	CAM, PRE-FEED 1 1/8 ST	48
—	—	1	—	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	—	1	—	459456-1	APPLICATOR, BASIC (SUBASSY)	46
1	1	1	—	690191-1	PLUG, NYLON	45
1	1	1	—	455673-1	RAM	44
1	1	1	—	690125-1	WASHER, LAMINATED	43
1	1	1	—	690124-1	WASHER, RAM	42
1	1	1	—	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
1	1	1	—	23241-6	BALL, STEEL	40
1	1	1	—	690170-1	SPRING, COMPRESSION	39
1	1	1	—	690142-1	DISC, INSULATION	38
1	1	1	—	354777-1	WIRE DISC, PLASTIC	37
1	1	1	—	22480-5	WASHER, SPRING	36
1	1	1	—	690212-1	POST, RAM	35
1	1	1	—	3-690786-3	SUPPORT, TERMINAL	34
REF	REF	REF	—	455675-1	PLATE, BASE	33

REF	REF	REF	—	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	—	318756-1	STRIP GUIDE PLATE ASSY	29
1	1	1	—	1-455888-0	SPACER, FRONT SHEAR DEP	28
2	2	2	—	1-22284-0	SPRING, DRAG	27
1	1	1	—	690546-1	LEVER, DRAG RELEASE	26
1	1	1	—	240792-1	DRAG, TERMINAL	25
1	1	1	—	6-690504-8	GUIDE, STRIP (REAR)	24
1	1	1	—	690438-1	GUIDE, STRIP (FRONT)	23
—	—	1	—	690472-2	STRIPPER	22
REF	REF	REF	—	4-22284-9	SPRING, FEED RETURN	21

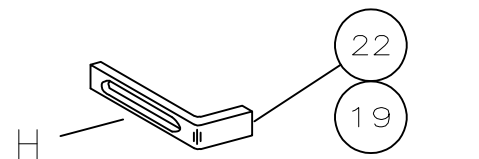
1	1	—	—	691353—1	STRIPPER	19
						18
						17
1	1	1	—	318563—1	GUARD, CHIP, FRONT	16
						15
						14

1	1	1	—	3-22280-3	SPRING, SHEAR	12
1	1	1	—	690461-1	STOP, SHEAR	11
1	1	1	—	690459-1	HOLDER, SHEAR (FRONT)	10
1	1	1	—	454276-1	SHEAR, FLOAT (FRONT)	9
1	1	1	—	2-662183-8	ANVIL	8
1	1	1	—	6-240641-9	SPACER, DEPRESSOR (REAR)	7

1	1	1	—	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	—	1-238011-0	SPACER, BLOCK CRIMPER	4
1	1	1	—	8-1424909-4	CRIMPER, INSULATION	3
1	1	1	—	455888-7	SPACER, CRIMPER	2
1	1	1	—	5-456402-8	CRIMPER, WIRE	1

QTY REQD PER ASSY				PARTS LIST	
G IS A CONTROL DOCUMENT.		DWG B HICMAN CHK	25MAR03 —	 Tyco Electronics Tyco Electronics Corporation Harrisburg, PA 17105-3608	
ON:	TOLERANCES UNLESS OTHERWISE SPECIFIED: 	APVD T E L B I N	25MAR03	NAME	SIDE FEED HDM APPLICATOR
S		PRODUCT SPEC	—	—	—
		APPLICATION SPEC	—	—	—
		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
		A1	00779	C-1385577	—
	FINISH	—	WEIGHT	—	CUSTOMER DRAWING
				SCALE	—
				SHEET	1 OF 1
				REV	D

POST FEED 1 5/8 STROKE	PRE FEED 1 1/8 STROKE	PRE FEED 1 5/8 STROKE
(REF) 47 ROTATED 180° B	(REF) 48 ROTATED 180° B	(REF) 49 ROTATED 180° B
	K TERMINATOR	G TERMINATOR



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