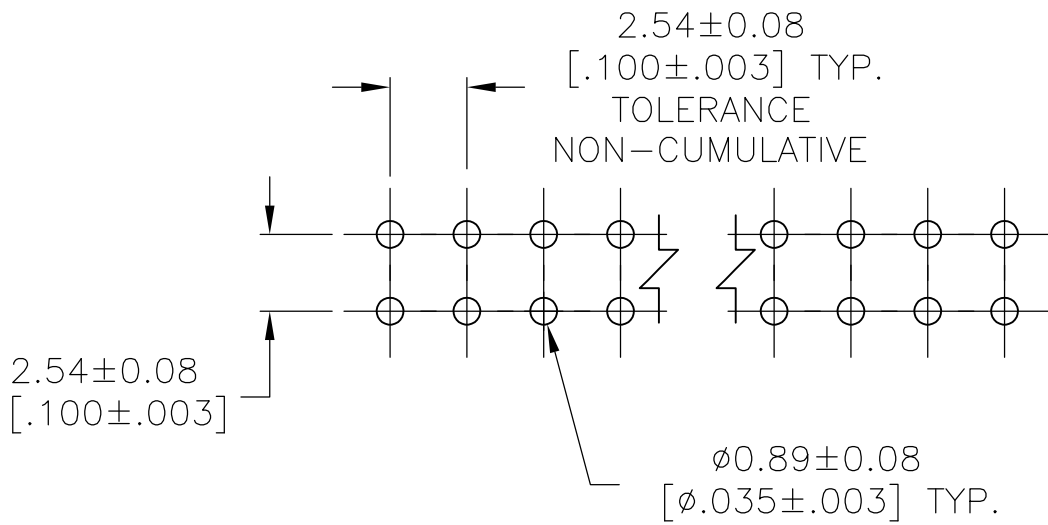
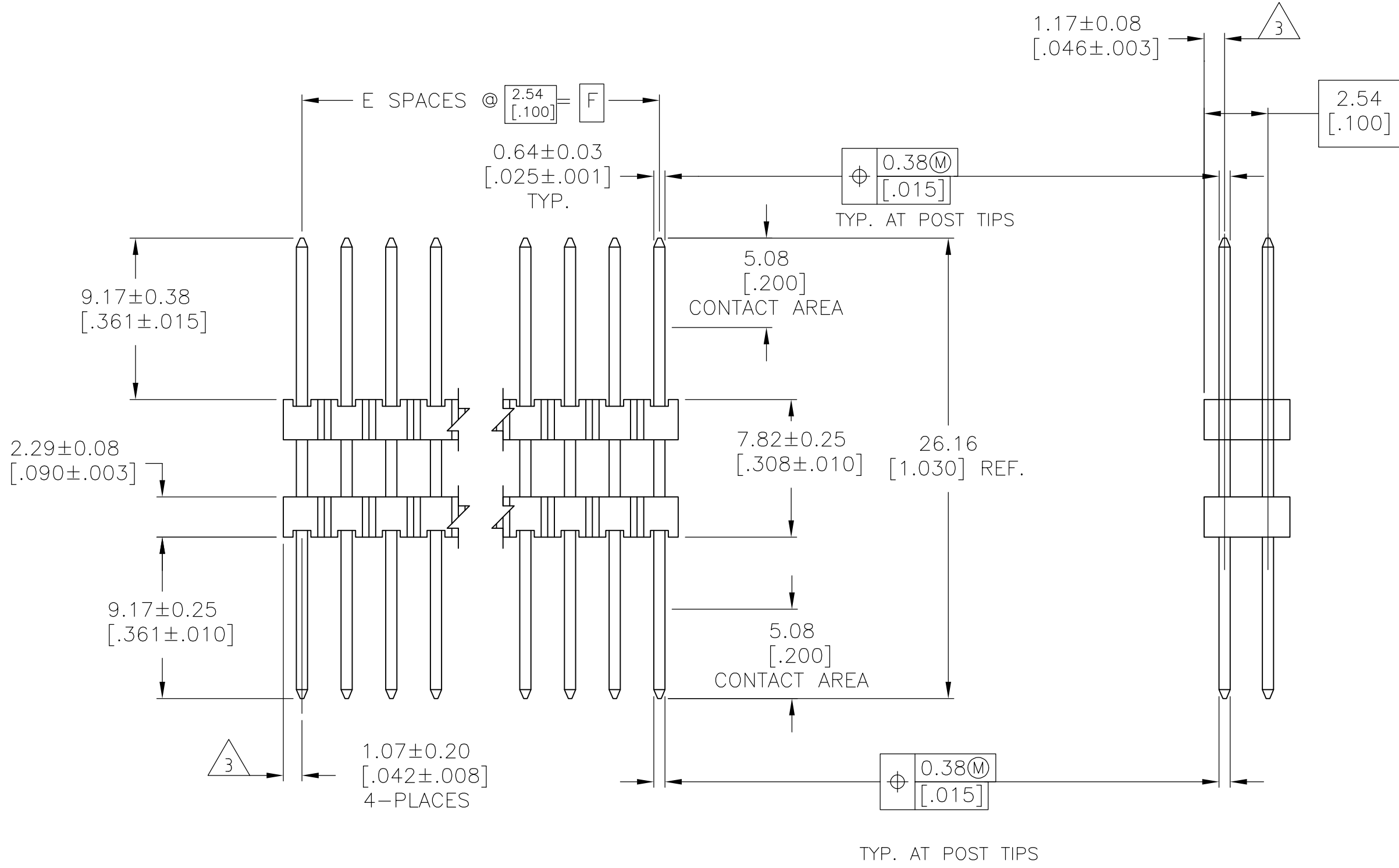
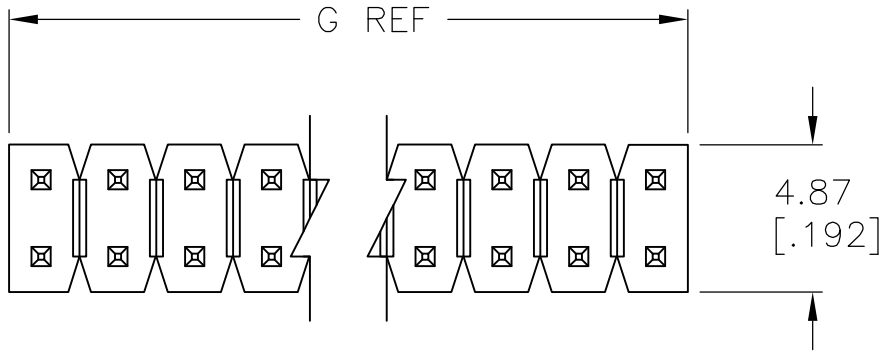


LOC	DIST	REVISIONS					
AD	39	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A	REVISED PER ECO-10-007208	07APR10	HMR	JG



- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
 - TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 4 HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- 5 FINISH: 0.000762 [.000030] GOLD ON CONTACT AREA, OVER 0.00127 [.000050] NICKEL, ENTIRE POST.

32.61 [1.284]	30.48 [1.200]	12	26	1977506-1
G	F	E	NO. OF POSITIONS	PART NUMBER
THIS DRAWING IS A CONTROLLED DOCUMENT.				
DIMENSIONS: mm [INCHES]		DWN M. BINNER 24JUL08 CHK J. GESFORD 24JUL08 APVD J. GESFORD 24JUL08	Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± 0.51[.02] 3 PLC ± 0.127[.005] 4 PLC ± 0.0127[.0005] ANGLES ± -		NAME J. GESFORD PRODUCT SPEC APPLICATION SPEC WEIGHT - SCALE 4:1	HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SQ. POST, UNSHROUDED	
MATERIAL 4		FINISH 5	SIZE A1	RESTRICTED TO -
CUSTOMER DRAWING			00779C=1977506	SHEET 1 OF 1 REV A

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